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CMC TRIGGERS RUGER® 10/22® MATCH-GRADE TRIGGER PACK



One of the Most Trusted Makers of AR-15 Triggers Brings Their Rigorous Quality & Precision To This Classic Rimfire Rifle

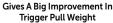
The CMC 10/22° trigger is a drop in, self-contained trigger pack that is easy to install. Available in a Flat and Curved (CCT) bow design with a 3.5lb factory pre-set, non adjustable trigger pull weight. New textured bolt hold open button with auto drop function instead of the traditional lever commonly found Ruger® 10/22° rifles. It also features a fully ambidextrous textured magazine release paddle for quicker magazine changes. CNC-machined from a single piece of aluminum billet. The coating is rust-resistant and corrosion-proof. The use of aluminum and precision CNC machining allows for greater internal clearance. Single stage. Pull weights: 3.5 lbs. Trigger pull is factory pre-set and not user adjustable. Enhanced bolt hold open button. Captured ejector, Fully ambidextrous magazine release with paddle release lever and textured controls. CMC's critical sear engagement surfaces have a proprietary machining process that renders superior surface finish and dimensional control. Ultra-crisp trigger with no feel of creep prior to hammer release. The trigger has a glass-smooth break with no feel of grittiness. Minimal lock time is designed into the assembly using controlled hammer weight and balance activated by a rocket wire hammer spring, assuring repeatable function with any type of ammunition. Positive trigger reset allows a quick follow up shot on target.

#207-000-130 Match-Grade 10/22 Trigger Pack, Curved Bow, 7K199N99..... \$ 250.00

#207-000-131 Match-Grade 10/22 Trigger Pack, Flat



RUGER® 10/22® BX-TRIGGER





part compatible with all 10/22 rifles and 22 Charger pistols. Comes in a polymer block that holds the hammer and all the pins in place, allowing the operator to dry fire the trigger assembly before installation. Meets or exceeds industry standards for drop testing. A quick, simple repair or upgrade for your rifle.

SPECS: Polymer construction, with Black or Red trigger shoe. 2.5 - 3.0 lb. trigger pull, Fits Ruger 10/22 or 22 Charger pistol.

#780-001-368 () 10/22 BX-Trigger, Black Shoe, 8G71M99.....\$ **75.99**

10/22 BX-Trigger, Red Shoe. 9T71Z99... 75.99

POWDER RIVER PRECISION RUGER® 10/22® COMPLETE DROP-IN TRIGGER



Easy Upgrade To Give Any 10/22°, BRN-22™ or Similar Clone a Light, Smooth, Short Trigger Pull

ASSEMBLY

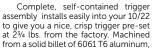
PRP's drop-in module will give your 10/22 or clone such as the BRN-22™ a

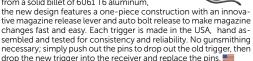
light, short, and remarkably smooth trigger pull of approximately 21/4 lbs. It's all about reliability and smoothness, so the hammer, sear, and disconnector are wire-EDM machined from extra-hard stainless steel to prevent them from falling out of spec due to wear. And in fact, all steel parts are made from stainless steel. The bolt lock and ejector are both fitted with backup extractors incorporated into them. You can use one to upgrade your extractor and use the other one as a spare. The extended magazine release lever, like the housing itself that holds everything together, is made of glassreinforced hard-molded polymer. Of course, it's a straightforward swap to exchange your rifle's current trigger for the PRP unit. Fits all variants of the Ruger® 10/22®, 10/22 Takedown, Brownells BRN-22™, and similar clones. Safety included, right-hand side only; may not be swapped to left side.

#100-033-138 () Drop-In 10/22 Trigger Assembly, 5C185I24.....\$194.99

TIMNEY RUGER® 10/22® STANDARD TRIGGER MODULE

A Drop-In Custom Trigger Job





SPECS: 6061 T6 aluminum. All-Black - black housing/black trigger shoe. All-Silver - silver housing/silver trigger shoe. Black/Silver - black housing/ silver trigger shoe.

#883-000-038	10/22 Trigger, All-Black, <i>3H00EXC</i>	\$ 244.99	
#883-000-039	10/22 Trigger, Black/Silver, 3H00DIF	244.99	r
#883-000-060	10/22 Trigger, All-Silver, 3H00FYQ	244.99	#

TIMNEY RUGER® 10/22® CALVIN ELITE TRIGGER UPGRADE MODULE



Shouldn't All Ruger® Rimfires Have a Match-Grade Trigger That Doesn't Cost a Fortune?

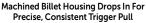
The trigger system for the 10/22® was designed by the factory to be a swappable, drop-in module, so that's not the news here.

Timney's 10/22® trigger pack gives you an impressive amount of adjustability to customize the trigger to fit YOU - your hand and your shooting style. The trigger shoe can be adjusted for length-of-pull, left/right cast, and vertical position, so you can position it exactly where the tip of your trigger finger naturally wants to go. It comes with four interchangeable shoes: a standard curved shoe, board-flat straight shoe, a straight shoe with a "J" hook at the bottom - all with a non-slip vertically grooved faces - and a straight post with nonslip knurled surface that some target shooters prefer. When your finger gets there and it's time to make the trigger do its job, it'll do it very smoothly and consistently with a pleasant 1.5 to 2 lb. singlestage trigger pull and NO creep. When it's time to reload, magazine changes are fast and easy with the extended mag release lever that curves up under the triggerguard. And in keeping with Timney's "no gunsmithing" standard, it comes from the factory ready to drop into your rifle - you can decide what adjustments you need and make them later. Safety included, right-hand side. This is part of the "Calvin Elite" line of premium triggers, meaning it meets the exacting standards of Timney's lead trigger designer, Calvin Motley.

Moving parts are made of hardened steel, while the housing is machined aluminum, with a choice of a matte black (BLK) or silver (SIL) anodized finish. Trigger shoes are aluminum, anodized red, except for the target post, which is steel with an oxide finish. Torx® driver for changing trigger shoes is included. Fits all Ruger® 10/22® and BRN-22™ models, including takedown variants.

	Calvin Elite Trigger for 10/22® , BLK, 3H00KLE
#883-000-118	Calvin Elite Trigger for 10/22® , SIL, 3H00KKC

VOLQUARTSEN RUGER® 10/22® TRIGGERGUARD 2000





job. Includes auto bolt release and extended magazine release. SPECS: Aluminum housing, anodized black or silver, matte finish. Hammer - 440C stainless steel, hardened to Rc 58-59. Sear - A2 tool steel, Rc 60.

#930-000-001	.22LR Trigger, Black,	3Z228G64 \$	268.99
#930-000-003	.22LR Trigger, Silver,	3Z225E71	263.99

VOLQUARTSEN RUGER®10/22® TARGET TRIGGER

Designed For More Control & Better Feel

Machined, aluminum trigger has an improved shape that makes it more comfortable and controllable for the shooter. Adjustable overtavel feature allows the shooter to reduce travel after let-off for improved follow-through and faster follow-up shots. Easily installs in place of the factory trigger. SPECS: Aluminum, matte black finish. Fits Ruger® 10/22 & 10/22 Mag-

num. Aajustmer	nt wrench and washer ind	сшаеа.	
#930-000-137	10/22 Target Trigger	, 3Z25C49	\$ 29.99

RUGER® 10/22® BX TRIGGER "PLUS" UPGRADE KITS



For A Better Shooting Experience

Convenient kits all contain the Ruger® BX upgraded trigger plus popular accessories that help you enhance your 10/22° for better performance and more shooting satisfaction. Kits include various components: spare Ruger® factory magazine, the popular Magpul Hunter X-22 ergonomically-enhance, molded hard polymer stock, or a high-end E.R. Shaw target barrel. (Exact kit contents listed below.)

STOCK #	BX TRIGGER PLUS	PRI	CE
#080-001-295	Ruger® BX-25®25-Rd Magazine	9Z91J79	\$ 107.99
#080-001-296	Ruger® 10-Rd Magazine	9Z86J69	\$ 101.99
#080-001-297	Ruger® 10-Rd Mag + Magpul	9Z199F74	\$ 234.99
	Hunter X-22 Stock (Black)		
#080-001-298	Ruger® 10-Rd Mag + Magpul	9Z199C74	\$ 234.99
	Hunter X-22 Stock (Flat Dark Earth)		
#080-001-301	E.R. Shaw 18" x .920" O.D22 LR	9Z161Q99	\$ 179.99
	Target Barrel (Blued)		
#080-001-302	E.R. Shaw 161/2" x .920" O.D22 LR	9Z161G99	\$ 179.99
	Target Barrel (Blued) w/½"-28 tpi		
	threaded muzzle		



POWER CUSTOM RUGER® 10/22® PRE-TRAVEL ADJUSTABLE HAMMER & SEAR KIT

Eliminates Pre-Travel For A Clean, Crisp Trigger Pull

Easy-to-install kit replaces factory parts to eliminate trigger pre-travel and roughness for a clean, crisp, custom pull with little or no aunsmithing. Adjust the setscrew in the sear with the included Allen wrench to take up pre-travel, then lock



screw in place with your favorite thread locking adhesive. Sear and hammer geometry is custom designed to produce a lighter pull and a smoother trigger return. EDM machined from A2 tool steel and heat treated to Rc 56-58, with precision-ground engagement surfaces vapor honed for smoothness. Some guns may require minor fitting for correct engagement of safety, described in the detailed instructions. Hammer/sear sets are produced as matched pairs with 23/4 lb. pull weight plus or minus 4 oz. Shims are precision manufactured from .004" thick 302 stainless steel and tempered for superior wear resistance. Use them to center trigger and sear for additional smoothness and consistency of pull and cleaner break by minimizing friction between the sear and the inside of the trigger. Kits DO NOT fit 10/22 Magnum. Sear Kit is compatible with factory original and aftermarket hammers with the correct engagement angle for drop-in installation; minor fitting may be required on some guns. SPECS: Steel, in-the-white. Sear Kit - Includes sear, disconnector/sear spring, 2 sear shims, trigger pivot pin, cheater pin. Hammer & Sear Kit -Includes Sear Kit contents plus extra-power hammer spring, 2 hammer shims, replacement trigger return spring. Complete installation instructions included. Kits DO NOT fit 10/22 Magnum.

#713-000-071	Pre-Travel Adj. 10/22 Hammer & Sear Kit, 3A80H74	\$ 94.99
#713-000-070	Pre-Travel Adj. 10/22 Sear Kit,	
	3A38A39	47.99

POWER CUSTOM RUGER® 10/22® COMPETITION TRIGGER PARTS

Drop In Parts For Reduced Trigger Pull; Provide Smoother Function & Improved Accuracy

"Power Custom" has become a much-respected name among folks who love to accurize the dependable, affordable 10/22. Power Custom offers high-quality, drop-in, EDM machined parts that provide improved performance at a fraction of the cost of expensive hand fitting.

ALUMINUM TRIGGER - Machined aluminum trigger has a wide, smooth face and sits lower than the factory trigger to give you better control with less pressure needed for release. Includes over-travel adjustment screw (hex wrench included) and a pre-drilled hole that allows easy access to adjust the sear pre-travel. SPECS: Aluminum, anodized, black, matte finish. Includes hex wrench, sear assembly "cheater" pin, and instructions.



COMPETITION SEAR - Produces a lighter pull with a smoother trigger return. Precision ground with hand stoned engagement surfaces. Includes extra power sear spring, two .004" trigger shims.

SPECS: Steel, matte blue finish. Includes assembly pin and instructions. Also fits 10/22 Magnum.

#713-123-002 10/22 Competition Sear, 3A27L19 \$ 33.99

EXTRA POWER SPRING KIT - Springs provide increased func-

tional reliability. Ensures consishammer/ tent wantemanner / sear engagement; prevents

hammer follow while providing a faster lock time. Includes extra power hammer, disconnector and operating spring, and replacement trigger return spring. SPECS: Spring steel.

#713-124-110 10/22 Extra Power Spring Kit,

3A10D49 \$ 13.99

POWER CUSTOM RUGER® 10/22® HAMMER & SEAR PACKAGE



Drop-In 23/4 Pound Trigger Job

Complete, easy-toinstall kit means little to no gunsmithing required for a custom, 23/4 pound trigger pull that breaks clean and crisp. Hammer and sear are EDM machined from longwearing carbon steel, vapor

honed then fully ground and prepped so you get a light, crisp-breaking trigger pull without the hard work. Provides faster lock time, shorter trigger travel and improved accuracy. Kit includes Ron's special springs, hammer and stainless steel sear shims that help eliminate excessive tolerances, plus a slave pin to make reassembly even easier. DOES NOT fit 10/22 Magnum rifles.

SPECS: Kit includes hammer, sear, XP hammer spring, sear disconnector spring and trigger return spring, (2) trigger shims, (2) hammer shims, sear slave pin and complete instructions. DOES NOT fit 10/22 Magnum.

#713-122-003 Hammer Sear Package, 3A63K99...... \$ 79.99

POWER CUSTOM RUGER® 10/22® TITANIUM FIRING PIN

Lighter Weight for Faster Lock Time & More Positive Ignition

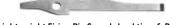


Almost half the weight of the factory firing pin for a much faster lock time, faster cycling and improved accuracy. Redesigned impact point provides improved ignition for less chance of misfires. Electrodischarge machined from solid, corrosion-resistant titanium and precision ground.

SPECS: Titanium, 3.3" (8.6cm) long, natural finish.

#713-301-105 10/22 Titanium Firing Pin, 3A32G79 \$ **40.99**

TANDEMKROSS RUGER® 10/22® "FIRE STARTER" TITANIUM FIRING PIN



Lightweight Firing Pin Speeds Locktime & Resists "Mushrooming" for a Long Service Life

Tandemkross's firing pin is made of lightweight Titanium, so it zips along super-fast when you pull the trigger for reduced lock time and improved accuracy - because there's less chance you'll slightly move the rifle before the bullet exits the barrel. Titanium is also noncorrosive and and remarkably strong and durable. It's hard enough to resist "mushrooming" and can withstand both extreme cold and hot conditions, ensuring consistent positive primer strikes. This firing pin is a simple, drop-in replacement for the factory part.

#100-039-434 Titanium 10/22 Firing Pin, 1G00JKN . . \$ 25.99

VOLQUARTSEN RUGER® 10/22® BOLT TUNE-UP KIT

Improves Ignition & Cycling Reliability



Precision-engineered, tool steel firing pin and extractor improve the reliability or your 10/22. SureStrike Firing Pin is wire-EDM cut to a precise geometry that helps prevent light hits and misfires, and it's .004" wider than the factory pin to help eliminate side to side movement in the bolt. Improved geometry of the Exact Edge Extractor ensures positive extraction and consistent ejection. Both parts are polished for smooth operation, and a replacement extractor spring is included to further aid in reliable operation.

SPECS: A2 tool steel, hardened to Rc 56-58. Kit includes firing pin, extractor, and extractor spring. Fits Ruger 10/22 .22 LR only.

#930-000-128 10/22 Bolt Tune Up Kit, 3Z33H14..... \$ 38.99

VOLQUARTSEN RUGER® 10/22® HIGH PERFORMANCE ACTION KIT

Improves Trigger Pull & **Smooths Function**

Drop-in kits give matchgrade trigger pull, plus adjustment for overtravel; without hand fitting. Kit includes Tungsten disulfide coated hammer, electroless nickel plated sear and disconnector increase smoothness and durability. Trigger plunger has improved radius. Vibration dampening bolt stop pin re-

duces wear on receiver and bolt. Includes replacement hammer and trigger plunger springs.

SPECS: Fits Ruger® 10/22® chambered in .22 LR only. Complete kit contents: aluminum trigger, steel hammer, sear, disconnector, trigger plunger, springs, synthetic bolt stop pin and shims for hammer and trigger.

#930-122-025 Long Rifle 10/22 Action Kit, 3Z119J19. \$ 148.99

POWER CUSTOM RUGER® 10/22®

Engineered For Outstanding

MATCH BOLT



SPECS: Heat-treated 416 stainless steel, black oxide finish. 5.9 oz. (167 g) wt. Comes with firing pin and extractor. Recoil spring, guide, charging handle, and CST device not included.

patible with the Gen 2 CST Auto Bolt Stop (sold separately); no need

#713-000-159 Power Custom 10/22 Match Bolt,

for modified magazines when used with this bolt.

3A125J79.....\$ 147.99

GREY BIRCH SOLUTIONS RUGER® 10/22®

PRECISION BOLT ASSEMBLY



A Smooth-Operating, Slop-Free **Bolt With Superb Headspace** Tolerances - Fit for A Precision Target Rimfire Rifle

When Grey Birch Solutions designed this Ruger® 10/22® bolt assembly, they has three objectives: (1) tighten headspace to .002", which significantly improves consistency of the cartridge's alignment in the chamber - and hence more consistent accuracy. (2) Improve the external coating for smoother operation and increased reliability, as well as extending bolt life by boosting its resistance to corrosion. And last but not least (3) make assembly and disassembly of the bolt easier for the shooter - which encourages more frequent cleaning. They did not skimp on material quality either: bolt material, hardened carbon steel; polished nitride finish; 17-4 PH stainless steel firing pin, spring, and rod. Assembly includes bolt body with firing pin, charging handle, return rod, and return rod spring. Compatible with most 10/22°-pattern receivers without modification.

#100-043-869 10/22 Precision Bolt Assy, 5P175K99...\$ 183.99

POWER CUSTOM RUGER® 10/22®

Automatically Holds The Bolt Open After Last Round Is Fired

Second generation model by Power Custom of the original CST bolt stop gives your 10/22 a much sought-after function: locking the bolt open on the last round. The



original CST device required a specially modified magazine, but the Gen 2 can be used with your stock factory magazines, even Ruger BX-25 high-capacity "banana" magazines. Designed to automatically stop the forward travel of the bolt upon its full retraction when the magazine is empty. Must be used in conjunction with the Power Custom Match Bolt (available separately). Compatible with aftermarket products designed for the 10/22 trigger group, including extended mag latches, trigger/sear kits, and hammers.

SPECS: Carbon steel, black oxide finish. Requires Power Custom Match 10/22 Bolt; will not function with factory or aftermarket bolts.

#713-000-160 CST 10/22 Gen 2 Auto Bolt Stop, 3A68D84.....\$80.99

BROWNELLS RUGER® 10/22® COMPLETE BOLT ASSEMBLY



The "Engine" You Want in Your Rimfire Rifle When **Reliability Counts**

A Brownells BRN-22® without our Ruger® 10/22®-compatible

complete bolt assembly inside is like... building a Ferrari race car and putting a Lamborghini engine in it. Results can be very good, but some of us just prefer the outside and what's inside to match! Truth is, we're pretty proud of our 10/22° bolt assembly because it's got all the little extras that serious rimfire drivers demand: machined from premium-grade stainless steel billet, a fully machined hardened steel firing pin, bronze extractor, optional matte silver or tough black Nitride finish.... And best of all, it's a drop-in part for a BRN-22° or factory-spec Ruger° 10/22° receiver. Pair it up with your choice of bolt charging handle and bolt stop pin, insert all three in the receiver, and you are good to go! The chiseltipped firing pin is ground on right side only. Available in natural matte silver (SS) or with a tough, Black Nitride finish. Regardless of which "car" you install it in, our 10/22° bolt assembly will give you superb performance, excellent reliability, and a long service life. Brownells Gun Tech™ Note: Breech face .285" dia. nom. Compatible Ruger factory parts: charging handle #780-101-041 and #780-010-032 bolt stop pin.

#084-000-505 10/22 Bolt Assembly, Black, #084-000-504 10/22 Bolt Assembly, SS, 6H90I94..... 106.99

VOLQUARTSEN RUGER® 10/22® -DROP-IN HAMMER



Improves 10/22 Rifle Trigger Pull By 50%

Superb, high-quality hammer reduces felt trigger pull with no gunsmithing required. Geometrically advanced, mirrorpolished sear face and precision-ground sear notch lighten and smooth the factory pull by a minimum of 50%. Electro-polishing produces a velvety smooth, low micron overall exterior finish with a higher degree of lubricity for a longer wearing, cleaner breaking, superior feeling trigger without the hard work.

SPECS: Stainless steel. Sapphire honed. Rc 60-61. Includes hammer spring and trigger return spring. 11/2" (3.8cm) long, .6 oz. (17 g) wt. Fits Ruger 10/22 only.

#930-122-010 10/22 Drop-In Hammer, 3Z37E39 \$ 43.99

order on the web

brownells.com

BROWNELLS PAGE 157

Orders: 800-741-0015

TANDEMKROSS RUGER® 10/22® KROSSFIRE BOLT



High-Performance Upgrade for Smoother, More Reliable **Function**

While the Ruger® 10/22® is a favorite rimfire rifle for speed

shooting competitions and recreational shooting, it's not uncommon for the factory bolt to need a complete re-work for the gun to function at its best. Fix common 10/22° bolt issues with the new "KrossFire" bolt. CNC-machined from hardened tool steel, the KrossFire bolt has a pinned firing pin to restrict the vertical movement and strike the cartridges in a consistent manner, reducing misfires. The CNC-machining process allows for precise headspace measurement, ensuring the bolt face sits flat against the barrel and improving firing pin impact. The polished finish is much smoother than the factory bolt, ensuring the bolt rides smoothly over the hammer for improved cycling and a smoother trigger pull. Includes a lasercut steel firing pin and steel extractor to reduce failures to fire and failures to eject. The KrossFire bolt fits any standard Ruger® 10/22® rifle, Ruger® 10/22 Takedown®, Ruger® 10/22 Takedown® Lite, Ruger® 10/22® Charger™ pistol or Ruger® 10/22® Charger™ Takedown pistol, Ruger® 10/22® Carbine and Ruger® 10/22® Target LITE.

#100-041-153 KrossFire 10/22 Bolt, 1G00QFL...... \$ 118.99

CLARK CUSTOM RUGER® 10/22® **SPEED BOLT RELEASE**

Pull Back, Release & The Bolt Slams Home

Does away with time consuming, clumsy, two-hand factory release. You get faster reloads, and back on target sooner. Drop-in part requires no permanent modifications. SPECS: Steel, blue, matte finish, Fits Ruger 10/22.

#181-377-005 10/22 Speed Bolt Release, 1H12P74..... \$ 16.99



POWER CUSTOM RUGER® 10/22® **EXTENDED BOLT RELEASE**

Easy, Fumble Free Bolt Release

Extended bolt release has a finger lever that extends an additional 1/8". Lets you lock the bolt open using just one finger, and without fumbling. A slight pull on the bolt handle and the bolt releases. Gives fast, convenient reloads. Requires no modifications to rifle. Available in Blued carbon steel or lightweight Titanium (silver finish) that's ideal for competition rifles.

#713-000-076 10/22 Extended Bolt Release, Blued #713-000-005 10/22 Extended Bolt Release, Titanium,

VOLQUARTSEN RUGER® 10/22® BOLT RELEASE

Instant, No-Fumble Bolt Release

Pull back slightly on the bolt handle and the bolt releases. Drop-in part does away with the factory two-handed, push-pull, lift and let-go bolt release mechanism. Made from hardened, heat-treated, durable steel, Requires absolutely no fitting for a faster, easier to shoot 10/22. SPECS: Stainless steel, matte finish, or steel, blued. Fits Ruger 10/22 only. Includes installation instructions.

#930-122-003	SS 10/22 Bolt Release,	3Z11L19	\$ 13.99
#930-122-006	Blue 10/22 Bolt Releas	e, 3Z11H04	12.99

FORCE PRODUCTIONS RUGER® 10/22®

EXTENDED CHARGING HANDLE

Oversized & Deeply Grooved For Fast Charging & Cycling

Machined stainless steel charging handle has deep grooves that make it easy to

grasp for lightning-quick charging and jam clearance. No fumbling to find the handle—you can't miss it. Hardened carbon steel guide pin provides exceptional strength for smooth cycling and improved feeding without bending or flexing. Comes fully assembled with handle, guide pin, and extra power spring. Drop-in installation. SPECS: Handle - 303 stainless steel. 15/16" (2.4cm) long x 7/16" (1.1cm) diameter Guide Pin - Hardened carbon steel

#791-000-088 Extended Charging Handle, 3C33Q14 .. \$ 38.99

POWER CUSTOM RUGER® 10/22® .17 RIMFIRE HEAVY BOLT HANDLE

Smoother Cycling & Improved Reliability For Converted 10/22 Rifles

Dense, tungsten core provides the added weight required to slow bolt speed for safe and reliable function of higher pressure, .17 rimfire cartridges in converted 10/22 rifles. Keeps bolt closed longer to prevent case ruptures, extractor blowout, and cracked receivers, and is a mandatory part when using the factory .22 rimfire bolt for your conversion. Oversized handle is easy to locate and grasp in the field or during fast paced competition. Precision machined, stainless steel, bolt handle body resists rust and corrosion. Included stainless steel guide rod and Wolff Extra Power bolt spring must be used in .17 Mach 2 conversions; use the factory spring and guide rod when installing bolt

SPECS: Stainless steel body with tungsten core, natural, matte finish. Handle - 1" (2.5cm) long, .75" (1.9cm) diameter. 3.1 oz. (87g) weight. Guide Rod - 41/4" (10.8cm) long.

handle on 10/22 Magnum rifles converted to .17 HMR.

#713-000-074 .17 RF Heavy Bolt Handle, 3A56M94 ... \$ 66.99

SUPERIOR CONCEPTS RUGER® 10/22® CHARGING HANDLE



Oversized Handle For **Faster Charging**

Oversized, bolt handle is easy to grasp and provides fast, positive charging or clearing. Steel drill rod with high quality

spring for smooth cycling and improved feeding with all ammunition types. Precision machined from high quality steel to provide the correct weight and balance for reliable, trouble-free operation. Drop in fit, no gunsmithing required.

SPECS: Steel, blue (BL), or stainless steel (SS) natural finish. Handle - 1 (2.5cm) long x 11/16" (1.7cm) diameter. Guide Rod - 37/8" (9.8cm) long. Includes fully assembled bolt handle, recoil rod, spring, and instructions.

#100-003-562	BL Charging Handle,	9B40J79	\$ 47.99
#100-003-563	SS Charging Handle,	9B44G19	51.99

TANDEMKROSS RUGER® 10/22® ADVANTAGE CHARGING HANDLE



Ambidextrous Charging PLUS Picatinny Rail for Mounting Just About Any Optic

This precision machined Picatinny rail provides Ruger® 10/22® owners with a serious "Advantage". In addition to enabling you to mount any scope or red dot sight, it also features a unique left-side charging handle that actuates but

never interferes with the right sided charging handle. This allows shooters, plinkers and competitors alike, to clear jams or charge the gun without ever losing trigger and stock position. Fits any standard Ruger® 10/22® or 22 Charger™. 🥌

#100-039-432 💫 10/22 Advantage Charging Handle, 1G00MNA \$ 66.99

POWER CUSTOM RUGER® 10/22® **EXTENDED BOLT HANDLE**

Faster Charging, Smoother Cycling

Extended bolt handle of lightweight Titanium has a long, curved shape that's easy to grab when charging or clearing the chamber. Hardened, polished, drill rod spring guide includes a 4 oz. extra-power spring for faster, smoother cycling and improved feeding with all ammunition types. Available with **Solid** or **Skeletonized** handle for further weight reduction.

SPECS: Titanium handle, steel spring guide, silver matte finish. 11/4" (3.2cm) long grasping surface. 4½" (10.8cm) long spring guide. **Solid -** .8 oz. (23g) wt. Skeletonized - .6 oz. (17g) wt.

#713-301-103 10/22 Extended Bolt Handle, Solid, #713-000-106 10/22 Extended Bolt Handle, Skeleton/ Slotted, 3A62L04..... 72.99

COMPETITION BOLT HANDLE - * Oversized, stainless steel bolt han-

dle is easy to grasp for fast reloading. Drops right into your 10/22 LR or 10/22 Magnum—no gunsmithing required. Kit includes a stainless steel guide rod and Wolff Extra Power Bolt Spring for 10/22 LR installations. Use the factory spring and spring guide when installing handle on 10/22 Magnum. Not for use with .17 rimfire conversions.

SPECS: Stainless steel, natural matte finish. 11/4" (3.1cm) long, .51" (1.3cm) diameter. 1.7 oz. (48g) wt. Guide Rod - 41/4" (10.8cm) long.

#713-000-075 10/22 Competition Bolt Handle, 3A31E44.....\$ **36.99**

VOLQUARTSEN RUGER® 10/22® EXTENDED BOLT HANDLE



Fast, Easy Operation; Hardened For Durability

Extended, carbon steel bolt handle is 1/4" longer than the factory part, mak-

hardened, then coated with a proprietary finish to reduce friction and build-up of fouling. Recoil rod spring is cryogenically treated for improved stability and longer service life. Drops-in without fit-

SPECS: Carbon steel, matte finish. Fits Ruger 10/22. #930-000-040 Extended Bolt Handle, 3Z41A39...... \$ 45.99

TANDEMKROSS RUGER® 10/22® SPARTAN CHARGING HANDLE



Long, Curved Handle for Better Grip & Fewer Misses When You Swipe the Handle In a Hurry

This charging handle has a longer, curved grasping surface that ensures a stronger grip and improved leverage. The "Spartan" Charging Handle is great for shooters with big hands or for competition shooters to

make charging and clearing jams quick and easy. The "Spartan's" unique skeletonized design is an ultra-lightweight modification for your 10/22° and requires no special tools to install. Includes handle, guide rod, and recoil spring; comes fully assembled. Fits any standard Ruger® 10/22® rifle, 10/22 Takedown® or 10/22® Charger™ pistol. Also fits the Thompson/Center T/CR22 rifle.

	10/22 Spartan Charging Handle, Black,	
	1G00MFR\$	23.99
#100-039-442 🧞	10/22 Spartan Charging Handle, Silver,	
•	1G00GYM	23.9

VOLQUARTSEN RUGER® 10/22® COMPETITION BOLT ASSEMBLY

Complete, Fully Assembled & Ready-To-Shoot

Ready to drop in bolt assembly, machined to strict tolerances, improves reliability and accuracy. Case hardened to prevent cracking, with

extra smooth bearing surfaces for reliable cycling. Unique, round, titanium firing pin, encased in the bolt to prevent binding and misfires, plus helps decrease locktime, EDM machined, hardened extractor ensures positive extraction. Features easily interchangeable bolt handle. Includes recoil spring and rod for easier installation.

#930-000-016 Competition 10/22 Bolt, 3Z221M43... \$ 244.99

SPECS: 12L14 steel. Silver. Case hardened. Fully assembled.

POWER CUSTOM RUGER®10/22® **BOLT BUFFER**

Reduces Receiver Battering & Cushions Felt Recoil

Tough polyurethane cylinder replaces the factory steel bolt stop pin to cushion metal-to-metal impact and reduce receiver wear. Shock-absorbing qualities help reduce felt recoil and receiver stress, while eliminating the annoying "clunk" sound of the bolt cycling. Easy installation instructions included.

SPECS: Polyurethane, purple tint. Approx. 11/4" (3.2cm) long, 1/4" (6.35mm) diameter

#713-000-100 10/22 Bolt Buffer, 3A9C59......\$11.99

TACTICAL SOLUTIONS RUGER® 10/22® **SHOCK BUFFER**

Helps Extend Receiver Life & **Reduce Felt Recoil**



#100-006-001 10/22° Shock Buffer, 8K5C99 \$ 7.99

TANDEMKROSS RUGER® 10/22® SHOCK BLOCK BOLT BUFFER

Easy Upgrade that Eliminates **Bolt-Battering of Receiver - Less** Wear-n-Tear on the Rifle



The Shock Block is an great inexpensive upgrade to any 10/22®

rifle. Eliminates the metal-to-metal contact between the bolt and the receiver pin, thus eliminating "bolt battering" of the receiver one of the few weaknesses in the 10/22® design. It also eliminates vibration caused by the metal-to-metal contact, so your rifle is quieter to shoot, too. Easy drop-in installation, no tools required. Oil and solvent resistant. The Shock Block reduces impact stress on the receiver, made for high tolerances, high impact resistance, superior load bearing properties.

#100-039-430 (10/22 Shock Block, 1G00GUR..... \$ 4.99

TUFFER BUFFER RUGER® 10/22® **BOLT BUFFER**

Replaces Bolt Stop Pin & Prevents **Excessive Wear**

Durable, abrasion resistant bolt buffer prevents contact between the bolt and stop pin to eliminate battering. Acts like a shock absorber to provide smooth, quiet

cycling without the metal-to-metal contact that so easily damages the bolt stop pin holes. Replaces bolt stop pin at rear of receiver. Polyurethane construction is resistant to most solvents.

SPECS: Polyurethane, blue tint, Fits 10/22, 22 LR only.

#100-003-804 Bolt Buffer, each, 6B9C74 \$ 12.99 **#100-003-805 Bolt Buffer,** 3-pak, 6B20B99 **27.99**

VOLQUARTSEN RUGER® 10/22® RECOIL BUFFER PIN

Prevents Bolt Battering, Receiver Damage



Drop-in, clear plastic, bolt stop pin cushions the metal to metal contact between bolt and receiver. Prevents cracked and battered receivers, eliminates the metallic clank of bolt hitting receiver for quieter operation.

SPECS: Clear plastic. Fits Ruger 10/22 long rifle and 10/22 magnum rifles.

POWER CUSTOM RUGER® 10/22® COMPETITION BARREL V-BLOCK



Eliminates Barrel Sag

Replacement block eliminates barrel sag common to the 10/22 slip-in design. Machined from 416 stainless steel, and then hardened to RC-28, the V-block helps maintain steady pressure for a tight barrel-to-receiver fit and improved accuracy. V-Block Barrel Screw Kit features two stainless steel Allen screws and includes a 5/32" Allen wrench.

SPECS: V-Block - 416 stainless steel. Screw Kit - Stainless steel screws. 5/32" Allen wrench

#713-000-172 Barrel V-Block, 3A19N19...... \$ 23.99 **#713-000-171** V-Block Barrel Screws, 3A15C19...... **18.99**

TACTICAL SOLUTIONS RUGER® 10/22® V-BLOCK

Ensures A Tight Barrel-To-Receiver Fit For Improved Accuracy

Machined stainless steel replacement for factory part eliminates the problem of barrel "droop" caused by the 10/22's slip in barrel design. Maintains steady pressure to ensure a tight barrel-to-receiver fit for improved accuracy. Replaces factory block without modification to gun or stock; uses the existing screws. SPECS: Stainless steel. .880" (22.4mm) long, .56" (14mm) wide.

#100-005-998 V-Block, 8KOOFNS \$ 18.99

SUPERIOR CONCEPTS RUGER® 10/22® **ACCESSORY BAND**

Easy Installation, Provides 3-Rails For Mounting Lights, Lasers & Slings

Reinforced nylon composite barrel band with integral Picatinny rails is perfect for mounting flashlights, lasers, sling bases, and other accessories without modifying the stock. Features a two-slot bottom rail and two, single-slot side rails for additional accessories. One-piece design replaces factory original; clamps tight with included Allen head cross-bolt. Includes Allen wrench. SPECS: Glass-filled nylon composite, black, 1¹/₄" (3,2cm) long, 1⁷/₈" (4,8cm) wide, 23/8" (6cm) high. .9 oz. (26g) weight. Fits factory-taper barrel. Does

#100-005-243 3-Rail Picatinny Accessory Band, 9B32l39.. \$ 35.99

NEW.

not fit 10/22 Magnum.

SB TACTICAL AK-47/AK-74 PICATINNY-MOUNT PISTOL BRACE ADAPTER

Enables Easy Mounting of Popular Picatinny Folding Stocks on Your Kalashnikov Pistol

You want to mount a Picatinny brace on your AK-47/AK-74 pistol. There's one problem: your gun doesn't have the requi-

site MIL-STD 1913 Picatinny slots on the back of the receiver, so you're skunked.... Until you get SB Tactical's BA-AK1913 Brace Adapter. It mounts securely to both flat and sloped AK receivers and, once installed, sets you up to mount an M1913 Picatinny brace on your pistol, including SB Tactical's own FS1913 and TF1913 braces. The adapter is made of 7075 T6 aluminum, with a tough Type III hard-anodized finish. Heavy duty steel forks bear the load of attachment to AK pistol's receiver. An example of a not-very-glamorous little part that makes a huge difference in the world of upgrades it opens up for your gun!

#100-042-397 Picatinny Brace Adapter for AK-47/ AK-74, 1A41N11.....\$ 49.99

PW ARMS AK-47/AKM/AKS **RECEIVER BLANKS**



Fully-Shaped Blanks For Custom Kalashnikov Build

Made in Poland, these in-the-white steel AKM/AKS 7.62x39 receiver blanks are formed to final shape, but not heat treated. Blanks have upper bolt guide rails, but no receiver rails. Include cuts for pistol grip attachment, trigger and magazine well, with reinforcing dimples stamped into sides. No holes cut for trigger, hammer pins, selector or trunnion. Steel is 1mm thick. No FFL required.

SPECS: Stamped steel, unfinished. 101/4" (26cm) long. 1 5/16" (3.2cm) wide. 1mm thick. 8 o.z. (226g) wt. Mag well is 26mm wide. Not a finished receiver.

#100-010-928 AK-47 Receiver Blank, 3Z26J34 \$ 30.99

AK BUILDER AK-47/-74 RECEIVER FLATS



Precision Stamped Steel Ready To Bend & Build

Precision-cut, ready-to-bend steel flats save time and frustration when building a custom AK. No more trying to salvage a beatup receiver from a "donor" gun. These flats are stamped from the correct 1mm thick sheet steel, with top rails pre-bent, stepped, and trimmed on CNC equipment. Hammer and trigger holes are slightly undersized, ready for precise final reaming after bending; use 7mm and 5mm chucking reamers. All flats come with lower bolt guide rails that include magazine stabilizers on both rails and the hammer spacing bump that centers the hammer in the correct position. Rails require drilling for center support holes after spot welding. Refer to the listing below and choose the correct flat for your project. See our Specialty Rifle Tools section for the AK Builder Receiver Flat Bending Die Set, plus other jigs and tools that aid in custom AK work. SPECS: Annealed 4130 steel, in-the-white. 1mm (.040") thick. Includes

STANDARD AK-47 7.62x39 - For building a standard, fixed-stock AK-47/AKM in 7.62x39. Use with the Romanian and most common variant kits. 1/8" alignment pin holes are pre-drilled. Available with or without front and rear trunnion holes pre-punched

	AK-47 Fixed Stock Flat, w/o T-Holes, 4K26B09	\$ 28.99
#100-006-764	AK-47 Fixed Stock Flat, w/T-Holes, 4K28N89	33.99

AK-74 5.45x39 - For standard, fixed-stock AK-74, Use with Bulgarian and the most common variant 5.45x 39mm kits. 1/8" alignment pin holes are pre-drilled.

#100-006-760 AK-74 Fixed Stock Flat, 4K26Q34......\$ 30.99

HUNGARIAN AMD 65 - Specifically cut and stamped to accommodate the sidefolding stock trunnion of this popular 7.62x39mm AK variant. Rails are not heat-treated. Holes on the bottom for the stock push button and stock pivot pin are undersized and will

#100-006-759 Gas Piston Drilling Fixture, 4K00IQC ...\$ 36.99

KREBS AK-47/74 MK-VI ENHANCED SAFETY



Operate Your Kalashnikov's Safety While Maintaining A Firing Grip

Stamped steel safety lever features a finger shelf that helps you flip safety on or off without moving your firing hand off the pistol grip. Includes bolt hold-open notch that lets you lock bolt to the rear. Fits standard AK-47 and AK-74 rifles. Front tension detent located for standard AK, not Saiga pattern rifles. Matte black painted finish matches most Kalashnikovs. Heat treated to Rc50 to withstand hard use.

SPECS: Stamped 1050 steel, matte black finish. 41/2" (11.4cm) long, 11/4 (3.2cm) high, .04" (1mm) thick. 1.2 oz. (33g) wt.

#497-000-011 MK-VI Enhanced Safety, 7D55M99..... \$ 69.99

NO HANDLING CHARGE • NO MINIMUM ORDER

AK-BUILDER AK-47/AKM RIVETS, PINS, PLATES & SMALL PARTS

High-Quality Parts Make Your AK Build Easier & More Accurate

Newly-manufactured parts eliminate the struggle of trying to build a reliable gun with worn out, used Eastern Bloc parts. These high quality rivets, pins and reinforcement plates are just what you need to successfully complete your AK Rifle build.

AKM FIXED STOCK RIVET SET -

Every rivet you need to complete a fixed stock AKM rifle. The AKM is the most common sheet metal receiver variant of the AK-47. Hardened steel rivets with the correct swell necks provide the tightest fit in the countersunk holes in the trunnions.



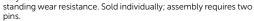
SPECS: Steel, black oxide finish, Fits AKM, Hungarian AMD 63/65, and Romanian w/fixed/underfold/sidefold stock.

#100-006-776 AKM Fixed Stock Rivet Set, 4K9J74 \$ 12.99

AK PISTON RIVETAK-47 BARREL PINS - Made to Romanian barrel pin dimensions; 7mm diameter, 28.5mm long. Hardened steel barrel pins ready for press fit installation. Precision machined from tool steel then heat-treated to the correct original specs.

#100-006-773 AK-47 7mm Barrel Pin, 4K6H74 \$ 8.99

HAMMER/TRIGGER AXIS PIN - Extended length shaft fits AK-47 receivers up to 1.390" (3.53cm) wide. Underside of retaining head is tapered to provide an exact fit and still allow easy removal. Turned from tool steel for out-



SPECS: Tool steel, hardened to Rc 50-52, black oxide finish, 1.44"(3.6cm) long, 1.19" shaft length, .19" (4.9mm) diameter.

#100-006-444 Hammer/Trigger Pin, 4K4L49 \$ 5.99

AK SELECTOR STOP - Installs between the forward triggerguard plate and the receiver. Provides a positive stop to the selector switch. SPECS: 4130 chromoly steel, black oxide finish. Fits receivers drilled with four triggerquard holes.



#100-006-767 AK Selector Stop. 4K8N99 \$ 11.99

CENTER SUPPORT & RIVET FOR 1mm RECEIVERS - Beefed up

support prevents receiver "crush" during peening on 1mm receiver flats. Rivet is made slightly longer then the original length to provide adequate peen over and the correct "mushroom" shape after peening. Support is turned from steel.



center drilled to the correct diameter, then hardened to Rc 50-52 for far better strength than the flimsy factory part made of steel tubing. SPECS: High-carbon steel, hardened to Rc 50-52.

#100-006-441 Center Support, 4K8K99

MAGAZINE CATCH - Direct replacement for original factory part. Crisp edges engage all types of magazines for reliable magazine retention. SPECS: Stamped steel, black oxide finish. .200" (5.1mm) diameter hole. Fits all AK-47 and AK-74.



#100-006-766 AK-47 Magazine Catch, 4K10P39.....

MAGAZINE CATCH PIVOT PIN - Manufactured to maximum O.D. to provide a tight-fitting magazine catch. Convex ends help it drive and center easily

SPECS: Hardened steel. .700" (17.7mm) long, .194"(4.9mm) dia. Fits all AK-47 and AK-74.

#100-006-768 AK-47 Magazine Catch Pivot Pin, 4K5Q24 \$ 6.99

order on the web

brownells.com

BROWNELLS PAGE 159

Orders: 800-741-0015

ALG DEFENSE AK-47/74 HIGH-ENERGY MAINSPRING



More Oomph Than Standard Spring for Consistent, Reliable Ignition

Delivering 25% more power than a standard AK mainspring, ALG's uprated

mainspring gives consistent, positive, first-strike ignition, even on the hard primers of military ammo. Reduces lock time, too. This is a high-grade chrome silicon single-wire spring fabricated per ASTM A401 specifications that fits ALL AK-47 and AKM variants, regardless of country of manufacture. If your AK is having problems with reliability of ignition, this might be a simple, fast, inexpensive fix. SPECS: Chrome silicon steel. Fits all AK platforms.

#100-018-972 AK High-Energy Main Spring, 8Z9N89 . \$ 10.99

MAGPUL AK-47/74 MOE® AK/AK+ GRIPS

Comfortable Shape & Anti-Slip Surface Enhance Weapon Control





zontal serrations on the front and rear straps help you maintain excellent traction in any environment. AK+ grips are overmolded with non-slip synthetic rubber to give you an exceptionally firm purchase on the grip for more positive control. **Lube Bottle Grip Core** snaps securely the cavity in the underside of the grip and holds 1/2 fl. oz. of your favorite gun oil or CLP. Sold separately.

SPECS: Reinforced molded polymer, Black, Flat Dark Earth (FDE), and Soviet-style Plum. 4.13" (10.49cm) maximum length, 2.1" (5.3cm) wide at base, 1.21" (3.07cm) maximum thickness. 2.86 oz. (81.08g) wt. w/ hardware. Compatible with milled and stamped AK-47/AKM receivers, reinforced and non-reinforced receivers, underfolders, and all common grip nuts. Mounting screw included. Depending on receiver tolerance, may require some fitting.

#100-011-612	MOE AK Grip, Black, 3K16N99	\$ 19.99
#100-011-613	MOE AK Grip, FDE, <i>3K15K53</i>	19.99
#100-019-349	MOE AK Grip, Plum, <i>3K16J99</i>	19.99
#100-016-416	MOE AK+ Grip, Black, 3K20K39	23.99
#100-016-417	MOE AK+ Grip, FDE, <i>3K20H39</i>	23.99
#100-016-543	Lube Bottle Grip Core, 3K11/99	14.99

ECHO NINE THREE AK-47/74 AMBIDEXTROUS SLING ATTACHMENT



Easy Single-Point Sling Attachment For Your Kalashnikov

Simple, rugged stamped-steel sling loop quickly installs under AK pistol grip to

increase your rifle's sling options. Gives ambidextrous sling attachment for most stamped receivers. Fits fixed and folding stocks, including underfolders. Extends to rear, parallel with stock, over firing hand. Rounded contours resist snagging on clothing or gear. SPECS: Stamped steel, Parkerized, matte black. 4.1" (10.4cm) long. 1.1" (2.7cm) wide. 2.2 oz (62a) wt.

#100-008-778 AK Amb. Sling Loop, 1D25Q19 \$ 27.99

TANGODOWN AK-47/AK-74/AKM BATTLEGRIP



Tangodown's Battlegrip has long been a popular upgrade accessory with AR-15 shooters. Now, its enhanced ergonomics and handy internal storage are available to the Kalashnikov shooter as well! The curved backstrap and slight swell of the sides of the grip fill and support the hand while they provide the cor-

rect finger-to-trigger position. The aggressive texture molded into the reinforced hard polymer ensures you maintain a firm purchase on your AK through the entire firing cycle. Gets you back on target FAST for follow-up shots, too. The backstrap and front grip extension cover the triggerguard/receiver gap to prevent pinching. Pop out the flexible rubber cover on the underside, and you've got a pair of internal cavities for spare AA or CR-123A lithium batteries or other small parts or supplies. Foam spacers ensure nothing rattles around in the grip. Integral seals in the rubber cap protect contents from dirt and moisture. With so many AK-pattern rifles out there, there's probably one this grip won't fit - but we haven't found it yet. Mounting screw, washer, and lock washer included.

#100-033-131 AK Battlegrip, Black, 9B21A59......\$ **26.99**

AMERICAN RIFLE COMPANY MAUSINGFIELD ACTIONS

A Modern Bolt Action That Combines the Best of the Classic Mauser & **Springfield Actions**

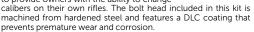


pany Mausingfield bolt-action receiver, which borrows features from several incredibly iconic rifle designs from the 20th century to provide 21st-century shooters with a rifle that produces premium performance. Each ARC Mausingfield bolt-action receiver, like the name implies, is a combination of elements borrowed from the 1898 Mauser and the M1903 Springfield. The action uses the extractor from a Mauser and the ejector design from the Springfield and is constructed using toroidal locking lugs that don't require lapping, as well as an interlocking scope mount. The receiver is compatible with many Remington 700 components, including aftermarket triggers, trigger guards, magazines, stocks and chassis. However, one departure from the Remington design is the use of a Savage-style lock nut that allows users to install their own Savage barrels to the action without the need for a gunsmith. Short Action. Right Hand .473" Bolt Head. 20 MOA Rail. FFL required for purchase.

#100-035-972 Mausingfield Short Action Rec'r, 6R00GČE

ARCHIMEDES BOLT HEAD + EXTRACTOR - Thanks to the Savage-

compatible lock nut on the Mausingfield action, changing barrels can be done easily without the need for a gunsmith to fit a barrel. It's possible to change calibers relatively easily on this action, and that's where these bolt head and extractor kits come in handy. These kits can be used on Mausingfield rifles developed in 2019 or later to provide owners with the ability to change



#100-035-978	.378" Mausingfield Bolt Head, 6R00QUS	\$ 250.00
#100-035-981	.535" Mausingfield Bolt Head, 6R00ARI	250.00

AMERICNA RIFLE COMPANY ARCHIMEDES ACTION



Designed To Greatly Reduce - or Eliminate - the Bugaboo of Case **Extraction Problems**

One failure that can end

a range or a hunting trip is that of the stuck case that just won't release from the chamber. Whether from a hot handload or a faulty casing, it can cause all kinds of trouble for a shooter in any number of situations. American Rifle Company addresses this issue with the company's revolutionary Archimedes bolt-action receiver. The famous Greek mathematician Archimedes proclaimed that he could move the Earth if given a lever long enough, and that's the same principle found inside the ARC Archimedes receiver. A pivoting bolt handle ensures that no case remains stuck. In fact, the only determining factor in whether or not you can extract a stuck case is how strong the case rim is! Plus, since bolt rotation isn't needed to extract a spent cartridge, operating the bolt is easier. Short Action Right Hand 0.473" Bolt Head 20 MOA Rail. FFL required for purchase. #100-035-973 Archimedes Short Action Rec'r,

\$ 1399.00

REPLACEMENT .473" DIA. BOLT HEAD -

ARC developed its Nucleus and Archimedes rifles to accept Savage-style small-shank barrels and give owners the ability to easily mount their own barrels without needing a

gunsmith. This also provides the opportunity for these actions to become multi-caliber platforms with little effort. Each ARC Bolt Head is machined from hardened steel and treated with a DLC coating that wards off wear and corrosion. All you need to do is swap out your barrel, and you're ready to run an all-new caliber in your dependable ARC action. Fits Nucleus 2.0 Actions and Archimedes Actions.

#100-035-985	.473" Archimedes Bolt Head,	
	6R00GIE	00

AREA 419 BARRELED ACTIONS

A Match-Ready Barreled **Action Available Exclusively from Brownells**



Starting with Defiance Machine's proven Tenacity rifle action, Area 419 finishes these actions with all of the custom touches that today's precision shooters want. Each Area 419 Tenacity Barreled Action features a receiver that's nitride-treated for hardness, lowfriction and durability, and the receivers are matched with cut-rifled Bartlein 5R barrels. The barrels are guaranteed to provide accuracy of 1/2 MOA or less in the hands of a skilled shooter using quality ammunition. All of the final machining and fitting is done by Area 419's team, and the whole process starts with an axial indication of the bore, which is measured to the ten-thousandth of an inch. Chambers are cut to SAAMI minimum tolerances, ensuring that shooters have a tight, match chamber to maximize the gun's potential. Available chambered in 6.5 Creedmoor, 6mm Creedmoor, 6.5 PRC, .300 Win. Mag. and .223 Rem. Barrels are available in 24" lengths and feature twist rates optimized for each caliber. FFL required for

purchase.		
#100-039-084	6mm Creedmoor M24 24" Barreled	
	Action, 6Z00GAA	\$ 2100.00
#100-039-085	6mm Creedmoor Marksman 24"	
	Barreled Action, 6Z00FQS	2100.00
#100-039-082	6.5 Creedmoor Marksman 24"	
	Barreled Action, 6Z00LUL	2100.00
#100-039-083	6.5 Creedmoor M24 24" Barreled	
	Action, 6Z00BBJ	2100.00

BERGARA REMINGTON 700 PREMIER BOLT ACTIONS



Complete Precision Action for Custom Target Rifle Builds

The Bergara Premier Series action is constructed around a two-lug bolt

system complete with a floating bolt head that's separate from the bolt body. This ensures that the bolt head makes complete contact with the lug abutments, and a cone-shaped bolt nose ensures that the cartridge feeds seamlessly into the action. The bolt also features a spring-loaded sliding-plate extractor that's found in the front of the lower locking lug. Actions come with the bolt handle and recoil lug. Each Bergara Premier Series bolt body is a one-piece unit machined from stainless steel that features a rear pad designed to accept threaded bolt handles. The action is compatible with all standard Remington 700 optics bases attached with 8x40 screws. as well as all Remington 700 triggers. These fit stocks and chassis inletted for Remington 700 actions. FFL required for purchase.

#100-037-997	Bergara Premier Action, LA, 4H00PIM	799.9
#100-037-998	Bergara PRC Premier Action, SA, 4H00HZH	799.9
#100-037-999	Bergara PRC Premier Action, LA, 4H00DAH	799.9

BERGARA REMINGTON 700 BARRELED ACTIONS

Complete Action & Barrel Already Mated To Speed **Custom Rifle Builds**

When it comes to bolt-gun builds, it's hard to go wrong with a classic action set up in a popular target caliber. To meet the needs of this foundational build style, Bergara developed its Remington 700 Premier Series Barreled Actions, and these actions come with a threaded muzzle, as well as a 416 stainless-steel Bergara barrel available in a #5.5, Medium Palma or #5 barrel profile. The Bergara Premier Series action is constructed around a two-lug bolt system complete with a floating bolt head that's separate from the bolt body. This ensures that the bolt head makes complete contact with the lug abutments, and a cone-shaped bolt nose ensures that the cartridge feeds seamlessly into the action. The bolt also features a spring-loaded sliding-plate extractor that's found in the front of the lower locking lug. Each Bergara Premier Series bolt body is a one-piece unit machined from stainless steel that features a rear pad designed to accept threaded bolt handles. These actions fit stocks and chassis inletted for Remington 700 actions, and they are compatible with standard Remington 700 optic bases that attach with 8x40 screws, as well as Remington 700 triggers. Trigger not included. FFL required for purchase.

STOCK #	CARTRIDGE	PROFILE	LENGTH	TWIST	PR	ICE
#100-038-007	6mm Creedmoor	#5.5	26"	1-8"	4H00CKR	\$ 1049.99
#100-038-003	6.5 Creedmoor	#5.5	24"	1-8"	4H00MRE	\$ 1049.99
#100-038-004	6.5 Creedmoor	Medium	24"	1-8"	4H00KCG	\$ 1049.99
		Palma				
#100-038-013	6.5mm PRC	#5	24"	1-8"	4H00HWJ	\$ 1074.99
#100-038-014	6.5mm PRC	Medium	26"	1-8"	4H00PTC	\$ 1054.99
		Palma				
#100-038-024	.270 Winchester	#5	24"	1-10"	4H00ENE	\$ 1074.99
#100-038-016	7mm Rem Mag	#5	24"	1-9"	4H00MFK	\$ 1074.99
#100-038-025	.280 Ackley	#5	24"	1-9"	4H00DTN	\$ 1074.99
	Improved					
#100-038-001	.308 Winchester	Medium	20"	1-10"	4H00MYC	\$ 1049.99
		Palma				
#100-038-023	.30-06 Springfield	#5	24"	1-10"	4H00BHB	\$ 1074.99
#100-038-020	.300 PRC	#5.5	24"	1-8"	4H00ILG	\$ 1054.99
#100-038-018	.300 PRC	Medium	26"	1-8"	4H00JRJ	\$ 1054.99
		Palma				
#100-038-011	.300 Win Mag	#5.5	26"	1-10"	4H00EIC	\$ 1049.99

BROWNELLS RUGER® 10/22® **BRN-22® STRIPPED RECEIVER**

The Starting Point for Your Next Custom Rimfire Rifle



Our BRN-22® Re-

ceiver is ready to be the

foundation of your custom rimfire rifle build - at a price never before seen on a target-quality receiver. Even better, the BRN-22 is fully compatible with parts for the Ruger® 10/22®, so you can choose from the vast array of barrels, stocks, triggers, and other custom components for the 10/22° platform. It's precision-machined from 6061 aluminum billet to exacting tolerances. Why machined instead of forged, like most commercial receivers? All you need to do is look inside at the smooth, clean interior to realize that a machined receiver can be held to much tighter tolerances for a precise fit with other parts. After machining, BRN-22® receivers get a tough matte black Type 2 hardcoat anodized finish (similar to the finishes found on many AR-15 receivers) that blends with most barrel and 10/22° trigger module finishes.

The BRN-22 is compatible with all factory and aftermarket components that fit a factory Ruger® 10/22®. There's even a pre-drilled cleaning rod hole at the rear for easy cleaning of the bore from the chamber, the PROPER way to prevent cleaning rod from damage to the muzzle crown that can compromise accuracy. The BRN-22° receiver comes in three configurations: the Standard BRN-22 has a factory-style 10/22° top profile, right down to the same drilled-andtapped scope mounting holes, so it will be compatible with the largest number of aftermarket scope bases and sights. The Railed BRN-22R has an integral Picatinny top rail, for extra security and versatility in scope mounting. We also offer both of these configurations in the BRN-22T and BRN-22TR receivers that are compatible with Ruger® 10/22° Takedown® barrels, stocks, and accessories. Get a BRN-22° stripped receiver today and start planning your rimfire rifle Dream Gun™. At these prices, why not get several? The possibilities are endless! FFL or delivery to an FFL holder required for purchase.

#078-000-429	BRN-22° Standard Receiver, 6H00DXF \$ 82.99
#078-000-430	BRN-22R Railed Receiver, 6H78D19 91.99
#078-000-431	BRN-22T Standard Takedown Receiver, 6H00LDJ 145.99
#078-000-432	BRN-22TR Railed Takedown Receiver, 6H127l19

RUGER® 10/22® & BRN-22® RECEIVER COMPLETION PARTS KITS



One-Stop Shopping for Components To Complete a Stripped Receiver

These convenient kits contain Ruger® factory parts that can be used to complete a BRN-22° or Ruger° 10/22° receiver. Ideal for completing a scratch build or for refurbishing an old rifle. Receiver Parts Kit contains (1) the bolt assembly, (2) the recoil rod/

charging handle assembly, (3) bolt stop and (4) pair of receiver cross pins. Kit can be had WITH or without the factory BX-Trigger module. Other parts you might need: Safety Detent Plunger (B-53). Detent Spring (KB00087) for the safety plunger

Spiring (ND00007)	for the safety pluriger.	
#780-001-458 🔘	10/22 Receiver Parts Kit w/TRIGGER , 8G110C69	122.99
#100-030-209	10/22 Receiver Parts Kit WITHOUT Trigger, 8G44E09	48.99
#780-010-036	B-53 Safety Detent Plunger, 8G5M24	6.99
#780-001-454	KB00087 Detent Spring, 8G3K74	4.99

BROWNELLS BRN-22® & RUGER® 10/22® **BRN-22® OPTIC RAIL/REAR** SIGHT ASSEMBLY

Picatinny Optic Mount for Your Smooth-Top BRN-22® or 10/22® Receiver



Our add-on Picatinny rail optic mount attaches to the top of a BRN-22° or Ruger® 10/22° receiver using the pre-drilled factory scope mounting holes. It will fit both standard AND 10/22 Takedown® receivers. Once it's installed, you can mount either a traditional scope or a red dot sight to your rimfire. The integral rear "iron" sight can be used alone with a suitable front sight or as a backup should your optic fail. The rear sight is a standard A1-type M16/AR-15 with the right-side windage adjustment wheel with 10 detent-locked windage settings, and an A2 two-position, flip-up aperture. Many AR-15 shooters will find this sight comfortingly familiar; if the AR is not your centerfire rifle of choice, you'll find it practical, effective, and guite versatile in its own right. The MIL-STD 1913 Picatinny rail is machined from 6061 T6 aluminum billet, with a mil-spec Type III hardcoat anodized finish. The A1 sight is machined steel with a durable black oxide finish. Four T-10 Torx® head mounting screws included. Brownells Gun Tech™ Note: Screw-on installation to standard BRN-22 (#078-000-429) and BRN-22 Takedown (#078-000-431) receivers. Use with front sights #100-007-029 (stnadard sporter contour factory barrel) and #100-007-239 (.920" O.D. barrels). Rear sight aperture sizes: .070" and .195". Rear sight thread is 10-36 tpi, so it will accept aftermarket AR-15 apertures.

#100-033-605 BRN-22 Rail/Rear Sight Assembly.

DEFIANCE MACHINE



A Featherweight **Precision Bolt** Gun Receiver. No Compromises. Lose the Weight, NOT The Performance!

If you watch how your rifle tips the scales as closely as you watch your

targets, the Defiance anTi action may be for you! This minimalist take on Defiance's legendary precision actions, weighs in at less than 21oz., yet still carries the same guaranteed headspace as the Ruckus or Tenacity with integral lug. It's machined from pre-hardened 416 stainless steel, paired with a chrome moly steel bolt. Available with these magazine cuts: Wyatt's Mag Cut (for hinged floorplate or detachable magazines), Wyatt's WSM Mag Cut (same, for Winchester short-mag actions), and a standard .223 magazine cut (also hinged floorplate or detachable box mag).

		BOLT	MAGAZINE		
STOCK #	SIZE	FACE DIA.	CUT	PRI	CE
#100-100-677	SA (.223)	.390"	.223 Mag Cut	8S995Y00	\$ 995.00
#100-100-675	SA (.308)	.480"	Wyatt's Mag Cut	6Q995F00	\$ 995.00
#100-100-676	SA (WSM)	.550"	Wyatt's WSM Mag Cut	7R995G00	\$ 995.00
#100-100-678	LA (.30-06)	.480"	Wyatt's Mag Cut	9T1045Z00	\$ 1045.00
#100-100-679	LA (.300 Win Mag)	.550"	Wyatt's Mag Cut	1U1045X00	\$ 1045.00
#100-100-680	Ultra Mag LA	.550"	Wyatt's Ultra Mag Cut	2V1045N00	\$ 1045.00
#100-100-681	Lapua Mag LA (.338)	.595"	Rigby Mag Well	3W1145K00	\$ 1145.00

DEFIANCE MACHINE TENACITY BOLT ACTION RECEIVER

Just a Darned Excellent **Action for Both Precison** Target & Hunting Rifles -The Features You Need at a Great Price!



The Tenacity continues to be the go-to action for shooters and hunters who don't always need ALL the custom options, so it remains a well-designed, precision rifle action at a great value. But the Defiance crew isn't sitting around resting on their laurels. As

their experience grew and their understanding of the physics of bolt gun operation deepened - not to mention their acquisition of the latest machining equipment - they decided to update their popular Tenacity action. It's got a bunch of improvements and now comes standard with an integral recoil lug. That recoil lug and the precisionmachined bolt guarantee the Tenacity has a headspace tolerance of +/-.001" action to action. Plus, the full-length Picatinny scope base includes 20 MOA of built-in elevation, so you can exploit the maximum range of your rifle without maxing out your scope's elevation adjustment. The Tenacity is machined from the same steels to the same tolerances as the Rebel and Deviant. It's a versatile design that delivers on the range and deep in the wilderness. Available with several magazine cuts, including the Guardian AI/AW, Wyatt's Cut, and a standard .223 Mag Cut.

STOCK #	SIZE	BOLT FACE DIA.	MAGAZINE CUT	PRICE
#100-100-670	SA (.223)	.390"	.223 Mag Cut	1K885Z00 \$885.00
#100-100-667	SA (.308)	.480"	Guardian AI/AW Mag Cut	7G885Y00 \$885.00
#100-100-668	SA (.308)	.480"	Wyatt's Mag Cut	8H885Q00 \$885.00
#100-100-669	SA (WSM)	.550*	Wyatt's WSM Mag Cut	9J885N00 \$ 885.00
#100-100-671	LA (.30-06)	.480"	Wyatt's Mag Cut	2L935X00 \$ 935.00
#100-100-672	LA (.300 Win Mag)	.550*	Wyatt's Mag Cut	3M935Y00 \$ 935.00
#100-100-673	Ultra Mag LA	.550"	Wyatt's Ultra Mag Cut	4N935D00 \$ 935.00
#100-100-674	Lapua Mag LA (.338)	.595*	Rigby Mag Well	5P1035Z00 \$ 1035.00

DEFIANCE MACHINE RUCKUS TACTICAL BOLT ACTION RECEIVER



These receivers are machined from pre-hardened aircraftcertified 416 stainless steel, with the one-piece bolt machined in a SINGLE operation, enabling the guaranteed headspace tolerance of +/-.001" That bolt is made of pre-hardened 4340 chrome-moly

steel. The full-length lug ways are wire-EDM-cut, resulting in extrasmooth bolt operation. The receiver barrel threads are 1.0625"-16 tpi, which is the standard diameter/pitch of the factory Remington 700 receiver. There is an integral recoil lug, and it works with hinged floorplates, detachable box magazines, or even single-shots. M16type extractor for extra reliability. You can get the short action (SA) model with the Guardian AI/AW magazine cut. Wyatt's Cut and a standard .223 Mag Cut are also available. So yes, build that Dream Rifle, then go out and raise a Ruckus! Ruckus Tactical - Created with the discerning competitor in mind, this action has a MIL-STD 1913 Picatinny scope rail running the entire length of the receiver. The average configuration weighs in at 35-39 oz., depending on length. Ruckus GA Hunter - A great choice for hunters or match competitors, this action has six Picatinny scope slots, two on the front, four on the rear, while the open top allows top loading of BDLstyle magazines. Don't worry, it works equally well with detachable magazines. This configuration weighs in at 28-30 oz., depending on action length.

STOCK#	MODEL	SIZE	BOLT HEAD DIA.	MAGAZINE CUT	PRICE
#100-100-684	Tactical	SA (.223)	.390"	.223 Mag Cut	G71230D00 \$ 1230.00
#100-100-682	Tactical	SA (.308)	.480"	Guardian Al/AW Mag Cut	4X1230Z00 \$ 1230.00
#100-100-683	Tactical	SA (WSM)	.550"	Guardian Al/AW Mag Cut	5Y1230Y00 \$ 1230.00
#100-100-685	Tactical	LA (.30-06)	.480"	Detachable Mag	7A1280X00 \$ 1280.00
#100-100-686	Tactical	LA (.300 Win Mag)	.550"	Detachable Mag	8B1280Z00 \$ 1280.00
#100-100-687	Tactical	Lapua Mag LA (.338)	.595"	CIP-Length Mag Cut	9C1380J00 \$ 1380.00
#100-100-690	GA Hunter	SA (.223)	.390"	.223 Mag Cut	3C1230Z00 \$ 1230.00
#100-100-688	GA Hunter	SA (.308)	.480"	Wyatt's Mag Cut	1A1230Y00 \$ 1230.00
#100-100-689	GA Hunter	SA (WSM)	.550"	Wyatt's WSM Mag Cut	2B1230N00 \$ 1230.00
#100-100-691	GA Hunter	LA (.30-06)	.480"	Wyatt's Mag Cut	4D1280Q00 \$ 1280.00
#100-100-692	GA Hunter	LA (.300 Win Mag)	.550"	Wyatt's Mag Cut	5E1280X00 \$ 1280.00
#100-100-693	GA Hunter	Ultra Mag LA	.550"	Wyatt's Ultra Mag Cut	6F1280Y00 \$ 1280.00
#100-100-694	GA Hunter	Lapua Mag LA (.338)	.595"	Rigby Mag Cut	7G1280Z00 \$ 1280.00

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brownells.com

DEFIANCE MACHINING DEVIANT BOLT ACTION



A Remington 700 Style Action With Integral Scope Rail For Custom Rifle Builds

Machined 416 stainless steel actions accept most Remington 700 parts, stocks, barrels and accessories, and help you build a custom bolt-action rifle. It broadly maintains the 700 profile while deviating (you knew that was coming!) with an integral 20 MOA Picatinny rail, a threaded bolt handle that lets you change knobs, and custom spiral fluting on the bolt. Manufactured to very precise tolerances, these actions feature one-piece 4340 bolts, M16-style extractors and Wire EDM-cut full-length lug ways for smooth operation and superior strength and rigidity. Cut to accept detachable magazines or BDL-style magazines, with the 338 Magnum Long Action taking detachable magazines only. Hunter action features a single scope-ring slot in the rear of the receiver and four slots at the front of the receiver. GA Hunter action is built with an open top to enable quick loading of BDL-style magazines. The design is compatible with detachable-box magazines as well. Tactical model has a full-length Picatinny rail for maximum fliexibility in mounting a scope of any length. FFL required for purchase. SPECS: 416 Stainless Steel. Short Action - .480" bolt face. Magnum Long

			BOLT FACE		
STOCK #	MODEL	SIZE	DIA.	PRI	CE
NEW 100-035-999	Hunter	Medium SA (.308 Win)	.480"	4Z00IZM	\$ 1330.00
MEW 100-035-997	Hunter	Ultra Magnum LA	.545"	4Z00PWM	\$ 1380.00
NEW 100-036-220	Hunter	Win Mag LA	.545"	4Z00PGA	\$ 1379.99
MEW 100-035-998	Hunter	Lapua Magnum LA	.595"	4Z00KTC	\$ 1480.00
MEW 100-035-994	GA Hunter	Medium SA (.308 Win)	.480"	4Z00JQF	\$ 1330.00
NEW 100-035-992	GA Hunter	Ultra Magnum LA	.545"	4Z00QTH	\$ 1380.00
MEW 100-035-996	GA Hunter	Win Mag LA	.545"	4Z00GWE	\$ 1380.00
NEW 100-035-993	GA Hunter	Lapua Magnum LA	.595"	4Z00QUN	\$ 1480.00
#100-012-650	Tactical	SA	.480"	4Z1220N47	\$ 1330.00
MEW 100-036-221	Tactical	LA Magnum	.545"	4Z00ILA	\$ 1380.00
#100-012-651	Tactical	Lapua Magnum LA	.595"	4Z00NPL	\$ 1480.00



Action - .595" bolt face.

VUDOO GUN WORKS V-22 KUKRI BARRELED ACTION

Build a Rimfire Bolt Gun That Fits Remington 700 Short-Acton Stocks & Accessories

Vudoo's V-22 barreled repeater action is built to stringently high standards, and it can do something almost no .22 LR rimfire bolt action can do - until now: drop into any Remington 700 short-action footprint stock. This gives you, or your customer, great flexibility in tapping into the vast aftermarket that exists around the Remington 700 platform. The V-22 action is hand-fitted to a precision manufactured, hand lapped, single-point-cut rifled 20" barrel with a 1-16" twist. Up topside there is a Picatinny scope rail with 30 MOA of elevation built in. The muzzle is threaded with 1/2"-28 tpi threads, so the world is pretty much your oyster when it comes to choosing a .22 rimfire OR .223/5.56 AR-15 muzzle device. The bolt knob is threaded on, so you can swap it for a target knob or whatever knob fits your hand. Tough black Cerakote® finish. ONE (1) 10-round magazine included.

#100-047-460 V-22.22 LR Barreled Action, 20" Bbl,

GUNWERKS REMINGTON 700 GRB STAINLESS STEEL BOLT ACTION

Robust Action Ready To Serve as the Foundation of a Custom Long-Range Rifle on a Budget



made to offer gun builders an accurate action from the start. The Gunwerks team set their sights on designing an action that could be manufactured in an affordable manner, while still employing many

of the functional features of a high-end custom action. The result is a truly custom rifle action at a price that's comparable to buying and truing a factory action. Using the same specifications and materials as the company's budget precision-rifle offering, the Gunwerks Remington 700 GRB Receiver is milled from 416 stainless steel and incorporates the innovative Tri-Lock Recoil Lug, designed to ensure accuracy and consistency with each shot. Includes 20 MOA Weaver optics base. Other premium features: a one-piece bolt and handle and a 1911-style extractor. Currently available in right- and left-hand, long (LA) and short action (SA), with the choice of a bolt face for Standard or Magnum cartridges. Other features of the Gerwerks receiver include a field strippable bolt, proprietary horizontal ejection system, NP3 low-friction bolt coating for ultra-smooth movement through the raceways, threaded, a replaceable bolt knob (5/16" - 24 tpi threads), Tri-Lock™ recoil lug locking tabs, 30 MOA one piece rail or 20 MOA two piece bases included. A Wyatt-length action enables longer case length for loading VLD bullets right up to the lands,

"Borden style" bumps to ensure smooth operation and perfect bolt alignment, and fully machined 416 stainless steel construction. The action body, shroud, and bolt knob come with an attractive, tumbled finish. FFL required for purchase.

STOCK #	SIZE	BOLT FACE	PRICE					
31001111	RIGHT-HAND ACTIONS							
#100-026-518	SA	Standard	3K00CQP \$ 850.99					
#100-026-516	SA	A Magnum <i>3K850J0</i>						
#100-026-514	LA	Standard 3K00HBQ :						
#100-026-512	LA	Magnum	3KO0BZF \$ 850.99					
	LEFT-	HAND ACTIONS						
#100-026-513	LA	Standard	3K00QIJ \$ 850.99					
#100-026-511	LA	Magnum	3K00JCS \$ 850.99					



HOWA 1500 BARRELED ACTIONS -



The Perfect Platform for a Tack-Driving **High-End Modern Precision Rifle**

Howa's barreled actions bring nearly AR-15-like modularity and ease of assembly to the traditional bolt action platform. These actions come fully assembled with the barrel chambered, installed, and properly headspaced - eliminating some of the most difficult work in "building" a bolt action rifle. They are ready to drop into the stock or chassis system of your choice. The result is a high-quality precision rifle at an amazingly affordable cost. The cost savings, however, do not come from skimping on materials or features!



Every Howa 1500 barreled action comes with a hammer-forged barrel installed in the forged receiver and pre-headspaced to exacting standards. The one-piece bolt body is also forged, with two locking lugs and an integral bolt handle. The bolt face is precisely squared to the barrel chamber for excellent contact with the receiver recess. An M16-style extractor ensures reliable, positive extraction. Also pre-installed: the HACT two-stage trigger that delivers a light (more accurately "de-lightful"!), consistent pull, and a crisp let-off. The "Howa Actuator Controlled Trigger" has a uniquely configured sear and precision-cut contact surfaces, so creep is entirely eliminated. Pull weight is approximately 2.5 to 3.8 lbs. The three-

position safety allows the bolt to be completely locked and also



to mount an optic. FFL required for purchase.

enables the action to be unloaded while on safe. Also included: fulllength bottom metal with hinged floorplate, magazine box, and mag spring; plus, front/rear action screws. Receiver is drilled and tapped for a scope base, with brass filler screws included, if you choose not

Mini Action has a chamber and bolt 12% shorter than a regular short action and a shorter bolt throw for faster reloads. Must be installed in a stock or chassis specifically configured to accept this action. Threaded models include screw-on thread protector.

Visit Brownells.com to see all of the Howa 1500 barreled actions we currently offer.

STOCK #	CARTRIDGE	ACTION	STYLE	LENGTH	FINISH	TWIST	PRICE
#100-805-075	.223 Remington	MINI	Mini Action - Std Bbl	22"	CS Blued	1-9"	4K455J04 \$ 478.99
№100-053-468	.22-250 Remington	SA	Standard Contour - 1/2"-28 threaded	22"	CS Blued	1-12"	4N481F99 \$ 481.99
#100-805-072	6.5 Grendel	MINI	Mini Action - Standard Bbl	22"	CS Blued	1-8"	4K443A64 \$ 466.99
#100-026-421	6.5 Grendel	MINI	Heavy Barrel - 5/8"-24 threaded	20"	CS Blued	1-8"	4K412C41 \$ 442.99
#100-805-012	6.5 Creedmoor	SA	#2 Standard	22"	CS Blued	1-8"	4K450A00 \$ 490.99
#100-023-947 🔘	6.5 Creedmoor	SA	#6 Heavy Varmint - 5/8"-24 threaded	24"	CS Blued	1-8"	4K478D67 \$ 531.99
#100-025-716	6.5 Creedmoor	SA	#6 Heavy Varmint - 5/8"-24 threaded	24"	SS FDE Cerakote	1-8"	4K545L33 \$ 605.99
#100-053-477	6.5 PRC	LA	Standard - 5/8"-24 UNEF threaded	24"	CS Blued	1-8"	4K00AGG \$ 570.99
₩100-053-469	.243 Winchesters	SA	Standard Contour - 1/2"-28 threaded	22"	CS Blued	1-10"	7R481Z99 \$ 481.99
₩100-041-752	.270 Winchester	LA	Standard - 1/2"-28 threaded	22"	CS Blued	1-10"	6Q464X99 \$ 464.99
#100-034-617	.300 Blackout	MINI	Heavy - 5/8"-24 threaded	16.25"	CS Blued	1-7"	4K420B00 \$ 466.99
#100-805-007	.308 Winchester	SA	#1 Lightweight	20"	CS Blued	1-10"	4K473A09 \$ 497.99
#100-805-014	.308 Winchester	SA	#2 Standard	22"	CS Blued	1-10"	4K450J00 \$ 490.99
#100-805-049	.308 Winchester	SA	#2 Standard	22"	SS Gray Cerakote	1-10"	4K530J00 \$ 544.99
#100-805-035	.308 Winchester	SA	#6 Heavy Varmint - 5/8"-24 threaded	24"	CS Blued	1-10"	4K512A86 \$ 563.99
#100-023-948	.308 Winchester	SA	#6 Heavy Varmint - 5/8"-24 threaded	24"	CS Blued	1-10"	4K478C67 \$ 531.99
#100-053-463	.308 Winchester	SA	Heavy - 5/8"-24 threaded	24"	Carbon-Fiber Wrapped	1-10"	4K900N00 \$ 990.00
#100-023-951	.308 Winchester	SA	#6 Heavy Varmint - 5/8"-24 threaded	26"	CS Blued	1-10"	4K500G00 \$ 555.99
#100-805-053	.30-06 Springfield	LA	#2 Standard	22"	SS Gray Cerakote	1-10"	4K596H69 \$701.99
₩100-053-472	7mm-08	SA	Standard Contour - 5/8"-24 threaded	22"	CS Blued	1-9.25"	1U433Y33 \$ 481.99
№100-053-475	7mm Rem Mag	LA	Standard Contour - 5/8"-24 threaded	24"	CS Blued	1-9.25"	9T481K99 \$ 481.99
#100-053-476	.300 PRC	LA	Standard - 1/2"-24 UNEF threaded	24"	CS Blued	1-8"	4K00BVL \$ 570.99
#100-805-020	.300 Win Mag	LA	#2 Magnum	24"	CS Blued	1-10"	4K474M99 \$ 499.99
№100-053-474	.300 Win Mag	LA	Standard Contour - 5/8"-24 threaded	24"	CS Blued	1-10"	3M433Z33 \$ 481.99
#100-026-422	7.62x39mm		Heavy Barrel - 5/8"-24 threaded	20"	CS Blued	1-9.5"	4K398N67 \$ 442.99
#100-053-478	.350 Legend	MINI	Heavy - 5/8"-24 threaded	16.25"	CS Blued	1-16"	4K00QDF \$ 469.99
w100-041-757	.450 Bushmaster	MINI	Heavy Contour - 11/16"-24 threaded	16.25"	CS Blued	1-16"	5P449Y99 \$ 449.99



REMINGTON 700 RECEIVERS



THEY ARE BACK! Factory Original, Current Production, Legendary Performance

We are so pleased to be able to offer the legendary Remington 700 action in our catalog through a special arrangement with the Remington factory. As you may know, Remington went through a bankruptcy recently, and while we did not really fear its venerable name would disappear, we were not sure if new proprietors of "Remington Arms, Inc.," would continue to offer to us these actions, which are so prized by custom rifle builders. Well, the news is good! These are current-production Long and Short 700 actions that meet the latest Remington factory design specifications and quality control standards. Each action comes drilled and tapped for scope bases, and ready to accept custom barrel, bottom metal, and other components (all available separately from Brownells). They come fitted with Remington's state-of-the-art X-Mark Pro™ Trigger for an outstanding trigger pull and easy adjustment, OR if you prefer, plain **Stripped Receivers** are also available. Remington's famously smooth-cycling bolt assembly features two, up-front bolt lugs for tight lockup and reliable pressure retention, plus traditional 2-panel checkering on the bolt handle. The recessed bolt face encloses the cartridge head in three rings of steel for exceptional strength and precise alignment with the bore. The rivetless, circlip-type extractor and heavy-duty, spring-loaded, plunger ejector clear the chamber quickly and reliably. Easy-to-reach, two-position thumb safety engages quietly to prevent game-spooking, and allows unloading in the "safe" position. Build your custom rifle today on an action you can trust. FFL required for purchase.

SPECS: Receiver/Bolt - Carbon steel, blued finish (CS), or stainless steel, natural finish (SS). 11/16"-16 tpi thread. Bolt not equipped with Integrated Security System (ISS). X-Mark Pro Trigger - Steel, electroless nickel plated finish. Includes trigger lock and owner's manual. DOES NOT include receiver plug screws, recoil lug, triggerguard, triggerguard screws, and magazine components. Short Action (SA) and Long Action (LA) models available. Standard receivers have a .473" dia. bolt face. Magnum receivers have a .535" dia. bolt face. Ultra Magnum have .535" dia. bolt face and wider feed rails to accommodate Ultra Mag cartridges. Small SA receiver fits .223 Rem. family of cartridges with .378" (9.6mm) dia. case head.

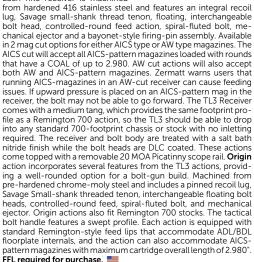
STOCK #	RECEIVER SIZE	STEEL	BOLT FACE DIA.	PRICE
	WITH X-MAR	K PRO TE	RIGGER	
#100-050-064	Small SA (.223)	CS Blued	.378"	5E567Z14 \$ 567.14
#100-050-058	Standard SA	CS Blued	.473"	9C567N14 \$ 567.14
#100-050-059	Standard SA	SS Silver	.473"	1A614Z40 \$ 614.40
#100-050-060	Standard SA (LEFT-hand)	SS Silver	.473"	2B633X30 \$ 633.30
#100-050-071	Single-Shot SA	SS Silver	.473"	3M604F95 \$ 604.95
#100-050-065	Magnum SA	CS Blued	.535"	6F567Q14 \$ 567.14
#100-050-061	Standard LA	CS Blued	.535"	8B586M04 \$ 586.04
#100-050-062	Standard LA	SS Silver	.535"	3C614Y40 \$ 614.40
#100-050-063	Standard LA (LEFT-hand)	SS Silver	.535"	4D633D30 \$ 633.30
#100-050-066	Magnum LA	CS Blued	.535"	7G586K04 \$ 586.04
#100-050-067	Magnum LA	SS Silver	.535"	8H614Y40 \$ 614.40
#100-050-068	Magnum LA (LEFT-hand)	SS Silver	.535"	9J633Z30 \$ 633.30
#100-050-069	Ultra Mag LA	CS Blued	.535"	1K586X04 \$ 586.04
#100-050-070	Ultra Mag LA	SS Silver	.535"	2L614N40 \$ 614.40
	STRIPPED R	ECEIVER	ONLY	
#100-050-072	Standard SA	CS Blued	-	4N378Z09 \$ 378.09
#100-050-073	Standard SA	SS Silver	-	5P378Y09 \$ 378.09
#100-050-074	Standard LA	CS Blued	-	6Q378D09 \$ 378.09
#100-050-075	Standard LA	SS Silver	-	7R378X09 \$ 378.09
#100-050-076	Magnum LA	CS Blued	-	7A378Y09 \$ 378.09
#100-050-077	Magnum LA	SS	-	8S378J09 \$ 378.09

Orders: 800-741-0015

ZERMATT ARMS ORIGIN & TL3 BOLT ACTION RECEIVERS

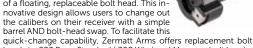
A Full-Featured, Remington 700 Pattern Action Designed To Be the Foundaton of a **Custom Precision Rifle**

The signature product from Zermatt Arms, the TL3 Short Action Receiver is everything you need in a high-end rifle action. Each rifle receiver is machined



TTE TCquircu to	n parchase. —	
#100-036-550	Origin SA w/Tactical Knob, 223 Bolt, 4C00IKG	\$ 875.00
#100-036-551	Origin SA w/Tactical Knob, Std Bolt, 4C00AQM	875.00
#100-036-552	Origin SA w/Tactical Knob, Magnum Bolt, 4C00GQG	875.00
#100-036-553	TL3 SA w/Tactical Knob AICS, Std Bolt, 4C00MJR	1250.00
#100-036-554	TL3 SA w/Tactical Knob AW, Std Bolt, 4C00PLM	1250.00

REPLACEMENT BOLT HEADS - One of the highlighted features of the Zermatt Arms Origin, TL3, and SR3 actions is the inclusion of a floating, replaceable bolt head. This innovative design allows users to change out the calibers on their receiver with a simple barrel AND bolt-head swap. To facilitate this



heads in .223 Rem. Standard (.308 Win.) and Magnum bolt heads.

	.380" (.223) Bolt Head, 4C00IKG \$	
#100-036-556	.478" (Std) Bolt Head, 4C00KVE	125.99

YOU CAN SHOP ONLINE TOO! www.brownells.com **NEW PRODUCTS ADDED DAILY**

BROWNELLS REMINGTON 700 ML **BREECH PLUG**

Critical For Keeping Your Muzzleloader Shooting



If your 700 ML has been sidelined by a badly corroded or damaged breech plug, get it back in the field with this high-quality replacement for the discontinued factory part. Our drop-in replacement is machined from tough, 416 stainless steel for superior corrosion resistance and years of reliable service. SPECS: 416 stainless steel, natural finish. Fits Remington 700 ML muzzleloaders.

#078-000-158 700 ML Breech Plug, 3K17K99...... \$ 23.99

FORTMANNS REMINGTON 740, 742, 760 **EJECTION PORT DUST COVER**



Keeps Action Clean. Operating Smoothly

Keeps dirt and debris from entering through the ejection port and obstruct-

ing the action. Quality replacement for Remington part that is no longer available.

SPECS: Plastic, black. 740 - fits Rem 740 & 742. 760 - fits Rem 760 #331-760-000 760 Dust Cover. 1C7K49...... 9.99

MOUNTAIN TACTICAL TIKKA T3/T3X BOLT STOP

Simple Upgrade to **Enhance the Reliability** AND Aesthetics of Your Rifle

NEW



Whether you are changing calibers, need more case overall length, or simply want to improve the aesthetics on your Tikka T3/ T3x bolt gun, Mountain Tactical's is an excellent option. Ditch that metal injection molded piece from the factory for this precision-machined stainless steel bolt stop proudly manufactured in the heart of the U.S.A. - Bozeman, Montana. It's an easy upgrade that any shooter can do at home. Includes pin and spring. Models available to fit Tikka T3/T3x short (SA), long (LA) and extra-long (X-LA) actions.

#100-061-480 Tikka T3/T3x Bolt Stop, SA, 5Y37X99....\$ 40.00 #100-061-481 Tikka T3/T3x Bolt Stop, LA, 4X37Y99.... 40.00 #100-061-482 Tikka T3/T3x Bolt Stop, X-LA, 9C37Y99 .. 40.00

SMITH ENTERPRISE M14/M1A **EXTENDED BOLT STOP**

Improves Bolt Release & Lock-Up

Precision-machined and hardened, steel bolt stops help ensure consistent bolt release and lockup, and offer increased service life over the factory part. A large, easy-to-find, serrated pad to helps reduce the time it takes to get the bolt back into battery after a magazine change, and is standard issue on many U.S. Military MK14 Mod O and M-14SE rifles. Low maintenance, Parkerized finish resists corrosion and matches the rest of your rifle.

SPECS: 8620 steel, black, matte, Parkerized finish. Hardened to Rc 35-38 Internal, Rc 60 Surface. 5/8" (15.9mm) long, 9/16" (14.3mm) wide, 7/8"

#851-000-055 M14/M1A Extended Bolt Stop. 1E66B29.. \$ 77.99

BROWNELLS LARGE-RING MAUSER **BOLT SHROUD**



Classy Way To Streamline A '98

Finish off that sporterized military Mauser by replacing the ugly, issue shroud with this streamlined, classy, commercial-style shroud. Greatly improves looks of the bolt and eliminates the awkward, over-the-top, military safety. Since the original safety is removed, you must INSTALL A TRIGGER WITH ITS OWN SAFETY (like the Timney).

SPECS: 21/4" (5.7cm) long, 11/4" (3.2cm) wide. 2 oz. (57 g) Investment cast steel, beaded finish. Fits all Mauser M98s. Gunsmith installation required.

#078-100-098 LR Mauser Bolt Shroud. 8D46G79..... \$ 51.99

DAKOTA MAUSER 98 MODEL 70-STYLE SHROUD WITH WING SAFETY



Final Professional Touch For **Mauser Modifications**

Classic Model 70-style safety and bolt shroud for the equally classic Mauser action. Combines the gas deflecting design of the original Mauser bolt shroud with the three-position, side-swing safety of the Model 70 for better scope clearance. Gunsmith installation required. SPECS: Polished steel, in-the-white. Weighs 21/2 oz. (71 g).

#359-141-070 Model 70-Style Shroud, 9E142L79..... \$ 167.99

NEXT LEVEL ARMAMENT SIG SAUER MPX/MCX **AMBIDEXTROUS CHARGING HANDLE**

Upgraded Component for Smoother, More Positive & Reliable Charging

NLA's charging



handles bring all the functional improvements found on upgraded ambidextrous AR-15 handles to two popular SIG platforms. MPX model solves two complaints that otherwise satisfied MPX shooters have about the factory charging handle: it lacks ambidexterity AND it's loose and sloppy. The looseness can actually cause dam-

age to the top of the receiver if you pull the handle off center. NLA includes with the handle an easy-to-install replacement block/lifter assembly that keeps the handle centered through the entire pull/ release cycle, creating a smoother and reassuringly solid feel to the handle's operation. The block/lifter is made of hardened 4140 steel with a tough Nextride coating. The MCX charging handle brings ambidexterity to that platform, too, and works with all generations of MCX. **Both** handles are made of extra-strong 7075 T6 aluminum. with a tough, black, hardcoat anodized finish, and a hardened 4140

steel spring plate with the black Nextride coating. #100-027-917 SIG MPX Amb. Charging Handle, 3K85Q49..... #100-027-918 SIG MCX Amb. Charging Handle, 3K85L49

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JEW!



GENTRY MAUSER 98 THREE-POSITION SAFETY SHROUD

Winchester-Style For Custom Mauser Rifles

Upgrades the venerable Mauser action to a full, three-position safety. All machined steel shroud and lever are polished, beautifully blued and ready for installation. Retains the gas deflecting design of the original shroud but provides bolt locked, bolt open and fire positions with positive detents.

SPECS: Approximately 2" (5cm) long overall, polished, blued finish, 2.5 oz. (71 q) wt. Fits M-98 only. Gunsmith installation required.

#339-500-098 3-Position M-98 Safety, 9C203H99... \$ 239.99

GENTRY REMINGTON 700 THREE-POSITION SAFETY SHROUD

Side Swing-Style To Upgrade Factory Guns Or Build Custom Rifles

All-machined steel shroud and lever upgrades the Remington 700 action to a three-position safety. Lets you use match grade triggers that lack a safety. Provides bolt locked, bolt open, and

fire positions with positive detents. No tools needed to field strip for cleaning or service. Available in polished blue.

**SPECS: 4140 steel, polished blue. Approx. 2* (5cm) OAL, 2.5 oz. (71g) wt. Fits Remington 700/Model Seven/721/722/600/660/XP-100. Right-

#339-000-001 3-Pos. Safety Shroud, 9C144K49 \$ 169.99

MOUNTAIN TACTICAL TIKKA T3/T3X BOLT SHROUDS

Improves Bolt Alignment Gives Better Cartridge-to-Chamber Concentricity for Improved Accuracy Potential

Mountain Tactical spent considerable time designing, testing, and refining what they believe is not only a more durable bolt shroud than the factory part, but also one that fits more precisely, so it improves the performance of your rifle. With the introduction of the T3x, Tikka started shipping the rifles with an injection molded "mystery metal" shroud. Not only is it significantly heavier than the previous generation's plastic shroud,

but the accuracy of the part suffered due to the production process. The outside diameter of Mountain Tactical's bolt shroud is matched to the inside diameter of the bolt race, creating perfect alignment of the bolt to enhance concentricity of the cartridge to the chamber. The benefit is essentially the same as having a three-lug bolt to ensure alignment to the axis of the bore - improved accuracy potential. And MT's shroud gives your rifle an aesthetic enhancement, too. Machined 6061 T6 billet aluminum with a mil-spec hardcoat anodized finish. Available with Classic or Gen 4 contour.

#100-061-489 T3/T3x Bolt Shroud, Classic, 6Q56X99...\$ 60.00 #100-061-490 T3/T3x Bolt Shroud, Gen 4, 2V56D99... 60.00



WANT MORE NEW PRODUCTS?
SHOP ON LINE!
PRODUCTS ADDED DAILY

SUNNY HILL SWEDISH MAUSER 93-96 SPORTER BOLT SHROUD



High-Quality, Nicely Machined Replacement - Stop Struggling To Resurrect a Beat-Up Original

New replacement Mauser parts are getting more and more difficult to find! Although they are usually called "The Bottom Metal People," the Sunny Hill folks have produced these nicely machined bolt shrouds for Swedish Mauser 93-96 sporter actions. Does not include a safety, so it must be used in conjunction with a trigger that has a safety.

Mild steel, in-the-white.

ANARCHY OUTDOORS RUGER® AMERICAN & PRECISION RIFLE BOLT HANDLE UPGRADE

Lets You Install a Target Bolt Knob & Provides Optimal Angle for Maximum Leverage

Anarchy's handle enables you to install the target or oversized bolt knob of your choice on your Ruger American rifle or Ruger Precision Rifle. The slight angle of this bolt handle also gives you optimal leverage and control to operate the bolt quickly and decisively. Machined entirely from 17-4 stainless steel, these bolt handles are left with a clean, stainless-steel fin-

ish for a classy look that will enhance your rifle. This compact handle measures 2.67" x.5" x.5" and weighs 2 oz. It will accept any $^{5}I_{xx}$ "-24 tpi bolt knobs. An optional black-nitride finish can also be added to the handle for a low-friction surface that resists corrosion.

#100-034-689 Ruger Bolt Handle, Silver, 7A00NJQ \$ 54.99 #100-034-690 Ruger Bolt Handle, Black, 7A00PTA 54.99

AREA 419 BOLT KNOB ADAPTERS



Defiance Tenacity/Elite

Enables Installation of Popular Aftermarket Target Bolt Knobs on Defiance & Bighorn Actions

Adapt your bolt to a standard male thread with these stainless bolt handle adapters. Opens up a world of possibilities for upgrading the bolt knob on your long-range target rifle.

They are lathe spun and threaded to a Class 3 fit, and allow you to use most aftermarket bolt knobs. These have become necessary in the last few years as action makers go to smaller stock in their bolt-making process and use female attachment points on a shorter handle. Separate models for **Defiance Tenacity/Elite** and **Bighorn TL3/Origin** actions. Both available with **Black (BLK)** or **Silver (SIL)** finish

11111311.		
#100-036-954	Bighorn TL3/Origin Bolt Knob Adapter,	
	SIL, <i>6Z38J00</i>	\$ 40.00
#100-036-955	Bighorn TL3/Origin Bolt Knob Adapter, BLK. 6Z38N00	40.00
	,	. 40.00
#100-036-956	Defiance Tenacity/Eilte Bolt Knob Adapter, SIL, 6Z38F00	40.00
#100-036-957	Defiance Tenacity/Eilte Bolt Knob Adapter, BLK, 6Z38Q00	40.00

BROWNELLS OVERSIZED BOLT KNOB

Grooved, Oversize Design For Fast Bolt Operation



Lightweight, aluminum bolt knob features a tapered, oversize design to deliver fast, positive bolt cycling for all types of bolt action rifles. Unique, stepped and grooved exterior adds muscle memory to aid your reflexes in learning to grasp and operate the bolt handle the same way every time for more consistent shooting form. Hollowed recess on bottom of bolt handle reduces weight even further for a light bolt lift and easy cycling. Installation requires machining and threading of bolt handle. **SPECS**: Aluminum, matte black, anodized finish. 1.6" (4cm) long, O.D. tapers 1.1" (2.8cm) to .40" (1cm). 1 oz. (28g) weight: ½" -24 to. Includes instructions.

#080-000-589 Oversized Bolt Knob, 8K23J99..... \$ 31.99

AREA 419 ENHANCED BOLT KNOBS

Hard To Miss, Easy To Grab & Cycle That Next Round

Here's a bolt knob that's designed to be pretty much impervious to slipping out of your hand. The deep grasping groove, plus two pronounced ridges with knurling on top, sits comfortably in the hand and gives you plenty of purchase to cycle a fresh round into the chamber. Helps you get the most from your PRS or long-range target/varmint rifle. Made of solid machined 6061 T6 aluminum with a tough matte black hard-coat anodized finish. Models to fit Remington 700 (*/1s² - 24 tpi RH), Defiance Machining (*/1s² - 24 tpi RH), and Bergara (M6x1 threads) bolt handles, all female threaded.

SPECS: $6061\,T6$ aluminum, hard-anodized finish, matte black. 1.250° OAL \times .920° O.D. at widest point.

#100-032-689	Rem 700 Bolt Knob, 6Z00MXA	\$ 24.99
#100-032-688	Defiance Action Bolt Knob, 6Z00QBL	24.99
#100-032-687	Bergara B-14 Bolt Knob, 6Z00AYR	24.99

BROWNELLS TACTICAL BOLT KNOB



Hand-Filling Size + Deep Grasping Grooves = Cycling a Fresh Round in the Chamber FAST!

This lightweight, machined aluminum knob will fit any bolt handle with $^{2}h_{s}^{c}$ -24 tpi mail threads for a screw-on knob. But we think it's probably best employed on a chassis-based bolt gun using a Remington 700 or Savage 10/110 action. The BTBK - it's gotta have an acronym because it's "tactical," right? - has a slightly textured surface with two deep grasping grooves that'll be pretty hard to lose your hold on, even with wet hands. Whether you're in competition or providing sniper support for the Team, you should have no trouble smartly cycling a fresh round in the chamber for a fast follow-up shot. Durable matte black hard-anodized finish. 1.375° OAL x.600° O.D. at its widest point.

#100-030-571 Tactical Bolt Knob, 7B18D69......\$ 21.99

Mini

BADGER ORDNANCE BOLT KNOBS

Easy-To-Grasp Extended Knob Gives Positive Bolt Cycling

Oversize diameter and extended length give positive bolt control for fumble-free cycling of tactical and benchrest rifles. No more holding the

bolt handle with two fingers to clear the scope bell. Provides additional leverage needed to clear stuck rounds. Lightweight aluminum keeps weight down. Gunsmith installation recommended. Installation requires machining and threading of original bolt handle. \$\infty\$ SPECS: 7075 T6 aluminum alloy, hardcoat anodized, matte black finish. Target - 1½' (4cm) long. .975' (24.7mm) diameter. Mini Tactical - 1.2' (3cm) long. .890' (22.6mm) dia

#093-000-007	Target Bolt Knob, 3K35L14	\$ 36.99
#093-000-045	Mini Tactical Bolt Knob, 3KOONCH	36.99

HOLLAND REMINGTON 700 TACTICAL BOLT HANDLE

Extra Length For Quick, Positive Operation



Long, swept-back handle puts the bolt knob in easy reach for faster operation. Features a Model 70-style, rear sweep, plus .650° additional length that gives competitive and rapid fire shooters, or anyone wearing gloves, a sure, positive grip. Provides the needed leverage to help clear tight or stuck cases.

SPECS: 17-4 stainless steel (SS) or 4140 chrome moly steel (CM), in-thewhite. Hardened to Rc 42-44. 3.7" (9.4cm) long.

#403-000-010	SS Tactical Bolt Handle,	3K47N59	\$ 55.99
#403-000-011	CM Tactical Bolt Handle	, 3K44Q19	51.99

KINETIC RESEARCH GROUP REMINGTON 700 BOLT LIFT

Add An Oversized Bolt Knob To Your Rifle Without Gunsmithing

Gives your 700 rifle an oversized bolt knob without requiring permanent modifications to the factory bolt - no cutting, grinding, and re-threading steell. The ergonomic contour of the Bolt Lift helps you get a positive grip on the bolt knob for faster follow-up shots in all conditions. The reinforced polymer two halves of the kit clamp securely around the bolt handle, secured by a steel Allen screw and

two stainless steel pins. Kit includes rubber O-ring spacers to ensure a tight fit on different-sized Remington bolt knobs. **SV (Small Version)** is a bit more compact and sleek, with an enhanced "grippy" surface, so you can still get an excellent grasp and cycle that bolt smartly. **SEFCS:** Reinforced polymer, in a variety of colors to match KRG rifle chassis. Includes stainless steel mounting hardware and instructions. Fits Remington 700 bolt knobs. DOES NOT fit Remington 783. **Standard (Std)** -1½-"(3.8cm) long, 1"(2.5cm) dia. **Small Version (SV)** -1.415" OAL x1" O.D. at widest point. Extends about '½' beyond factory knob.

#100-013-741	Std Bolt Lift, Black, 2C00JZB	\$ 28.99
#100-013-742	Std Bolt Lift, FDE, 2C00NYH	28.99
#100-033-842	Std Bolt Lift, O.D. Green, 2C00EIG	28.99
#100-033-843	Std Bolt Lift, Sako Green, 2C00JEL	28.99
#100-033-844	SV Bolt Lift, Black, 2COOPSG	28.99
#100-033-845	SV Bolt Lift, Flat Dark Earth, 2C00LKL	28.99
#100-033-846	SV Bolt Lift, O.D. Green, 2C00ISG	28.99
#100-033-847	SV Bolt Lift, Sako Green, 2C00MRP	28.99

Stronger Than The Factory Part

Strong, Nylon-Delrin, replacement for broken or age-embrittled Nylon 66 bolt handles. Restores function and value. Styled after the correct part, maintains original appearance. SPECS: Nylon-Delrin, Black. Not affected by oils and solvents.

#331-066-100 Nylon 66 Bolt Handle, 1C5F09 \$ 5.99

FORTMANNS REMINGTON

NYLON 66 BOLT HANDLE

TALLEY CLASSIC BOLT KNOB



Graceful, Teardrop Knob With Straight Shank For Customizing

The same graceful, classic, straight bolt knob used by many of the top builders for their custom guns. Lathe turned from a solid piece of low carbon bar stock, ready to polish, checker or alter as you need. Extra stock left on the end for easy chucking in the lathe. Welds beautifully using our 31/2% nickel welding rod. ■ SPECS: Handle/knob, 23/8" (6cm) lg. 3" (7.6cm) o.a.l. 31/2 oz. (99 g).

#874-006-000 Talley Classic Bolt Knob, 4G10C39 \$ 12.99

LENARD BROWNELL CUSTOM BOLT KNOB

Attractive Design, Proper End Shape & Weldable/Bluable Steel Make This "The Choice" For A Professional Bolt Alteration



Swept-back, streamlined design is ideal for converting military rifles to attractive sporters . . . or simply replacing an ugly knob with a beautifully designed new one! Properly shaped to give clearance between bolt and low scope mounting. Hollowed for weight reduction and sharp appearance (if you ever do run into a customer who wants a solid knob, can be quickly welded solid). Investment cast of 8620 steel, selected for its ideal combination of toughness and ease of working. Welds perfectly with gas or arc welder. Can be polished and blued to highest professional standards.

SPECS: 21/2" (6.3cm) OAL, 7/8" (22.2mm) dia. knob. 11/2 oz. (42 g) wt.

#095-001-001 L. Brownell Bolt Knob, 5K16G14...... \$ 18.99

MCFARLAND ENGRAVED BOLT KNOBS



Professionally-Done: Two Or Three Panels

Gorgeous, jewel-like, handengraved checkering pattern follows

\$ 135.99

the graceful teardrop shape of the knob to perfection. The diamonds absolutely sparkle...one of these will definitely put any rifle several steps above the rest. 2-Panel features two panels with fine border outlines; 3-Panel has three equally-spaced panels without border outlines.

SPECS: Steel, in-the-white. 29/32" (58mm) long. 13/16" (20.6mm) diameter teardrop. Shank tapers from .383" (9.7mm) to .303" (7.7mm). Stub is .45" (11.4mm) diameter. No. 1, 2 panel, outline. No. 2, 2 panel, no outline. No.

3, 3 pariet. NO. 4,	4 pariel.
#597-100-001	2-Panel Engraved Bolt Knob,
	7E115A59
#597-100-003	3-Panel Engraved Bolt Knob.

SAVAGE OVERSIZE BOLT HANDLE

Faster Shooting In Competition Or On The Hunt



Whether you're a match shooter or go after varmints, this oversize bolt handle allows you to cycle rounds quickly, without having to feel around for the small factory handle. Solid, smooth, one piece design is easy to grab; your hand is immediately drawn to the bolt after each round. Tapered shaft and oversize bolt knob are precision machined and allow for added leverage and the attractive teardrop design adds beauty to the lines of your rifle.

SPECS: Machined steel, blued, matte finish. Right-hand only. Fits Savage 110,111,112,112B top loading rifles. Bolt handle measures 23/4" (6.9cm) long, bolt knob measures approx. 1" (2.5cm) in diameter.

MOUNTAIN TACTICAL

TIKKA T1X & T3/T3X

BOLT HANDLES & KNOBS

stems) and 6061 T6 aluminum (knobs). T1x Bolt Handle - This stain-

less steel handle/knob is .250" longer than the factory T1x bolt knob,

which increases leverage, allowing you to run the bolt faster with

less resistance. Machined to match the interface on the bolt, creat-

ing a purposeful look instead of a bleak afterthought. T3/T3x Bolt

Handle Kit - Longer handle makes cycling the bolt easier, allowing

you to eject and chamber a round without taking your sights off

your target. A larger diameter bolt knob increases tactility for more

positive bolt manipulation while wearing gloves. Overall it gives you

more control over your rifle. And, shoot, it just looks awesome.

too. The austenitic stainless steel handle stem is threaded with the

industry standard $\frac{5}{16}$ "-24 tpi threads, so you are free to swap bolt

knobs with ease. T3/T3x Elite Bolt Handle - Also has a longer handle

to make cycling the bolt easier and let you cycle rounds in and out

of the chamber with alacrity. Unique diamond-cut texturing. Out-

doorsman XL Bolt Knob - Another distinctive-looking knob option

for your Tikka. Bolt Handle Stem - Already know what aftermarket

knob you want? The MT crew will be sad that it's not one of theirs, but

there's no reason you can't benefit from the extended length, extra

leverage, and high-quality machined stainless steel construction of

their lever. Threaded with the industry standard 5/16"-24 tpi threads,

7A47Z99 \$ 50.00

9T47K99 **50.00**

1U94J99 100.00

2B37Z99

so you can switch out knobs with ease.

#100-061-492 T1x Bolt Handle, Outdoorsman.

#100-061-493 T1x Bolt Handle, Diamond Cut,

#100-061-473 T3/T3x Bolt Handle Kit, Knurled,

#100-061-479 T3/T3x Elite Bolt Handle, Diamond Cut.

#100-061-472 T3/T3x Bolt Handle Stem, 8B47Q99... 50.00

#100-061-478 T3/T3x Bolt Knob, Outdoorsman XL,

#855-000-269 Savage Oversize Bolt Handle,

NEW

Cut T3/T3x Handle

Threaded Bolt Lever Stem

Get a Handle on Your Rifle for Better

Control With These Upgrades

These upgrades for your Tikka's

"graspy bits" are made in Bozeman, Mon-

tana, on MT's seven-axis CNC Swiss-style

lathe from proper stainless steel (handle

UNIVERSAL BOLT HANDLE

Lenard Brownell Style To Fit Most Bolt Actions



The classic shape and elegance of Lenard Brownell's famous cutaway bolt handle, made easier to install. Additional Remingtonstyle metal at the attachment end of the handle makes silver soldering or welding fast and easy. Heat, shape and adapt to fit most bolt actions.

SPECS: 4130 chrome-moly steel, in-the-white. 3" (7.6cm) long, .730" (18mm) diameter knob. 1.9 oz. (54 g) wt.

#562-101-000 Universal Bolt Handle, 1D15A74 \$ 20.99

GLEND ARMS FIRING PINS Precision-Made;

Duplicates The Original

Ready for installation by gunsmith. Precision workmanship. Duplicates original. Saves waiting for, or having to make one

SPECS: Heat-treated, blued. Gunsmith fitting may be required.

RIFLE FIRING PINS

#350-200-241	241, Ruger Mini 14 Series 181, 5C35P09	\$ 38.99
#350-200-204	204 , Win. 1894 pre-'64 Mod. 94 , M55, M64, <i>5C27l19</i>	31.99

SURGEON RIFLES SNIPER BOLT KNOB

Oversized, Hand-Filling, With Tactile **Features To Aid Positive Bolt Operation**

Hefty, oversized bolt knobs are machined from solid stainless steel billet to fill the hand comfortably and have just the right weight for fast, positive bolt operation-

perfect for tactical, sniper, or benchrest applications. Deep, crosshatch texturing gives you plenty of purchase for fast cycling under stress, with wet hands, or when wearing gloves. End of the knob is milled out to reduce weight for proper balance. Gives the custom rifle builder extra flexibility in tailoring this critical contact point to the specific needs of each shooter. Pre-threaded to fit 5/16"-24 tpi threaded bolt handles.

SPECS: Machined stainless steel, natural finish. 5/16"-24 tpi threads. 2.125" (5.4cm) long, .850" (21.5mm) O.D.

#100-006-251 Sniper Bolt Knob, 9B00HWN.....\$ 65.99



DAYTON TRAISTER COCK-ON-OPEN KIT



Upgrades Action For Easier Operation

SMALL RING MAUSER - Fits 93-96 Mausers. Redesigned cocking piece and striker spring. Works with Dayton Traister, other commercial triggers or military trigger and safety SPECS: Steel, black, matte finish. Requires bolt modification.

#240-150-096 93-96 Cock/Open Kit, 4B45N74......\$ 60.99

P-14, P-17 ENFIELD - For 1914/1917 Enfield. New cocking piece and striker spring replace factory parts. Must be used with Dayton Traister trigger.

SPECS: Steel, black, matte finish. Requires bolt modification.

#240-150-017 Enfield Cock/Open Kit, 4B31D99...... \$ 39.99

GRE-TAN REMINGTON 700 FIRING PIN ASSEMBLY



Precision Machined To **Enhance Accuracy**

CNC machined with tight tolerances to ensure consistent sear engagement and smooth, straight, firing pin travel. The lightweight aluminum bolt shroud has close tolerance bottom flats to prevent bolt side play. Gives consistent cocking piece sear height for repeatable engagement/release with all factory and aftermarket triggers. Firing pin is polished with the tip ground smooth and hardened. Firing pin spring has reduced O.D. and I.D. to minimize bending and drag. Assembly includes shroud, firing pin, cocking piece, and firing

SPECS: Shroud - 6061 T-6 aluminum, matte black (Blk) or silver (Sil) finish. Firing Pin - 4140 steel. Cocking Piece - Hardened tool steel. Long Action (LA) - 3.19 oz (90.4g) wt. Short Action (SA) - 2.95 oz. (83.6g) wt. Fits Remington 700 standard and ISS Locking bolts, eliminates the ISS Lock system.

#100-000-446	Firing Pin Assy., BIK/LA, 9K6/C19	\$ 83.99
#100-000-447	Firing Pin Assy., Blk/SA, 9K63J99	79.99
#309-000-002	Firing Pin Assy., Sil/LA, 9K65A59	81.99
#309-000-003	Firing Pin Assy., Sil/SA, 9K61D59	76.99
#100-000-449	Cocking Piece, only, 9K22L49	29.99

GRE-TAN REMINGTON 700 LITE FIRING PIN & SPRING

Decreased Weight & Reduced Lock Time



creases lock times by 36-38% compared to standard, steel firing pin. Long action firing pin is 328 grains (56% lighter than factory); short action weighs 289 grains (55% lighter than factory). Includes tightfitting steel spring that won't rub inside the bolt body and reduces wear and binding.

SPECS: 7075 aluminum shank, heat-treated stainless steel pin, polished natural finish, steel spring. Long Action (LA) Firing Pin – 6.8" (17.8) long; Short Action (SA) Firing Pin - 6.1" (15.4cm)

#309-000-006 Lite LA Firing Pin/Spring, 9K35A99 \$ 47.99 **#309-000-007** Lite SA Firing Pin/Spring, 9K35B99 **47.99**

order on the web

brownells.com

BROWNELLS PAGE 165

Orders: 800-741-0015

SUPERIOR SHOOTING SYSTEMS SPEEDLOCK FIRING PIN KITS



Cut Lock Times By 1/3 & More For Improved Accuracy

Lightweight firing pins weigh less than half of original factory firing pins, and the weight savings alone would decrease lock times dramatically. But, for even faster lock times and to help ensure positive ignition, the Tubb Firing Pins come with a factory weight chrome silicon spring. CS springs maintain load height and compression strength without taking a set for thousands of compression cycles. Faster lock time means there's less chance of gun movement between the time the trigger is pulled and the firing pin hits the primer. Tubb Firing Pins cut lock time without increasing vibrations and maintain positive ignition. Designed by NRA Highpower Rifle and Highpower Silhouette Champion David Tubb. Perfect for benchrest shooting and especially valuable for off-hand shooters...whether they're Highpower or Silhouette competitors, or hunters wanting the best, cleanest shot possible.

SPECS: Firing Pin - 70 series machined aluminum with 4140 steel tips. Spring - Chrome silicon, heat-treated, shot peened, stress relieved. Reminaton models not for use with ISS bolt lock system. Winchester fits all pre-'64 and post-'64 M70 rifles with push-feed or controlled round feed actions, except WSM models. Pre-'64 and current "Classic"-style actions with claw extractor require the Speedlock Cocking Piece, available separately below.

STOCK #	FITS	PRICE
#840-700-001	Remington 700 Short Action	4H68C39 \$ 75.99
#840-700-002	Remington 700 Long Action	4H68N39 \$75.99
#840-070-003	Winchester 70 Long Action	4H89G59 \$ 111.99

SPEEDLOCK FIRING PIN SPRINGS - The same chrome silicon firing pin springs used in the Speedlock kits

above. Keeps easy bolt lift and trigger pull of a factory weight spring, with the improved ignition performance of an extra-power spring. Provides consistent, repeatable performance over thousands of compression cycles.

SPECS: Chrome silicon. Heat treated, shot peened, stress relieved, Mauser 98 fits large ring and commercial.

#840-000-021	FP Spring Mauser 98, 4H14L99	\$ 19.99
#840-000-022	FP Spring Rem. 700 SA, 4H16D99	19.99
#840-000-023	FP Spring Rem. 700 LA. 4H21F74	28.99

WIN. 70 SPEEDLOCK COCKING PIECE - Replaces the factory part and includes a reinforced cam finger that's designed with no safety cut for added strength. Threaded through to decrease weight; threads match Winchester 70 firing pin. Steel crosspin simplifies installation of Speedlock firing pin.

SPECS: Steel, black oxide finish. 11/4" (3.2cm) long. .220" (5.6mm) I.D. Fits all long action, Winchester 70 models pre '64 to present.

#840-000-042 Win 70 Cocking Piece, 4H60L79 \$ 75.99

SPEEDLOCK FIRING PIN ASSEMBLY - Complete, drop-in firing pin assembly features a lightweight bolt shroud and

aluminum firing pin with heat-treated 4140 steel tip to reduce weight to less than half of the factory part. Factory weight, chrome silicon firing pin spring maintains load and compression strength without taking a set to ensure positive ignition.

Black anodized bolt shroud. SPECS: Firing Pin - Aluminum with 4140 steel tip. Springs - Chrome silicon, heat-treated, shot peened, stress relieved. Total Weight - 2 oz. (57g). Includes firing pin, spring, bolt shroud, and cocking piece. Available for

	Rem 700 SA Firing Pin,		125.99
#840-000-052	Rem 700 LA Firing Pin.	4H113I39	125.99



MURRAY'S SKS ENHANCED FIRING PIN

Based On The Original Russian Design For Improved Function & Safety

High quality, replacement firing pin uses the original, pre-'51 Russian design to eliminate the potential for accidental slam-fires and uncontrollable full-auto operation associated with the current production, free-floating type firing pin. Gradual, straight taper design with Wolff brand spring prevents mechanical lockup in the bolt and ensures consistent firing pin return after every shot; plus, allows the use of soft-primered American ammunition and reloads. Fits Chinese, Yugoslavian, Albanian, Romanian, and post 1950 Russian SKS rifles. Not for use in pre-1951 Russian models with shallower firing pin hole. Includes spare firing pin spring and instructions. SPECS: 420 stainless steel, natural finish. Approx. 33/4" long. Fits post 1950 Russian SKS and clones.

#563-000-001 SKS Firing Pin, 3F45J59..... \$ 56.99

DAYTON TRAISTER MARK II SAFETY

Clears Lowest Scope Mounting

Graceful design sets low, allowing lowest possible scope mounting. One-piece construction, beautiful, non-glare, blued finish. Righthand operation only. Easily installed, requiring slotting of bolt sleeve. SPECS: 3/4" (19mm) long arm, 3/16" (4.8mm) wide. Blued steel.

STOCK #	FITS	
#240-001-950	Mauser M-93, M-94, M-95 & M-96	
#240-001-980	Mauser M-98, FN & Similar	
#240-001-990	Springfield	

- Advise # - Mark II Safety, 4B24K79.....\$ 30.99

FULTON ARMORY M14/M1A SIMULATED SELECTOR LEVER



Fills The Gap In The Stock & Gives A Semi-Auto Rifle A "Full-Auto" Look

One-piece simulated selector lever made of Parker-

ized steel fits in the selector lever cutout in USGI and aftermarket M14 stocks to give your rifle the authentic appearance of a full-auto capable GI M14. Fills the unsightly gap and helps keep dirt and debris out of the action. Rotates to "semi-" or "full-auto" position. Installs on the stock, not the receiver - perfectly legal.

SPECS: Steel, Parkerized, matte black, Fits USGI and aftermarket M14 rifle stocks with selector lever cutout. Mounting hardware included. Minor fitting required.

#100-005-279 Simulated Selector Lever, 3K52A79 \$ 65.99

MANTICORE ARMS TAVOR LUMA SAFETY LEVER

Replaces Factory Polymer Safety Lever With Metal Lever

Machined aluminum safety lever drops into Tavor rifles to replace the factory original polymer

lever. Ambidextrous design lets Luma function on either side of the rifle. "Medium" profile mimics the dimensions of original factory lever.

SPECS: Machined 6061 aluminum, hard coat anodized, matte black, .96' (2.4cm) wide. Medium - 27" (7mm) wide.

#100-014-892 Luma Safety Lever, Medium, 6D27F99. . \$ 34.99

MAGPUL FN SCAR 16/16S/17/17S SSG SELECTOR SET FOR FN SCAR



Replaces Factory Part For More Positive Selector Control



selector levers, and require no permanent modification to the rifle. Simply install using existing setscrew (not supplied). Will fit military MK 16 and MK 17 full-auto rifles, as well as the civilian 16S and 17S semi-auto versions.

SPECS: Reinforced polymer, black.

#100-007-108 SSG SELECTOR SET, 3K16Q14......\$ 18.99

TIMNEY BUEHLER-STYLE **LOW SAFETY FOR MAUSER**

Positive Stops At On & Off; Simple, Fast Installation

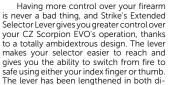
The re-make of the famous Buehler Low Safety. Faster and much more convenient to operate than the factory safety plus, it will not interfere with even the lowest mounted scopes. Rotates through a 70° arc on the right side of the rifle with positive stops in both the "on" and "off" positions. Securely holds the bolt and the striker in the locked position. Precision CNC machined from high-quality steel, hardened at all wear points. No machining required for installation on M98. M93/96 may require grinding of cocking piece.

SPECS: Steel, blued. 490" (12.4mm) wide, .725" (18.4mm) long. M98 fits Mauser M98 & FN. M93/96 fits Mauser 93, 94, 95, 96 & 97 Small Ring. Blued finish only.

#883-804-098 Timney M98 Safety, Blued, 3H00EWA.. \$53.99 #883-805-096 Timney M93/96 Safety, 3H00BAN 53.99

STRIKE INDUSTRIES CZ SCORPION EVO **EXTENDED SELECTOR LEVER**

Operate the Safety With Your Index Finger OR Thumb - So You Don't Get **Bitten By Your Scorpion**





rections, so you can find the easiest, most intuitive way to activate the selector. It's made from lightweight yet totally durable reinforced polymer, with grooves on the contact surfaces to give you outstanding control in any conditions, even with wet hands. This lever is designed for use with the Strike Industries 15-degree Pistol Grip, to give you enhanced ergonomics all around for even better control. It's an easy, drop-in install, with all the necessary hardware included in the kit. A simple upgrade any shooter can make. Go ahead - nobody wants to get bitten by their own Scorpion!

#100-041-742 CZ Scorpion EVO Extended Selector, 2B16Y99.....\$ 17.99

BADGER ORDNANCE REMINGTON 700

M16-STYLE EXTRACTOR

06 cartridges. Magnum Extractor is designed for belted magnums.

The 338 Lapua Extractor also fits any Lapua and 416 Rigby-based

cartridges. Installation requires permanent modification of bolt.

SPECS: 4142 steel, matte black oxide finish. 1.250" (32mm) length, .250"

(6.4mm) width. Includes extractor spring, pin, and complete instructions.

Standard Extractor, 308 / 30-06,

Magnum Extractor, 300 Win Mag,

3K38C69.....

338 Lapua Extractor, 3KOOFUS...

3K38D69 \$ 42.99

Requires modification of existing bolt. Gunsmith installation required.

Complete, detailed instructions included.

MEW 100-012-491

NEW 093-000-053

#093-000-054

Robust Design Ensures Positive

Extraction

places the factory part on the Remington 700 bolt to provide long range and

tactical rifles with reliable and consistent

extraction even under the harshest con-

ditions. Standard Extractor fits .308/.30-

Heavy-duty, M16-style extractor re-

WISNER TWO-POSITION SAFETY



Converts Military Safety To Convenient Side Swing Safety

Modernizes the original military shroud and vertical safety to an easier-to-operate, two-position side swing lever system. Complete and ready-to-install; provides increased clearance for scope mounting. Vertical grooving on thumb lever gives a positive, noslip grip. Fully hardened and heat-treated to resist wear. Requires machining of your shroud. Chapman Safety Milling Fixture (found elsewhere in catalog) greatly simplifies installation.

SPECS: Steel, in-the-white. Includes lever, pivot screw, plunger, and spring. Does not include shroud. Requires gunsmith installation and final polishing, #120K fits M-98 Mauser, #140K fits 03/03A3 Springfield.

#724-015-120 (#120K 2-Position Safety, 5H35D99...\$ 39.99 #724-015-140 (#140K 2-Position Safety, 5H35P99 . . . 39.99

REM-SAF SAFETY Fully Interchangeable With

The Factory Safety

RIFLE BASIX REMINGTON 700

Up until these replacement parts became available the only way to repair a damaged or misplaced Remington 700 safety was to send it back to the factory, factory

repair center, or make your own; parts were simply not available. With these high-grade aftermarket parts you can easily replace damaged or lost safety parts and know the repair is solid. SPECS: Steel, nickel plated, silver finish. Kit includes safety lever, safety

pivot pin, detent ball, triangular spring and E-clip. #758-000-011 REM-SAF Safety Parts, 8E36L79 \$ 45.99

BROWNELLS REMINGTON 597

CASE EXTRACTOR Fully Machined & Hardened Machined tool steel for a perfect fit, hard-

ened for extra strength. Precision ground hook ensures positive contact on cartridge rim for reliable extraction. SPECS: 01 tool steel, blued finish. Hardened to Rc 38-40. 1/2" (12.7mm)

long, 15/64" (5.9mm) high, 5/64" (2mm) thick. Fits Remington 597.22LR, .22 Mag. and 17 HMR.

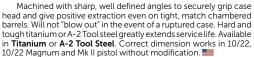
#080-000-202 Rem 597 Extractor, 5K11A99 \$ 14.99

GUARANTEED. FOREVER.® **SINCE 1939**

Rem. 700 short action (SA) and long action (LA).

POWER CUSTOM RUGER® 10/22® SHARP CLAW EXTRACTOR

Positive Extraction Of Match Chambers For The Mk II Pistol & 10/22 Rifle



SPECS: Titanium - 6 AL-4V titanium. Silver finish. Includes extra power spring. A-2 Tool Steel - A-2 Tool Steel, black. Inloudes extra power spring.

	Titanium Extractor, 3A12L79 \$ 15.99
#713-000-067	A-2 Tool Steel Extractor, 3A12I79 15.99

BROWNELLS REMINGTON 700-STYLE RIVETED EXTRACTOR KIT



Factory-Type Replacement Restores Function & Serviceability

Replaces the no-longer-available Remington factory part to keep older rifles shooting. A fast, economical, alternative to returning rifle to the factory for repair. Re-

placement requires no modification to bolt or rifle. Fits all variations of 700, 600, 600M, 660, 742, 760, 788, 40X and XP-100 chambered for calibers with .378" (9.60mm) diameter case head, including .17 Rem., .222, .223, etc.

SPECS: Steel. Includes extractor, (2) rivets, and instructions. Gunsmith installation required.

#080-000-208 Remington Riveted Extractor Kit, 8K31J44.....\$ **36.99**

TACTICAL SOLUTIONS RUGER® 10/22® HEAVY DUTY EXTRACTOR 🥡 **Hardened Tool Steel** With Improved Hook For

Improved hook design helps ensure consistent extraction each and every time. Machined from tool steel then hardened to resist breakage and reduce wear for a lifetime of reliable operation. Includes extra-power spring for added reliability. Also fits Ruger® Mark I, II, IIITM and 22/45TM pistols.

SPECS: Tool steel extractor, high performance spring. Fits Ruger 10/22, 10/22 Magnum, Mark I/II/III & 22/45.

#100-006-000 Heavy Duty Extractor, 8K10N49......\$ 13.99

HARRIS GUNWORKS REM 700 SAKO-STYLE EXTRACTOR KIT



Reliable Extraction

Convert Remington Bolts For Reliable Extraction

Complete parts kit converts Remington 700 bolts to use a larger, Sako-style extractor which grabs a bigger bite of case rim for increased extractor performance.

SPECS: 17-4 stainless steel extractor. Kit includes extractor, plunger pin and spring. Installation requires machining of bolt.

#562-102-000	.308 Sako-Style Ex	t. Kit,	2F42I49	\$ 49.99
#562-102-001	.223 Sako-Style Ex	t. Kit,	2F42E49	49.99

TANDEMKROSS RUGER® 10/22® EAGLE'S TALON EXTRACTOR

Upgrade Part Eliminates Frustrations Caused By Failures To Extract

The Eagle's Talon Extractor is a reliability upgrade that replaces the stamped-steel factory extractor. Often the factory extractor won't maintain a secure enough hold on the spent casing as the rifle cycles and will cause stovepipes and failure-to-eject malfunc-



tions. Luckily, with this simple to install and affordable upgrade, you can greatly improve the reliability of your 10/22! The Eagle's Talon is machined from tool steel with a positive hook that will grab and secure each round until it needs to be ejected. Reduces failuresto-eject and "stove-pipe" malfunctions Eliminates frustration at the range with a much better part that will throw your spent cases far away from ever causing another failure-to-eject! Includes an extra power spring for added reliability. Ruger® 10/22® and 22 Charger™ variants, 10/22° Carbine, and 10/22° Target Lite.

	,	
#100-039-429	Eagle's Talon 10/22 Extractor,	
#100-033-4F3 (V		
	1G00DQQ	\$ 10 99
	10000000	7 10.55

VOLQUARTSEN RUGER® 10/22® & MAGNUM **EXACT EDGE EXTRACTOR**

Tuned & Hardened For Lasting Performance

Machined with exacting tolerances: hook is .005" closer to rim to give a positive, non-slip grip on the case head. The very precise hook point is hardened to Rc 58-60, will not lose its edge, even after years of use.

SPECS: A-2 tool steel, in-the-white, Includes replacement spring. Fits 10/22 and 10/22 magnum.

#930-000-010 Exact Edge Extractor, 3Z11P99 \$ 14.99

WILD WEST GUNS MARLIN _



Improves Ejection Reliability With Heavy, Bear-Stopping Loads

EDM-cut, one-piece ejector gives positive, reliable ejection with the heaviest hunting loads. Replaces the lighter, and easily broken, two-piece, factory part. Prevents broken parts from jamming action. Improves ejection, ensures empties are thrown clear of the receiver. A real life saver when hunting dangerous game in adverse conditions. For all Marlin 336, 1895 and .444 rifles. Drop-in fit; gunsmith installation is recommended.

SPECS: Spring steel, blue or nickel plated, silver finish. Tempered and heat treated.

#981-000-003 Blued Bear Proof Ejector, 1H36M89 ... \$ 40.99 **#981-000-016** Nickel Bear Proof Ejector, 1H36C89 ... **40.99**

BROWNELLS TRIGGER STOP SCREWS



Non-Marring Rubber Tips

Controls trigger overtravel for clean let-off. Rubber tips cushion frame "touch" and won't mark trigger loop. Use on handguns, rifles, shotguns.

SPECS: 8-32 tpi. 6 Pak contains 6 screws and instructions. #084-010-006 Trigger Stop Screws, 6-pak, 8K19I99... \$ 22.99

BIX'N ANDY REMINGTON 700 DAKOTA TRIGGER

Drop-In Trigger Module from the Land of Riflemen (Austria) at Remarkably Affordable Price

From the high-end Austrian trigger maker with the unique name of Bix'n Andy, comes this revolutionary drop-in module with user-adjustable pull weight. The Dakota trigger answer the call of many American Reming-



ton 700 shooters who want the famous Bix'n Andy ball trigger technology with a single-stage pull weight of 1 to 4.5 lbs. It's a sear-less design, so there are fewer moving parts inside, resulting a very crisp trigger at a very affordable price. Not only does a Bix'n Andy trigger deliver higher trigger force, but you can also adjust the length of shoe travel from anywhere between 0 to 7mm. This trigger is nothing short of a knockout in competition, tactical, hunting, and law enforcement disciplines.

#100-040-654	Remington 700 Dakota Trigger,	
	4B186F77 \$ 195.9	ľ

ALG DEFENSE AK-47 AK TRIGGERS



Gives A Smooth, Crisp Trigger Pull For Your Kalashnikov

Single-stage triggers drop into Kalashnikov-pattern rifles and give superior feel and a crisp break to help maximize accuracy. Trigger face is shaped to improve shooter comfort and control. AK Trigger reduces pull to as low as 3.5 lbs. Enhanced

AK Trigger has a proprietary self-lubricating coating for superior lubricity and smoothness, and an even lighter pull weight than the standard ALG AK Trigger.

JI LCJ. SICCI. IIIC	stades spring.	
#100-017-370	ALG AK Trigger, 8Z00ASA	\$ 65.99
#100-017-371	ALG Enhanced AK Trigger, 8Z00JUF	90.99

CMC TRIGGERS AK ELITE TRIGGER MODULE

A Clean, Smooth, Crisp-Breaking AK Trigger - And It's Drop-In, Too

A lot of AK-47 shooters have been envious of the many "drop-in" trigger upgrades available to AR-15 shooters, especially the much-prized CMC trigger module. CMC has at last solved this problem with their AK Elite Trigger module. We admit Kalashnikovtype rifles aren't target guns, but... Put the easy-to-install CMC Elite trigger in your rifle and enjoy the cleanest, most consistent, lightest AK trigger pull you've ever experienced. This is a single-stage trigger with a pleasantly short lock time, a "glasssmooth" break, and a fast, distinct reset. The



pull weight is pre-set at the factory. We're offering this trigger with a light - but not too light - you can get your trigger with a 3.5 lb. OR 4.5 lb. pull. And you can get your CMC AK Elite trigger with one of three trigger shoe styles: (1) standard-issue AK-47 Curve, (2) a flatter AR-15 Style Curve, or (3) CMC's Straight Target Shoe with a small, pronounced finger ledge at the bottom. The key to the Elite's smooth, crisp operation isn't rocket science - or maybe it is. All components are CNC-machined for precise fit and refined finish. The trigger body is cut from 8620 carbon steel, the critical contact components from S-7 tool steel (so they don't wear out of spec), and the module housing itself from light, yet extremely strong 7075 T6 aluminum alloy. It's designed for easy, drop-installation. Take out your AK's current trigger and swap in the CMC Elite in its place. With some high-quality ammo in the mag and a CMC Elite trigger in your AK-47 (AKM or compatible AK-74, too), you'll be surprised at what how accurate, pleasant-shooting a Kalashnikov can be!

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#207-000-041	AK Trigger w/AK Curved Shoe, 3.5 lb., 7K214B69	\$ 225.99
MEW 207-000-099	AK Trigger w/AK Curved Shoe, 4.5 lb., 7K214D69	225.99
#207-000-042	AK Trigger w/Straight Shoe, 3.5 lb., 7K214F69	225.99
MEW 207-000-098	AK Trigger w/Straight Shoe, 4.5 lb., 7K214L69	225.99
#207-000-043	AK Trigger w/Curved Shoe, 3.5 lb., 7K214G69	225.99
NEW 207-000-097	AK Trigger w/Curved Shoe, 4.5 lb., <i>7K214I69</i>	225.99

CMC TRIGGERS REMINGTON 700 ULTRA PRECISION ADJUSTABLE

TRIGGER

A Drop-In Trigger Upgrade for Your Remington Bolt Gun From One of the Leaders in AR-15 Trigger Technology

Each CMC Adjustable Ultra Precision Trigger comes pre-set with a pull weight of 3.5 lbs. but can be adjusted without having to

remove the action from the stock. You choose from CMC Signature Straight or Remington factory-style Curved trigger bows, and the integrated design of the trigger makes installation easy, with zero modifications required. The trigger is constructed from a combination of aerospace alloys and tool-steel investment castings that have been CNC-machined to precision tolerances, ensuring that owners receive a component that provides consistent functionality and performance through decades of use.

207-000-108	Rem 700 Ultra Precision Trigger, Curved Shoe, 7K00QXQ	\$ 210.99
207-000-109	Rem 700 Ultra Precision Trigger, Straight Shoe, 7K00KZC	•

DAYTON TRAISTER MARK II MAUSER TRIGGER

Custom Triggers for Classic German Military Rifles

Lightweight, all steel single-stage triggers with rolling sear block design provide adjustment for overtravel and pull weight (2 to 7 lbs.) for military rifles. Trigger ONLY. SPECS: Steel, blued, hardened internals. 2 to 7 lb. adjustable pull weight. 3/16" wide serrated trigger shoe. Wt. 2 oz. UM fits Mauser 98 and commercial 98 actions. GM fits Swedish and 97 to 96 Mausers

#240-100-098		4B45C89	\$ 53.99
#240-100-096	Mark II Trigger GM,	4B46H74	54.99

SERIOUS ABOUT FIREARMS SINCE 1939

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brownells.com

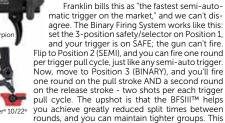
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Orders: 800-741-0015

CZ Scorpio

FRANKLIN ARMORY BFSIII™ BINARY TRIGGER

The Fastest Semi-Auto Trigger in the West... East, North & South, Too!



is an ideal trigger for tactical competition (where allowed by competition rules). An additional safety feature: If you're operating in Binary mode and, after taking the first shot, you need to cancel the second shot on the release stroke just flip the safety selector back to SEMI.

CZ-C1 & CZ-S1 fit the CZ Scorpion EVO. C1 has a traditional curved shoe: S1 a straight shoe, which some shooters prefer. Ambidextrous safety included. H&K model produces a trigger pull of 4.5 lbs. and fits Heckler & Koch 91 and 93 rifles and carbine, plus the MP5. Comes with an ambidextrous safety selector that fits most two- and three-position trigger housings; also fits SP5K housings. B&T trigger fits APC9, APC45 and GHM9. May require slight modifications to the interior of the lower plastic to fit. Modification will still allow reinstall of the original factory trigger. Ambidextrous safety included. Bushmaster ACR has an ambidextrous safety selector. AK Platform - Due to the wide variety of Kalashnikov-pattern rifles built by various factories in many different countries... this trigger may not fit all rifles. It will NOT fit AKs with underfolding stocks, 12 gauge shotgun models, or Arsenal AK rifles. Not yet tested on .308 Winchester chambered AK rifles. Ruger® 10/22® includes trigger, hammer, selector, and hammer spring and will fit all 10/22° models and clones, including Brownells BRN-22®! PC-C1 fits Ruger® PC Carbine™ & PC Charger™ pistol. Curved shoe. All models: Gunsmith fitting may be required. BFSIII™ triggers are NOT for civilian sales in California, Connecticut, District of Columbia, Florida, Hawaii, Iowa, Maryland, New Jersey, New York, Rhode Island, and Washington state. Can be installed ONLY on pistols platforms in Delaware. #100-031-259 CZ-C1 Scorpion EVO Binary Trigger,

	Curved, 7D00IQR	\$ 454.99
NEW 100-041-560	CZ-S1 Scorpion EVO Binary Trigger, Straight, 7D00KQC	467.99
100-030-477	H&K 91/93 & MP5 Binary Trigger, 7D00MIC	
#100-030-478	B&T APC9 Binary Trigger, 7D00QWS	449.99
#100-036-257	Bushmaster ACR Binary Trggr,	
	7D00HSQ	449.99
#100-036-258	AK-47 Platform Binary Trggr, 7D00BDF	449.99
#100-039-883	BSFIII 22-C1 Binary Trigger for Ruger® 10/22®, 7D00CMK	299.99

GEISSELE AUTOMATICS FN SCAR 16 & 17 **SUPER SCAR TRIGGER**

Combat-Style Trigger For SCAR 16 & 17

Two-stage, non-adjustable trigger has a 2.5 lb. first stage followed by a 2 Lb. second stage for a crisp, safe 4.5 lb. pull. Especially suited to close quarters. mid-range shooting, and any tactical situation where a more sensitive, match-type trigger might be too light. Gunsmith installation is recommended as minor fitting may be required.



SPECS: Steel, black finish, Includes trigger assembly, Jubricant, grip screw. and complete instructions. Fits FN SCAR 16 & 17 only.

#100-011-671 Super SCAR Trigger, 7B308F99.... \$ 325.00

GEISSELE AUTOMATICS REMINGTON 700 SUPER 700 TRIGGER



Fully Adjustable - With a Capital "A" - For Fine-Tuned Precision

The Geissele Super 700 is a revolutionary drop-in trigger upgrade for the Remington 700 series rifle that provides the shooter with an unprecedented level of adjustability. Setting the Geissele Super 700 trigger apart is the capacity to be configured as a single-stage OR a two stage-trigger by the individual user. Even better, Geissele designed the Super 700 so you can select the distribution of the total

pull weight between the first and second stages. You can set up the pull exactly the way you want it...and change it any time your needs change. The Super 700 is based on the trigger Geissele developed for the U.S. Military's Mk 13 sniper rifle system, so reliability and consistency are "baked" right into the design. And so is safety: when the Super 700's safety lever is flipped to "safe," three key trigger components are locked down: the trigger itself, the internal mechanism, and the transfer bar. Total pull weight can be adjusted from 12 oz. to 3.5 lbs. - comes from factory set at 2.5 lbs. Two separate sears for two-stage operation (not a "fake" first stage just from spring pressure). Overtravel is adjustable, too. Triple-redundant safety mechanism. The bow is machined from a high-strength. corrosion-resistant copper-aluminum alloy that holds exceptionally tight tolerances. The hardened-steel sear components have Geissele's corrosion-resistant Nanoweapon coating, which is also highly wear-resistant and naturally extremely slick.

The Geissele Super 700 takes America's most popular bolt action rifle and makes it even more adaptable to your shooting needs. Whether you use your 700 for hunting, competition, law enforcement, or benchrest shooting, you'll discover why the folks at Geissele are calling this trigger the "Smile Maker"! Gun Tech Note™: When you purchase your Super 700 trigger, it comes pre-set to two-stage function. It comes with instructions for switching it to single-stage operation.

#100-026-692 Super 700 Trigger, Pre-Set for 2-Stage,

GEISSELE AUTOMATICS IWI TAVOR GEN 2 SUPER SABRA TRIGGER

Enhances Trigger Control For Precise Long-Range Targeting

Drop-in replacement trigger gives your Tavor an upgraded, two-stage trigger pull that gives you smoother, more precise trigger control. Two-stage configuration allows the Super Sabra to be light and controllable



enough for accurate distance shots, but forgiving enough for CQB. The first stage is user-adjustable, so you can tune the first/second stage weight distribution without compromising the total pull weight. First stage can be adjusted to 3.5-5.5 lbs.; second stage is fixed at 2 lbs. Total pull weight can be adjusted from 5.5 to 7.5 lbs. The Super Sabra trigger pack is contained in an aluminum housing for easy installation, while keeping the tool steel internal components held in correct alignment. Nitride process finish on internal parts gives superb abrasion resistance. Lightning Bow® replaces the factory trigger shoe and works with the Super Sabra to produce a truly two-stage trigger pull with a match-grade feel. A setscrew lets you remove the slack common to the Tayor factory trigger mechanism, producing a feel very similar to that of the M4 Carbine.

SPECS: Machined aluminum housing, Type III hardcoat anodized. S7 tool steel internal parts, hardened nitride finish. Fully compatible with all IWI Tayor rifles

#100-014-905 Geissele Super Sabra Tavor Trigger, #100-018-588 Super Sabra Lightning Bow,

99.00

JEWELL REMINGTON 700/40X & WIN M70 RIFLE TRIGGERS



Fully Adjustable, Finest Quality For A Light, Reliable Trigger Pull

Self-contained replacement trigger module provides outstanding reliability, function, and performance for benchrest, varminting, and other types of precision shooting. All internal components are machined stainless steel heat-treated to Rc 58 for extended service life. Adjustment screws have a nylon

insert to maintain your settings without resorting to thread locker. Single-stage design is externally adjustable, eliminating the need to remove the barreled action from the stock to adjust pull weight, letoff, or overtravel. Remington Hunter Varmint Rifle (RHVR) includes top lever safety and bottom bolt release. 1.5 oz. to 48 oz. pull wt. Fits Remington 700/40x rifles, right-hand actions only. Remington **Bench Rest (BR)** is designed exclusively for match shooting and does not have safety or bolt release. 1.5 oz. to 3 oz. pull wt. Fits Remington 700/40x rifles, right-hand and left-hand actions. Winchester Hunter Varmint Rifle (WHVR) fits both Pre- and Post-'64 Winchester M70 rifles, right- and left-hand actions, manufactured in New Haven, Connecticut. It WILL NOT fit MOA trigger group rifles manufactured since 2008. 1.5 oz. to 48 oz. pull wt. Uses existing safety. SPECS: Internal Components - 440 stainless steel, hardened to Rc 58. ousing - 300 Series stainless steel sheet - 050" (1.2mm) thick

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#100-002-559	Rem 700 RHVR Trigger, 5A00EAR \$	195.00
#100-002-560	Rem 700 BR Trigger, 5A00KHC	198.99
#100-004-022	Winchester M70 WHVR Trigger,	
	5AOOMKE	261 00

NECG MAUSER 98

SINGLE SET ADJUSTABLE TRIGGER

adjustable by turning Allen head screws and then locking the set-

tings by tightening the brass locking screws. Wide, grooved, deeply

curved trigger shoe gives excellent sensitivity and control. The en-

tire trigger unit secures to the receiver with a steel bolt and nut

for more stability than the original push pin. Gunsmith installation

SPECS: Steel, blued. 3/8" wide shoe. 2 to 41/2" lb. pull weight with 4 oz. set

trigger pull weight. Requires minor inletting of stock and triggerquard

slot for proper fit. Installation instructions included. Gunsmith installation

#661-000-065 M98 Single Set Adj. Trigger, 1F174L59.. \$ 193.99

Works In Conventional Or Set Trigger Mode

upgrades a Mauser 98 to a highly adjustable con-

ventional trigger with a 2 to 41/2 lb. pull weight or,

when you press the shoe forward, to an ultra-light.

clean-breaking 4 oz. set trigger. Pull weight, sear

engagement, pre-travel, and overtravel are fully

recommended

Self-contained, dual-mode trigger module

SHILEN 700/40X/XP-100 **REMINGTON 700 ADJUSTABLE TRIGGERS**

Match Grade Triggers For Optimal Accuracy

Match-grade triggers are fully adjustable for sear engagement, overtravel, and pull weight to help ensure a crisp, light trigger and the best possible. Allen head setscrews allow precise adjustments; hex nuts

lock the screws in place and hold tight even under heavy recoil. Heat-treated steel internal components and polished sear surfaces reduce drag and provide a smooth, consistent trigger pull. Simple drop-in fit replaces factory trigger assembly without alterations. Also fits 40X and XP-100 pistol. Standard - 11/2 to 3 lb. pull weight range. Requires original factory safety. Competition - 2 to 6 oz. pull weight. No provision for safety installation.

SPECS: Carbon steel, matte blue, or stainless steel, brushed finish (SS) Serrated 11/64" (4.3mm) wide shoe. Fits Remington 700, 40X, and rear-grip XP-100 silhouette pistol, right- or left-hand actions.

#801-700-100	Std Rem 700/40X/XP-100 Trigger, Blue, <i>7H102E14</i>	\$ 110.00
#801-000-040	Std Rem 700/40X/XP-100 Trigger, SS, <i>7H151A29</i>	177.99
#801-700-400	Comp Rem 700/40X/XP-100 Trigger, Blue. 7H143K93	200.00

TIMNEY TRIGGERS REMINGTON 700 CALVIN ELITE CUSTOM TRIGGER

Multiple Levels of Adjustment For a Custom Fit To You & Your Shooting Style

The Timney Calvin Elite Custom Trigger is a drop-in replacement for the factory Remington 700 trigger that gives you multiple adjustment options to customize it for you. Encased in a lightweight aluminum housing, the CEC's internal components are Teflon coated for silky-smooth move-

ment. The highlight of the CEC's adjustability is four interchangeable shoes that can be adjusted front to back, side to side, or even up and down. You get to place the pad of the shoe exactly where it's most comfortable for your finger. Pull weight is user-adjustable from 8 oz. to 2.5 lbs. 6061 T6 aluminum housing encases all the moving parts, including the tool steel trigger and sear that are heat-treat hardened to resist wear and maintain precise tolerances. Trigger shoes included: curved, flat, heeled and knurled. Comes with right-hand safety lever. This trigger enables you to tweak the trigger until you have just the right feel and pull to match your shooting preferences. See how much better you can shoot with one installed in your rifle! Shoe Kit - Who doesn't like to have some extra shoes in their closet? Contains 3 shoes: curved, straight, and heeled (straight with a little finger book at the bottom) Fits ALL Calvin Flite triggers Black

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#883-000-116	Calvin Elite Custom F		
	3H00GJP		\$ 249.99
#100-044-667	Calvin Flite Shoe Kit	3H001CO	35 99



Competition-grade hammer, trigger, and disconnector are fully adjustable for takeup, overtravel.

pull weight and disconnector engagement. Pull adjusts from 4 to 8 lbs., with a two-stage or single-stage pull. U.S. made, qualifies as three of the required parts for compliance with the 922 law. Drop-in installation, may require minor fitting.

SPECS: Steel, black, matte finish. Deep case hardened and heat treated to Rc 56-58. Fits milled or stamped 7.62x39. 5.45x39. AND 5.56mm receivers. Includes detailed installation instructions.

#713-000-015 AK-47 Trigger Kit, 3A83K69......\$ 92.99

TRIGGER PIN RETAINER PLATE - Saves the frustration of trying to get the factory spring's "crook" back into the receiver. Fits all AK-47 and SAR-3 receivers. SPECS: Steel, black, matte finish.



#713-000-017 Trigger Pin Retainer Plate, 3A6B74...... \$ 8.99

RIFLE BASIX

CUSTOM RIFLE TRIGGERS

Easy-To-Install: Helps Improve Accuracy

Easy-to-install, reliable triggers help you achieve the best accuracy from your rifle without difficult fitting or hours of tuning. Precision machined engagment surfaces break clean for a matchgrade trigger pull.

REMINGTON 700 TRIGGER - Adjustable trigger kit lets you select the weight of pull, let-off, and overtravel that best suit your style of shooting. Comfortable, .330" factory width, trigger shoe delivers excellent feel, vertical grooves give positive purchase. Housing is CNC machined from aluminum billet: provides greater internal clearance to reduce drag and produce a smooth felt pull. Available in four weight-of-pull ranges.

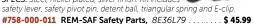


Models for pre-2006 manufactured rifles retain the factory safety lever and bolt release. K models are required for rifles manufactured in 2006 and later, and include safety and bolt release. Fits Remington 700, 40X, and pre-2006 Model Seven rifles.

SPECS: Housing - T6-6061 aluminum, hardened. Machined and hardened steel levers and pins. Pre-2006 triggers fit Rem 700, 40X, and Model Seven rifles without X-Mark Pro triggers and manufactured prior to 2006. 2006 & Later triggers fit Remington 700 and 40X models only manufactured in 2006 and later. Right hand only. Adjustable pull weight: L-1/L-1K - 1¹/₂ lb. to 3 lb. LV-1K - 8 oz. to 1¹/₂ lb. ERV-3K - 4 oz. to 1¹/₄ lb.

STOCK #	PULL WEIGHT	FITS	MODEL	PRICE
#758-700-001	1¹/₂ to 3 lb.	Pre-2006	L-1	8E125J79 \$ 147.99
#758-000-017	11/2 to 3 lb.	2006 & later	L-1K	8E132L29 \$ 146.99
#758-000-018	8 oz. to 11/2 lb.	2006 & later	LV-1K	8E166K59 \$ 195.99
#758-000-019	4 oz. to 11/4 lb.	2006 & later	ERV-3K	8E168P29 \$ 186.99

REMINGTON 700 SAFETY - With these highgrade aftermarket parts you can easily replace damaged or lost safety parts and know the repair is solid. Fits all Rifle Basix Remington triggers and all pre-2006 Remington factory SPECS: Steel, nickel plated, silver finish. Kit includes



RUGER TRIGGER - Investment cast from A-2 tool steel, then heat-treated and drawn to Rc 50-55 for long-lasting reliability. Radius ground sear surfaces help eliminate creep and enhance overall smoothness. Adjusts for weight of pull and uses the factory safety with no alterations. RU-MK II fits all Ruger M77° Mark II rifles with 3-position safety. **RU-R** replaces the nonadjustable trigger in 77/22° and 77/17° rimfire rifles. SPECS: A-2 tool steel, matte blue or electroless nickel fin-

ish, depending on model. Rc 50-55. Fits right- or left-hand rifles. RU-MK II - 14 oz. (397g) - 21/2 lb. (1.1kg). RU-R - 11/2 - 3 lb (.7-1.4kg).

#758-000-008	RU-MK II Trigger, 8E92P64 \$ 108.99	
#758-000-010	RU-R Trigger, 8E86H69 101.99	

SAVAGE 10/110 TRIGGER - Investment cast from tool steel, then heat treated for consistent release and reliable operation. Completely adjustable for pull weight, sear engagement and overtravel. Uses factory sear and safety. SAV-1 uses factory trigger housing; pull



weight is adjustable from 1½ to 3 lb. SAV-2 features a two-lever design enclosed in its own housing for easy trigger installation. Adjusts from 4 oz. to 3 lb. for target or hunting rifles. Replaces factory trigger housing. Both models fit all Savage 10/110 series rifles manufactured after 1966 with standard or AccuTrigger triggers. SPECS: A-2 tool steel, black, matte finish. Fit all Savage 10/110 series rifles

manufactured after 1966 with standard or AccuTrigger tirgger. SAV-1 - $1^{1}/_{2}$ to 3 lb. Includes return spring and instructions. **SAV-2** - 4 oz. to 3 lb. Includes video instructions on CD-ROM.

#758-000-001	SAV-1 Trigger,	8E90F94	\$ 106.99
#758-000-006	SAV-2 Trigger,	8E155F54	182.99

SAVAGE RIMFIRE ADJUSTABLE TRIGGER

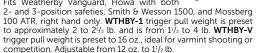
- Heat treated, tool steel trigger provides a match grade trigger pull for Savage rimfire rifles equipped with original AccuTrigger™. Delivers the crisp, clean break of a high-quality, conventional trigger with consistent sear disengagement and reliable operation. Fully adjustable for optimal take-up, sear engagement, pull weight

(11/4 - 4 lb.), and overtravel. Uses existing safety and pivot pin for a drop-in fit without modification to action or stock.

SPECS: A-2 tool steel, black, matte finish. Pull weight adjustable from 11/4 - 4 lb. Fits Savage rimfire rifles with AccuTrigger. Includes instructions.

#758-000-016 SAV-RAT Savage RF Trigger, 8E91N79.. \$ 107.99

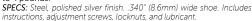
WEATHERBY/HOWA/S&W/MOSSBERG - Precision made trigger is factory pre-set for a light, crisp pull that requires no further adjustments. CNC machined, aluminum housing provides greater internal clearance for reduced drag and is hardcoat anodized for durability. Hardened steel internal components provide a consistent, smooth pull. Simple drop-in fit replaces factory trigger assembly without alterations. Fits Weatherby Vanguard, Howa with both



SPECS: Housing - T6-6061 aluminum, hardcoat anodized, Internals - A-2 tool steel, hardened. Black, matte finish. Right hand only. Fits Weatherby Vanguard, Howa with 2- and 3-position safeties, Smith & Wesson 1500, and Mossberg 100 ATR. WTHBY-1 - 11/2 lb. to 4 lb. (1.8kg) pull wt. WTHBY-**V** - 12 oz. to 1½ lb. pull wt.

#758-000-022	WTHBY-1 Trigger,	8E135M14	\$ 158.99
#758-000-023	WTHBY-V Trigger,	8E136M84	160.99

WINCHESTER 70 - The absolute easiest way to do a Winchester 70 trigger job. Say "Goodbye" to those long, heavy, glitchy, factory trigger pulls on both Pre- and Post '64 Winchester Model 70 rifles with this drop-in replacement. Cast and machined trigger unit uses the factory safety; fully adjustable for sear engagement, weight of pull and overtravel from 10 ounces to 4 pounds.



#758-000-009 WIN-1 Trigger, 8E95N19......\$ 111.99

MARLIN RIMFIRE TRIGGER - Investment cast, steel trigger provides a light, clean breaking pull so you can concentrate on hitting your target. Heat treatment process keeps engagement surfaces smooth and uniform for thousands of rounds. Uses the factory safety and drops-in without gunsmithing. Adjustable for sear engagement and weight of pull. MAR-1 fits all early production (pre T-900™) Marlin bolt action rimfire rifles with a screw or drift pin, trigger pivot pin configuration. MAR-917 fits all current production, 900 Series rifles

with T-900 Fire Control System. SPECS: A-2 tool steel, matte blue finish. Rc 50-55. MAR-1 - Adjusts from 12 oz. to 2 lb. MAR-917 - Adjusts from 14 oz. - 2 lb.

#758-000-007	MAR-1 Trigger,	8E95H19	\$ 111.99
#758-000-013	MAR-917 Trigge	er. 8E96I89	113.99

CZ 452 - Allows a large range of pull weight adiustment that's ideal for competition or hunting with your CZ 452. Trigger pull weight can be safely adjusted from a crisp, light, 12 oz. for competition rifles up to 3 lb. for small game hunting. Includes new trigger spring, pivot pins, nickel plated trigger lever, and optional sear adjustment screw for creep adjustment. Installation requires use of factory safety, replaces factory trigger assembly with no alterations to rifle. SPECS: Steel trigger, nickel plated, silver finish. Adjusts from 12 oz. (340a) to 3 lb. (1.3kg).

TIMNEY SIG SAUER MPX

AR PCC TRIGGERS A Custom-Quality Trigger With

Timney's Trademark Drop-In Installation;

Single- & Two-Stage Models

1.5 to 3 lbs.

trigger platform.

order on the web

brownells.com

Timney brings their expertise to this drop-in trig-

ger module designed specifically for use in the SIG

Sauer MPX pistol and caliber carbines (PCC) based on

the AR-15 platform. Despite the name, they will func-

tion equally well in your AR-15 pistol or SBR. As with

all Timney modules, simply remove the gun's current trigger and

install the Timney unit using the gun's current hammer/trigger pins.

Machined aluminum housing, anodized finish, precision-machined

operating components, including hammer, sear, an trigger contact

surfaces. Matte black oxide finish. Available two configurations:

Single-Stage with a pleasantly light 2.5 to 3 lb. pull or 2-Stage with

2 lb. first stage/2 lb. second stage pull for a cumulative pull weight

of a still surprisingly light, consistent 4 lbs. Both configurations can

be had wtih either a traditional Curved trigger shoe or the Straight

shoe favored by many competition and tactical shooters that really

helps you precisely locate and concentrate the pulling force of your

trigger finger. DH3 Daniel Horner model was designed with input

from noted multi-gun competition shooter Daniel Horner. It has a

straight shoe and a two-stage pull: a 1/2 oz. first stage and a second

stage that's adjustable from 1 to 2.5 lbs., for a total pull weight of

3H00BXH 219.99

DROP-IN TRIGGER

Easy To Install & Adjust Pull Weight

to Your Taste

zero-creep break, extremely short over-travel

and outstanding reliability, even in the harsh-

est environments. True rolling resistance

eliminates the drawbacks associated with

sliding friction, resulting in the best release

possible. Pull weight comes pre-set from

Triggertech at 2.5 lbs. and can be quickly and

Safety, 5E124B94\$ 146.99

positively adjusted from 1.5-4 lbs. in neat 1 oz. increments using the

external setscrew. Non-slip vertical serrations on trigger shoe. Fits

Remington factory original 700 rifles and clones that use the same

#758-000-021 CZ-452 Trigger, 8E91M79..... \$ 107.99

#100-018-029 Rem 700 Drop-In Adjust. Trigger w/

Drop-in trigger upgrade delivers a true

TRIGGERTECH REMINGTON 700

#883-000-111 Single-Stage PCC Trigger, Curved,

#883-000-112 Single-Stage PCC Trigger, Straight,

#883-000-148 Daniel Horner 2-Stage PCC Trigger,

#883-000-113 2-Stage PCC Trigger, Curved,

Curved Shoe JEW!

TRIGGERTECH WEATHERBY MARK V **DROP-IN "PRIMARY" TRIGGER**

An Easy-To-Install High-Performance Trigger for the Venerable Mark V

Triggertech brings the refinement and ease of installation of their drop-in trigger modules to the venerable Mark V platform. This is the upgrade that will deliver the most "bang for your buck" in improving the accu-



racy and precision of your (or your customer's) rifle. TriggerTech actually makes the triggers for the Mark V Field models FOR Weatherby. Produced specifically for the aftermarket, their Primary Mark V trigger delivers a user-adjustable 1.5 to 4 lb. pull weight in 1 oz. increments. Due to TT's Frictionless Release Technology™, this trigger provides a true, zero-creep break, extremely short overtravel, and outstanding reliability, even in the harshest environments. Due to the exceptionally crisp break, most shooters report the pull weight feeling about a ½ lb. lighter than it actually is. Because FRT does not rely on coating, polishing, or lubricating the key engagement surfaces, trigger pull will be more consistent from shot to shot, even after <italic>thousands</italic> of shots. Internal components are hardened 440C stainless steel to ensure corrosion resistance and long service life; housing is anodized 6061 T6 aluminum. A hard, durable black PVD (Physical Vapor Deposition) coating is applied to the curved trigger shoe to give it a clean black color. Fits Weatherby Mark V rifles made from 1996 to the present.

Weatherby Mark V Primary Trigger,	
Curved/Black, 5Y184Z99	\$ 194.99

VOLQUARTSEN RUGER® PC CARBINE™ **TG9 TRIGGER PACK**



A Drop-In Match-Grade Trigger Job for this Handy, Fun-to-Shoot Little Rifle

Volquartsen's drop-in replacement

trigger pack gives your PC Carbine™ a smoother trigger pull with a cleaner release than the (actually quite good) factory trigger for more accuracy and precision on the range. Inside are precision wire EDM-cut parts that meet tight tolerances, providing a crisp, clean 2.25 lb. trigger pull. Pretravel and overtravel distance can be set to the shooter's preference, but the pull weight is set permanently at the factory. The trigger is reset internally to eliminate any dragging or inconsistencies caused by a conventional trigger plunger. The whole assembly eighs about 6 oz. and has a rugged housing constructed from 6061 anodized aluminum. Fits the Ruger® PC Carbine™ only. Compatible with all PC Carbines chambered in 9mm Luger (9x19mm) and .40 S&W, including Charger models.

#930-000-185	TG9 Trigger Pack for Ruger PC	
	Carbine, 3Z234E64	.\$ 246.99

WILD WEST MARLIN TRIGGER-HAPPY KIT

Gives A Light, Clean Break, Without The "Flop"

Precision, EDM trigger and hand polished sear provide a crisp, clean 2 to 3 pound trigger pull. Unique, two-piece design eliminates annoying flop of the Marlin factory trigger. Produced to minimum tolerances, gives a safe, light trigger that helps improve accuracy for hunters; helps give Cowboy shooters that winning edge. Drop-in fit; installation requires complete action disassembly. SPECS: Tool steel. Blue, matte finish or Nickel, silver finish. Hardened engage-

	Marlin Trigger-Happy Kit, Blue,
	1H110E00\$ 121.99
#981-000-017	Marlin Trigger-Happy Kit, Nickel,
	1H112M19

CZ 455 - Single-stage upgrade trigger functions

much like CZ 452 trigger above. Sear engagement is adjustable, as is pull weight with a range of 10 oz. to 2.5 lbs. Silver finish. Instructions, hardware/springs pack & adjustment wrench included.

#758-000-015 CZ-455 Trigger, 8E87Q29 . \$ 96.99

BROWNELLS PAGE 169

ent surraces. Fi	is all Marlin centeriire, lever action riiles; 556, 1894	1, 109
981-000-004	Marlin Trigger-Happy Kit, Blue,	
	1H110E00	121.
981-000-017	Marlin Trigger-Happy Kit, Nickel,	
	1H112M19	131.

Orders: 800-741-0015



A pioneer of the all-in-one, drop-in trigger module, Timney was founded in 1946 by WWII veteran Allen Timney to fill the need for a good-quality, easy-to-install, adjustable trigger for the many military surplus Springfield, Mauser, and Enfeld rifles flooding the civilian market at the time. Shooters who purchased these rifles were often on a tight budget, making the cost of a gunsmith trigger job out of the question. Timney's modular approach made a trigger upgrade something the average shooter could do. Nearly seven decades later, the family-owned company stills provides the closest thing to a custom trigger job in a box.

All Timney trigger modules have a machined billet aluminum alloy or steel housing (not a casting) that holds all the moving parts in precise relationship to each other. Internal components are machined from hardened tool steel, with precision-ground and polished contact surfaces—no stoning, fitting, or filing for you to do. CNC machining enables exceptionally tight tolerances that ensure absolute consistency from your trigger. Even so, every Timney trigger is still hand assembled by a skilled craftsman and calibrated in an actual gun action before it leaves the factory. All the triggers offered are adjustable for weight of pull: one full revolution of the adjustment screw typically equals about 1 lb. of pull weight (see included instructions for each model). Many are also adjustable for pre- and over-travel. Many are also available with a built-in safety that blocks trigger movement with a steel rod when the

safety is on. A Timney safety is far less likely to fail than the one that came with your gun. Timney triggers use the rifle's original mounting points, so there's no drilling, milling, machining, or altering of the receiver for you to do. Some may require minor inletting of the stock; instructions included to walk you through it. Many models are available with different trigger shoe finishes—Blued, Nickel-Plated, or Matte Stainless—to help you match the finish of your rifle. Calvin Elite models have wear components made from hardened A2 tool steel with Teflon*-nickel coatings for added smoothness of operation and consistency of pull. Named after Timney trigger designer Calvin Motley.

For Timney AR-15/M16 trigger modules, see the AR-15 section of this catalog.

STOCK #	MFR #	FITS	STYLE	SAFETY	FINISH	PULL WEIGHT	PRICE
#883-000-019	312	Arisaka 6.5	Featherweight Deluxe	YES	Matte Stnls	2-4 lbs.	3H00HSS \$ 119.99
#883-000-020	313	Arisaka 7.7	Featherweight Deluxe	YES	Matte Stnls	2-4 lbs.	3H00CDI \$ 119.99
#883-000-068	455	CZ 455	-	NO	Nickel	2-4 lbs.	3H00HMJ \$ 129.99
w883-000-157	457	CZ 457	_	NO	Blued	10 oz2 lbs.	3H00ECK \$ 157.49
#883-000-015	550	CZ 550	Featherweight	NO	Blued	1-3 lbs.	3H00BZS \$ 129.99
#883-100-115	111	Enfield 1917 (6-Rd Mag)	Sportsman	NO	Blued	2-4 lbs.	3H00QNQ \$ 79.99
#883-100-104	110	Enfield 1917 (5-Rd Mag)	Sportsman	NO	Blued	2-4 lbs.	3H00JIN \$ 79.99
#883-000-056	611	Howa 1500/S&W 1500	-	YES	Blued	1½-4 lbs.	3H00IEI \$ 142.99
#883-000-057	611-16	Howa 1500/S&W 1500	-	YES	Nickel	1½-4 lbs.	3H00JVH \$ 149.99
#883-200-398	202	Mauser 98K GEW Military	Featherweight	NO	Blued	1-3 lbs.	3H00GTM \$ 79.99
#883-500-398	302	Mauser 98K GEW Military	Featherweight Deluxe	YES	Blued	1½-4 lbs.	3H00GXR \$ 119.99
#883-200-298	201	Mauser 98 (FN Commercial, Inter- arms, H&R 300 Series, Brno, Mexican, Turkish, Yuqo 48, Browning 400)	Featherweight	NO	Blued	1-3 lbs.	3H00FYH \$ 79.99
#883-500-298	301	Mauser 98 (FN Commercial, Inter- arms, H&R 300 Series, Brno, Mexican, Turkish, Yugo 48, Browning 400)	Featherweight Deluxe	YES	Blued	1½-4 lbs.	3H00ENK \$ 122.99
#883-500-791	305	Mauser 96 Swedish Military	Featherweight Deluxe	YES	Blued	1½-4 lbs.	3H00QDB \$ 119.99
#883-500-595	303	Mauser Swedish 96/Spanish 95 w/ commercial stock	Featherweight Deluxe	YES	Blued	1½-4 lbs.	3H00IPM \$ 119.99
#883-000-061	610-S	Mossberg 100 ATR/MVP Short Action	-	YES	Blued	1½-4 lbs.	3H00GBM \$ 139.99
#883-000-048	610	Mossberg 100 ATR/MVP Long Action	-	YES	Blued	1½-4 lbs.	3H00GBE \$ 139.99
#883-000-025		Mosin-Nagant	-	YES	Blued	1½-4 lbs.	3H00LRS \$ 119.99
#883-000-013	500	Remington 600	Featherweight	YES	Blued	1½-4 lbs.	3H00MVR \$ 159.99
#883-000-123	510-V2	Remington 700	Elite Hunter/Curved Shoe	YES	Blued	3 lbs.	3H00QXF \$ 149.99
#883-000-125	511-V2	Remington 700 (left-hand)	Elite Hunter/Curved Shoe	YES	Blued	3 lbs.	3H00FBF \$ 149.99
#883-000-127	512-V2	Remington 700	Elite Hunter/Curved Shoe	YES	Nickel	3 lbs.	3H00DWH \$ 159.99
#883-000-131	517-V2	Remington 700	Elite Hunter/Straight Shoe	YES	Blued	3 lbs.	3H00EIC \$ 149.99
#883-000-124	510-V2THIN	Remington 700	Elite Hunter/Thin Curved Shoe	YES	Blued	3 lbs.	3H00IWK \$ 149.99
#883-000-108	533	Remington 700	2-Stage, Curved Shoe	YES	Blued	First: 8 oz 1 lb./Second: 8 oz2 lbs.	3H00LKQ \$ 189.99
#100-044-664	533-16	Remington 700	2-Stage/Curved Shoe	YES	Nickel	1st - 1 lb. 1st/2nd adj. 1 to 4 lbs.	3H00ACK \$ 199.99
#883-000-098	532CE	Remington 700	Calvin Elite 2-Stage	YES	Blued	8 oz. (1st)/8 oz21/2 lbs. (2nd)	3H00MQE \$ 193.99
#883-000-099	532CE-16	Remington 700	Calvin Elite 2-Stage	YES	Nickel	8 oz. (1st)/8 oz21/2 lbs. (2nd)	3H00HFS \$ 199.99
#883-000-100	532CE-ST	Remington 700	Calvin Elite Straight Shoe 2-Stage	YES	Blued	8 oz. (1st)/8 oz. to 2½ lbs. (2nd)	3H00AQC \$ 189.99
#883-000-135	THE-HIT	Remington 700	The Hit/Curved Shoe	YES	Blued	8 oz.	3H00GUR \$ 209.99
#883-000-137	THE-HIT-16	Remington 700	The Hit/Curved Shoe	YES	Nickel	8 oz.	3H00EBR \$ 214.99
#883-000-136		Remington 700	The Hit/Straight Shoe	YES	Blued	8 oz.	3H00KWA \$ 209.99
#883-000-009	788	Remington 788	_	YES	Blued	1½-3½ lbs.	3H00IKM \$ 153.99
#883-000-050		Remington Model 7	-	YES	Blued	1½-4 lbs.	3H00EWE \$ 149.99

STOCK #	MFR #	FITS	STYLE	SAFETY	FINISH	PULL WEIGHT	PRICE
#883-000-051	521-16	Remington Model 7	_	YES	Nickel	1½-4 lbs.	3H00JMB \$ 159.9
#883-000-059	641C	Ruger American Centerfire	_	NO	Blued	1½-4 lbs.	3H00CPP \$ 153.9
#883-000-058	640R	Ruger American Rimfire	_	NO	Blued	1½-4 lbs.	3H00QGB \$ 139.9
#883-300-177	601	Ruger M77 w/tang safety	_	NO	Blued	1½-3½ lbs.	3H00KRR \$ 139.9
#883-600-772	1100	Ruger M77 Mark II	-	NO	Matte Stnls	1½-2 lbs.With the included spring; 2-4 lbs. if you retain the factory spring.	3H00LND \$ 137.9
#883-000-004	1102	Ruger M77 Mark II (left-hand)	-	NO	Matte Stnls	1½-2 lbs.With the included spring; 2-4 lbs. if you retain the factory spring.	3H00CFR \$ 134.9
#883-000-106	650	Ruger Precision Rifle	2-Stage, Curved Shoe	NO	Blued	First: 8 oz 1 lb./Second: 8 oz2 lbs.	3H00LEL \$ 239.9
#883-000-107		Ruger Precision Rifle	2-Stage, Straight Shoe	NO	Blued	First: 8 oz 1 lb./Second: 8 oz2 lbs.	3H00JCB \$ 239.9
#883-000-122		Ruger Precision Rimfire Rifle	2-Stage/Straight Shoe	NO	Black	8 oz. / 1 lb.	3H00NCB \$ 239.9
#883-400-100	621	Sako "A" Actions (L461/L579/L61)	-	YES	Blued	1½-3½ lbs.	3H00KSG \$ 139.9
#883-000-001	631	Savage 10/110 (mfr'd since 1977, excluding AccuTrigger)	Featherweight	NO	Blued	1 ¹ / ₂ -4 lbs.	3H00KKR \$ 124.9
#883-000-040	633	Savage Edge/Axis	-	NO	Blued	1½-4 lbs.	3H00ICK \$ 124.9
#883-000-046	638	Savage AccuTrigger rifles (excluding rimfire & bottom bolt release)	_	No	Blued	1½-4 lbs.	3H00FJN \$ 124.9
#883-000-072	638-16	Savage AccuTrigger rifles (excluding rimfire & bottom bolt release)	-	NO	Nickel	1½-4 lbs.	3H00KXG \$ 134.9
#100-044-652	683S	SIG MPX	Curved Shoe	NO	Black	4.5 lbs.	3H00AMP \$ 199.9
#100-044-651	683	SIG MPX	Straight Shoe	NO	Black	4.5 lbs.	3H00BNL \$ 199.9
#883-200-103	209	Springfield M1903/03A3	Featherweight	NO	Blued	1-3 lbs.	3H00IAE \$ 79.9
#883-500-103	310	Springfield M1903/03A3	Featherweight Deluxe	YES	Blued	1½-3 lbs.	3H00NQL \$ 119.9
#883-000-115	430	Tikka T3 (all) & Sako Quad	-	YES	Blued	2-stage, 1½ lb. total, factory set at 8 oz. (1st)/1 lb.	3H00KDR \$ 224.9 9
#883-000-012	651	Weatherby Mark V American/ Japanese	-	NO	Blued	1-4 lbs.	3H00PPI \$ 169.9 !
#883-000-034	652	Weatherby Mark V German	-	NO	Blued	1-4 lbs.	3H00AIK \$ 169.9
#883-400-300	611	Weatherby Vanguard Series 1 & 2; also Howa 1500, Mossberg 1500, S&W 1500	-	YES	Blued	1½-4 lbs.	3H00GNC \$ 142.9
#883-000-028	611-16	Weatherby Vanguard Series 1 & 2; also Howa 1500, Mossberg 1500, S&W 1500	-	YES	Nickel	1½-4 lbs.	3H00IBR \$ 149.9
#883-400-170	401	Winchester 70	-	NO	Blued	1-3 lbs.	3H00HZL \$ 142.9
#883-400-171	416	Winchester 70	_	NO	Nickel	1-3 lbs.	3H00QKS \$ 149.9
#883-000-044	402	Winchester 70 MOA	Featherweight	NO	Blued	1½-4 lbs.	3H00BQQ \$ 139.9

¹With the included spring; 2-4 lbs. if you retain the factory spring.

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ems TRIGGERTECH REMINGTON 700 -TRIGGER MODULES

Self-Contained Drop-In Upgrades For Your Factory 700 or Clone

First, the Remington 700 became one of the most popular bolt action rifles of all time, then custom rifle makers began using 700 actions as the core of their creations. Now, other rifle and action manufacturers produce clones of the 700 action to take advantage of the vast wealth of aftermarket parts and upgrades. Having started with AR-15 trigger modules, Triggertech now offers a line of drop-in triggers for the 700 and its clones.

TT's Frictionless Release Technology™ transcends the usual limitations traditional sliding friction triggers, where metal parts have to slide past each other. FRTTM uses a free-floating roller captured between the sear and the trigger that produces these triggers breathtakingly smooth pull. Hardened 440C stainless steel internal components are also critical in producing their reliability, consistency, and longevity, and since they are highly resistant to corrosion, your trigger will continue functioning even when used in harsh environments like the hunting field. The moving parts are all held in proper relation to each other by the module housing of extra-hard 7075 T6 aluminum, with an anodized finish.

You can get your trigger with a traditional Curved shoe, the Flat/Straight shoe popular with target shooters, or on the Diamond model only, an extra-deep Pro Curve. Most models available with natural silver (SIL) or Black PVD (BLK) finish on trigger shoe and safety lever. An extremely hard, durable finish, black PVD (Physical Vapor Deposition) adds an extra layer of corrosion protectoin to exposed steel components. Caution: All pull weights are approximate. Pull weight is directly affected by firing pin spring weight. A heavy firing pin spring may cause your rifle's pull weight to be heavier than the values listed below.

PRIMARY - A drop-in trigger upgrade designed specifically for factory Remington 700 rifles. It provides a single-stage pull that's user-adjustable from 1.5 to 4 lbs. in 1 oz. "click" increments from the external setscrew. The pull has zero creep and breaks so cleanly that most shooters think it's lighter than it actually is. Overtravel is extremely short, too. Includes safety AND bolt release. Bolt release can be removed.

#100-027-779 Rem 700 Primary Trigger, Curved/BLK, 5E151F04.....\$ 158.99 #100-027-780 Rem 700 Primary Trigger, Flat/BLK,

#100-027-778 Rem 700 Primary Trigger, Flat/SIL,

Curved Shoe

SPECIAL - The Special is an upgraded version of the Primary model with some additional hand refinements made during manufacture. Pull weight is easily adjusted in 1 oz. increments from 1 to 3.5 lbs. on the **Single-Stage** model, and 8-24 oz. (first)/8-32 oz. (second) on the **Two-Stage** model from the externally accessible setscrew. Just like the Primary, this drop-in trigger provides a true zero-creep, ultra-crisp break, that results in a trigger pull that feels lighter than its already pleasantly balanced actual weight. You get super-short overtravel for a fast reset. All these benefits – and no sacrifice of practical reliability. How Special is the Special? Curtis Custom designed their AXIOM rifle to use this trigger. "Clone" models do not include the bolt release and are designed for use on Remington 700 clone actions made by other manufacturers.

STOCK #	TYPE	SHOE	COLOR	PRICE
#100-027-783	Single-Stage	Curved	BLK	5E189C04 \$ 198.99
#100-027-781	Single-Stage	Curved	SIL	5E179M54 \$ 188.99
#100-027-784	Single-Stage	Flat/Straight	BLK	5E185D24 \$ 194.99
#100-027-782	Single-Stage	Flat/Straight	SIL	5E179K54 \$ 188.99
100-054-301	Two-Stage	Pro Curve	BLK	7A227Y99 \$ 239.99
100-054-300	Two-Stage	Flat/Straight	BLK	8B227D99 \$ 239.99
MEW 100-054-299	Clone Two- Stage	Pro Curve	BLK	4X227Q99 \$ 239.99
MEW 100-054-298	Clone Two- Stage	Flat/Straight	BLK	6A227X99 \$ 239.99

DIAMOND - Meant primarily for use on Remington 700 clone actions made by other manufacturers, rather than originals. De-

CARLSON'S HAMMER EXPANDER

Positive, Non-Slip Cocking For **Exposed Hammers**



Knurled aluminum bar clamps to hammer spur; gives added thumb purchase for safe cocking with many scope-equipped, exposed hammer, rifles, shotguns and handguns. Ambidextrous, may

SPECS: Aluminum, black anodized finish. 11/2" (3.8cm) long, 3/6" (9.5mm) diameter. Hammer slot .508" (12.9cm) wide, .190" (4.8mm) high.

UNCLEMIKE'S HAMMER EXTENSIONS

#100-000-129 Blk Hammer Expander, 5E10K39 \$ 12.99

POWER CUSTOM MARLIN CAMP CARBINE HAMMER STRUT BRIDGE

Better-Than-Original Replacement Part



High-quality, drop-in replacement for factory hammer strut bridge is machined from billet stainless steel for superb strength that far exceeds the factory original to keep your Camp Carbine running reliably. Fits 9mm and .45 ACP Camp Carbines.

VOLQUARTSEN REMINGTON 597



Knurled surface gives extra purchase to easily cock external-hammer rifles equipped with low mount scopes. Just slip over the hammer spur and clamp in place with Allen screws. May be right- or left-hand mounted.

SPECS: Steel, matte black finish. 11/4" (3cm) long, 3/8" (9.3mm) diameter. 2450 fits Win. 94 and Big Bore, Ithaca X-Caliber, and Henry lever action rimfire rifles. 2452 fits Marlin lever action 1957-1982. 2456 fits H&R Topper, N.E.F. Handi Rifle, Ruger Blackhawk. 2458 fits Marlin lever action after 1983.

#593-245-000	2450 Hammer Extension,	8K7L99	\$ 9.99
#593-245-002 🍑	2452 Hammer Extension,	8K7C99	9.99
#593-245-006 🍑	2456 Hammer Extension,	8K7B99	9.99
#593-245-008 🍑	2458 Hammer Extension,	8K7G99	9.99

signed with input from the K&M Shooting Team and several leading R700 clone action manufacturers, this single-stage trigger's pull weight is easily adjusted from 4 oz. to 32 oz. via the external setscrew. The screw operates in "clicks," just like a rifle scope, and the click increments are variable. On the **Single-Stage** model, from 4 oz. to 9 oz. pull weight, each click equals about 0.2 oz. change in pull weight. From around 9 oz. through 32 oz.,



STOCK #	TYPE	SHOE	COLOR	PRIC	CE
■ 100-027-775	Clone Single-Stage	Curved	BLK	5E262M19	\$ 275.99
#100-027-776	Clone Single-Stage	Flat/Straight	BLK	5E261F99	\$ 275.99
#100-027-777	Clone Single-Stage	Pro Curved	BLK	5E280P99	\$ 295.99
₩100-054-302	Clone Two- Stage	Flat/Straight	BLK	3W298N99	\$ 314.99
€W100-054-303	Clone Two- Stage	Pro Curve	BLK	9C298Z99	\$ 314.99

TARGET HAMMER Reduces Pull Weight To Improve Accuracy

Fully machined from A2 tool steel with the hammer notch individually, surface ground to ensure an exact angle of engagement. Reduces felt trigger pull by up to 50 percent. Drop-in installation; use in an unaltered, factory triggerguard. Fits both the .22LR and .22WMR.

SPECS: A2 tool steel, in the white. Hardened to Rc 58.

#930-000-019 Remington 597 Target Hammer,

SEAR & SPRING

Reduces Felt Weight Of Pull

Hardened stainless steel sear provides a crisp 21/2 lb. weight of pull. Sear notch is surface ground for correct

complete instructions.

TIMNEY RUGER® 77/22®, 77/17®, 77/44® & 77/50™



angle and engagement. Includes reduced power return spring and

SPECS: Stainless steel. Fits Ruger® 77/22® in calibers .22 LR, .22 Magnum and .22 Hornet, plus 77/17®, 77/44® & 77/50™. May require minor fitting.

#883-000-002 Ruger 77/22 Sear, 3H00QLL \$ 49.99

FULTON ARMORY M1 GARAND GAS CYLINDER SCREW PLUG



Ensures Proper Gas Cylinder Function For Reliable Cycling

Direct replacement for early-style solid screw plug can also replace later, valvestyle plugs to prevent gas leaks that impair

cylinder pressure to cycle rifles converted to .308/7.62mm ammunition. Threads through the gas cylinder lock and into the gas cylinder to hold the cylinder assembly in place. SPECS: 1018 cold rolled steel, black oxide finish

Makes Your Kalash More Comfortable To Shoot & Easier To Control: Less Wear, Too

AK-platform rifles tend to have one problem: over-

#713-000-163 Camp Carbine Strut Bridge, 3A20F79 ... \$ 25.99 gassing, which causes excess carrier velocity, harder-than-necessary recoil, brass being ejected too far, excess wear to the moving parts, and a rifle that's harder to control than it need be. The KNS piston is a drop-in fix for ALL of these bugaboos. One way to tell if your rifle is over-gassing is if it throw brass farther than 15 feet. If it does, you will probably benefit from this new piston. It attaches to the bolt carrier in about 10 minutes and requires no major gunsmithing or permanent modifications to the rifle. You don't even need to replace your gas block - just swap in the KNS piston and go shooting! You can then adjust gas flow for a wide variety of ammunition, to slow cyclic rate in full-auto fire, AND even for suppressed operation. Adjustment doesn't require tools. AKM piston for use on for 7.62×39, .308 Winchester, and 7.62x54R chamberecd rifles. Models also for VEPR/Saiga (separate for 5.45/5.56 and 7.62/.308 cal.), PSL, and Yugo M92. Piston head assembly is made from stainless steel, with a hard, slick, Nitride coating for excellent resistance to surface wear, gas erosion, and easy cleaning. Counts as one (1) U.S.-made part for United States Code Title 18 Section 922(r) compliance purposes.

KNS PRECISION AK-PLATFORM

ADJUSTABLE GAS PISTOL

Brownells Gun Tech™ Note: VEPR/Saiga requires drilling through the op-rod after screwing the piston into the carrier, due to variations in the staking location. Op-Rods is phosphated instead of Nitrided to allow easy drilling. Also, some commercial AK firearms have the piston welded to the carrier, instead of being riveted. KNS recommends purchasing a new carrier for the easiest installation.

#923-000-060	AK-47/AKM Adj. Gas Piston, 3B132K04	\$ 138.99
#923-000-062	VEPR/Saiga 5.45x39/5.56 Adj. Gas Piston. 3B128/58.	-
#923-000-063	VEPR/Saiga 7.62/.308 Adj. Gas Piston, 3B129D19	
	PSL Adj. Gas Piston, 3B00BTB Yugo M92 Adj. Gas Piston, 3B129H19	

STRATTON CUSTOM THOMPSON CENTER HAMMER SPUR



Provides Easy, Positive Cocking

Round, knurled pad for non-slip thumb purchase, gives extra reach for easy cocking of Contenders and Encores equipped with a scope. May be mounted left- or right-hand; slips over the hammer spur and locks in place.

SPECS: Aluminum, anodized, black. 11/8" (3cm) long, 3/8" (9.3mm) diameter.

FULTON ARMORY M14/M1A GAS CYLINDER SHIMS



cycling and reliability. Maintains better gas

#100-005-280 Gas Cyl. Screw Plug, 3K14Q39 \$ 15.99

Helps Eliminate Gas Cylinder Movement For Improved Accuracy

Stainless steel gas cylinder shims align the barrel and gas cylinder ports when accuracy-tuning the rifle. Install one or more shims to get a tight fit and to eliminate front/ rear cylinder play.

SPECS: Stainless steel. Set contains one each of .005". .010". and .015"

#100-005-281 Gas Cylinder Shim Set, 3K14N61...... \$ 15.99

order on the web

brownells.com

SPRINGFIELD ARMORY M14/M1A NATIONAL MATCH GAS CYLINDER



Unitized Front Band & Gas Cylinder Increases Accuracy

Solid, welded construction makes the gas cylinder and front handguard band a single unit to free float the barrel assembly for

consistent accuracy. Lets you sling up tightly without sling pressure affecting accuracy.

SPECS: Steel, blue. Fits M14/M1A.

#817-030-400 N/M Gas Cylinder, 7A100K79......\$ 111.99

SCHUSTER M1/M1A **ADJUSTABLE GAS SYSTEM**

Saves Wear On Bolt Lugs & Softens Blow On Op Rod

Vented steel design changes cycle time by letting you adjust the gas volume in the cylinder. Quick adjustment of vent size with integral set-screw; eliminates changing screws for different vent sizes. Reduces battering on op rod, bolt lugs, receiver and trigger group. Avail-



#100-001-733	M1 Adj. Gas System, 5K48J79	60.99
#100-002-329	M1A Adj. Gas System, 5K60A79	75.99
#100-013-743	M1A SOCOM Adj. Gas System,	
	5K64A79	80.99

BADGER ORDNANCE M14/M1A **NATIONAL-MATCH SPRING GUIDE**



Hardened, tempered, one-piece, steel spring guide stands up to wear and warping for improved cycling. Cylinder rod provides 360-degree contact with the spring to diminish binding problems; fluted to reduce spring drag. Drop-in part installs easily. **SPECS:** Steel, black-oxide finish. 6½" (16.5cm) long.

#093-000-015 M14/M1A Spring Guide, 3K53F93..... \$ 58.99

SADLAK INDUSTRIES M14/M1A

OPERATING ROD SPRING GUIDE

Reduces Friction, Stops Mag Catch Failures

and friction for smooth operation and long service life; helps elimi-

nate magazine catch failures. Guide body is turned to .344" diameter.

Integral, CNC-machined magazine catch means no more broken

SPECS: 8620 hardened tool steel. Mil-Spec manganese phosphate finish.

#100-001-328 M14/M1A Spring Guide, 6A36/54 \$ 42.99

welds or bent stampings halfway through your range work.

Solid, one-piece design features four milled flats to reduce weight

SADLAK INDUSTDRIES M14/M1A NATIONAL MATCH GAS PISTON



Helps Shed Carbon For Easy Cleaning & Long Service Life

Precision machined 420 stainless steel pistons are highly polished and heat-treated for a smooth, hard surface that resists carbon build-up, reduces friction, and helps maintain critical tolerances for longer service life and less-frequent gas cylinder cleaning. These pistons are made to the exact GI specifications with all critical dimensions individually inspected. An advanced electro-polishing process maintains tolerance on the critical diameter and does not round over" the edges on the grooves. Standard Stainless Steel (SS) piston is micro-finished for reliable cycling and extended service life. Titanium Nitride model adds an extra hard, TiN coating for increased protection against burnt-in powder fouling, corrosion and excessive heat build-up. Also helps reduce wear of the push grooves for more consistent gas pressure.

Grooved TiN-Coated model is for use with National Match ammo. It is not intended for regular, military ball ammo. The original GI drawing for the standard piston is #7267047, which does not specify a polished finish or the groove. The groove provides more consistent pressure against the op rod by bleeding off some of the excess pressure inherent in higher-powered National Match ammo. This results in a slight recoil reduction to help "get back on target" during rapids. And it breaks the vacuum between the piston and the cylinder, allowing the shooter to hear the piston slide down to confirm it isn't fouled. The .030"/.040" wide groove runs along the piston axis on the large diameter, running through the gas-port hole to equalize the gas pressure for smoother, more consistent operation. This groove is ground to the actual GI National Match drawing #9352724. ALL models - Will not fit SOCOM-configured rifles. SPECS: 420 stainless steel hardened to Rc 50, 3,620" (9,2cm) long x,497" (1.3cm) piston diameter.1.6 oz. (45.4g) wt. Stainless Steel (SS) - Polished

finish. TiN - Gold	d Litanium Nitride coating. Surface hardened to h	lc 80.
#100-054-251	SS M14/M1A Polished Gas Piston, 2V42N99	45.49
#100-054-252	TiN-Coated M14/M1A Gas Piston, 3W48G99	51.99
#100-054-253	Grooved TiN-Coated M14/M1A Gas Piston, 4X58Z99	62.49

HOLLAND REMINGTON/SAVAGE **RECOIL LUG** Improved Recoil Control

Double-disk ground for uniformity, provides improved accuracy by spreading recoil force over a larger area. Tapered shank won't bind within bedding. Drilled for lug retaining pin (included). Factory barrels will need

to have the recoil shoulder set forward. SPECS: 17-4 Stainless steel, Rc 42-44. 1.79" (4.5cm) long, .250" (6.36mm)

thick. Fits Remington 700 and Savage 110. Gunsmith installation required. #403-150-100 Rem/Savage Recoil Lug, 3K40A79..... \$ 47.99

PRECISION ARMAMENT REMINGTON 700

RECOIL LUG Designed For Precision Rifle Builds

Extra-thick, precision-ground recoil lug has added surface area that enhances stability and minimizes movement in the stock, along with tapered sides and rounded corners that allow easier removal from

tightly-bedded installations. Front and back are ground to within .0001" uniformity to ensure perfect alignment between a "blueprinted" action and the barrel for maximum accuracy potential. SPECS: 17-4 stainless steel, natural color. .250" thick. Gunsmith installation recommended

#100-013-086 Remington 700 Recoil Lug, 2D43E19 ... \$ 53.99

BROWNELLS REMINGTON 700 **OVERSIZED RECOIL LUG**

Standard Or .015 Overbore; Easy Installation Without Modifying Stock; Improves Accuracy

Straight, non-tapered, stainless steel recoil lug fits most factory stocks and full-length aluminum bedding blocks without time consuming alterations. Engineered to be slightly thicker than the factory part for added stiffness that prevents flexing for improved accuracy. Surface ground perfectly flat for superior centerline tracking during recoil for consistent accuracy. Standard size matches overall factory lug dimensions, except thickness. Overbore has the same basic dimensions as the standard size, except bore I.D. is .015" larger to fit barrels with oversized thread dimensions. Gunsmith installation required.

SPECS: Stainless steel, natural finish, Standard - 1.75" (4.4cm) long, .230' (5.85mm) thick, 1.3" (3.3cm) O.D., 1.062" (2.69cm) bore I.D. Overbore -1.077" (2.73cm) bore I.D.

#078-000-029	Standard Recoil Lug,	3K39E99	\$ 40.99
#078-000-030	Overbore Recoil Lug,	3K00CAM	44.99

SUNNY HILL REMINGTON 700 MAXIMIZED RECOIL LUG

Enhanced Recoil Control & Improved Accuracy

Machined slightly thicker than the factory part for added stiffness to eliminate lug flex or twisting under heavy recoil. Inner and outer dimensions are

similar to the original, factory dimensions for a smooth, seamless receiver to barrel fit. Factory barrel installation may require setting the shoulder forward.

SPECS: Chrome moly (CM), in-the-white or stainless steel (SS), natural finish. 1.72" (4.37cm) long, 1.35" (3.4cm) wide, .240" (6.10mm) thick. 1.064" (2.70cm) bore I.D. Fits Reminaton 700.

#848-000-004	CM Maximized Recoil Lug,	8D31A34	\$ 32.99
#848-000-005	SS Maximized Recoil Lug,	8D31M44	36.99



SAVAGE SAVAGE 110 BARREL LOCK NUT

For New Barrels Or Repairs

Genuine, factory barrel lock nut fits all factory and aftermarket Savage barrels with 1.062-20 threads. Use for new barrel installations or replace marred and rusted parts to give your rifle that newin-box appearance.

SPECS: Blue or stainless steel

#855-000-281	Savage Barrel Lock Nut, Blue, 5E12J79 \$	15.99
#855-000-282	Savage Barrel Lock Nut, SS, 5E11C89	13.99

ACCURIZER Fine Tune The Barrel For Consistent Accuracy

HICKS DESIGNS RUGER #1

to match stock contours.

1/8" (3.2mm) thick. Machined steel, in-the-white.

Stabilizes the barrel to prevent point of impact shift as barrel heats up. Steel bedding block attaches to receiver extension and gives you an adjustable tensioning screw to regulate barrel movement. Only minor inletting of the forearm required.

SPECS: Steel, blue finish. 1.28" (3.2.cm) long, .74" (18.9mm) wide, .51 (13.2mm) high. Includes instructions.



BROWNELLS REMINGTON 700 BARRELS

The Premium Barrel Your Best Precision Rifle Deserves - Two Contours To Choose From

TALLEY

MAGNUM CROSSBOLT

Distributes Recoil; Adds A Custom Touch

Distributes recoil on heavy magnums. Heavy-walled tube goes

inside the stock, secures between two "bolts" with specially de-

signed heads. With sharp, squared edges for clean inletting. Finish

SPECS: Tube ¹/₄" (6.3mm) dia., 1³/₈" (3.5cm) long. **Heads** ⁷/₁₆" (11.1mm) dia.

#874-005-000 Magnum Crossbolt, 4G7N99...... \$ 9.99

Sendero

Manufactured for us exclusively by Satern, our bolt gun barrels are machined from ord-

nance-grade 416R stainless steel for a superior shooting barrel. They come short-chambered and pre-threaded (1½-16 tpi) to install on a Remington 700 action or clone with the same thread pattern. 5R rifling ensures a straight-and-true path for each bullet. Add the natural silver exterior finish with a 320 polish, and you have a barrel that's a satisfying blend of serious, hardcore performance and pleasing aesthetics. Sendero contour has a target crowned muzzle, and the M24E duplicates the U.S. military's M24 sniper rifle contour, with 5/8"-24 tpi muzzle threads to accept a wide variety of popular muzzle brakes and flash suppressors - you have a lot of options! SPECS: 416R stainless steel. Gunsmithing required to finish chamber and set headspacing. **6.5 Creedmoor -** 24" long. 1-8" rifling. **.308 Winchester** - 24" long. 1-10" rifling.

#812-000-019 6.5 Creedmoor Barrel, M24E. 2A341H99.....\$ **379.99** #812-000-021 6.5 Creedmoor Barrel, Sendero, 2A341A99 379.99 #812-000-018 .308 Win Barrel, M24E, 2A341G99 379.99

TACTICAL SOLUTIONS OVERSIZED RECOIL LUG

The Final Accuracy Step For Guns Trued With Manson Tooling

Extra-thick lug with a bore diameter that's .010 larger to fit barrels with oversized thread dimensions to match actions trued with Dave Manson Tooling. Tapered to lift easily out of the bedding. Gunsmithing required. SPECS: Blued, chrome moly (CM) or stainless steel (SS). 1.813" (4.6cm) long. 1.077" (2.74cm) bore. .250" (6.35mm) thick

#100-000-812	Blued CM Oversized Lug, 3E36Q74	\$ 48.99
#100-000-813	SS Oversized Lug, 3E41F59	51.99

BARREL FITTING

All custom aftermarket barrels will need some fitting. The amount required will depend on the tolerances allowed by both the barrel and the receiver. Some barrels may need the chamber cut to full depth after the barrel has been fitted. We carry a wide variety of files and stones to help with the fitting, and chambering reamers from Clymer and Manson Precision.

GUARANTEED. FOREVER.® **BROWNELLS**, PAGE 172 **SINCE 1939**

Office/Tech: 641-623-5401

BARRELS

ENTERFIRE

SUPERIOR SHOOTING SYSTEM FINAL FINISH SYSTEM™

Polishes Bore, Reduces Fouling, **Gives Easier Cleaning**

Abrasive coated bullets polish bore and throat to remove tool marks, rough areas and high spots. Eliminates the primary cause of lead and copper fouling and makes



cleaning easier and less time consuming. Long bullets provide maximum bearing surface for efficient polishing. Each caliber kit includes 10 bullets, in five grits to progressively smooth and polish bore. SPECS: 50 bullets. Plastic storage box. Instructions included.

STOCK #	CALIBER	WEIGHT(GRAINS)	PRIC	E
#840-000-001	.224 rifle	80	4H00HHL	\$ 32.99
#840-000-002	.243 rifle	107	4H00FNB	\$ 33.99
#840-000-004	.264 rifle	142	4H00BBN	\$ 33.99
#840-000-005	.270 rifle	135	4H00LNH	\$ 28.99
#840-000-006	.284 rifle	130	4H00GEE	\$ 33.99
#840-000-007	.308 rifle	190	4H00MGC	\$ 33.99

BROWNELLS SHORT CHAMBERED MAUSER BARREL

High Quality, Value Priced, Ready To Install

At last! Factory grade, ready-to-install, 4140 chrome moly barrels in popular calibers at a price that puts a custom-built sporter on a Mauser 98 action within everyone's reach. Compact, 24" length is great for fast-handling hunting rifles. Stress-relieved, button-rifled, right-hand twist barrels are short chambered, crowned, and fully threaded. All you have to do is finish chambering, set the headspace, and polish and blue the exterior.

SPECS: 4140 chrome moly steel, in-the-white. 1.1"-12 tpi; "V"-type thread. 24" (61cm) long, 1.15" (2.9cm) diameter at breech, .57" (1.5cm) diameter at muzzle

STOCK #	CALIBER	TWIST
#080-000-377	.25-06 Rem.	1-10
#080-000-374	6.5x55mm	1-9
#080-000-376	.308 Win.	1-10
#080-000-378	.30-06	1-10

 Advise # — Short Chambered Mauser 98 Barrel.

BROWNELLS/SHILEN .17 CALIBER CENTERFIRE BARREL BLANK

Delivers Outstanding Accuracy For Varminting

Button rifled for extremely-close, inside uniformity from breech to muzzle. Adherence to groove- and uniformity-tolerances of .0005" and .0003" respectively, guarantees these barrels are capable of the highest accuracy for hitting the smallest targets at long range. Perfect for restoring accuracy to "shot-out" rifles or putting a premium barrel on a new custom gun. Stress-relieved stainless steel for ultimate strength and durability. Measures 1.250" diameter at breech with a #5 contour.

SPECS: 416 stainless steel. 1-10" twist. 1.250" (3.2cm) O.D. with #5 contour, 41/4 lb. (1.9 kg) wt.

#787-917-105 .17 CF Barrel Blank, 7H232N54 \$ 265.99

SHILEN REMINGTON 700 BARREL

Short-Chambered; Pre-Threaded To Fit Remington 700 Actions

The fastest, most convenient method available to any gunsmith for rebarreling and accurizing the fine Remington 700 action. Now you can provide your customers with the increased accuracy and superior performance that only a custom, match-quality barrel can deliver without time-consuming and costly lathe work. Brownells match-grade barrels are pre-threaded and short-chambered for ease of installation. Plus, the bolt body counterbore is fully cut. Groove tolerances are uniform to within .0003" end-to-end and air-gauged to ensure conformity. After installation, use a handturned finish reamer to deepen chamber until correct head space is reached, (correct Reamer and Headspace Gauges required). Made to our specifications by Shilen.

SPECS: 4140 chrome moly or 416 stainless steel, stress relieved. 26' (66cm) long. Contour #5.5 is a very close match to Remington factory varmint barrel and requires only minimum alterations to factory stocks. Contour #6 and #7 are straight tapered from 1.200" (30.5mm) at the breech to .750" (19mm) (#6) and .900" (22.9mm) O.D. (#7) at the muzzle. See Shilen Contour Specification chart for contour dimensions.

STOCK #	CAL./TWIST	CONTOUR	STEEL	. PRI	CE
#801-000-029	.22-250/1-8	#7	SS	7H365D14	\$ 483.00
#801-738-105	.308/1-10	#5.5	CM	7H307l19	\$ 435.00
#801-738-905	.308/1-10	#5.5	SS	7H332G73	\$ 357.99
#801-000-033	.308/1-10	#6	SS	7H342C54	\$ 402.99
#801-738-907	.308/1-10	#7	SS	7H340I19	\$ 377.99
#801-736-105	.30-06/1-10	#5.5	СМ	7H307P19	\$ 435.00

CHECK IT BEFORE YOUTHREAD IT!!

Thread specs often change in the middle of production runs, cutters wear and setup folks make mistakes. Don't cut barrel, action or other threads based on specs shown in this catalog, or any book, until you have both parts in your hand. Then you can measure the threads yourself and be absolutely certain the two pieces will fit together correctly.

BROWNELLS/SHILEN FITTED MAUSER BARREL

Short-Chambered & Threaded To Fit Most Large & Small Ring Actions

A "no lathe" way to turn a surplus Large Ring 98 or Small Ring 93-96 into a sporter. Already threaded with the chamber left slightly short. After installation, use a hand-turned finish reamer to deepen until headspace is perfect. (Reamer and Headspace Gauges required.) Made to our specifications by Shilen.

FITTED BARRELS FOR SMALL RING MAUSER 93-96

NOTE: These actions are not as strong as the Mauser 98. The barrels listed are chambered for low pressure cartridges. Guns using them should be fired only with standard, factory-equivalent rounds. Handloads MUST NOT exceed SAAMI specs.

SPECS: Chrome moly steel. 980" diameter x .645" long. -12 tpi. "V" thread. 26" (66cm) long

STOCK #	CALIBER	TWIST	CONTOUR	PRICE
#801-225-102	.250 Sav.	10	#2	7H307E19 \$ 435.00
#801-275-092	7 x 57	9	#2	7H307C19 \$ 435.00

FITTED BARRELS FOR LARGE RING MAUSER 98

SPECS: Chrome moly steel, 1.1" diameter x .625" long, -12 tpi, "V" type thread. 25" (63.5cm) long.

CALIBER	TWIST	CONTOUR	PRICI	:
.257 Rob.	10	#3	7H288L89	320.99
.25-06 Rem.	10	#2	7H307D19 \$	435.00
.25-06 Rem.	10	#3	7H289E74 \$	304.99
.25-06 Rem.	10	#4	7H00DLH \$	268.99
.270 Win.	10	#3	7H284J99 \$	299.99
7mm-08	9	#3	7H290N69	322.99
7x57mm	9	#2	7H307B19 \$	435.00
.280 Rem.	9	#2	7H288E89	320.99
.308 Win.	10	#4	7H289G74 \$	304.99
.308 Win.	10	#5	7H289J74 \$	304.99
.30-06	10	#2	7H00HNN \$	295.99
.30-06	10	#4	7H307P19 \$	435.00
.35 Whelen	14	#3	7H00GQK	365.99
	.257 Rob. .25-06 Rem. .25-06 Rem. .25-06 Rem. .270 Win. 7mm-08 7x57mm .280 Rem. .308 Win. .30-06	.257 Rob. 10 .25-06 Rem. 10 .25-06 Rem. 10 .25-06 Rem. 10 .25-06 Rem. 10 .270 Win. 10 .7mm-08 9 .7x57mm 9 .280 Rem. 9 .308 Win. 10 .30-06 10	257 Rob. 10 #3 .25-06 Rem. 10 #2 .25-06 Rem. 10 #3 .25-06 Rem. 10 #4 .270 Win. 10 #3 7mm-08 9 #3 7x57mm 9 #2 .280 Rem. 9 #2 .308 Win. 10 #4 .30-06 10 #2 .30-06 10 #4	257 Rob. 10 #3 7H288L89 \$.25-06 Rem. 10 #2 7H307D19 \$.25-06 Rem. 10 #3 7H289E74 \$.25-06 Rem. 10 #4 7H00DLH \$.270 Win. 10 #3 7H284399 \$ 7mm-08 9 #3 7H290N69 \$ 7x57mm 9 #2 7H307B19 \$.280 Rem. 9 #2 7H288E89 \$.308 Win. 10 #4 7H289J74 \$.30-06 10 #2 7H00HNN \$.30-06 10 #4 7H307P19 \$

Fits Remington Factory Stocks With Little-To-No Modification

your factory recoil lug. Muzzle is cut at 90° to the bore and ready

for crowning. After installation, use a hand-turned, finish reamer to deepen chamber until correct headspace is reached. (Correct

SPECS: Stress-relieved 4140 chrome moly carbon steel (CM), in-the-

headspace gauges and reamer required.)

Made for Brownells by Shilen to match the factory contour. Upgrade the performance and accuracy of Remington 700 rifles without costly stock work. Match-grade, short-chambered barrels have the correct contour to drop into Remington factory or aftermarket stocks with little-to-no barrel channel modifications. Install with

BROWNELLS/SHILEN REMINGTON 700 -FACTORY CONTOUR PRE-THREADED BARREL

white or 416 stainless steel (SS).

CONTOUR SPECIFICATIONS							
	Finished					Blank	
Contours	Length	Α	В	С	Ε	Weight	
Standard	25	1.22	.720	.660	9	2.5 lb	
Varmint	26	1.22	.910	.825	9	2.75 lb	
Magnum	25	1.22	.780	.660	9	3 lb	

STOCK#	CALIBER	CONTOUR	MATERIAL	TWIST	PRI	CE
#801-782-220	.223 Remington	Varmint	CM	1-9"	7H307J19	\$ 435.00
#801-783-220	.223 Remington	Varmint	SS	1-9"	7H340P19	\$ 377.99
#801-783-224	.223 Remington	Varmint	SS	1-14"	7H340D19	\$ 377.99
#801-782-225	.22-250 Remington	Varmint	CM	1-14"	7H256P21	\$ 313.99
#801-783-225	.22-250 Remington	Varmint	SS	1-14"	7H332E55	\$ 404.99
#801-782-240	.243 Winchester	Varmint	CM	1-10"	7H291F59	\$ 323.99
#801-782-308	.308 Winchester	Varmint	CM	1-10"	7H307K19	\$ 435.00
#801-783-308	.308 Winchester	Varmint	SS	1-10"	7H348B49	\$ 409.99
#801-780-306	.30-06 Springfield	Standard	CM	1-10"	7H307l19	\$ 435.00

order on the web brownells.com

SHILEN SELECT MATCH BARREL

Superb Stainless Steel Barrels For Top Accuracy

Hand chosen for the ultimate in accuracy. Button rifled, stress relieved, hand lapped, air gauged and optically inspected to ensure that each one falls within the Select Match category. That means within .0003" of specs and uniform over the entire bore to within .0001". Not threaded or chambered.

SPECS: 416 stainless. #7 contour only 28" (71.2cm) long. (See Shilen chart for dimensions)

STOCK #	CAL./TWIST
#787-000-001	.22/1-8
#787-950-722	.22/1-14
#787-000-029	6mm/1-8
#787-000-002	6mm/1-10
#787-950-724	6mm/1-14

STOCK #	CAL./TWIST
#787-950-728	7mm/1-9
#787-950-730	.30/1-10
#787-000-004	.30/1-12
#787-000-028	.338/1-10

Advise # — Select Match Barrel, 7H332K43 \$ 358.00

DOUGLAS "AIR GAUGED" PREMIUM BARREL

XX Grade; Hand-Selected For Uniformity To Within .0001"

Every barrel is precision, instrument-inspected for absolute straightness and air gauged for maximum uniformity to yield the greatest accuracy possible. Land and groove tolerance from breech to muzzle can vary only .0001". Only a barrel that meets these demanding criteria wears the XX Premium stamp.

SPECS: Štainless or 4140 chrome moly steel, #7 contour, 27¹/₂" (69cm) long. Muzzle end marked for tightest taper. Not chambered or threaded. X-Long Unfinished blank 30" long.

STOCK #	BORE/TWIST	STEEL	PRICE
#237-622-147	.224-14	CM	7C251A90 \$ 267.99
#237-724-107	6mm-10	SS	7C308M72 \$ 333.99
#237-628-097	.7mm-9	CM	7C251J90 \$ 267.99
#237-728-097	.7mm-9	SS	7C306A98 \$ 333.99
#237-630-107	.30-10	CM	7C247J52 \$ 267.99
#237-630-127	.30-12	CM	7C247J52 \$ 267.99

#237-630-100 .30-10 X-Long Blank, 7C298F24...... \$ 323.99

SHILEN MINI-14° HEAVY BARREL

Premium Barrel Increases Accuracy

Increase the accuracy of your favorite Mini-14. Heavy-contour barrel is button-rifled for the superior land-to-groove dimensions needed to produce enhanced accuracy. Extra weight at the muzzle helps steady your hold for improved shot-to-shot consistency. Fully pre-threaded, target-crowned, and finish chambered, with extractor slot already machined in, so it's ready to install. Just set the headspace and drill the gas port. Designed to work with factory gas block. Gunsmith installation recommended

SPECS: CM steel, in-the-white. .223 Rem. only. 1-9" twist, 20" (50cm) long, .821" (21mm) muzzle diameter.

#787-014-223 .223 Remington Mini-14 Barrel,

7H256D36.....\$ 276.00

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BARRELS

#787-926-093 6.5mm #3

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BROWNELLS BARRELS...by SHILEN

Match-Grade Barrel Blanks In Chrome Moly Or Stainless Steel

All the loving care of the best stockmaker and the meticulous attention to detail of the master machinist will not make a gun shoot any straighter than the accuracy capability of the barrel used. And, it is the insides of a barrel, that very small and vital area of lands and grooves over which the gunsmith has no control, that can determine whether the finished work of art is for shooting - or "just for looks". Craftsmanship...not price... determines the quality of a barrel. But, by the same token, the customer willing to spend the money for a custom gun is shortsighted indeed, if he starts economizing and orders "just any old barrel so long as it's cheap." Furthermore, he is jeopardizing your reputation as a gun builder by making such a request. We, as your supplier, are laying our reputation (and yours, too!) on the line by offering you barrel blanks. They have got to be good or we are in trouble! Big trouble!! We must never sell you anything but that which will enlarge your stature with your trade. And, we feel that the Brownells Barrel, made for us by Shilen, will do just that! Shilen barrels, either chrome moly or stainless, are rifled with six lands and grooves by the "cold forming" process using carbide

					rigid controls. This
STOCK #	CALIBER	CONTOUR	MATERIAL	TWIST	PRICE
#787-000-016	.204	UNT	SS	1-12"	7H216Q82 \$ 245.99
#787-000-017	.204	#3	CM	1-12"	7H201L43 \$ 235.00
#787-000-019	.204	#5	SS	1-12"	7H242F57 \$ 283.00
#787-222-160	.222 Rimfire	UNT	CM	1-16"	7H174B86 \$ 192.99
#787-224-090	.224	UNT	CM	1-9"	7H174E86 \$ 188.99
#787-224-120	.224	UNT	CM	1-12"	7H174H86 \$ 195.99
#787-224-140	.224	UNT	CM	1-14"	7H174L86 \$ 192.99
#787-224-142	.224	#2	CM	1-14"	7H218G21 \$ 235.00
#787-224-093	.224	#3	CM	1-9"	7H218Q21 \$ 235.00
#787-224-123	.224	#3	CM	1-12"	7H218B21 \$ 235.00
#787-224-143	.224	#3	CM	1-14"	7H218F21 \$ 235.00
#787-922-143	.224	#3	SS	1-14"	7H242J57 \$ 283.00
#787-224-144	.224	#4	CM	1-14"	7H218J21 \$ 235.00
#787-922-144	.224	#4	SS	1-14"	7H262F79 \$ 283.00
#787-224-095	.224	#5	CM	1-9"	7H218K21 \$ 235.00
#787-922-095	.224	#5	SS	1-9"	7H242N57 \$ 283.00
#787-224-125	.224	#5	CM	1-12"	7H218M21 \$ 235.00
#787-224-145	.224	#5	СМ	1-14"	7H218L21 \$ 235.00
#787-922-146	.224	#6	SS	1-14"	7H247K42 \$ 271.99
#787-224-097	.224	#7	CM	1-9"	7H218L21 \$ 235.00
#787-922-097	.224	#7	SS	1-9"	7H262J79 \$ 283.00
#787-224-127	.224	#7	CM	1-12"	7H218A21 \$ 235.00
#787-224-147	.224	#7	СМ	1-14"	7H218E21 \$ 235.00
#787-922-147	.224	#7	SS	1-14"	7H232D54 \$ 262.99
#787-243-100	6mm	UNT	CM	1-10"	7H185K71 \$ 200.00
#787-243-102	6mm	#2	CM	1-10"	7H201F43 \$ 235.00
#787-924-102	6mm	#2	SS	1-10"	7H262A79 \$ 283.00
#787-243-103	6mm	#3	СМ	1-10"	7H201G43 \$ 235.00
#787-924-103	6mm	#3	SS	1-10"	7H242J57 \$ 283.00
#787-243-104	6mm	#4	CM	1-10"	7H201Q43 \$ 235.00
#787-243-105	6mm	#5	СМ	1-10"	7H201Q43 \$ 235.00
#787-924-105	6mm	#5	SS	1-10"	7H242K57 \$ 283.00
#787-257-100	.257	UNT	CM	1-10"	7H174Q86 \$ 195.99
#787-257-102	.257	#2	CM	1-10"	7H218G21 \$ 235.00
#787-925-102	.257	#2	SS	1-10"	7H242B57 \$ 283.00
#787-257-103	.257	#3	CM	1-10"	7H218C21 \$ 235.00
#787-925-103	.257	#3	SS	1-10"	7H262K79 \$ 283.00
#787-257-104	.257	#4	CM	1-10"	7H218G21 \$ 235.00
#787-925-104	.257	#4	SS	1-10"	7H262P79 \$ 283.00
#787-257-105	.257	#5	CM	1-10"	7H201N43 \$ 235.00
#787-925-105	.257	#5	SS	1-10"	7H262K79 \$ 283.00
#787-264-090	6.5mm	UNT	CM	1-9"	7H174K86 \$ 192.99
#787-926-090		UNT	SS	1-9"	7H230P29 \$ 248.00
#787-264-093	6.5mm	#3	CM	1-9"	7H218C21 \$ 235.00

1-9" 7H262J79 \$ 283.00

rifling method achieves ex-tremely close inside uniformity from breech to muzzle. Finished barrels are air-gauge inspected (airgauged sensitivity is .00005" - five-one-hundred-thousandths!) and 6X borescope in-spected. All barrels, .22 through .30 caliber have groove tolerances within .0005" and uniformity within .0003" No straightening is done, and all barrels are completely stress-relieved. ALL stainless steel barrels are hand lapped at the factory. Only those barrels passing all spec tests are offered to the trade. Any barrel even slightly "suspect" is started through the production process again and bored to a large caliber. In no other way can quality and reputation be maintained. Slightly more expensive to produce - but vastly greater in quality and ultimate performance.

SPECS: 4140 chrome moly carbon (CS) or 416 stainless (SS) steel. Length: are listed in the accompanying "Contour Specifications" table. UNT = Unturned blank for the gunsmith to turn a custom exterior contour.

Special Orders: If you desire a barrel in a specific contour, caliber, twist rate, or material (chome moly or stainless steel) not listed here, it can most likely be special ordered. Special Orders require full payment in advance and are non-cancelable and non-refundable. Allow 8-10 weeks for delivery. Not shipped prepaid.

STOCK#	CALIBER	CONTOUR	MATERIAL	TWIST	PRICE
#787-264-094	6.5mm	#4	CM	1-9"	7H218F21 \$ 235.00
#787-264-095	6.5mm	#5	CM	1-9"	7H218J21 \$ 235.00
#787-926-095	6.5mm	#5	SS	1-9"	7H242K57 \$ 283.00
#787-270-102	.270	#2	CM	1-10"	7H218K21 \$ 235.00
#787-927-102	.270	#2	SS	1-10"	7H262J79 \$ 283.00
#787-270-103	.270	#3	CM	1-10"	7H218E21 \$ 235.00
#787-927-103	.270	#3	SS	1-10"	7H262L79 \$ 283.00
#787-927-104	.270	#4	SS	1-10"	7H242G57 \$ 283.00
#787-270-105	.270	#5	CM	1-10"	7H201I43 \$ 235.00
#787-927-105	.270	#5	SS	1-10"	7H262D79 \$ 283.00
#787-284-090	7mm	UNT	СМ	1-9"	7H174F86 \$ 195.99
#787-284-092		#2	СМ	1-9"	7H218N21 \$ 235.00
#787-928-092	7mm	#2	SS	1-9"	7H242I57 \$ 283.00
#787-284-093	7mm	#3	CM	1-9"	7H218J21 \$ 235.00
#787-928-093	7mm	#3	SS	1-9"	7H242J57 \$ 283.00
#787-284-094	7mm	#4	CM	1-9"	7H218K21 \$ 235.00
#787-928-094	7mm	#4	SS	1-9"	7H242K57 \$ 283.00
#787-284-095		#5	CM	1-9"	7H218C21 \$ 235.00
#787-928-105	7mm	#5	SS	1-9"	7H242A57 \$ 283.00
#787-284-097	7mm	#7	CM	1-9"	7H205J46 \$ 245.99
#787-308-100	.308	UNT	CM	1-10"	7H174A86 \$ 215.99
#787-930-100 #787-308-120	.308	UNT	SS	1-10"	7H216K82 \$ 245.99
#787-308-120 #787-308-101	.308	UNT #1	CM	1-12"	7H174K86 \$ 192.99 7H205C46 \$ 237.99
#787-308-101 #787-308-102	.308	#1	CM	1-10"	7H2U3C46 \$ 237.99 7H218J21 \$ 235.00
#787-930-102	.308	#2	SS	1-10"	7H262J79 \$ 283.00
#787-308-102	.308	#3	CM	1-10"	7H218Q21 \$ 235.00
#787-930-103	.308	#3	SS	1-10"	7H242P57 \$ 283.00
#787-308-104	.308	#4	CM	1-10"	7H218E21 \$ 235.00
#787-930-104	.308	#4	SS		7H262M79 \$ 283.00
#787-308-105	.308	#5	CM	1-10"	7H218M21 \$ 235.00
#787-930-105	.308	#5	SS	1-10"	7H262B79 \$ 283.00
#787-308-125	.308	#5	CM	1-12"	7H201I43 \$ 235.00
#787-308-106	.308	#6	CM	1-10"	7H218G21 \$ 235.00
#787-930-106	.308	#6	SS	1-10"	7H247P42 \$ 290.99
#787-308-107	.308	#7	CM	1-10"	7H218K21 \$ 235.00
#787-308-108	.308	#8	СМ	1-10"	7H218A21 \$ 235.00
#787-338-100	.338	UNT	СМ	1-10"	7H185L71 \$ 200.00
#787-338-102	.338	#2	CM	1-10"	7H201C43 \$ 235.00
#787-338-103	.338	#3	CM	1-10"	7H218B21 \$ 235.00
#787-933-104	.338	#4	SS	1-10"	7H262P79 \$ 283.00
#787-358-120	.358	UNT	CM	1-14"	7H174E86 \$ 195.99
#787-358-124	.358	#4	CM	1-14"	7H201A43 \$ 235.00
#787-375-124	.375	#4	CM	1-12"	7H201N43 \$ 235.00
#787-937-124	.375	#4	SS	1-12"	7H242B57 \$ 283.00
#787-458-145	.458	#5	CM	1-14"	7H201G43 \$ 235.00

PROOF RESEARCH CARBON FIBER BARREL BLANKS



A Proper, Lightweight Yet Rigid Carbon Fiber Barrel, Ready for Threading & Chambering

These barrel blanks open up the option of having a custom-made carbon-fiber target barrel on your rifle at a fraction of what it would

normally cost. They come fully assembled, in a variety of calibers, lengths, and contours, requiring only chambering, threading, and head-spacing to match your action by a qualified gunsmith. Carbon fiber has long been hailed across many industries - aerospace, cycling, alternative energy- as a wonder material that makes everything lighter and stronger. When employed in a rifle barrel, its benefits extend beyond reducing weight and increasing strength. Some of the many benefits of carbon fiber barrels include:

- Up to 64% lighter weight than traditional steel barrels of similar contour
- · Match-grade accuracy
- Improved heat dissipation for cooler and longer-lasting barrels
- NO point-of-impact shift during high-volume fire
- Reduced harmonic barrel vibration
- Unprecedented durability

Proof Research's unique manufacturing process begins with full-profile, match-grade 416R stainless steel barrel blanks that are then turned down to a significantly reduced profile, greatly reducing weight. This reduced-contour barrel is then wrapped with highstrength, aerospace-grade carbon fiber that's impregnated with a proprietary matrix resin. The carbon fibers have a unique ability to diffuse heat along the length of the barrel, much like the way fiber optics transmit light. Carbon fiber also moves heat very effectively through the wall (thickness) of the barrel, resulting in barrels that cool faster, maintain accuracy over longer sessions of fire, and last longer. The end result is an aerospace-grade, high-fiber content composite barrel that is stronger, lighter, as accurate as the finest precision steel barrel, and durable enough to perform in the most demanding environments. Proof's carbon fiber barrel blanks for bolt action rifles are available in a variety of calibers, lengths, contours. and twist rates, as listed below. Extra steel at the muzzle enables the gunsmith to produce a custom muzzle crown or even thread the muzzle for a muzzle brake, compensator, or suppressor.



CONTOUR SPECIFICATIONS

	Finished						Blank	Actual Blank
Contours	Length	Α	В	С	D	Е	Weight	Length
UNT	26	1.250	U	NTURN	ED BLA	NK	9 lb	28
1	22	1.250	.700	.550	2.5	2	2.5 lb	22
2	24	1.250	.750	.600	2.5	2	2.75 lb	26
3	24	1.250	.800	.625	2.5	2	3 lb	26
4	26	1.250	.875	.650	2.5	2	3.75 lb	28
5	26	1.250	.900	.700	2.5	2	4.25 lb	28
6	26	1.250		.700	3		5 lb	28
7	26	1.250		.875	3		6 lb	28
8	26	1.250		1.000	3		7 lb	28
9	26	1.125		.825			5.75 lb	28
NOTE: All	NOTE: All							

FULTON ARMORY

STOCK# CALIBER CONTOUR LENGTH TWIST

Sendero

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#100-046-304 .224" Sendero

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#100-046-305 .224"

#100-046-307 .224"

#100-046-306 .224"

#100-046-274 .243"

#100-046-276 .243"

#100-046-275 .243"

#100-046-251 .264"

#100-046-252 .264"

#100-046-244 .264"

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#100-046-254 .264"

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#100-046-287 .338" Sendero

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#100-046-253

#100-046-242

#100-046-250

#100-046-247

#100-046-311

#100-046-279

#100-046-280

#100-046-283

#100-046-278

#100-046-285

#100-046-267

#100-046-268

#100-046-265

#100-046-259

#100-046-261

#100-046-260

#100-046-264

#100-046-258

#100-046-263

#100-046-262

#100-046-266

#100-046-286 .338"

PRICE

8S740D05 \$ 779.00

6Q740X05 \$ 779.00

7R740Z05 \$ 779.00

9T740N05 \$ 779.00

67740N05 \$ 779.00

1U740Y05 \$ 779.00

8B740Y05 \$ 779.00

1A740X05 \$ 779.00

5P740Q05 \$ 779.00

6Q740Z05 \$ 779.00

2L740Z05 \$ 779.00

3M740K05 \$ 779.00

1K740Z05 \$ 779.00

7R740Y05 \$ 779.00

8H779N00 \$ 779.00

8S740N05 \$ 779.00

1K740Y05 \$ 779.00

6Q779N00 \$ 779.00

9J740M05 \$ 779.00

4X740Z05 \$ 779.00

5E740Y05 \$ 779.00

8B740Z05 \$ 779.00

3C740D05 \$ 779.00

6F740F05 \$ 779.00

9C740Y05 \$779.00

3C740Z05 \$779.00

7R740Y05 \$ 779.00

5Y740Z05 \$ 779.00

2V740X05 \$779.00

3W740Y05 \$ 779.00

5Y779K00 \$ 779.00

4X740J05 \$ 779.00

1A740G05 \$ 779.00

5P740Z05 **\$ 779.00**

1-9.4" 2B740F05 \$ 779.00

1-9" 6C740M05 \$ 779.00 1-9.4" 9J740N05 \$ 779.00

1-9.4" 2L740Y05 \$ 779.00

1-7.5" 4N740X05 \$ 779.00

1-8.4" 5Y740M05 \$ 779.00

1-8.4" 8H740Z05 \$ 779.00

1-8.4" 4D740Z05 \$ 779.00

1-8.4" 7G740X05 \$ 779.00

1-8.4" 2B740K05 \$ 779.00

1-7.5" 9C740Z05 \$ 779.00

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1-10"

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20" 1-8"

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24" 1-7"

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22"

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18" 1-8"

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16.5"

20" 1-10"

22"

24" 1-9"

24" 1-10"

26"

26" 1-9"

26"

26"

28"

G.I. Contour; Threaded & Short-Chambered

M1 GARAND BARREL

Standard G.I. contour barrels are machined from 4150 chromemoly steel and fully threaded, with button-cut 4-groove rifling and a durable. Parkerized exterior finish. Bore has 1-10" twist rate and comes short-chambered—after installation, complete the chamber with a finish reamer until correct headspace is achieved. SPECS: 4150 chrome-moly steel, Parkerized, matte black finish. Not chrome lined. 24" long. 1-10" twist rate. Short-chambered for .30-06.

#100-005-288 M1 Garand Barrel, 3K290I69 \$ 322.99

——— DOUGLAS ———— ULTRA-RIFLED BARREL

Match-Grade Barrel Blanks From U.S.'s Oldest Barrel Maker

Famous, Douglas Double XX premium-grade barrels are an excellent choice for any rebarrelling project. Proven accuracy and finest care in manufacture. Button rifled for unequalled smoothness with tolerances for groove diameter and straightness held to .0005°. .22 through .338 barrels feature 6- grooves while the .358, .375 and .458 barrels have 8. No straightening is done and all barrels are stress relieved.

SPECS: 4140 Chrome moly and stainless steel. "Finished" dimensions are shown in chart. Unturned Blanks will be .025" (.63mm) - .050" (1.3mm)

MATERIAL

CM

CM

СМ

CM

CM

SS

SS

SS

SS

СМ

CM

CM

СМ

CM

CM

СМ

SS

CM

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SS

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СМ

STYLE

Contour #1

Contour #1

Contour #2

Contour #3

Contour #7

Contour #4

Contour #5

Contour #5

Contour #7

Contour #2

Contour #4

Contour #5

Contour #3

Contour #4

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Contour #3

Contour #3

Contour #4

Contour #5

Contour #2

Contour #3

Contour #1

Contour #2

Contour #3

Unturned Blank

Unturned Blank

TWIST

1-9"

1-14"

1-14"

1-9"

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CALIBER

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.224

6mm

6mm

6mm

.257

.257

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.257

.257

6.5mm

6.5mm

6.5mm

.270

.270

.270

7mm

7mm

7mm

STOCK#

#237-224-091

#237-224-141

#237-224-142

#237-224-093

#237-224-127

#237-924-144

#237-924-085

#237-924-145

#237-924-087

#237-243-102

#237-243-104

#237-243-105

#237-257-100

#237-257-103

#237-257-104

#237-257-105

#237-925-103

#237-264-093

#237-264-094

#237-964-095

#237-270-100

#237-270-102

#237-270-103

#237-284-091

#237-284-092

#237-284-093

larger in diameter	and 11/2"	(3.8cm)	longer	than	shown.	Not	threaded	or
chambered.								

Special Orders: If you desire a barrel in a specific contour, caliber, twist rate, or material (chome moly or stainless steel) not listed here, it can most likely be special ordered. Special Orders require full payment in advance and are non-cancelable and non refundable. Allow 8-10 weeks for delivery. Not shipped prepaid.



PRICE

7C233M54 \$ 252.99

7C233Q54 \$ 252.99

7C217Q80 \$ 236,99

7C217H80 \$ 236.99

7C225A68 \$ 246.99

7C286F88 \$ **313.99**

7C285A15 \$ 308.99

7C285E12 \$ 302.99

7C281N22 \$ 302.99

7C217Q80 \$ 236,99

7C230Q04 \$ 246.99

7C225E68 **\$ 246.99**

7C223B04 \$ 236.99

7C225B68 \$ 281.99

7C225H68 \$ 241.99

7C225N68 \$ 281.99

7C283E38 \$ 301.99

7C222C18 **\$ 265.99**

7C225H68 \$ 246.99

7C291F24 \$ 313.99

7C218M68 \$ 236.99

7C222B18 **\$ 236.99**

7C217D80 \$ 236.99

7C233N54 \$ 252.99

7C214A52 \$ 231.99

7C217M80 \$ 236.99

#237-284-095 7mm CM Contour #5 1-9° 7C225C68 \$ 246.99 #237-928-092 7mm SS Contour #2 1-9° 7C283E38 \$ 301.99 #237-928-093 7mm SS Contour #3 1-9° 7C283G38 \$ 301.99 #237-928-094 7mm SS Contour #4 1-9° 7C285H12 \$ 308.99 #237-928-095 7mm SS Contour #5 1-9° 7C285M12 \$ 302.99 #237-308-100 308 CM Unturned Blank 1-10° 7C223N04 \$ 247.99 #237-308-102 308 CM Contour #3 1-10° 7C222H18 \$ 269.99 #237-308-103 308 CM Contour #4 1-10° 7C224E52 \$ 231.99 #237-308-104 308 CM Contour #4 1-10° 7C224F464 \$ 279.99 #237-308-105 308 SS Contour #4 1-10° 7C241F40 \$ 279.99 #237-308-104 308 SS Contour #4 1-10° 7C286C88 \$ 351.99 #237-390-102 308 SS Contour #4 1-10° 7C286C88 \$ 351.99 #237-390-105 308 SS Contour #5 1-10° 7C286C88 \$ 313.99 #237-390-105 308 SS Contour #5 1-10° 7C286C88 \$ 313.99 #237-331-105 8mm CM Contour #4 1-10° 7C286C88 \$ 313.99 #237-332-105 8mm CM Contour #4 1-10° 7C286C88 \$ 313.99 #237-333-105 338 SS Contour #5 1-10° 7C29124 \$ 333.99 #237-333-105 338 SS Contour #5 1-10° 7C291024 \$ 308.99 #237-338-104 338 CM Contour #4 1-10° 7C28668 \$ 246.99 #237-338-105 338 SS Contour #5 1-10° 7C291024 \$ 308.99 #237-358-120 358 CM Unturned Blank 1-12° 7C22EH8 \$ 236.99 #237-358-123 358 CM Contour #3 1-12° 7C22EH8 \$ 236.99 #237-358-124 358 CM Contour #4 1-12° 7C22EH8 \$ 236.99 #237-358-125 375 CM Contour #5 1-12° 7C22DH8 \$ 236.99 #237-358-125 375 SS Contour #5 1-12° 7C22EH8 \$ 236.99 #237-358-125 375 SS Contour #5 1-12° 7C22EH8 \$ 236.99 #237-358-125 375 SS Contour #5 1-12° 7C22EH8 \$ 236.99 #237-358-125 375 CM Contour #5 1-12° 7C22EH8 \$ 236.99 #237-358-125 375 CM Contour #5 1-12° 7C22EH8 \$ 236.99						
#237-284-095 7mm CM Contour #5 1-9° 7C225C68 \$ 246.99 #237-928-092 7mm SS Contour #2 1-9° 7C283E38 \$ 301.99 #237-928-093 7mm SS Contour #3 1-9° 7C283G38 \$ 301.99 #237-928-094 7mm SS Contour #4 1-9° 7C285H12 \$ 308.99 #237-928-095 7mm SS Contour #5 1-9° 7C285M12 \$ 302.99 #237-308-100 308 CM Unturned Blank 1-10° 7C223N04 \$ 247.99 #237-308-102 308 CM Contour #3 1-10° 7C222H18 \$ 269.99 #237-308-103 308 CM Contour #4 1-10° 7C224E52 \$ 231.99 #237-308-104 308 CM Contour #4 1-10° 7C224F464 \$ 279.99 #237-308-105 308 SS Contour #4 1-10° 7C241F40 \$ 279.99 #237-308-104 308 SS Contour #4 1-10° 7C286C88 \$ 351.99 #237-390-102 308 SS Contour #4 1-10° 7C286C88 \$ 351.99 #237-390-105 308 SS Contour #5 1-10° 7C286C88 \$ 313.99 #237-390-105 308 SS Contour #5 1-10° 7C286C88 \$ 313.99 #237-331-105 8mm CM Contour #4 1-10° 7C286C88 \$ 313.99 #237-332-105 8mm CM Contour #4 1-10° 7C286C88 \$ 313.99 #237-333-105 338 SS Contour #5 1-10° 7C29124 \$ 333.99 #237-333-105 338 SS Contour #5 1-10° 7C291024 \$ 308.99 #237-338-104 338 CM Contour #4 1-10° 7C28668 \$ 246.99 #237-338-105 338 SS Contour #5 1-10° 7C291024 \$ 308.99 #237-358-120 358 CM Unturned Blank 1-12° 7C22EH8 \$ 236.99 #237-358-123 358 CM Contour #3 1-12° 7C22EH8 \$ 236.99 #237-358-124 358 CM Contour #4 1-12° 7C22EH8 \$ 236.99 #237-358-125 375 CM Contour #5 1-12° 7C22DH8 \$ 236.99 #237-358-125 375 SS Contour #5 1-12° 7C22EH8 \$ 236.99 #237-358-125 375 SS Contour #5 1-12° 7C22EH8 \$ 236.99 #237-358-125 375 SS Contour #5 1-12° 7C22EH8 \$ 236.99 #237-358-125 375 CM Contour #5 1-12° 7C22EH8 \$ 236.99 #237-358-125 375 CM Contour #5 1-12° 7C22EH8 \$ 236.99	STOCK#	CALIBER	MATERIAL	STYLE	TWIST	PRICE
#237-928-092 7mm SS Contour #2 1-9° 7C283E38 \$ 301.99 #237-928-093 7mm SS Contour #3 1-9° 7C283G38 \$ 301.99 #237-928-094 7mm SS Contour #4 1-9° 7C285H12 \$ 308.99 #237-928-095 7mm SS Contour #5 1-9° 7C285H12 \$ 308.99 #237-308-100 308 CM Unturned Blank 1-10° 7C223N04 \$ 247.99 #237-308-102 308 CM Contour #2 1-10° 7C221B5 \$ 269.99 #237-308-103 308 CM Contour #4 1-10° 7C230G04 \$ 281.99 #237-308-104 308 CM Contour #8 1-10° 7C24F64 \$ 287.99 #237-308-104 308 SS Contour #2 1-10° 7C24F64 \$ 279.99 #237-308-105 308 SS Contour #2 1-10° 7C286B8 \$ 351.99 #237-301-104 308 SS Contour #2 1-10° 7C286B8 \$ 351.99 #237-301-105 308 SS Contour #5 1-10° 7C286B8 \$ 313.99 #237-330-105 338 CM Contour #5 1-10° 7C286B8 \$ 313.99 #237-330-105 338 SS Contour #5 1-10° 7C286B8 \$ 313.99 #237-338-104 338 CM Contour #4 1-10° 7C286B8 \$ 313.99 #237-338-105 8mm CM Contour #4 1-10° 7C286B8 \$ 313.99 #237-338-105 8mm CM Contour #4 1-10° 7C286B8 \$ 313.99 #237-338-105 338 SS Contour #5 1-10° 7C291024 \$ 308.99 #237-338-105 338 SS Contour #4 1-10° 7C286B8 \$ 308.99 #237-358-120 358 CM Unturned Blank 1-12° 7C22B68 \$ 236.99 #237-358-124 358 CM Contour #3 1-12° 7C22B18 \$ 236.99 #237-358-124 358 CM Contour #3 1-12° 7C22B18 \$ 236.99 #237-358-124 358 CM Contour #3 1-12° 7C22B18 \$ 236.99 #237-358-125 375 CM Contour #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 CM Contour #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS CONTOUR #5 1-12° 7C22B18 \$ 236.99 #237-358-125 375 SS	#237-284-094	7mm	CM	Contour #4	1-9"	7C225F68 \$ 246.99
#237-928-093 7mm SS Contour #3 1-9° 7C283038 \$301.99 #237-928-094 7mm SS Contour #4 1-9° 7C285H12 \$308.99 #237-928-095 7mm SS Contour #5 1-9° 7C285H12 \$308.99 #237-308-110 308 CM Unturned Blank 1-10° 7C223M04 \$247.99 #237-308-102 308 CM Contour #2 1-10° 7C214E52 \$231.99 #237-308-103 308 CM Contour #3 1-10° 7C222L18 \$269.99 #237-308-104 308 CM Contour #4 1-10° 7C230G04 \$281.99 #237-308-108 308 CM Contour #8 1-10° 7C241F40 \$279.99 #237-308-108 308 SS Contour #2 1-10° 7C27C26 \$338.99 #237-930-102 308 SS Contour #4 1-10° 7C286G88 \$351.99 #237-930-104 308 SS Contour #4 1-10° 7C286G88 \$351.99 #237-930-105 308 SS Contour #4 1-10° 7C286A88 \$353.99 #237-930-105 308 SS Contour #5 1-10° 7C291124 \$333.99 #237-930-107 308 SS Contour #7 1-10° 7C286A88 \$313.99 #237-333-105 8mm CM Contour #5 1-10° 7C226C68 \$246.99 #237-338-104 338 CM Contour #5 1-10° 7C226G68 \$246.99 #237-338-105 338 SS Contour #4 1-10° 7C226G68 \$246.99 #237-338-105 338 SS Contour #5 1-10° 7C226G68 \$246.99 #237-358-120 358 CM Unturned Blank 1-12° 7C226G68 \$308.99 #237-358-123 358 CM Unturned Blank 1-12° 7C228H68 \$236.99 #237-358-124 358 CM Contour #4 1-12° 7C228H8 \$236.99 #237-358-124 358 CM Contour #4 1-12° 7C228H8 \$236.99 #237-358-125 375 CM Contour #5 1-12° 7C228H8 \$236.99 #237-375-125 375 SS Contour #5 1-12° 7C228H8 \$236.99	#237-284-095	7mm	CM	Contour #5	1-9"	7C225C68 \$ 246.99
#237-928-094 7mm SS Contour #4 1-9° 7C285H12 \$ 308.99 #237-928-095 7mm SS Contour #5 1-9° 7C285M12 \$ 302.99 #237-308-110 308 CM Unturned Blank 1-10° 7C223M04 \$ 247.99 #237-308-102 308 CM Contour #2 1-10° 7C214E52 \$ 231.99 #237-308-103 308 CM Contour #3 1-10° 7C222L18 \$ 269.99 #237-308-104 308 CM Contour #4 1-10° 7C230G04 \$ 281.99 #237-308-108 308 CM Contour #8 1-10° 7C230G04 \$ 281.99 #237-308-108 308 SS Contour #4 1-10° 7C27C26 \$ 338.99 #237-930-102 308 SS Contour #4 1-10° 7C286G88 \$ 351.99 #237-930-105 308 SS Contour #4 1-10° 7C286G88 \$ 351.99 #237-930-107 308 SS Contour #7 1-10° 7C286A88 \$ 313.99 #237-331-105 8mm CM Contour #5 1-10° 7C225C68 \$ 246.99 #237-338-104 338 CM Contour #5 1-10° 7C226G88 \$ 346.99 #237-338-105 338 SS Contour #5 1-10° 7C226G88 \$ 346.99 #237-338-105 338 CM Contour #5 1-10° 7C226G88 \$ 308.99 #237-358-123 358 CM Unturned Blank 1-12° 7C226G18 \$ 308.99 #237-358-124 358 CM Contour #3 1-12° 7C228H18 \$ 236.99 #237-358-124 358 CM Contour #4 1-12° 7C228H18 \$ 236.99 #237-358-124 358 CM Contour #4 1-12° 7C228H18 \$ 236.99 #237-358-125 375 CM Contour #5 1-12° 7C225H68 \$ 236.99 #237-358-125 375 CM Contour #5 1-12° 7C225H68 \$ 236.99	#237-928-092	7mm	SS	Contour #2	1-9"	7C283E38 \$ 301.99
#237-308-101	#237-928-093	7mm	SS	Contour #3	1-9"	7C283Q38 \$ 301.99
#237-308-110	#237-928-094	7mm	SS	Contour #4	1-9"	7C285H12 \$ 308.99
#237-308-102	#237-928-095	7mm	SS	Contour #5	1-9"	7C285M12 \$ 302.99
#237-308-103	#237-308-110	.308	CM	Unturned Blank	1-10"	7C223N04 \$ 247.99
#237-308-104	#237-308-102	.308	CM	Contour #2	1-10"	7C214E52 \$ 231.99
#237-308-108	#237-308-103	.308	CM	Contour #3	1-10"	7C222L18 \$ 269.99
#237-930-102	#237-308-104	.308	CM	Contour #4	1-10"	7C230G04 \$ 281.99
#237-930-104	#237-308-108	.308	CM	Contour #8	1-10"	7C241F40 \$ 279.99
#237-930-105	#237-930-102	.308	SS	Contour #2	1-10"	7C277C26 \$ 338.99
#237-330-107	#237-930-104	.308	SS	Contour #4	1-10"	7C286C88 \$ 351.99
#237-323-105 8mm CM Contour #5 1-10° 7C225C68 \$ 246.99 #237-338-104 .338 CM Contour #4 1-10° 7C230E04 \$ 246.99 #237-933-105 .338 SS Contour #5 1-10° 7C291024 \$ 308.99 #237-923-105 6mm SS Contour #5 1-10° 7C286188 \$ 308.99 #237-358-120 .358 CM Unturned Blank 1-12° 7C218E68 \$ 236.99 #237-358-123 .358 CM Contour #3 1-12° 7C22E118 \$ 236.99 #237-358-124 .358 CM Contour #4 1-12° 7C225N68 \$ 246.99 #237-375-125 .375 CM Contour #5 1-12° 7C225N68 \$ 281.99 #237-375-125 .375 SS Contour #5 1-12° 7C285N12 \$ 308.99	#237-930-105	.308	SS	Contour #5	1-10"	7C291I24 \$ 333.99
#237-338-104	#237-930-107	.308	SS	Contour #7	1-10"	7C286A88 \$ 313.99
#237-933-105	#237-323-105	8mm	CM	Contour #5	1-10"	7C225C68 \$ 246.99
#237-923-105 6mm SS Contour #5 1-10" 7C286188 \$308.99 #237-358-120 .358 CM Unturned Blank 1-12" 7C218E68 \$236.99 #237-358-123 .358 CM Contour #3 1-12" 7C222H18 \$236.99 #237-358-124 .358 CM Contour #4 1-12" 7C230B04 \$246.99 #237-375-125 .375 CM Contour #5 1-12" 7C225N68 \$281.99 #237-937-125 .375 SS Contour #5 1-12" 7C285N12 \$308.99	#237-338-104	.338	CM	Contour #4	1-10"	7C230E04 \$ 246.99
#237-358-120	#237-933-105	.338	SS	Contour #5	1-10"	7C291Q24 \$ 308.99
#237-358-123	#237-923-105	6mm	SS	Contour #5	1-10"	7C286I88 \$ 308.99
#237-358-124	#237-358-120	.358	CM	Unturned Blank	1-12"	7C218E68 \$ 236.99
#237-375-125	#237-358-123	.358	CM	Contour #3	1-12"	7C222H18 \$ 236.99
#237-937-125 .375 SS Contour #5 1-12" 7C285N12 \$ 308.99	#237-358-124	.358	CM	Contour #4	1-12"	7C230B04 \$ 246.99
	#237-375-125	.375	CM	Contour #5	1-12"	7C225N68 \$ 281.99
#237-458-145 .458 CM Contour #5 1-14" 7C225M68 \$ 246.99	#237-937-125	.375	SS	Contour #5	1-12"	7C285N12 \$ 308.99
	#237-458-145	.458	CM	Contour #5	1-14"	7C225M68 \$ 246.99

Finished

Lenath

22"

24"

24"

26"

26"

26"

26"

26"

28"

291/2

1.200"

1.200"

1.200"

1.200

1.200"

1.200"

1.200

1.225"

1.225"

NO.

BASIC

CONTOUR SPECIFICATIONS

700"

.750"

.780"

.875"

.900"

1.015

TARGET BARRELS

SPORTER BARRELS

.560" 1.25" 3"

.600"

.625" 1.25"

.650

.700" 1.75" 2"

.750"

750"

.875"

1.200" Rough Turned Blank Barrel

1.000" 3

1.25"

1.25"

1.750" 2"

2.625"

2.375" 3 lb

2.125"

Liaht

Std.

Hvy.



APPROX.

WEIGHT

2.25 lb

2.75 lb

3.50 lb

Varies

5.50 lb

6.25 lb

8.50 lb

4 lb

PROOF RESEARCH STAINLESS STEEL BOLT ACTION BARREL BLANKS

Traditional Barrel Format in an Alloy Optimized for Gun Barrels, Ready for Customizing

Outsourcing? Not at Proof Research! They make their steel barrels in-house with the exact same commitment to quality and repeatability as they devote to their carbon fiber barrels. The drilling, rifling, and lapping process is identical to that of the composite barrels. They start with the same steel as used in the core of the carbon fiber barrels. It's a double stress-relieved 416R stainless steel alloy, a pre-hardened chromium stainless steel that was specifically designed by engineers in collaboration with rifle barrel makers to provide the consistent, high quality, and durability the firearms industry demands. Why settle for less? This steel offers capabilities uniquely suited for barrel making, including excellent machinability for bore drilling and reaming, plus exceptional polishability for uniform lapping. It has a homogeneous micro-structure that responds to heat treatment, providing a uniform hardness along the entire length of the barrel. This 416R alloy provides an optimal combination of high tensile strength, along with requisite toughness to withstand extreme chamber pressures encountered during firing. Almost as a bonus, it has outstanding corrosion resistance and erosion wear characteristics too

STOCK #	CALIBER	CONTOUR	LENGTH	TWIST	PRICE
#100-046-272	.243"	Competition	28"	1-7"	8S331Q55 \$ 349.00
#100-046-271	.243"	Competition	28"	1-7.5"	1U331X55 \$ 349.00
#100-046-273	.243"	M24	28"	1-7.5"	4D331D55 \$ 349.00
#100-046-255	.264"	Competition	28"	1-8"	9T331D55 \$ 349.00
#100-046-256	.264"	M24	28"	1-8"	7Z00HTN \$ 329.00
#100-046-257	.264"	Medium	28"	1-8"	1U331Z55 \$ 349.00
		Sporter			
#100-046-269	.308"	Competition	28"	1-9"	7A331N55 \$ 349.00
#100-046-270	.308"	M24	28"	1-10"	6F331X55 \$ 349.00



PROOF RESEARCH —— PRE-FIT RIFLE BARRELS



Sure, building up a custom barrel perfectly fitted to your rifle's action is every precision rifleman's dream. But sometimes, you need to get things done a little faster, and "faster" doesn't mean you have to compromise on quality! Proof Research's pre-fit carbon fiber and steel barrels are chambered and threaded for a simple install that requires only a few specialized tools. Simply torque your barrel on, double-check headspace with proper gauges, correct the headspace if needed.... and then head to the range! These barrels deliver unprecedented accuracy and performance uncharacteristic of the typical, off-the-shelf, drop-in barrel. Bonus: PR's pre-fit barrels come with threaded muzzles, ready for the brake, comp, or suppressor of your choice. Caution: Barrels are specific to the action type/length and are not interchangeable. Due to variance in actions, timing and alignment of the barrel engraving to your stock line is not guaranteed.

						THREAD		
STOCK #	FITS	CALIBER	CONTOUR	LENGTH	MATERIAL	SIZE	TWIST	PRICE
#100-046-288	Defiance Ruckus Action	6.5mm Creedmoor	Sendero	24"	Carbon Fiber	5/8"-24 tpi	1-8"	2V835D05 \$ 879.00
#100-046-289	Defiance Ruckus Action	6.5mm Creedmoor	Competition	26"	Stnls Steel	5/8"-24 tpi	1-8"	9T483Z55 \$ 509.00
#100-046-295	Impact Precision 737R	6mm Creedmoor	Competition	26"	Stnls Steel	5/8"-24 tpi	1-7.5"	5E483Y55 \$ 509.00
#100-046-296	Impact Precision 737R	6mm Dasher	Competition	26"	Stnls Steel	5/8"-24 tpi	1-7.5"	1K483Y55 \$ 509.00
#100-046-298	Impact Precision 737R	6.5mm PRC	Sendero	24"	Carbon Fiber	5/8"-24 tpi	1-7.5"	4N835M05 \$ 879.00
#100-046-312	Ruger 10/22	.22 Long Rifle	Bull	16.1"	Carbon Fiber	1/2"-28 tpi	1-16"	6Q645Z05 \$ 679.00
#100-046-293	Ruger Precision Rifle	6.5mm Creedmoor	Sendero	24"	Stnls Steel	5/8"-24 tpi	1-8"	3M483M55 \$ 509.00
#100-046-294	Savage (Small Shank)	6.5mm Creedmoor	Straight Taper	24"	Carbon Fiber	5/8"-24 tpi	1-8"	3W835Y05 \$ 879.00
#100-046-299	Tikka T3/T3x	6.5mm PRC	Sendero	22"	Carbon Fiber	5/8"-24 tpi	1-7.5"	3M835Z05 \$ 879.00
#100-046-300	Tikka T3/T3x	6.5mm PRC	Sendero	24"	Carbon Fiber	5/8"-24 tpi	1-7.5"	4N835G05 \$ 879.00
#100-046-301	Tikka T3x	6.5mm PRC	Sendero	26"	Carbon Fiber	5/8"-24 tpi	1-7.5"	5P835Y05 \$ 879.00
#100-046-290	Tikka T3/T3x & Sako M85	6.5mm Creedmoor	Sendero	22"	Carbon Fiber	5/8"-24 tpi	1-8"	9J835X05 \$ 879.00
#100-046-291	Tikka T3/T3x & Sako M85	6.5mm Creedmoor	Sendero	24"	Carbon Fiber	5/8"-24 tpi	1-8"	8H835D05 \$ 879.00
#100-046-309	Tikka T3/T3x & Sako M85	.300 Winchester Magnum	Sendero	24"	Carbon Fiber	5/8"-24 tpi	1-10"	3W835K05 \$ 879.00
#100-046-310	Tikka T3/T3x & Sako M85	.300 WSM	Sendero	24"	Carbon Fiber	5/8"-24 tpi	1-10"	4X835X05 \$ 879.00
#100-046-308	Zermatt RimX	.22 Long Rifle	Sendero	16.5"	Carbon Fiber	1/2"-28 tpi	1-16"	2V645Z05 \$ 679.00
#100-046-292	Zermatt TL3	6.5mm Creedmoor	Sendero	22"	Carbon Fiber	5/8"-24 tpi	1-8"	7A835X05 \$ 879.00
#100-046-297	Zermatt TL3/SR3	6.5mm PRC	Sendero	24"	Carbon Fiber	5/8"-24 tpi	1-7.5"	2L835Q05 \$ 879.00

LOTHAR WALTHER® RIFLE BARREL

Quality Craftsmanship For Unparalleled Accuracy

Countless numbers of world champion shooters have depended on Lothar Walther rifle barrels for consistently high performance, now you can too. Each and every barrel is meticulously crafted; button rifled in a closely controlled environment that assures bore uniformity to within .000227", then painstakingly lapped to produce a superior rifle barrel capable of outstanding accuracy and long-lasting performance. Contoured blanks are finish machined and unchambered.

SPECS: LW19 steel, in-the-white. **Contours:** #1300 - .625" (15.8mm) muzzle dia., 24" (60cm) long. #2100 - .700" (17.7mm) muzzle dia., 26" (66cm) long.

STOCK#	CALIBER & TWIST	CONTOUR	PRICE
#950-000-001	.264-8	#2100	5Z221I48 \$ 249.99
#950-284-091	.284-9	#1300	5Z221E48 \$ 249.99
#950-000-002	.308-10	#2100	5Z236H75 \$ 269.99

order on the web

brownells.com

FNH USA SCAR 16S & 17S BARREL ASSEMBLIES



Easily To Install & Ready To Shoot

Made from cold hammer-forged steel, these complete assemblies feature Mil-Spec chrome lined barrels. Each assembly comes with the front sight, gas block, gas regulator, gas piston, and flash suppressor already mounted. Barrel assemblies are easily installed using a Torx T25 and 62 in-lb torque wrench. Ready to shoot - do not require headspacing. All NFA rules apply. SPECS: Hammer-forged carbon steel, chrome-lined.

#119-000-094	SCAR 16S Barrel Assembly, 10", 9A999N00	\$ 999.99
#119-000-096	SCAR 17S Barrel Assembly, 13", 9A1149M00	1149.99

BARREL LINER DRILLS



Special Deep-Hole Drills For Installing Barrel Liners

For the gunsmith who does not want to make his own drill extension, our Hi-Speed steel drills are designed especially for deep hole drilling for Brownell Barrel Liners. The hole for the liner must be drilled slightly more than halfway from each end, and the ONLY way to ensure proper joining when using a hand drill is to use these piloted drills. Special helix angle eliminates the tendency for the drill to "pull" itself into the material and jam, saving time and headaches. The extra cost for this premium quality drill is far cheaper than ruining a customer's gun with an off-center hole. Given proper care, will last a lifetime. SPECS: Hi-Speed steel. 15" (38.1cm) OAL. Handles barrels up to 25" (63.5cm) length maximum. Pilot length: 1" (2.5cm). Pilot diameter: .22 - .216" (5.5mm); .25-20 - .247" (6.8mm); .38-40 - .391" (9.9mm); .44-40 - .419" (10.6mm).

STOCK#	LINER	DRILL SIZE	PRICE
#361-504-000	.22	.315" (8mm)	1F89B43 \$ 108.99
#361-000-001	.25-20	.438" (11.1mm)	1F82A29 \$ 106.99
#361-000-002	.38-40	.593" (15.1mm)	1F97C05 \$ 128.99
#361-000-003	.44-40	.593" (15.1mm)	1F105A60 \$ 127.99

DYNA-TEK COATINGS

DYNA-BORE COAT KIT

Permanent Bore Treatment Reduces

Fouling Buildup, Makes Cleaning Easy & Fast -

NEW One-Bottle Formula!

significant reduction in fouling, so you can shoot more

and clean less often. When you do clean, carbon, lead,

Chemical bore treatment produces a permanent,

copper, and plastic wad or sabot fouling come out much more eas-

ily than from an untreated bore. A typical rifle may need only a few

passes with wet and dry patches to get down to the bare metal, even

after firing hundreds of shots. No hard scrubbing with bronze/stain-

less steel brushes, or harsh copper- and lead removing solvents. For

black powder shooters, Dyna-Bore Coat eliminates "carbon ring"

buildup, and for benchrest shooters, it simplifies initial barrel break-

in by eliminating the time-consuming method of cleaning after every shot when breaking in a barrel. Easy-to-apply: get the bore completely clean following the kit's instructions included, apply the alcohol prep solution, then apply the Bore Coat solution using a loose-fitting patch. Dyna-Bore bonds molecularly to the barrel, and once cured (after 8-10 rounds) is only .25 microns thick, so it has no effect on velocity, point of impact, or group size. One application

will last the useful life of the bore. Enough to coat the bores of 5-6

#100-032-307 Dyna-Tek Bore Coat, 1 fl. oz., 1D26G90 . . \$ 29.99

long guns. Instructions included.

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BEYER BARRELS RUGER® 10/22® **ULTRALIGHT TARGET BARREL**

Match-Grade Performance Without The Weight Penalty Of Steel

Premium-quality aluminum alloy barrel gives the rigidity, stability, and performance of a steel bull barrel without the excess weight. Lets you build a tack-driving target rifle from an affordable, easy-toobtain Ruger 10/22 action. Fully machined to precise, match-grade tolerances from exceptionally hard 7075 aluminum billet that's actually stronger than many mild steel alloys, yet gives all the benefits of a thick barrel, including improved heat distribution to resist accuracy changes due to barrel heating. Custom match chamber in .22 LR or .17 HM2, and button-rifled Chromalloy steel liner with precise 1-16" rifling for excellent accuracy, even from 60-grain subsonic .22 LR ammo. Barrel shanks are oversized to .001" and may require minor fitting: .17 HM2 barrel requires a heavy bolt or bolt handle assembly, available separately. Tough, durable, good-looking Cerakote™ ceramic finish resists corrosion, scratches, and surface wear. Recessed target crown protects the rifling at the muzzle.

loy steel liner. .920" (23.4mm) O.D. .22 LR - 161/2" (41.9cm) long; .17 HM2

(,		
#100-004-508	10/22 Ultralight Target Barrel, .22 LR, <i>3C169L19</i>	\$ 187.99
#100-007-278	10/22 Threaded UL Target Barrel, .22 LR, <i>3C202C49</i>	224.99
#100-007-280	10/22 Threaded Factory Taper Barrel, .22 LR, <i>3C215109</i>	238.99
#100-004-528	10/22 Ultralight Target Barrel, .17 HM2, 3C196G19	217.99

SPECS: 7075 T6 aluminum barrel, Cerakote finish, matte black. Chromal-- 18" (45.7cm) long. Both models fit Ruger 10/22 .22 LR receivers only.

#100-004-300	3C169L19	\$ 187.99
#100-007-278	10/22 Threaded UL Target Barrel, .22 LR, <i>3C202C49</i>	224.99
#100-007-280	10/22 Threaded Factory Taper Barrel, .22 LR, <i>3C215109</i>	238.99
#100-004-528	10/22 Ultralight Target Barrel, .17 HM2, 3C196G19	217.99

E.R. SHAW RUGER® 10/22® TARGET BARRELS



Bentz Chambered For Improved Accuracy

Heavy contour, premium-grade "Bentz" chambered .22 LR barrel provides an immediate improvement in accuracy over your original factory barrel. Close-tolerance Bentz chamber combines the accuracy of a match grade chamber with the reliable cycling of a standard factory chamber. Extra-heavy, untapered .920" O.D. provides maximum stability for greater shot-to-shot consistency. Use with standard or match grade ammunition; not for use with CCI Stinger ammunition. Minor fitting to stock may be required. Chrome-moly models have polished blue finish and are available in an 18" length with dished crown or a 16¹/₂" length with ¹/₂" - 28 tpi threaded muzzle for adding a compensator. Stainless model available in smooth 18" long barrel or patented helical fluting for greater heat dissipation, less weight, and improved barrel harmonics. Both have dished crown.

SPECS: 4140 chrome-moly steel, blued, polished finish, or 416 stainless steel (SS) natural matte finish 920" (2.34cm) O.D. 18" long (45.7cm) ued barrel w/threaded muzzle = 16½" (42cm) long ½"-28 toi thread

	10/22 Target Barrel , Blued, <i>1A96129</i> \$	
#100-004-746	10/22 Target Barrel, SS, 1A120C59	133.99
#100-004-747	10/22 Fluted Target Barrel, SS,	
	1A194J39	215.99
#100-004-748	10/22 Threaded Target Barrel, Blued,	
	1A105B39	123.99

BROWNELLS/REDMAN RIMFIRE BARREL LINERS

Easily & Professionally Reline Rimfire Rifle Barrels In Your Shop: Made By One Of The Most Respected Names In The Liner Industry

There are untold thousands of rimfire .22s all over the country that need only a barrel liner to bring them back to their original shooting abilities. Some of these guns are beautiful collection pieces, others are fine hunting guns and some of them are just "loved" by their owners who want them back to their original condition. Brownells Barrel Liners, made by Redman Mfg., are button rifled with ultra smooth, uniform finish and sharp, distinct rifling for superb accuracy that's better than - or equal to - an original, new barrel. .22 Caliber Liner comes in both .22 Short and Long Rifle. .17 Caliber Liner fits .17 Mach 2, perfect for updating and converting rifles to this "hot" calibers. With the Brownells system, barrel liner installation is not difficult and requires a minimum of tools and shop equipment. Your original investment is quickly paid off in the first few jobs. The instruction booklet gives complete, easy-to-follow details for either the old, classic method of soldering the liners in, or the more modern method of using ACRAGLAS® for the permanent bond between barrel and liner. You'll find that along with a relining, most of your customers will also want a blue job (solder and ACRAGLAS will both stand hot bluing temps); a stock refinish and probably action work - "Make it like new" are the usual instructions. This, you can do. When deciding to offer this service for your trade areas, you should also consider the price and quality of some new guns today and tightening up of your customers' spending habits. By relining, they can often have a better gun for less money.

SPECS: 4140 steel. Available in two lengths: 263/8" (67cm) OAL, with 25" (63.5cm) usable length. 32" (81.2cm) OAL, with 30⁵/8" (77.7cm) usable length. .17 caliber liner available with 1-9 twist for use with bullets 30 grains or heavier, or 1-10 twist for bullets under 30 grains. Liners are NOT chambered. CAUTION: Use these liners only with the specified cartridge. Do not use with other cartridges that share similar bullet diameters. Chambering these barrel liners in any other caliber is dangerous and can cause serious bodily injury.

#513-050-012	.17HMR Redman Liner Reamer,
	3A80D00\$ 80.00

	GROOVE			USABLE		
STOCK #	DIA.	O.D.	TWIST	LENGTH	CALIBER	PRICE
#770-100-022	.223"	5/16"	1-16	25"	.22 Long Rifle only	7G30N12 \$ 35.52
#770-100-216	.223"	5/16"	1-16	30"	.22 Long Rifle only	7G83G54 \$ 95.55
#770-100-122	.223"	5/16"	1-20	25"	.22 Short only	7G30A79 \$ 35.22
#770-000-002	.172"	5/16"	1-9	25"	.17 Mach 2 or .17	7G38N34 \$ 43.85
					HMR only	

REDMAN CENTERFIRE BARREL LINER

Bring Those Fine Old Rifles & Pistols Back To Life, In The Original Caliber

High-grade, button-rifled, chrome moly

liners, with a super-smooth inside finish, restore accuracy to older guns with worn or shot-out barrels. To install: drill out existing rifling, soft (Hi- Force 44TM) solder or ACRAGLAS® the new liner in place, then cut a new chamber. Use 7/16" drill for .25-20 liner, 13mm drill with .32-20 liner, and 19/32" drill with .44-40 liner.CAUTION: Use these liners only with the specified cartridge. Do not use with other cartridges that share similar bullet diameters. Chambering these barrel liners in any other caliber is dangerous and can cause serious

SPECS: CM steel. .25-20; .257" groove diameter. .435" (11mm) O.D., 1-14 twist, 25" (63.5cm) long. .32-20; .311" groove diameter, .505" (12cm) O.D., 1-18 twist, 25" (63.5cm) long. .44-40; .428" groove diameter, .590" (15cm) O.D., 1-25 twist, 25" (63cm) long. Liners are NOT chambered.

#770-100-252	.25-20 Barrel Liner, 7G127N09	\$ 129.99
#770-100-322	.32-20 Barrel Liner, 7G127M08	129.99
#361-504-013	13mm Short Barrel Liner Drill,	
	1F75,186	83 54

SHORT, PILOTED BARREL LINER DRILL



Save Money By Adding Your Own Extension

If you can silver solder or braze your own extension onto a Liner Drill, these standard length, deep hole drills can save you money. Piloted to follow the original bore and have all the same high-grade features as our .22 Liner Drill: Deep hole flute geometry and special helix angle to prevent jamming; reinforced web for accurate hole dimensions; nitrided lands for long life.

SPECS: High speed steel. Pilot diameter/overall length; .22 - .215"/9.5" .25-20 - .248"/11", .32-20 - .302"/11.6", .38-40 - .394"/12.4"

STOCK #	FITS CAL.	DRILL DIA.	PRI	CE
#361-504-008	.22 RF	8mm	1F54P05	\$ 63.99
#361-504-437	.25-20	.437"	1F70A58	\$ 81.99
#361-504-013	.32-20	13mm	1F75J86	\$ 83.54
#361-504-436	.38-40	.590"	1F65L87	\$ 76.99

GREEN MOUNTAIN RUGER® 10/22® REPLACEMENT BARREL

Match Quality Chamber & Rifling For Superb Accuracy

No fitting necessary for true, match-quality accuracy, CNC machined and button rifled; chambers cut to the "Bentz" specification for consistent accuracy and extraction. Available in plain and fluted styles. SPECS: .22LR. 1-16" twist. 4140 steel. polished blue or 416 stainless steel (SS), brushed silver finish. Rc 26-32. 20" (50cm) long, .920" (23mm) diameter. Fits Ruger 10/22 only.

STOCK #	FINISH	MODEL	PRICE
#628-023-111	Blue	Plain	1G108N79 \$ 127.99
#628-023-115	Blue	Fluted	1G141L94 \$ 166.99
#628-023-116	SS	Fluted	1G172K89 \$ 181.99

GREEN MOUNTAIN RIMFIRE BARREL BLANKS

Top-Quality Construction; Ideal For A Super-Accurate Small Caliber Rifle

Button-rifled, 4140 chrome moly or stainless steel barrel blanks are stress-relieved and air gauged to +/- .0002" for superb accuracy and performance from your custom rimfire rifle. Not chambered or threaded, ready for custom fitting.

SPECS: 4140 chrome moly steel (CM) or stainless steel (SS), in-the-white. 1.06" (27mm) O.D.; length's listed in table below.

STOCK #	CALIBER	LENGTH	STEEL	TWIST	PRICE
#371-000-027	.22 LR	25"	CM	1:16"	1G83N20 \$ 99.99
#371-000-030	.22 LR	25"	SS	1:16"	1G97l17 \$ 112.99
#371-000-035	.22 LR	17"	CM	1:16"	1G54B63 \$ 69.99

TACTICAL SOLUTIONS RUGER® 10/22® & SR-22® X-RING™ TARGET BARREL



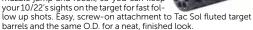
Reduces Weight Without Compromising Accuracy

Drop-in, .22 LR target barrel features a premium, button-rifled, chrome moly liner installed in a lightweight aluminum shell to achieve match grade accuracy and reduced weight. Deep, CNC machined flutes help keep barrel weight to 1 lb., plus increase rigidity and overall surface area for improved heat dissipation. Hardcoat anodized surface delivers added strength and abrasion resistance. Versatile, 1-16" twist rifling stabilizes a wide variety of hunting and match ammunition. Installation may require alteration to factory stock. Contour: .920" O.D., straight bull barrel with 1/2"-28 tpi threaded muzzle for attaching a flash hider or compensator. Includes streamlined cap to protect threads when hider or comp isn't installed.

SPECS: Barrel Shell - Aircraft grade aluminum, anodized, matte black (MB), matte silver (MS), olive drab (OD), or Flat Dark Earth (FDE). Nontapered, bull barrel contour. Liner - Chrome moly, .22 LR, 1-16" twist. 161/2" (41.9cm) long x .920" (2.34cm) O.D. 1 lb. (.45 kg) wt. Fits Ruger 10/22 and SR-22, .22 LR receivers only. 1/2"-28 tpi male threads at muzzle.

#100-003-816	Threaded Fluted Bbl, MB, 8K00FPD\$	215.99
#100-005-206	Threaded Fluted Bbl, MS, 8KOOEAK	215.99
#100-011-199	Threaded Fluted Bbl, OD, 8K00BIB	215.99
#100-015-935	Threaded Fluted Bbl, FDE, 8K00KVG	215.99

X-RING 10/22° COMPENSATOR - Large internal expansion chamber and 48 vent holes redirect muzzle blast to help control muzzle jump and recoil, so you can keep



SPECS: 6061 T6 aluminum, hardcoat anodized, gloss black (GB) or silver (SIL) finish. 2" (5.1cm) long, .900" (2.3cm) O.D. 1/2"-28 tpi threads.

#100-005-204	10/22 Compensator, GB,	8K32Q39	\$ 35.99
#100-801-007	$\textbf{10/22 Compensator,} \ SIL,$	8K32N39	35.99

X-RING™ PERFORMANCE 10/22® COMPENSATOR - Delivers

the same performance as the standard X-Ring compensator above... but with more aggressive looks due to the spiral ridge/groove pattern. Matte black anodized finish. Fits 1/2"-28 tpi muzzle threads. .920" O.D. .22 LR only. Perfect for Tac Sol X-Ring barrels but will work on any .22 rifle or pistol barrel with the same thread pattern.

#100-033-501 10/22 Performance Comp, 8K44H99 . . . \$ 49.99

TACTICAL SOLUTIONS RUGER® 10/22® THREAD PROTECTOR



Protects Crown & Rifling When Not Using A Flash Suppressor/Muzzle Brake

Made from 416 stainless steel, this screw-on cap protects

¹/₂"-28 tpi threaded muzzles when no flash hider or compensator is attached. .920" (2.34cm) O.D. .397" (1cm) long.

#100-013-915 Thread Protector, Polished Blue,



TACTICAL SOLUTIONS & MAGPUL **RUGER® 10/22®**

X-RING TD BARREL + BACKPACKER STOCK COMBO

Keeps Your 10/22® Takedown Compact & Portable While Improving Accuracy & Comfort



This kit turns your

Ruger® 10/22® Takedown into a dependable camping/prepping companion with excellent accuracy potential to boot! TacSol's X-Ring Takedown Barrel & Stock Combo lets you upgrade your 10/22° Takedown for better ergonomics and accuracy without sacrificing its function as a lightweight, compact survival rifle. The Tactical Solutions X-Ring drop-in replacement for the factory 10/22® barrel is machined from light 6061 T6 aluminum, with a stainless steel shank and bore liner, to keep weight down while delivering excellent accuracy. Bonuses: the barrel comes with an adjustable rear sight, fiber optic front sight, and muzzle threaded (1/2"-28 tpi) to accept a suppressor or other muzzle device. The other major component of this kit is the Magpul X-22 Backpacker stock that preserves your rifle's takedown capability for convenient storage or transport, while adding a non-slip rubber recoil pad and an ergonomically enhanced forend for excellent support hand comfort and control. There's a pair of interchangeable cheek risers, one for shooting with iron sights, and another, higher one that positions your head at the right height for an optic. Unique features: fluted barrel stays cooler & resists accuracy loss due to heat warpage during long shooting sessions; handy storage compartment in the grip for small items; large compartment in buttstock holds three 10-round magazines. Comes with forend and locking mechanism already assembled - drop in your Ruger® 10/22® Takedown receiver and go shooting. The barrel/ forearm unit locks conveniently into buttstock for easy storage in vehicle or backpack

verticle of back	pack. ==	
#100-024-620	Black X-Ring Bbl + Black Backpacker Stock, 8K00QUB	\$ 385.99
#100-024-625	Black X-Ring Bbl + Gray Backpacker Stock, 8KOODAF	385.99
#100-024-626	Black X-Ring Bbl + Green Backpacker Stock, 8KOOAAC	385.99
#100-024-623	Silver X-Ring Bbl + Black Backpacker Stock, 8KOOBEB	385.99
#100-024-619	Gun Metal Gray X-Ring Bbl + Black Backpacker Stock, 8K00DNF	385.99

VOLQUARTSEN RUGER® 10/22® ULTRALITE BARREL

An Accurate Rimfire Rifle Doesn't Have To Be a Heavy Rifle!

The UltraLite barrel is an even lighter-weight version of Volguartsen's THM Tension Barrel that set the standard for lightweight 10/22 barrels. They've taken the THM design one step further and made a barrel that's an ideal mix of minimal weight AND rigidity to ensure accuracy. The UltraLite barrel was specifically designed for rimfire steel shooting. Its extreme lightweight design allows the shooter to transition from one plate to the next faster than ever. A carbon fiber sleeve is tensioned in place to eliminate barrel vibration issues typically found with smaller diameter barrels. This barrel comes with 1/2" x 28 tpi muzzle threads (thread cap included). so it's ready to accept any of a huge variety of aftermarket muzzle devices.

#930-000-197 16" Ultralite 10/22 Barrel, .22 LR,

TACTICAL SOLUTIONS RUGER® 10/22® SB-X BARREL



Get The Benefits Of A Short Barrel Without The Paperwork

Lightweight, aluminum replacement for factory barrel gives you the compactness and maneuverability of a short barrel, while the permanently attached muzzle shroud keeps the barrel length legal - no NFA transfer paperwork to worry about. Your flash suppressor with standard 1/2"-28 threads actually screws to the barrel inside the shroud, so it adds nothing to the barrel's 161/2" overall length. Machined from billet aluminum, with a .920" O.D. to provide the rigidity and heat-transfer benefits of a bull barrel without the weight penalty. A button rifled chrome-moly steel bore liner ensures optimal accuracy. Oversized shank ensures a secure fit to receiver. SPECS: 6061 T6 aluminum, hardcoat anodized, matte black. Chromemoly steel liner with 1-16" twist rifling. 161/2" (42cm) O.A.L. including shroud, 12¹/₄" (31.1cm) bore length, .920" (2.3cm) O.D. Accepts muzzle accessories up to 1" (2.5cm) O.D. with 1/2"-28 tpi threads. Installation instructions included

#100-005-210 10/22° SB-X Barrel, 8K00QCS...... \$ 265.99

VOLQUARTSEN RUGER® 10/22® "SNAKE" FLUTED MATCH BARREL

Maximum Heat Dissipation & Rigidity For Consistent Accuracy; Built-In Compensator

Match-grade stainless steel .22 LR barrel has eye-catching "snake"-style flutes that provide maximum surface area for heat dissipation and extra longitudinal stiffness for consistent accuracy, shot-after-shot. Features an integral, single-chamber compensator with 45° forward-facing vents to direct gas and noise away from the shooter. CNC machined and digitally gauged to match-grade tolerances in the chamber, bore, and crown for bench-rest accuracy. Versatile, 1-16" rifling stabilizes a wide variety of hunting and match ammunition. Drilled and tapped to accept a Volquartsen barrel mounted scope mount.

SPECS: Stainless steel, natural finish. 201/2" (52cm) long, .926" (23mm) O.D., without taper. 3 lb 1oz. (1.33kg) weight. 1-16" twist rifling. Fits Ruger 10/22 .22 LR only.

#930-000-069 "Snake" Fluted Match Barrel,

VOLQUARTSEN RUGER® 10/22® THM CARBON FIBER TENSION BARREL



Heavy Barrel Accuracy Without The Extra Weight

Ultra-lightweight, .22LR and .22WMR bull barrels feature a taper-honed, match chamber and bore for outstanding accuracy. Carbon fiber shroud with axial tension at both ends provides exceptional rigidity without excess weight. All barrels are drilled and tapped for cantilever scope mounts. Comp model features a single chamber, multi-port compensator for reduced recoil and fast follow-up shots. Standard barrels do not include compensator but DO have 1/2"-28 tpi muzzle threads, should you choose to add one in the future. Thread cap included. Takedown fits Ruger® 10/22 Takedown® only. Picatinny optic rail on top. 1/2"-28 tpi muzzle threads, thread cap included. Includes all necessary hardware for attaching to the rifle. Requires a forend compatible with a .920" O.D. barrel. SPECS: Stainless steel liner with black, woven carbon fiber shroud 1:16" twist. Fits 10/22 .22 LR rifles only. Standard - 161/2" (42cm) long x .920" (23.4mm) dia. Comp - 18³/₈" (46.7cm) long x .920" dia. Takedown - 16.5" long x .920" O.D.

#930-122-050	Standard THM Barrel, .22LR,	
	3Z00LWF	\$ 297.99
#930-000-005	Comp THM Barrel, .22LR, 3Z00KKK	360.99
#930-000-173	Takedown THM Barrel, 3Z00CBC	333.00

SWAPPING 10/22® BARRELS

The 10/22 barrels listed on these pages are dropin items, most requiring little-to-no gunsmithing for installation. You will need a good, properly fitted screwdriver to take out the stock screws and an Allen (socket head) wrench or driver bit to remove the barrel locking screw. Check our Magna-Tip® system, listed elsewhere for the right tools.

AERO PRECISION AK-47/AKM VG6 EPSILON MUZZLE BRAKE



Delivers Unmatched Muzzle Rise Reduction & Cushioning of Felt Recoil

The Aero Precision VG6 Epsilon AK is a hybrid combination of muzzle brake, compensator, and flash hider for the AK47 and designed similar to

the Gamma line of muzzle brakes with some exceptions. The VG6 Epsilon AK has extended flash prongs to not disturb your view when utilizing optics or sights, as well as 6 valve holes on the underside of the brake to allow faster exit of the gases when shooting. It's made of 17-4ph heat-treated stainless steel with an ultra-tough Blacknitride™ finish. Fits standard AK 14x1 LH Thread, crush washer included but not needed if you're using an indexing pin. There's even an indexing pin slot for standard AK-47 muzzle device retention. For use with 7.62x39mm only. The Aero Precision VG6 Epsilon AK muzzle brake creates low energy recoil, allowing for complete control making it a great option if updating your AK's muzzle device.

#100-024-586 VG6 Epsilon AK Muzzle Brake 7.62x39, *3E72E*99.....\$**76.49**

BADGER ORDNANCE MINI FTE MUZZLE BRAKE

Compact Brake Delivers Powerful Muzzle Control for .308/7.62 & **Smaller-Caliber Rifles**

This is a smaller version of Badger's FTE brake and is designed for both the AR-15/AR-308 platform and medium-caliber precision bolt action

rifles. Despite its much smaller form-factor, the Mini FTE still has plenty of surface area to make it a very effective brake. The ports angle combus-

tion gases to the sides to reduce ground blast. A simple tensioning screw keeps it clamped securely on the muzzle yet makes it easy to remove for cleaning or for the installation of a suppressor. Machined 4140 steel and with a tough matte black Manganese Phosphate finish. Fits 7.62mm/.308 and smaller-caliber barrels with metric 18x1 threads.

#100-042-741 .30 Cal. Mini FTE Muzzle Brake, 18x1 Metric, 3K00QCH.....\$ 129.99

order on the web

brownells.com



AREA 419 FIREARMS HELLFIRE SELF-TIMING MUZZLE BRAKE



Brings a Unique Design to the Firearm Market

Adding a muzzle brake to your rifle helps reduce recoil

and enhance control, making shooting more fun and enjoyable than it is already (if that's possible). The Area 419 Hellfire Muzzle Brake was built from the ground up to enhance a number of guns, thanks to a unique design. The Area 419 Hellfire Muzzle Brake isn't just any standard muzzle brake. The self-timing design installs easily and features an independent collar that enables users to keep the brake ports lined up correctly without shims. In addition, rifle zero is preserved after the addition or removal of the brake. Matte-black and stainless finishes available. Made from stainless steel. Universal adapter attaches with any 5/8-inch wrench. In addition to its easy-use, selftiming setup, the Area 419 Hellfire Muzzle Brake is also compatible with many with suppressor-mount adapters. **Dead Air Suppressor** Mount enables use of Dead Air Sandman suppressors with a Hellfire brake. Lets you swap your Sandman suppressor on and off in seconds. Mount made of blast-resistant 17-4PH stainless steel with a tough Black Nitride finish. Installation wrench included.

#100-029-550	Hellfire Brake, 6mm, 6Z156P75	165.00
#100-029-551	Hellfire Brake, 6.5mm, 6Z156H75	165.00
#100-029-552	Hellfire Brake, .30 Cal., 6Z156C75	165.00
#100-029-553	Unfinished Hellfire Brake, 6mm, 62156M75	165.00
#100-029-554	Unfinished Hellfire Brake, 6.5mm, 62156175	165.00
#100-029-555	Unfinished Hellfire Brake, .30 Cal., 62156175	165.00
w100-040-706	Hellfire Suppressor-Mount Adapter, 6Z00FLF	140.00

AREA 419 FIREARMS SIDEWINDER SELF-TIMING MAGNUM **MUZZLE BRAKE**

Powerful Recoil Suppression for Magnum Firearms

num guns manageable with the addition of the Area 419 Sidewinder Magnum Muzzle Brake to



surpasses any other brake setup on the market today. The Area 419 Sidewinder Magnum Muzzle Brake is built from the ground up to offer consumers an easy-to-install product that requires no shims or careful, time-consuming alignment to install. Simply torque the brake's collar to lock the unit into place. The nut turns independently of the brake ports, ensuring that you can keep the rearward-facing muzzle ports pointed in the direction you need while securing the Sidewinder into place. Matte-black or stainless-steel finish. Heattreated for durability. Blue Loctite recommended for install. The Area 419 Sidewinder Magnum Muzzle Brake is machined from 17-4PH stainless steel. Brakes are available in three different sizes.

1 100-029-566	Sidewinder Brake, .30 Cal., 6Z185A25\$	195.00
#100-029-567	Sidewinder Brake, .338 Cal., 6Z185N25	195.00
#100-029-568	Sidewinder Brake, .375 Cal., 6Z185P25	195.00
‡100-029-569	Unfinished Sidewinder Brake, .30 Cal.,	405.00
	6Z185Q25	195.00
‡100-029-570	Unfinished Sidewinder Brake, .338 Cal., 6Z185C25	195.00
#100-029-571	Unfinished Sidewinder Brake, .375 Cal., 6Z185J25	195.00



AREA419 **LINEAR FLASH SUPPRESSOR**



The LFS not only suppresses the muzzle flash from your carbine, SBR, or pistol, but it

also takes that annoying concussive muzzle blast and directs it forward, AWAY from you and the folks on either side of you on the line. So everybody has a better shooting experience. If you're shooting prone on a dusty range bay, you aren't going to kick up a whirlwind of dirt and dust around you with every trigger pull. Area419 machines each LFS from hardened 17-4 PH stainless steel and finishes it with a tough black Nitride treatment. It has a .45-caliber bore, so it can be installed on guns chambered up to .458 SOCOM with ease. Includes Hellfire Universal Adapter for mounting on muzzles with thread pitches listed below. Bonus: You easily can swap the LFS back and forth with any Area419 (or other) sound suppressor that fits the Hellfire Universal

#100-044-851	Linear Flash Suppressor, 1/2"-28 tpi, 3C142X99	.00
	Linear Flash Suppressor, 5/8"-24 tpi, 4D142D99	.00



AREA419 HELLFIRE MATCH MUZZLE BRAKE

Softer, Flatter, More Control & **Even Less Blast** Noise Than the Original Hellfire





brake, the crew at Area 419 learned a lot more about recoil, muzzle blast, and how muzzle brakes perform. They poured all that new knowledge and understanding into the Hellfire Match Muzzle Brake. It does everything the original Hellfire does, only MORE of it. It helps make your rifle as manageable as possible in that critical millisecond before the bullet exits the muzzle. The new 4-port design isn't simply stacking more of the same design on the end, but a complete redesign with each port having a different length, angle, and height port - optimizing each one to provide ideal control of pressure and volume of gas being acted on at its position. This results in optimal recoil management and excellent control of muzzle - without the usual penalty of louder muzzle blast. The Match retains the original Hellfire brake's self-timing capability AND uses the Hellfire Universal Adapter for easy interchangeability with other Area419 muzzle devices. All models listed below have 5/8"-24 tpi threads. Available with Black Nitride (BLK) or natural silver (SIL) finish.

Black Hithac (B	Black William (BEN) of Matarak Silver (BE) Milish.			
#100-047-595	.22-6mm Hellfire Match Brake, Black, 4N184Z99	195.00		
#100-047-598	.22-6mm Hellfire Match Brake, Silver SS, 6F184X99	195.00		
#100-047-596	.25-6.5mm Hellfire Match Brake, Black, 1A184Z99	195.00		
#100-047-599	.25-6.5mm Hellfire Match Brake, Silver SS, 1K184X99	195.00		
#100-047-597	7mm30 Hellfire Match Brake, Black, 2B184Z99	195.00		
#100-047-600	7mm30 Hellfire Match Brake, Silver SS, <i>8H184N99</i>	195.00		

CMMG FN P90 FLASH HIDER



Mutes that Fireball Coming From the Muzzle of FN's Unique PDW -Ideal for SBR Conversions

CMMG's flash hider upgrade brings an extra level of flash suppression to your FN P90. Given the compactness of the bullpup P90 platform, which puts the shooter much closer to the muzzle

than with a tradtional carbine, extra flash suppression is a major bonus - great for not losing your night vision during low-light operations. Makes a great addition on P90 SBR builds and on the CMMG PS90 10.4" SBR barrel. Made of hardened steel, with a matte black finish, this hider has the correct M12x1 LH threads for installation on the P90's muzzle.

#100-044-631	P90-Style Flash Suppressor, M12x1 LH,	
	1A110Y99	\$ 116.94



GENTRY "QUIET" BRAKE

Reduces Recoil & Muzzle Lift Without Increasing Muzzle Blast Or Noise



Neatly controls the ear shattering muzzle blast by directing the gases, and noise, away from the shooter. Does not affect accuracy or velocity - Reduces felt recoil for comfort. Reduces muzzle rise to aid in fast follow-up shots, too. SPECS: Steel, polished blue (PB), matte blue (MB) or stainless steel (SS). satin finish. 1.94" (49.3mm) long x. 750" (19mm) O.D., except 6.5mm models, which are 2.5" long x. 875" O.D. Approx. 2'/4 oz. (64 g). wt.

STOCK #	CALIBER	FINISH	THREAD SIZE	PRIC	CE
NEW 339-000-012	6.5mm	MB	5/8"-24	9C121M54	\$ 142.99
NEW 339-000-013	6.5mm	SS	5/8"-24	9C130P89	\$ 153.99
339-101-284	7mm	PB	1/2"-28	9C107A94	\$ 126.99
339-111-284	7mm	MB	1/2"-28	9C107L94	\$ 126.99
339-101-308	.308	PB	1/2"-28	9C110G49	\$ 129.99
339-111-308	.308	MB	1/2"-28	9C107Q09	\$ 125.99
339-201-308	.308	SS	1/2"-28	9C118J14	\$ 138.99

HOLLAND QUICK DISCHARGE BRAKE



Multi-Chamber Design For Efficient Muzzle Control Without Excess Noise & Blast

Three expansion chambers provide up to 45% measured reduction in felt recoil. Triple baffle, exhaust slots redirect noise and muzzle blast away from the shooter. Gives high volume shooters a quiet sounding brake that's easy to clean. Closed bottom keeps exiting gas from blowing up dirt and debris. Tapered shank for easier fitting to different barrel diameters. Adds 11/4" to barrel length. Comes with a thread protector.

SPECS: 4340 chrome moly steel, hardened to Rc 42. Blue (BL) or 17-4 stainless steel (SS), matte finish. 2" (5cm) long, .850" (22mm) O.D. NOTE: .250" dia. exit hole, must be drilled out for calibers above .223. Requires threading and indexing of barrel. Instructions included.

#403-000-002	BL 1/2"-28 QD Brake,	<i>3K120J59</i>	\$ 133.99
#403-000-009	BL 9/16"-28 QD Brake,	3K124H94	146.99
#403-000-021	SS 9/16"-28 QD Brake,	3K116F09	128.99

JP ENTERPRISES RECOIL ELIMINATOR



Reduces Recoil & Muzzle Lift

Dual, curved restrictor plates increase surface area to tame recoil by pulling the barrel forward. Sights and optics stay on target better for fast repeat shots. Tapered nut allows fitting to barrels from .600" to

.650" diameter. Threaded 1/2-28" for calibers up to .358. SPECS: Steel, blued, matte. 11/2" (3.8cm) dia., 21/4" (5.7cm) long, 4 oz. (113 g) wt. Exit hole must be drilled to .040" over bullet dia.

#452-017-528 Tapered Recoil Eliminator, 2E90P24 \$ 94.99

MANTICORE ARMS AK-47 NIGHTBRAKE COMPENSATOR

Replace Factory Muzzle Device With 922(r) Compliant Part



Light, short compensators and flash hiders reduce recoil and flash without weighing down your rifle. Can be safely

used on Kalashnikovs firing projectiles up to .311" in diameter. Angled ports direct flash away from shooter's eyes, and portless lower arc reduces dust signature when fired from prone. Machined steel construction for lifetime of hard use. Made in America and count toward 922(r) compliance. Fits the 14 x 1L metric threads found on most AK-47 rifles. Outer diameter is NATO standard 22mm allowing use with bayonets and other accessories.

SPECS: 8620 steel, black oxide finish. 1.8" (45mm) long. .86" (22mm) O.D. 1.8 oz. (51g) wt. Fits 14 x 1L metric threads. Includes high-temperature silicone washer

#100-009-539 AK-47 Nightbrake Compensator, 6D56G94.....\$ 66.99

MIDWEST INDUSTRIES BLAST DIVERTER

Install on Your Rifle, SBR, or AR Pistol for a Pleasant Diversion from Muzzle Blast

Linear compensators have become increasingly popular in recent years, and MI's "Blast Diverter" brings that technology to .30

caliber rifles, carbines, SBRs, and pistols with 5/8"-24 tpi muzzle threads. A linear comp directs the combustion gases forward, in line (linear) with the bore. This makes for a much quieter experience for the shooter, as the noise of the blast is directed ahead of the firing line. And it helps combat muzzle rise, too. The Blast Diverter is constructed of tool steel with a matte black phosphate finish. It is 1.75" long x 1.090" O.D. 4.1 oz. wt. Comes with a crush washer that you'll need if you mount it on an AR-15/AR-308 rifle, pistol, or SBR.

#100-061-564 .30 Cal. Blast Diverter. 4D30N99 \$ 32.50

PRIMARY WEAPONS PRECISION RIFLE COMPENSATOR

Provides Effective Recoil Suppression

Innovative muzzle brake helps reduce felt recoil and combat muzzle rise to help the shooter maintain the sight picture as the shot breaks. Works with any caliber up

to and including .338; attaches to the muzzle with 5/8" x 24 threads. Included shim set makes it easy to index the brake correctly without the need for peel or crush washers.

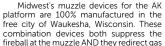
SPECS: Steel, black phosphate finish, Length - 3" (7.62 cm), diameter -.980" (2.5 cm), Wt. – 4.9 oz.(139a).

#100-009-788 Precision Rifle Compensator, 4B72D86.....\$99.99

BRAKES/COMPS/FLASH HIDERS

FLASH SUPPRESSORS

More - and More Effective - Muzzle **Device Options for Kalashnikov Shooters**





M92 Model

to help reduce felt recoil, too. Machined from tough, blast-resistant 4140 carbon steel with a matte black/dark gray phosphate finish. AK model is FAR more effective than the standard-issue Soviet "slant" brake both at suppressing flash AND doing its muzzle brake job. Fits 7.62x39mm and smaller-caliber rifles with M14x1.0 LH muzzle threads. Weighs a mere 1.8 oz. - a tiny powerhouse that delivers big benefits to the Kalashnikov shooter. M92 model fits M92/M85 "Yugo" AK rifles and pistols with 26mm LH threads. Does not include detent, spring, and pin.

#100-061-567	AK Flash Suppressor,	2L25H99	\$ 27.00
#100-061-577	M92 Flash Suppresso	r, 6F37Y50	37.50

MIDWEST INDUSTRIES TWO-CHAMBER MUZZLE BRAKE

Lever Gun Shooters Deserve **Enhanced Muzzle Control, Too!**

Lever action rifles and carbines often shoots cartridges notably more powerful

than the AR-15 - yet there have been few, if any, muzzle brake options for them. Until now. The Two-Chamber Muzzle Brake from Midwest Industries provides excellent recoil control and enhanced muzzle management. The dual-chamber system does an extrathorough job of slowing down the combustion gases enough to tame the recoil impulse and help keep the muzzle down, so you get back on target quickly - and that legendary 30-point buck doesn't elude you! MI designed these brakes for Marlin and Henry "tactical" lever action rifles, but they will go on any lever gun, hunting rifle, or even pistol caliber carbine (PCC) with 5/8"-24 tpi muzzle threads. If you're not a professional gunsmith, please consult one to determine the correct threads and hole diameter of muzzle device needed on your rifle. Hardened tool steel with a black phosphate finish. 5/8"-24 tpi threads.

#100-042-867	Up to .357 Cal. 2-Chamber Muzzle Brake, .410" Exit Hole, 2A37E99	39.95
#100-042-868	Up to .45-70 Cal. 2-Chamber Muzzle Brake, .500" Exit Hole, 2A37H99	39.95

SAMSON MFG. RUGER® 10/22® **SLIP-ON FLASH SUPPRESSOR**

Easy-To-Intall Flash Mitigation for Your Ruger® Rimfire

This flash hider slips onto the muzzle of the standard 10/22® rifle barrel and is secured with a single setscrew - easy-peasy install, NO gunsmithing

required. Pretty much eliminates the admittedly modest fireball coming out of the muzzle of your 10/22°.... but the gun looks so badass with Samson's device mounted on it! Made of stainless steel, with a matte black oxide finish or left in the stainless's natural silver. 2.5" long x.860" O.D. A great, easy-to-install upgrade that helps your Ruger® rimfire stand out from the others at the range

mager minines	taria out from the others at the range.	
#100-047-443	Ruger 10/22 Flash Suppressor, Black	
	Oxide, 6H22Y99	\$ 24.24
#100-047-444	Ruger 10/22 Flash Suppressor Silver	

#100-047-444	44 Ruger 10/22 Flash Suppressor, Silver		
	Stainless.	7A22K99	24.24

SHREWD MUZZLE BRAKE

Ready-To-Fit Brakes **Enhance Recoil Control**

Multi-port brake softens and reduces recoil and muzzle flip. Multitude of gas dispersion holes have an offset pattern, and a 7° forward rake, that ef-

fectively moves blast and sound forward to provide maximum noise deflection. .22 caliber bore exit hole must be opened up to .020" over bullet diameter. Rear of comp can be tapered to blend with barrel contour. .865" Brake is correct outside diameter for Lone Eagle pistols. Furnished with a 6mm exit hole that can be opened up to .44 caliber.

SPECS: 4140 steel, chrome moly (CM), in the white or 416 stainless steel (SS), satin finish. 25/8" (6.6cm) long. Outside diameter; #01 - .560" (14.2mm), #1 - .625" (15.8mm), #2 - .700" (17.7mm), #3 - .850" (21.6mm), #4 - 1" (2.5cm), .865" (22mm).

STK# CM	STK# SS	MODEL	TPI
860-100-028	860-101-028	#01	7/16"-28
860-100-128	860-101-128	#1	1/2"-28
860-100-228	860-101-228	#2	1/2"-28
860-100-224	NA	#2	9/16"-24
860-100-324	860-101-324	#3	9/16"-24
860-100-325	860-101-325	#3	5/8"-24
860-100-425	860-101-425	#4	5/8"-24
NA	860-101-424	#4	9/16"-24
NA	860-000-002	.865"	5/8"-24

— Advise # —	Shrewd Muzzle Brake, 6H53I59 \$	66.99
— Advise # —	SS .865" Muzzle Brake. 6H61G19	71.99



SHREWD PRECISION VARMINT BRAKE

Reduced Recoil & Dust Printing

Multi-port brake softens felt recoil and reduces muzzle rise. A single expansion chamber and 42 total ports, 21 on each side, angled 7° forward, provide maximum recoil control. Blast and sound are directed forward, away from the shooter. Non-vented top and bottom surfaces reduce muzzle rise while limiting dust signature. Gunsmithing required. Comes with a .220" (nominal) diameter exit hole that must be opened up to .020" larger than bullet diameter. Can be enlarged to allow bullets up to .44 caliber. Rear exterior of comp can be machined to conform to barrel.

SPECS: Stainless steel (SS), natural finish. 2" (5cm) OAL. 1" O.D. 5/8"-24 tpi threads. #960_110_162 CC \/armint Prako 5/-" 24 thi throads

#000-TTO-TO5	33 Varrilli Chake, 78 -24 (pi trireaus,	
	6H72H24\$ 84.99	

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SMITH ENTERPRISE VORTEX FLASH ELIMINATOR

Helical Flutes Dissipate Gas, Hide Muzzle Flash

Four, specially angled flutes hide nearly 100% of muzzle flash even during full-auto fire, by dissipating gas and retaining unburned powder for increased residual burn. Constructed of the same 8620 bar stock steel used in the manufacture of AR-15/M16 bolts and carriers, then heat-treated to provide a high-strength core and tough. outer shell. Special, helix design helps align exiting barrel gas to improve accuracy with all bullet types.

AR-15/M16 G6-A2/G6-A3 VORTEX -Skirt extension conceals gap between barrel shoulder and flash hider on AR-15. M16, and M4 rifles. Grooved base ring allows integration of Blank Firing Attachment (BFA) used by law enforcement trainers, and permits installation of the Smith Enterprise M4DC CQB sound and flash suppressor (available factory direct to USG/LE and FMS customers). Thread-on design requires no washer. Torque to 10 ft. lbs. maximum, self-tightens as weapon is fired. Use M-193, SS-109 (M855), and MK 262 service ammo for highest degree of flash suppression. Can be permanently attached to 14.5" long, M4 barrels for an overall length of 16.1". G6-A2 has smooth exterior. G6-A3 model adds helical grooves on the outer

surface that help minimize carbon buildup between the Vortex and the M4DC, making installation and removal of the suppressor is easier. G6-A4 has been designed to retain better accuracy, while its shallower grooves and pitch further decreases carbon build up and reduces surface contact with the M4DC suppressor.

SPECS: 8620 steel, Parkerized, black, matte finish. 1/2"-28 tpi. 2.31" (5.9cm, long. .858" (22mm) dia. 3.1 oz. (88 a) weight. Fits AR-15. M16. and M4.

#851-000-047	AR-15/M16 G6-A2 Vortex,	1E61B19	71.99
#851-000-091	AR-15/M16 G6-A3 Vortex,	1E58H49	64.99
#851-000-099	AR-15/M16 G6-A4 Vortex,	1E58I49	64.99
			_

.308 VORTEX - Streamlined unit reduces muzzle flash with four, 15° helical flutes. Provides Vortex technology for Remington 700 Tactical, Savage, and AR-style .308 rifles. Grooved to accept a Smith Enterprise

Direct Connect sound suppressor. Comes with 5/8"-24 thread pitch and .735" thread length to fit Savage 110 FCP bolt action and AR-308 rifles. Also fits 6.8mm SPC rifles with these muzzle thread specs. SPECS: 8620 steel. Parkerized, black, matte finish. 5/8"-24 tpi. 3" (7.6cm) long, .905" dia., .735" thread length. 4.6 oz. (130g) wt. Fits Savage 110 FCP and AR--308 rifles from DPMS. Noveske, and others.

#851-000-084 .308 Vortex, 5/8"-24 tpi x .635", 1E89Q24 . .\$ 104.99

SPRINGFIELD ARMORY M1A

MUZZLE BRAKE/STABILIZER







"GOOD IRON" MUZZLE BRAKE Effective Recoil & Muzzle Control;

SMITH ENTERPRISE M14/M1A

Easy, Bolt-On Installation

Absolutely no gunsmithing reguired for excellent muzzle control and greatly reduced felt recoil, even

on select-fire rifles, This Navy/Coast Guard pattern brake changes the sharp recoil into a soft push to help you achieve extremely rapid follow-up shots, even with hard-hitting 7.62 NATO ammo. Produces a 25-35% decrease in felt recoil and nearly a 100% decrease in muzzle climb over USGI flash suppressor, which it easily replaces without alterations to the barrel. Two-piece design, with the brake itself is made from extremely durable 8620 steel, heat treated to Rc 60 surface hardness, then salt bath nitrided with a corrosionresistant finish. Rear mount is made from 1144 fatigue-proof steel for excellent durability, tensile strength, and yield characteristics. with a standard sight dovetail on the top.

SPECS: Brake - 8620 carbon steel, salt bath nitrided finish, matte black. Rear Mount - 1144 cold drawn barstock steel. 3.4" (7.6cm) long. .860" (21mm) O.D. 5/8"-20 tpi threads. NOTE: Does not fit SOCOM short rifles or Norinco/Polytech/M305 rifles with metric M15x.75 threads.

#851-100-014	2001 M14/M1A Muzzle Brake,	
	1F145G79	\$ 161 99

ULTRADYNE AK-47/AKM ATHENA & VOSTOK **COMPENSATORS**

Two Powerful Muzzle Management **Options for AK Shooters**



Ultradyne offers two options for managing your Kalashnikov's muzzle. Both comps are machined from ordnance-grade 416 stainless steel, then given a salt bath Nitride teatment that results in a thin, durable, heatresistant black finish. Both fit 7.62x39mm

chambered AK platform rifles with 14x1.0 LH muzzle threads. Athena makes shooting your AK more fun by reducing the amount of muzzle report you have to deal with from the shooting position. It is a linear compensator that vents combustion gases forward, sending less of the blast back towards the shooter and resulting in a much quieter shooting experience. And you don't have to sacrifice looks for function: the Athena's sleek, flowing lines add some flair to your rifle, much cleaner-looking than most comparable muzzle devices on the market. 2" long x 1.1" O.D., 4 oz. wt. Timing nut included. Vostok is designed to help reduce muzzle rise, enabling you to get back on target quickly for fast follow-up shots, so every round fired counts. Its clean, lightweight two-port design vents gases in a way that helps keep the muzzle on target, but without getting them into the shooter's line of sight which can cause visual distortion. At 2.25" long x .750" O.D. and weighing 2 oz., the Vostok helps you improve your shooting performance without encumbering your AK with a lot of extra weight and bulk. a bulky muzzle device. Crush washer

iriciuded. ==		
#100-061-509	Athena AK Linear 7.62mm Compensator,	
	4G00AMR	59.29
#100-061-510	Vostok AK 7.62mm Compensator,	
	4G00PDR	59.29

QUESTIONS BEFORE YOU BUY? Call Or Email Our Full-Time Tech Staff

SMITH ENTERPRISE M1 GARAND **M1 MUZZLE BRAKE**

Drop-On Comp Makes The Mighty Garand Easier & More Comfortable To Shoot



Dual chamber compensator greatly diminishes muzzle lift and felt recoil without changing the balance or feel of the rifle. A great device for introducing younger shooters to the M1 Garand. Easy to install, simply remove the gas cylinder lock and replace with this brake. Requires no permanent alterations to your prized rifle. Not legal for service rifle matches.

SPECS: Machined steel, manganese phosphate finish, 21/2" (6.3cm) long. .848" (21mm) diameter, 4.3 oz. (124 g) wt.

#851-100-001 M1 Garand Muzzle Brake, 1E144B89 . . . \$ 160.99

Diffuses Recoil; **Practice Shooting Longer** With Less Pain

All of the parts, tools and instructions necessary to replace the M1A flash suppressor with a recoil reducing muzzle brake/stabilizer. Combination of front baffles

and side vent holes reduce felt recoil and muzzle rise, replaces the sharp kick with a gentle push. Features a solid bottom to prevent dust printing. Includes muzzle brake/stabilizer, hex wrenches and Castle nut pliers for quick and easy replacement. SPECS: Steel, black, matte finish, 41/4" (10,7cm) long.

#817-000-002 M1A Muzzle Brake/Stabilizer, 7A73C09 .. \$ 85.99

order on the web

brownells.com

BROWNELLS PAGE 179

Orders: 800-741-0015

VAIS RIFLE MUZZLE BRAKE



Superior Recoil Control; Muzzle **Blast Reduction**

An incredible maze of gas dispersing holes provides excellent relief from painful recoil with no increase in muzzle blast or excessive noise. Multiple venturi

expansion chamber disperses and redirects muzzle gases to enhance effective recoil-control. Features attenuating holes that are both horizontal and perpendicular to the centerline of the bore to disperse muzzle blast and sound equally to all sides.

SPECS: Stressproof® chrome moly steel (CM), in-the-white or 416 stainless steel (SS). 2" (5.8cm) long. .750" (19mm) dia., ½"-32 tpi. Approx. 1.6 oz. (46 g) wt. Requires threading of barrel.

STOCK #	CALIBER	MATERIAL	MODEL	PRICE
#927-150-284	7mm	CM	4	7B91J79 \$ 101.99
#927-151-284	7mm	SS	4	7B105C29 \$ 116.99
#927-150-308	.308	CM	4	7B91M79 \$ 101.99
#927-151-308	.308	SS	4	7B105A29 \$ 116.99
#927-151-338	.338	SS	6	7B105C29 \$ 116.99

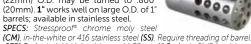
MICRO-BRAKE - Same performance in a short, compact brake that looks "right" and saves weight on carbines or lighter rifles. .750" (19mm) O.D. can be turned down to .650" (16mm) to match thinner barrel contours.



SPECS: Stressproof® chrome moly steel (CM), in-the-white or 416 stainless steel (SS). 13/4" (4.4cm) long. 1/2"-32 tpi. Requires threading of barrel.

STOCK #	CALIBER	MATERIAL	PRICE
#927-000-019	7mm	CM	7B91B79 \$ 101.99
#927-000-008	.308	CM	7B91P79 \$ 101.99
#927-000-023	7mm	SS	7B105P29 \$ 116.99
#927-000-010	.308	SS	7B105F29 \$ 116.99

VARMINT BRAKE - Same performance in a larger, varmint weight contour. .875" (22mm) O.D. may be turned to .800" (20mm). 1" works well on large O.D. of 1" barrels; available in stainless steel.



.875" Brake is 13/4" (4.4cm) long, 5/8"-32 tpi. 1" Brake is 2" (5.1cm) long,

STOCK #	CALIBER	MATERIAL	O.D.	PRICE	
#927-160-308	.308	CM	.875"	7B91Q79 \$ 101.99	
#927-000-013	6.5mm	SS	.875"	7B105K29 \$ 116.99	
#927-161-284	7mm	SS	.875"	7B105A29 \$ 116.99	
#927-161-308	.308	SS	.875"	7B105M29 \$ 116.99	
#927-000-026	6.5mm	SS	1"	7B124F19 \$ 137.99	

PRECISION ARMAMENT **MUZZLE THREAD ADAPTER**

Ideal For Attaching 5/8"-24 Muzzle **Brakes & Suppressors**

Rugged stainless steel adapter allows you to attach muzzle devices with 5/8" x 24 threads to any firearm that has a 1/2"-28 tpi or 9/16"-24 threaded muzzle. Preciselymachined Class 3 threads ensure a secure fit.

SPECS: 416 stainless steel, matte black oxide or natural silver finish. 5/8" long, flange is .105" thick x 3/4" wide.

#100-010-536	1/2"-28 to 5/8"-24 Thread Adptr, Blk, 2D28C79 \$	35.99
#100-011-969	1/2"-28 to 5/8"-24 Thread Adptr, Silver, 2D23Q79	27.99
#100-012-975	9/16"-24 to 5/8"-24 Thread Adptr, Blk, 2D25D49	29.99
#100-015-977	9/16"-24 to 5/8"-24 Thread Adptr, Sil, 2D28K04	32.99

ACCURACY SYSTEMS MINI-14/MINI-30 **EXTENDED MAG RELEASE**



Extended Length Gives Added Leverage For Easy Reloads

13/4" long mag release installs without any modifications to your gun to prevent fumbling during reloads. Especially great for Mini-14s and Mini-30s with high-capacity magazines. Contours to your finger to let you release your magazine by feel alone. Available in blued steel or stainless steel to match your gun. SPECS: Steel, blued or stainless steel (SS). Approximate-

lv 13/4" (4.4cm) long. 23/64" (9.1mm) wide.

		(2
#100-001-314	Ext. Mag Release, Blued, 1A24J64 \$ 28.99	
‡100-001-315	Ext. Mag Release, SS, 1A24E64 28.99	#

Drop The Mag With A Flick Of The Finger

Speed release eliminates awkward fumbling for the hard-to-operate, recessed, factory release button. Push the large lever down with your trigger finger to easily release the magazine. Lets you keep your eye on the target while quickly

changing out your 10/22's magazine. Easy, no-gunsmithing installation, with no permanent modifications to your rifle. SPECS: Aluminum, hardcoat anodized, black. Approximately 27/8" OAL, 7/8"

NORDIC COMPONENTS RUGER® 10/22®

SPEED MAGAZINE RELEASE

(2.1cm) max. width. 1/2 oz. (14g) weight. #100-005-455 Speed Magazine Release, 1B25K49 \$ 29.99

PRIMARY WEAPONS SYSTEMS RUGER® 10/22® T3 MAGAZINE RELEASE LEVER



Lets You Drop The Mag Without Breaking Your Grip

Extended lever has a wide, ambidextrous finger pad to allow you to drop the mag without

changing your grip or shooting position. Activates easily with just the trigger finger, so you can drop the magazine without fumbling. Engineered not to release the magazine when accidentally bumped. Ergonomically shaped, molded from lightweight yet durable polymer. Drop-in fit.

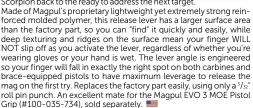
SPECS: Injection-molded polymer, matte black. 2¹/2" (6.3cm) OAL, 1⁵/8" (4.1cm) long lever arm, 1½ (2.8cm) wide thumb pad.

#100-006-639 T3 Magazine Release Lever, 5C16H79.. \$ 20.99

MAGPUL CZ SCORPION EVO 3 MOE-EVO® MAGAZINE RELEASE

Easy To Locate With Either Hand; Change Mags Faster & Get Your Scorpion Back in Action

Magpul's ambidextrous mag release upgrade for CZ's popular carbine/pistol platform enables you to drop the mag quickly with a simple flick of a finger from either hand. This economy of movement lets you change mags much more quickly and get your Scorpion back to the ready to address the next target.



#100-035-733 MOE-EVO Amb. Mag Release,

MOUNTAIN TACTICAL TIKKA T1X

EXTENDED MAGAZINE

RELEASE

Stops the Fumbling, Expedites Mag Changes,

Makes Shooting Your Tikka Rimfire More Fun

give shooters of the Tikka T1x rimfire bolt rifle a more

positive feel and quicker mag changes. The longer,

ergonomically contoured button with the dished

contact surface and pronounced texturing gives you

a firm purchase on the lever for fast, positive mag

7R23Y99 \$ 25.00

changes on the first try - no fumbling! The T1x has been an over-

whelming success in the rimfire precision shooting AND varmint

hunting communities alike. The increasing demand for aftermarket

upgrades to enhance its performance in NRL22 matches prompted

Mountain Tactical to step in and fill the need with this high-quality,

upgrade part machined from 6061 T6 aluminum billet - not flimsy,

prone-to-breaking plastic! - with a practical, low-key matte black

hardcoat anodized finish. Can be used with the factory T1x bottom

plastic, as well as MT's own upgraded T1x Billet Bottom Metal. 1.295"

#100-061-495 T1x Extended Magazine Release,

OAL x .560" nominal width.

This extended magazine release is designed to

POWER CUSTOM RUGER® 10/22® **COMPETITION EXTENDED** MAGAZINE RELEASE

Drop in magazine release dramatically increases the speed of magazine changes, especially during competition shooting. Over 3" long and machined from solid aircraft grade aluminum billet, this contoured release extends along the trigger guard and is easily activated with the index finger.

SPECS: 6061 Aluminum, anodized, matte black.

#713-000-173 Competition Extended Magazine Release, 3A30N39 \$ 37.99

EXTENDED MAGAZINE RELEASE Drop that Mag Without Moving

ODIN WORKS SIG SAUER MPX

Your Hand from the Grip

Odin's release lets you drop the mag WITHOUT having to shift the position of your grip on the gun, thus increasing the speed of our mag changes

for faster follow-up shots, etc. It provides the extended lever needed to ensure seamless transitions from magazine to magazine. This easy-to-install, drop-in component is a direct replacement for SIG's OEM magazine release - and it's ambidextrous, so you get Odin's ergonomic levers on both sides of the receiver. Made of hard-anodized aluminum. A guick way to enhance the performance of your MPX pistol or carbine!

#100-036-175 () MPX Extended Mag Release, Black, 4A39Q94.....\$46.99

Quickens Magazine Changes

POWER CUSTOM RUGER® 10/22® TITANIUM EXTENDED **MAG RELEASE**

Extends Below Receiver For Easy Reach

EDM, titanium part drops-in to provide an easy-tohit release for fumble-free magazine changes. Grooved surface for positive engagement.

SPECS: Titanium, gray, satin finish. Approx. 1/2" (12.7mm) wide, 11/2" (3.8cm) tall. Fits .22 LR and .22 Mag. Does not fit synthetic stock models.

#713-000-050 10/22 Ti Ext Mag Release, 3A30E59.....\$ 35.99

RAM SUPERIOR FIREARM SOLUTIONS AK-47/SAIGA SPEED CATCH



For Fast Reloads In The Ready Position

Extended magazine release enables lightning-quick reloads without your rifle ever leaving your shoulder. Just press the release with your trigger finger while keeping your palm wrapped around the pistol grip, and change magazines with your opposite hand, all in one motion. Precision laser-cut from heavy-duty, 16 gauge sheet steel, then welded in position and powder coated for durability. Optional installation with a permanent rivet or a removable threaded rivet. Ambidextrous for use by left- and right-hand operators. Built slightly oversized to help ensure a precise fit on AK-47 rifles, commercial Saiga rifles, and Saiga .410 bore/20 gauge shotguns; does not fit Saiga 12 gauge shotguns. Gunsmith installation recommended, requires removal of existing magazine release.

SPECS: Steel, powder coated, black finish. 17/16" (3.6cm) wide. Includes mounting hardware.

#100-004-600 Speed Catch Magazine Release,

TACTICAL SOLUTIONS RUGER® 10/22® EXTENDED MAGAZINE RELEASE

Extra Long For Fast, Easy Release



Extra long lever extends over 3" and features contoured finger grooves for an easy grasp and positive magazine release, even when wearing gloves. Unique design is precision machined from solid aircraft grade aluminum billet, then hardcoat anodized for durability. Available in a black or silver matte finish to match your receiver, or red or blue to provide contrast. Drop-in fit. SPECS: Aluminum, anodized, black, silver, red, or blue, matte finish. 311/16" (9.3cm) long x 1/2' (1.25cm) wide

#100-003-817	Extended Mag Release, Black, 8K32B39	\$ 35.99
#100-003-818	Extended Mag Release, Silver, 8K32L39.	35.99
#100-801-005	Extended Mag Release, Red, 8K32D39	35.99
#100-801-006	Extended Mag Release, Blue, 8K32C39	35.99

SADLAK INDUSTRIES M14/M1A TACTICAL MAGAZINE RELEASE

Oversize Pad For Fast Magazine Changes

Extra large, easy-to-reach magazine release lever replaces the original factory part for fast, positive mag changes during combat or competition. Oversize pad with vertical, serrated surface provides perfect alignment with your finger for a positive, no-slip release in all weather conditions. Machined from case hardened steel for added durability then Parkerized for superior wear resistance and corrosion protection.

SPECS: Steel, Parkerized finish. Hardened to Rc 55. 113/16" (4.6cm) OAL. Pad - 13/16" (2cm) long x 13/16" (2cm) wide. .7 oz. (19.8g) weight. Minor fitting required, includes mounting pins.

#100-004-037 Tactical Magazine Release, 6A37J59....\$ 46.99

TANDEMKROSS RUGER® 10/22® FIRESWITCH EXTENDED MAGAZINE RELEASE



Easy To Locate, Even Easier To Operate -Drop the Mag by Pushing or Pulling

The "Fireswitch" is a dual-action release that you can push OR pull to drop the mag. The extended lever is easy to locate and operate - unlike the fiddly small factory release lever. The stock magazine release on the Ruger® 10/22® rifle is small and can be tough to find by feel alone, significantly slowing down magazine changes. The Fireswitch solves

those problems! Its lever is longer than the stock release lever, putting in reach of all shooters, regardless of age, stature, or size of hand! Fits any standard Ruger® 10/22®, 10/22® Takedown®, or 22 Charger™, as well as the Thompson Center T/CR 22.

#100-039-443 Release, Black, 1G00GTP \$ 42.99

TANDEMKROSS RUGER® PC CARBINETM TITAN EXTENDED MAGAZINE RELEASE

Large, Easy-to-Locate with Non-Slip **Texturing for Fast, Positive Mag Drops**

Who doesn't love the snappy handling and light recoil of the PC Carbine? Kind of updates the utility of the pistol-caliber carbines of the Old West in a 21st century autoloading rifle. The only problem is the size of the mag release. Some deep, non-slip texturing would be a help, too. If only somebody would.... The Titan extends and

increases the surface area of the magazine release for easier manipulation and quicker magazine drops than you can achieve with the factory release. It's made of machined 6061 T6 aluminum, so it'll last as long as your carbine. Deep grooves give you superb grip and control. Compatible with all PC Carbine™ models in 9mm Luger or 40 S&W.

#100-039-451 N Titan Mag Rel for PC Carbine, Black, #100-039-453 Titan Mag Rel for PC Carbine, Red, 1G00KNK.....

YOU CAN SHOP ONLINE TOO! www.brownells.com **NEW PRODUCTS ADDED DAILY**

Orders: 800-741-0015

VOLQUARTSEN RUGER® 10/22® EXTENDED MAGAZINE RELEASE

Hooks Your Thumb For An Easier Mag Release

No more fumbling trying to push the flushmounted, factory release; just hook your thumb on this curved, extended release and push forward. The magazine falls free, right into your hand. No gunsmithing required for installation. SPECS: Aluminum, anodized, black Teflon finish. Extends .350" (8.8mm)

from bottom of receiver. #930-122-013 Extended Magazine Release, Black, *3Z17J84*....\$ **20.99**



Magazines

only

ALANGATOR RUGER® 10/22® TRIMAGTM

Clamps Together Three Factory Magazines For Fast Reloads

Low-profile, molded polymer coupler kits clamp together three factory 10/22 magazines to put 30 rounds at your fingertips for super-fast reloads without fumbling for the next mag. Presents a lower profile than high-cap "banana" magazines - extends less than 13/4" below stock - so it's easier to use in the prone shooting position. Slide the mags onto the TriMag and secure them by tightening the

crossbolt with a slot-head screwdriver or even a coin. Loosen the bolt to release the magazines for single use again. Kit - TriMag plus three 10-round BX1 magazines.

SPECS: Polymer, matte black. Approximately 13/4" (4.5cm) long, 11/2" (3.8cm) wide. 1 oz. (69g) wt.

#100-005-354 TriMag 10/22 Coupler, 5D11F99 \$ 15.99 #100-008-521 TriMag Kit 2 w/10-Rd Mags, 8K82K44. 96.99

TRIMAG™ POUCH - Nylon mag pouch holds three factory 10/22 magazines clamped together by an Alangator TriMag coupler. Built with double-walled sides, double-stitched seams, and plastic inserts to hold its shape when inserting the TriMag pack. Oversized pull tab gives a

secure grasp for easy opening of flap. Indexing slot ensures proper positioning of mag and coupler assembly during insertion. Snapclosure belt loop for easy mounting on belts up to 21/4" wide. 🚞 SPECS: Ballistic nylon, mil-spec webbing, black. Holds one TriMag with three, factory Ruger 10/22 magazines attached. Fits belts up to 21/4" wide.

MAGPUL INDUSTRIES AR-15/M16 THE ORIGINAL MAGPUL® Fast, Fumble-Free Mag Changes

The product that launched Magpul! Thermoplastic loop installed on the base of a rifle or subgun magazine provides an easy-to-grasp handle for unsur-

passed speed and controllability during high stress, tactical magazine changes. Recessed, rough texture provides positive gripping surface under slippery or wet conditions. Finger loop acts as shock absorber to protect magazine from damage when dropped from rifle. Silences magazines stored next to each other in pouch. SPECS: Industrial thermoplastic, black, flat dark earth or olive drab depending on model. Impervious to most chemical compounds. Pak of 3. **5.56 NATO** fits 20- and 30-round AR-15/M16. **7.62 NATO** fits AR-Style 308 9mm Subaun fits Colt SMG

.000.3	arring contoring.	
#100-000-308	5.56 NATO Magpul, Black, <i>9Z8K49</i>	9.99
#100-003-424	5.56 NATO Magpul, FDE, <i>9Z8C49</i>	9.99
#100-003-425	5.56 NATO Magpul, OD Green, 9Z8M49	9.99
#100-000-309	7.62 Magpul, Black, <i>9Z8B49</i>	9.99
#100-000-310	9mm Subgun Magnul Black 978049	9 99



ACCURACY INTERNATIONAL REMINGTON 700 DETACHABLE MAGAZINE

Fast, Easy Loading & Unloading With **Box Magazine Conversion Systems**

High-quality, precision-made steel detachable box magazine is designed to fit the Accuracy International Chassis System (AICS) and Badger Ordnance bottom metal. Double-stack configuration with self-lubricating, polymer follower and tempered steel spring to ensure smooth feeding without hang-ups.

SPECS: Steel, blued, matte finish. Polymer follower. Fits Accuracy International AICS stock and Badger Ordnance short action M5 detachable magazine triggerguard for .308.

#100-005-887	.308 AICS Magazine, 5-Rd, 4D00BZJ	\$ 73.99
#100-005-889	.300 Win. Mag. AICS Magazine, 5-Rd,	
	4D00NBF	101.99

ACCURATE-MAG REMINGTON 700

78.00

78.00

82.99

95.99

80.00

86.99

DETACHABLE MAGAZINE

coated mag body and self-lubricating polymer follower help ensure

smooth feeding. Available for short actions, standard long actions

(3.715"), and the extra long (3.775" and 3.850") actions . The 3.775"

and 3.850" magazines are slightly longer than the standard magnum

and fit only long actions and bottom metal that accept a longer

box, such as the Remington Police rifle in .338 Lapua, the AICS long

action stock, and the Modular Driven Technologies TAC 21 long ac-

tion chassis system. All calibers feed from the center; the .223 Rem,

6.5 Creedmoor and .308 Win magazines stagger the rounds below;

SPECS: Heat-treated steel body and base plate, Teflon coated matte

#100-012-475 .223 Rem 700 Mag, 10-Rd, 5E70C29 . . . \$ 73.99

3.050" OAL/5-Rd, 5E00LLQ

3.050" OAL/10-Rd, 5E00QEF.....

OAL/5-Rd, *5E00LQQ*.....

5E00JMF.....

3.775"/5-Rd, *5E86Q39*.....

5E00AUC.....

Rd, 5E00BZF

Rd, 5E00NFJ

3.850"/5-Rd, *5E00DWS*.....

3.850"/5-Rd, 5E00DRQ 102.99

.300 Win Mag and .338 Lapua are single-stack.

#100-026-534 6.5 Creedmoor Double-Stack Mag,

#100-026-535 6.5 Creedmoor Double-Stack Mag,

#100-026-536 .30-06 Springfield, 3.715" OAL/5-Rd,

#100-026-541 .300 Rem Ultra Mag/.375 H&H, 3.715"

#100-026-542 .300 Rem Ultra Mag/.375 H&H, 3.850"

#100-026-537 .300 Win Magnum, 3.715" OAL/3-Rd,

#100-008-956 .300 Win Mag Rem 700 Magazine,

#100-008-958 .300 Win Mag Rem 700 Magazine,

#100-026-538 .300 Win Magnum, 3.850" OAL/3-Rd,

#100-012-488 .300 Win Mag Rem 700 Magazine,

#100-026-540 .338 Lapua Mag, 3.850" OAL/3-Rd,

#100-012-489 .338 Lapua Rem 700 Magazine,

#100-008-955 .338 Lapua Rem 700 Magazine, 3.715"/5-

#100-008-957 .338 Lapua Rem 700 Magazine, 3.775"/5-

#100-008-953 .308 Winchester Mag, 5-Rd, 5E64F59...

#100-008-954 .308 Winchester Mag. 10-Rd. 5E71B09...

Fits Remington 700 Tactical

Rifles

AICS-compatible rifles and

tactical bottom metal. Teflon-

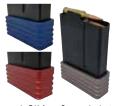
All-steel magazine fits

black. Polymer follower, matte black.

AREA 419 FIREARMS UNIVERSAL SHORT-ACTION **DETACHABLE MAGAZINE EXTENSIONS**

Provides Reliable, Common-Sense Mag-Extension Design

In examining other magazine extensions on the market, the Area 419 crew noticed that many of them were simply rectangular blocks. But look at the bottom of your magazine, and you'll see it's angled so when you attach one of these extensions. it is not parallel with the column of



cartridges in the magazine. This may work OK for +2 rounds, but you'll have feed problems with more rounds. Area 419 decided to cut the attachment rail at an angle to the pocket in the mag, meaning the column of rounds travels straight down into the extension. This takes extra time on the mill, but the result it worth it. The fluting around the sides of the extender provides an excellent grasping point for mag changes and also shaves off some weight. What They Fit: American Rifle Company (ARC) 10-rd mags; Accuracy International AICS 5- and 10-rd mags; Accurate Mag standard bolt face and SAUM/WSM magazines. They are NOT COMPATIBLE with Accuracy International AW magazines with the fixed/welded floorplate, nor with Magpul or Al polymer magazines. Expected Capacity Increases: ARC 10-Rounders: +4 or +5, depending on cartridge. AICS & Accurate Mag 5-/10-Rounders: +4 or +5, depending on cartridge. Accurate Mag WSM 3-/7-Rd mags: +3. The Area 419 Universal Short-Action Mag Extension is available in Black, Blue, Gunmetal

Gray, Raw (unimisted aturninum), and Red.	
#100-029-598 Bolt Box Mag Ext., Blk, 6Z42B75 \$4	1 5.00
#100-029-602 Bolt Box Mag Ext., Red, 6Z42M75	45.00
#100-029-599 Bolt Box Mag Ext., Blue, 6Z42M75	45.00
#100-029-600 Bolt Box Mag Extension, Gunmetal Gray,	
6Z42C75	45.00
#100-029-601 Bolt Box Mag Ext., Raw, 6Z42G75	45.00
-	

AUTO-ORDNANCE M1 CARBINE MAGAZINES

Gets That Old Veteran Back Into Shooting Condition

Straight-body, new production M1 Carbine magazine built to WWII military specs. Mag body and follower are made of steel for strength, while the heat-treated chrome-silicon wire spring ensures reliable feeding and function. A must-have accessory for any M1 carbine enthusiast.

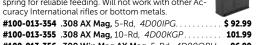
SPECS: Heat-hardened steel body and follower, matte black finish. 10-Rd - 27/8" (7.3cm) long, 17/8" wide (4.8cm), 3/4" (1.9cm) thick. 15-Rd - 315/16" (10cm) long, 17/8" wide, 3/4" thick.

#311-000-018	M1 Carbine 15-Rd Magazine, 1C30A59.	35.99
#311-000-019	M1 Carbine 10-Rd Mag, 1C29E74	34.99

ACCURACY INTERNATIONAL AX CHASSIS DETACHABLE MAGAZINES

The ONLY Magazines For Your AX-System Rifle

Factory mags fit rifles with the Accuracy International AX chassis only. All-steel mag body with matte black finish. Polymer follower and self-lubricating spring for reliable feeding. Will not work with other Accuracy International rifles or bottom metals.



order on the web

brownells.com



.22 RIMFIRE CLIP MAGAZINE

Hard-To-Find Replacements Keep These **Obsolete Rimfire Rifles Shooting**

All magazines listed duplicate factory fit and function.

SPECS: Steel, blued. Sav. magazines may fit many Stevens/ Springfield rifles and "House Brand" guns made by Savage for Sears, Wards, Western Auto, etc.

STOCK #	FITS	RDS
#533-400-567	Winchester 52/69/75	5
#533-400-516	Remington 511/513/521/Nylon 11	6
#533-400-510	Remington 511/513/521/Nylon 11	10
#533-400-355	Sav. 35/34/65/85/416/982	5
#533-400-350	Sav. 35/34/65/85/416/982	10
— Advise # —	Rem./Sav. 5&6 Shot Mag., 5H19B94	\$ 20.99
- Advise # -	Rem./Sav. 10 Shot Mag., 5H22B49	24.99
#533-400-567	Win. 52/69/75 Magazine, 5H00PTA	. \$ 18.99

AR-7 SURVIVAL RIFLE 8-ROUND MAGAZINE

Factory Original, Steel Replacement For Charter Arms, ArmaLite & Henry

Original, blued steel magazine for proper fit and reliable function in Charter Arms, ArmaLite, and current-production Henry AR-7 Survival Rifles. No need to struggle with getting an old worn or damaged mag

to work when you can get a brand-new replacement just like the one that came with your gun. Have plenty of spares on hand for backup and plinking.

SPECS: Steel, blued. Plastic follower, black. Fits AR-7 rifles manufactured by ArmaLite, Charter Arms, and Henry Repeating Arms.

#341-000-006 AR-7 Magazine, 1D29G44\$ 30.99

JOHN MASEN CO., INC. RUGER® MINI-14® **MAGAZINES**

Heavy-Gauge Body & Long-Life Spring Provide Durability & Reliable Feeding

Mini-14 magazines with heavy-duty springs for stable loading, reliable following, and a long service life. Formed, high-lubricity, black-polymer follower

helps improve feeding. 10-round capacity; nickel or black powdercoat provides corrosion resistance and lubricity. Black polymer baseplate adds stability and strength. SPECS: Fits all .223 caliber Mini-14 rifles.

#560-000-005 Nickel Mini-14 Magazine, 6E23/64..... \$ 25.99 #560-000-006 Black Mini-14 Magazine, 6E21Q24..... 24.99

BLACK DOG MACHINE RUGER® 10/22® 25 ROUND MAGAZINE

Long-Wearing Polycarbonate Body & Feed Lips That Really Work

Patterned after the popular, but now discontinued Eaton design, this fully redesigned high-capacity magazine feeds and functions better than the originals. Bodies are molded from tough 15% glass-filled polycarbonate with feed lips made from reinforced carbon plastic to keep shooting for thousands of rounds without fatigu-

ing or wearing out. Translucent, smoke-colored body allows you to visually check ammunition status at any time. SPECS: Molded glass-filled polycarbonate plastic, Smoke body, red feed

lips. Fits Ruger 10/22, .22 rimfire.

#100-004-432 10/22 25-Rd Magazine, 1B19D99......\$ 24.99

BLACK DOG MACHINE RUGER® 10/22® 50-ROUND DRUM MAGAZINE



Super-Capacity Magazine Lets You Shoot More & Reload Less

Dependable, super-capacity drum magazine lets you shoot 50-round strings of .22 LR ammunition in your 10/22 for plenty of plinking fun. No modifications to rifle needed; simply snaps into the mag well like the standard factory magazine. Tough, impact-resistant polycarbonate body and follower are self-lubricating, so they work with

the constant-force spring to deliver smooth, uniform feeding for consistent operation. Smoke-tinted translucent body enables easy visual checks of ammo status. Steel hex screws anchored into brass bushings securely hold the body together to ensure exceptional strength and rigidity, yet are easily removed for disassembly and

SPECS: Injection-molded polycarbonate, smoke. Fits Ruger 10/22, .22 LR only.

#100-005-585 50-Rd 10/22 Magazine, 1B59G39...... \$ 65.99

CHECK-MATE M14/M1A **MAGAZINES**

Standard & High-Capacity For Competition & Tactical Ops

All-steel magazines are built tough to provide dependable, reliable operation during competition and tactical ops. Features a welded magazine body, 5-Rd

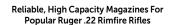


precision wound spring and steel follower to help ensure reliable feeding, plus includes a removable floorplate for easy cleaning. Models available in carbon steel with mil-spec Parkerized finish that prevents rust and corrosion or weather-resistant stainless steel. Polished stainless steel magazine includes a Teflon® coated steel follower ==

SPECS: Steel body and follower, mil-spec Parkerized finish or stainless steel body, Teflon-coated steel follower. Fits M14/M1A rifles.

#100-004-088	5-Rd Steel Magazine, 3Z2ZH49	\$ 24.99
#100-004-089	10-Rd Steel Magazine, 3Z22G09	25.99
#100-004-090	15-Rd Steel Magazine, 3Z27P93	30.99
#100-004-091	20-Rd Steel Magazine, 3Z33G99	35.99
#100-004-092	20-Rd Stainless Steel Magazine,	
	3Z29L14	31.99
#100-004-093	25-Rd Steel Magazine, 3Z33J29	36.99

BUTLER CREEK RUGER® 10/22® HOT LIPS® 25-RD MAGAZINE



Extra-tough, polymer-body magazine is selflubricating and hold 25 rounds of .22 LR ammo. Reinforced with stainless steel feed lips for optimum performance and long service life. Constant force spring provides uniform feeding and smooth loading. Two alternating, interlocking notches make it easy to "click" two or three mags together for fast reloads and increased shooting time. Fits Ruger 10/22 and 77/22, and AMT Lightning.

#120-000-060 SS Lip Magazine, Smoke, 7K22P09......\$ 25.99

FNH SCAR 16/16S/17S **FACTORY MAGAZINES**



Factory-Original Magazine For Reliability & Performance

Brand-new, factory-manufactured magazine ensure proper fit and function in your FN SCAR. Steel body withstands hard use, while low-friction polymer follower keeps the round stack feeding smoothly.

Steel floorplate is easy to remove for cleaning; 17S model has an integral polymer base that helps magazine insertion/extraction and cushions the impact if mag is dropped on a hard surface. 16/16S magazines also function in AR-15/M16 rifles.

SPECS: Steel, Black or Flat Dark Earth (FDE), matte finish. 16/16S for 56mm NATO-chambered rifles: 17S for 7.62mm NATO rifle

J.J0111111NA1O-0	Transpered files, 173 for 7.0211111 NATO files.	
#119-000-082	30-Rd SCAR16/16S Magazine, Black, 9A00BMS	\$ 29.00
#119-000-083	30-Rd SCAR 16/16S Magazine, FDE, 9A00MDG	29.00
#119-000-048	20-Rd SCAR 17S Magazine, Black, 9A00QNH	49.00
#119-000-047	20-Rd SCAR 17S Magazine, FDE, 9A00DWN	49.00
#100-011-529	10-Rd SCAR 17S Magazine, Black, 9A00MAI	49.00
#119-000-091	10-Rd SCAR 17S Magazine, FDE, 9A00CLR	49.00

FNH USA

PS90/P90 MAGAZINES

FNH are made from durable, molded polymer to hold up to hard

use and are drop-in ready for PS90 or P90 rifles. Molded-in round

count indicators and smoke-colored polymer body allows easy vi-

sual confirmation of remaining rounds. Available in 10-, 30-, 50-or

SPECS: Molded polymer, translucent, smoke, Approximately 103/4" (27.3cm)

#119-000-019 50-Rd PS90/P90 Magazine, 9A00ARA .. \$ 39.00

#119-000-021 30-Rd PS90/P90 Magazine, 9A00LCF... 39.00

#119-000-020 10-Rd PS90/P90 Magazine, 9A00CCR... 39.00

long, 2" (5cm) wide, 11/2" (3.8cm) high at feed post, 5.2 oz. (147g) weight.

Ensures The Highest

Reliability For Your

PS90 or P90 Rifle

28mm factory magazines from

Innovative, top-loading 5.7 x

sacrificing maximum cartridge overall length

HAWKINS PRECISION HUNTER M5 DBM MAGAZINES

Smooth-Feeding Mags for Your Hawkins Rifle - For Long Bullets & Maximum-Length Cartridges The answer for shooters who to want run magazines in their hunting rifles without

(COAL) in their rounds. These flush-fit magazines are designed to be used in the Hawkins Precision Hunter M5 DBM to give hunters additional magazine length for longer bullets and calibers. Their flush base plates ensure they will not snag on branches or brush, and make it easy to load and unload rifles quickly. The mag body is made from a single piece of billet aluminum. Short Action (SA) - 2.880" internal length. SA Magnum - .2.980" internal length. Long Action (LA) - 3.770" internal length; designed for beltless magnum cases may not feed optimally with belted magnums.

	F	
#100-050-301	.308 Win SA Hunter Mag, 4-Rd, 2E00FRL	\$ 117.00
#100-050-302	SA Magnum Hunter Mag , 3-Rd, 2E00NWS	117.00
#100-050-303	LA .300 PRC/.28 Nosler Hunter Mag, 3-Rd, 2E00LVQ	117.00
#100-050-304	LA . 30-06 Nat Match Hunter Mag, 3-Rd, 2E00FIH	

HOWA 1500 DETACHABLE BOX MAGAZINE

Increase Your Rifle's Capacity; Speed Up Reloads





of detachable box magazines. These mags are made of tough, lightweight, extremely durable reinforced molded hard polymer. Base plates are removable for ease of cleaning and are flared to make them easy to grasp for extracting from mag pouches or just giving you plenty of purchase for positive insertion and removal from the magwell. Available for both Short Action (SA) and Long Action (LA) rifles. MINI models fit the extra-short Howa 1500 Mini-Action.

STOCK #	FITS	CARTRIDGE	CAP	PRIC	CE
#100-023-246	MINI	.204/.222/.223/5.56	5	3B51J74	\$ 68.99
#100-023-245	MINI	.204/.222/.223/5.56	10	3B50M14	\$ 58.99
#100-023-247	MINI	6.5 Grendel/7.62x39	5	3B45G89	\$ 53.99
#100-805-082	SA	.204/.222/.223/5.56	5	3B00BSL	\$ 55.99
#100-805-090	SA	.204/.222/.223/5.56	10	3B00EZC	\$ 55.99
#100-805-083	SA	.22-250 Remington	5	3B00LXB	\$ 55.99
#100-805-091	SA	.22-250 Remington	10	3B00CDR	\$ 55.99
#100-805-086	SA	6.5 Creedmoor	5	3B00NGB	\$ 55.99
#100-805-094	SA	6.5 Creedmoor	10	3B00EUP	\$ 55.99
#100-805-084	SA	.308 Win/.243	5	3B00CRR	\$ 55.99
		Win/7mm-08			
#100-805-092	SA	.308 Win/.243	10	3B00ARR	\$ 55.99
		Win/7mm-08			
#100-805-087	LA	6.5x55 Swedish	5	3B00NXD	\$ 55.99
#100-805-095	LA	6.5x55 Swedish	10	3B00EAE	\$ 55.99
#100-805-085	LA	.30-06 Spfld/	5	3B00ISI	\$ 55.99
		.25-06/.270 Win			
#100-805-093	LA	.30-06 Spfld/	10	3B00LMN	\$ 55.99
		.25-06/.270 Win			
#100-805-088	LA	.300 Win Mag	5	3B00CGK	\$ 55.99
#100-805-089	LA	.338 Win Mag/7mm	5	3B00KVI	\$ 55.99
		Win Mag			

FNH SPR **MAGAZINES**



Factory Magazines For Your FNH Tactical Bolt Gun

Stainless steel, detachable box magazines offer rugged construction and long service life in your FNH SPR. Factory magazines ensure proper fit and function. Low-

friction polymer follower with cartridge guide enhances reliable feeding. For SPR rifles chambered in .308 Winchester.

SPECS: Stainless steel, matte black finish. 5-round capacity. Polymer fol-

#119-000-078 .308 Tactical Box Mag, 5-Rd, 9A00/BK .. \$ 49.00

SAVAGE/MOSSBERG .22 WMR MAGAZINE

Fit & Function Just Like The Factory Originals

Replacement magazines that are built to the same specifications as the original factory magazines for reliable fit and function. Fits all Savage .22 magnum rifles including 4M, 34M, 65M, and 982MDL, also Mossberg 640 series. SPECS: Steel, blued.

#341-100-122 Savage .22 WMR Mag., 1D30E39...... \$ 31.99



KALASHNIKOV USA KR-9 FACTORY MAGAZINE

Do You Want To Spend Range Time Shooting Your KR-9 or Loading Mags?

We know the answer to that! This is the factory-original 30-round magazine that is supplied with the Kalashnikov USA series of KR-9, KR-9 SBR, and KP-9 rifles and pistols chambered in 9mm Luger (9x19mm). Made of a durable, lightweight, highly reliable polymer construction, with steel reinforced feed lips.

#100-034-972 30-Rd KR9 9mm Magazine, 3C00QAH. \$ 46.00

KCIUSA M1 CARBINE **REPLICA MAGAZINES**

Reliable "Shooter" That's the Closest Thing to an Original WWII-Spec Mag

A KCI M1 Carbine magazine is the closest thing you can get to an original WWII-spec mag, a must-have for any M1 enthusiast who wants to shoot his carbine without

wearing out a valuable original mag. They're practical and reliable new-production mags - not refurbished

or NOS - with the correct period looks and impressive quality, at a very affordable price. Built with a blued, heat-treated steel body, just like the originals, with a reliable chrome silicon steel spring to support the steel follower and keep the rounds feeding reliably into your M1's chamber. The steel base plate is removable for cleaning, and the hold-open follower will lock bolt open after the last round. Compact 15-Rd model has the correct straight-wall construction and contours of the mags originally issued with the first M1s. 30-Rd is the correct "Banana Clip" style (yes, it's not really a "clip," but that's what folks call it) introduced with the select-fire M2 Carbine in 1944 but subsequently also used in M1s. Both models will fit all mil-spec and most civilian M1 Carbines. Now, you can keep your veteran M1 where it's meant to be - on the firing line - while you preserve your original mags for display.

#100-027-928	M1 Carbine Mag, 15-Rd, <i>5D10C99</i>	11.99
#100-027-929	M1 Carbine Mag. 30-Rd. 5D13199	14.99

MAGPUL REMINGTON 700 PMAG® 7.62 AC™

PMAG Quality & Reliability For Your Tactical Bolt Rifle

The PMAG 7.62 AC brings Magpul's GEN M3™ strength, durability, and reliability to your tactical Remington 700. It fits rifles chambered for .308 Winchester-based cartridges, with AICS (Accuracy International Chassis Systems) pattern bottom metal, including Magpul's Bolt Action Magazine Well for their Hunter 700 stock. Plus, you get all the PMAG features you expect: self-lubricating follower and stainless steel spring for enhanced reliability, paint pen dot matrix on bottom of body for easy identification marking, and an easy-to-remove floor plate that's slightly flared for ease in handling. 5-round model's follower can be modified by the user to increase the capacity to 6 rounds for field, competition, or combat use, where hunting regulation compliance is not required.

SPECS: Reinforced, injection-molded hard polymer, black. Accepts cartridges built on a .470" case head, including .308 Winchesters, 7.62x51mm NATO, 7mm-08 Remington, 6.5mm Creedmoor, .260 Remington, and .243 Winchester, with an overall length of up to 2.86". Not compatible with small-base cartridges such as .220 Swift, .223 Remington, .300 AAC Blackout, or short action magnums

		Traction magnanis.	
	#100-016-599	PMAG 7.62 AC, 5-Rd, 9Z33H24\$	34.99
)	#100-017-581	Magpul PMAG 7.62 AC, 10-Rd, 9Z37F04	38.99

MAGPUL CZ SCORPION EVO 3

PMAG® EV9TM

Extra Ammo Capacity, Plus Magpul

Reliability & Ruggedness

has extended PMAG® technology and reli-

ability to the popular CZ Scorpion EVO car-

bine and pistol platform - with extra capac-

ity beyond the factory 20- and 30-round

mags. Mag body and floorplate are made

of Magpul's lightweight yet extremely im-

pact-resistant reinforced molded polymer.

It was only a matter of time... Magpul

A High-Quality, All-Steel Mag for

The MDT Steel Magazine for the Tikka T3 rifle is designed to provide owners of the Tikka T3 chambered in .300 Win. Mag. with the best pos-

sible feeding system for their go-to rifle, ensuring that they don't have any hang-ups when reloading is a must. The magazines from MDT are constructed from high-quality steel and feature a Cerakote finish that contributes to the service life and corrosion resistance of the magazine. The Tikka T3 model features a 3.560-inch design that perfectly fits the long-action magazine well found on these rifles. The magazine provides a 5-round total capacity.

#100-820-037 Tikka T3 LA Chassis Mag 3.560", 5-Rd,

#100-009-039 HK G36 Magazine, 9Z25B64 \$ 26.99

MODULAR DRIVEN TECHNOLOGIES TIKKA T3 LONG ACTION MAGAZINE

MAGPUL HK G36

HK G36 MAGAZINE

Tough, Reliable Polymer Magazine For The G36

ler & Koch G36 combines a 4-way, anti-tilt follower

coupled with constant curve internal geometry to en-

sure smooth and reliable feeding. Windows on each side

let you see remaining rounds at a glance. Magazine is

easily disassembled for cleaning and maintenance.

SPECS: Black polymer. Fits HK G36 .223/5.56mm.

Rugged, 30-round polymer magazine for the Heck-

Your Finnish Rifle

KCI USA SUPER-HIGH-CAPACITY MAGAZINES

More Trigger Time, Less Downtime Filling Up Mags

KCI high-cap magazines provides maximum ammo capacity for some of the world's most popular non-AR rifles. Rugged molded polymer and, where it's needed for strength, STEEL construction. Hightensile compression springs that keep the ammo moving. Sturdy metal followers act like ball bearings - when kept propa pleasant absence of misfeeds



erly lubricated, they will ensure SKS AK-47/SKS Single-Drum Mag Single-Drum H&K MP5

or (worse) unwanted jams. Add a KCI drum mag and boost your rifles bandwidth today! Dual-Drum models have an alternating feed system that draws one round from one drum, then the next round from the other drum, and so on. This eliminates the weight imbalance that would be caused by emptying one drum completely before starting on the other. You've got a fixed center of gravity during sustained fire, and you're better able to keep the gun stable, for more accurate aiming. (Graphite lube, dust cover, black nylon carry case included.) **H&K MP5** has a curved, all-steel mag body and a chromed-steel follower to help ensure reliable feeding. It works with H&K MP5 Gen 2-pattern firearms including: the MP5k, SP89, SP5K Zenith, MKE, Omega, POF, HK Contract MP5 variants, SW5, BW5, CA94, D54, V94, clones, and other custom builds. AK-47 & SKS Single Drum - Unlike other drum magazines that you have to load one round at a time from the top, you can load these by opening the rear cover and dropping rounds in. No need to wrestle with increasinaly strong spring pressure. When you're done, give the winding key a few twists to tighten the spring, snap the mag in your rifle, and you are ready to blast away. Mag can even be stored fully loaded with no pressure on the spring. Clear polymer front plate lets you see load status. AK-74 - dual-drum model for use in Kalashnikovs chambered in Russian 5 45x39mm

#100-027-927	Heckler & Koch MP5 9mm Mag, 30-Rd, 5D34P99	\$ 36.99
#100-027-921	AK-47 7.62x39 Drum Mag, 75-Rd, 5D75F99	79.99
#100-027-932	AK-74 5.45x39 Drum Mag, 95-Rd, 5D94H99	99.99
#100-027-920	SKS 7.62x39 Drum Mag, 75-Rd, <i>5D00QIL</i>	69.99

MAGPUL AK-47 MOE® AK/AKM PMAG®

PMAG Dependability For Your Kalashnikov

Tough polymer magazine functions perfectly in your AK-47/AKM or clone chambered in 7.62x39. Mag body of impact and crush-resistant polymer construction, with constant-curve shape for smooth feeding, and self-lubricating anti-tilt follower for enhanced reliability. Ribbed gripping surfaces and front and rear texture aid magazine handling, and flared floorplate helps with disassembly and assembly for cleaning and

maintenance, yet is slim enough to fit most mag pouches. Paint pen dot matrix panels on side of mag body enable easy identification marking of each mag. Counts as three (3) compliance parts per 18 USC Sec. 922(r) requirements.

SPECS: Reinforced molded hard polymer, black.

#100-014-188	30-Rd AK-47/AKM PMAG, Ea., 9Z12D74 \$ 14.99
#100-015-749	30-Rd AK-47/AKM PMAG, 10-Pak,
	9Z00GLK
#100-018-408	10-Rd AK-47/AKM PMAG, Ea., 9Z11J69 12.99

AK-47/AKM/AK-74 GEN M3TM PMAG®.

GEN 3 PMAG Ergonomics & Reliability For Your AK Plus Internal Reinforcing For Maximum Durability

The PMAG AK/AKM GEN M3 brings Kalashnikov PMAG technology up to the same state-of-the-art as GEN M3 mags for AR-pattern rifles. This rugged yet lightweight, high-reliability mag is designed specifically for AK-pattern rifles, including the AKS, SIG556R, and similar variants. The mag body has a steel-reinforced spine and front/rear lugs for superb durability under hard use, plus Magpul's constant-curve internal

geometry for smooth movement of the round stack. Handy paint pen dot matrix panels on the lower portion of the body make it easy to ID each of your mags. Flared floorplate is easy to grab, yet is slim enough for use with standard AK mag pouches, and of course it's easy to remove for cleaning. The low-friction, anti-tilt polymer follower delivers reliable performance and the durability you expect from any magazine with the "PMAG" name. Counts as 3 U.S.sourced parts for compliance with 18 U.S.C. Sec. 922(r). Models for AK-47/AKM 7.62x39-chambered rifles and AK-74 5.45x39 rifles.



The seamless, one-piece mag body has exactly the right curve to

ensure reliable movement of the round stack to deliver its full 35

rounds without hangups. Round-status indicator windows at the 10,

20, 30 and full-up 35-round positions keep you apprised of ammo

status. Of course, there's a smooth-moving polymer anti-tilt follow-

er, plus a long-lasting stainless steel spring. Exterior ridged texturing

on the front and back gives you a secure hold for fast mag changes,

while the easy-to-remove floorplate makes cleanup go guickly af-

ter the fun at the range. There's a pen dot matrix for marking each

mag you own (you'll want plenty) for ID purposes. Like all Magpul

ь			
	#100-016-594	30-RD AK/AKM GEN M3 PMAG, Black, 9Z25A64	. \$ 26.99
	#100-018-821	20-RD AK/AKM GEN M3 PMAG, Black, 9 <i>Z</i> 11Q69	. 12.99
	#100-018-819	30-RD AK-74 GEN M3 PMAG, Black, 9 <i>Z</i> 12 <i>L</i> 74	14.99

MOSSBERG RIMFIRE MAGAZINES

Factory Magazines - Easiest Way To Ensure Reliable Feeding For Your .22 Rifle

Original factory magazines ensure reliable feeding in your Mossberg .22 LR bolt action or semi-automatic rifle. 25-round magazine has a steel body with a polymer extension, making it look like a full-sized AR-15/M16 magazine. Includes loader cap for fast and easy magazine loading. 10-round magazine has a steel body, baseplate and spring. Nylon follower helps feed

rounds smoothly. Models available for Mossberg 715T and 702 Plinkster rifles.

SPECS: 25-Round magazine - Molded polymer, black. Steel body, blued. Nylon follower. 10-Round magazine – Steel, blued. Nylon follower.

#631-000-340	715T Magazine, 25-Rd, <i>1C31J44</i>	\$ 36.99
#631-000-342	702 Plinkster, 25-Rd, 1C29M74	34.99
#631-000-343	702 Plinkster, 10-Rd, 1C24A64	28.99



order on the web

MODULAR DRIVEN TECHNOLOGIES -CHASSIS SYSTEM BOX MAGAZINES



The RIGHT Mags To Use in Your MDT

Chassis Rifle

These are the "factory" mags for MDT bolt action chassis systems - and they also work in AICS-style bot-

tom metal and chassis systems. These magazines are designed with a unique Double Stack to Single Feed (DSSF) transition design for reduced overall height compared to the industry standard. Polymer models are lightweight, yet tough with a high-quality tempered steel spring. Steel mags have a polymer follower and a Black (Blk) Nitride or Flat Dark Earth (FDE) Cerakote

Elite finish. SA = short action; LA = long action. .223 also accepts .300 AAC Blackout. .308 also accepts 6.5 Creedmoor, .243 Win, .260 Rem, and .300 WSM. BP = has binder plate. NPB = no binder plate. Mag Extender adds +2 rounds to MDT (Accurate-Mag AICS-pattern, too) 3.050" length metal magazines.

SPECS: Maximum cartridge OAL: .223 - 2.550"; .308 - 2.800"

#100-014-687	Polymer SA .223 Mag 2.550", 10-Rd,	÷
100-049-075	6EOOKRP	79.95
##100-046-0/5	Steel SA 6mm BR Mag, 10-Rd/FDE,	/9.93
100-001-017	6E00IHK	89.95
100-048-074	Polymer SA .308 Mag, 3-Rd/Blk, 6E00LFF	34.95
	Polymer SA .308 Mag, 10-Rd/Blk, 6E00MVG	39.95
	$\textbf{Polymer SA .308 Mag,} \ 10\text{-Rd/FDE}, \ \textit{6E00JLJ}. \ .$	39.95
	Polymer/Steel SA .308 Mag, 10-Rd,/Black, 6E00QIH	49.95
	Steel SA .308 Mag w/BP, 5-Rd/Blk, 6E00DPB	67.95
100-061-614	Steel SA .308 Mag w/BP, 5-Rd/FDE, 6E00LPJ	67.95
100-061-616	Steel SA .308 Mag NBP, 5-Rd/FDE, 6E00DND	67.95
#100-035-218	Steel SA .308 Mag w/BP, 10-Rd/Blk, 6E00HIQ	69.95
100-061-613	Steel SA .308 Mag w/BP, 10-Rd/FDE, 6E00DBS.	69.95
#100-035-220	Steel SA .308 Mag NBP, 10-Rd/Blk, 6E00FYN	69.95
100-061-615	Steel SA .308 Mag NBP, 10-Rd/FDE, 6E00GXP.	69.95
#100-035-219	Steel SA .308 Mag w/BP, 12-Rd/Blk, 6E00NQL	79.95
100-061-618	Steel SA .308 Mag w/BP, 12-Rd/FDE, 6E00JMN	79.95
#100-035-221	Steel SA .308 Mag NBP, 12-Rd/Blk, 6E00CJG	79.95
	Steel SA .308 Mag NBP, 12-Rd/FDE, 6E00HFF	79.95
	Steel SA .300 WSM/6.5 PRC Mag, 7-Rd/ Black, 6E00BTQ	79.95
100-061-629	Steel SA .300 WSM/6.5 PRC Mag, 7-Rd/FDE, 6E00KNK	79.95
	Steel LA .30-06 Sprfld (3.560") Mag, 5-Rd/FDE, <i>6E00DDB</i>	79.95
	Steel LA .30-06 Sprfld (3.715") Mag, 5-Rd/Black, <i>6E00GXC</i>	79.95
	Steel LA .30-06 Sprfld (3.715") Mag, 5-Rd/FDE, <i>6E00CZK</i>	79.95
	Steel LA .300 PRC (3.850") Mag, 5-Rd/Black, <i>6E00CTI.</i>	89.95
	Steel LA .300 PRC (3.850") Mag, 5-Rd/FDE, 6E00HBH	89.95
100-061-622	Steel LA .300 Win Mag (3.560") Mag, 5-Rd/FDE, <i>6E00NMH</i>	79.95

MOUNTAIN TACTICAL TIKKA T3/T3X GEN2 BILLET MAGAZINES



Precision Built for Maximum Reliability & **Durability from Your Centerfire Tikka**

Since the Tikka T3 and T3x were released. Tikka shooters have complained

about the plastic factory magazines that come with the rifle. Other companies have released metal magazines, but at prices that were prohibitive for most Tikka owners. Mountain Tactical's affordable billet aluminum magazines were so successful, they took what they learned and designed this Gen2 version that's even better than the original. The mag body is machined from a single billet of 6061 T6 aluminum and hardcoat anodized for a lifetime of service. The follower is machined from Delrin, a self-lubricating thermo-polymer typically reserved for precision applications requiring high lubricity while retaining superior solvent and chemical resistance. Going cheap on the magazine spring would have been pointless, so a custom 17-7 PH stainless steel spring is used. 17-7 PH is an amazing material used by the aerospace industry when intricate parts require low distortion over time and temperature changes. It also has phenomenal corrosion resistance and retains its mechanical properties under substantial stress. Simply put, the folks at Mountain Tactical believe they have produced the finest Tikka T3/ T3x magazines available

agazcs ava.	
#100-061-469	T3/T3x G2 Billet Mag , Long Action/3-Rd, 4N66Z99 \$70.00
#100-061-471	T3/T3x G2 Billet Mag, .223 Short Act/4-Rd, <i>6766N99</i> 70.00



PRO MAG DRUM MAGAZINES

More Capacity = Enjoy More Trigger Time Between Mag Changes

Having more trigger time behind your favorite rifle is never a bad thing - who wants to lose valuable range time stopping to fill magazines? Pro Mag solves



less steel.	ver that tops a spring made non-near treated stain
#100-061-244	9mm CZ Scorpion 50-Rd Drum Magazine , Black, <i>4D101B99</i> \$ 106.99
#100-061-248	.22 LR Marlin 795 30-Rd Drum Magazine, Smoke, 7G42N99
#100-061-255	.308 Win Springfield M14/M1A 50-Rd Drum Magazine, Black, 6F122Z99 128.99

reinforced with carbon steel that's overmolded with the polymer

to aid lubricity. The drum is completed with an injection-molded

magazine follower that tops a spring made from heat-treated stain-

		_
100-061-620	Steel LA .300 Win Mag (3.850") Mag, 5-Rd/FDE, 6E00PQP	.95
100-061-624	Steel LA .338 Lapua (3.715") Mag, 5-Rd/FDE, 6E00ARP	.95
100-061-621	Steel LA .338 Lapua (3.850") Mag, 5-Rd/FDE, 6E00PCE	.95
100-061-625	Steel LA .338 Lapua (4.050") Mag, 5-Rd/ Black, <i>6E00HUQ</i>	.95
100-061-626	Steel LA .338 Lapua (4.050") Mag, 5-Rd/ FDE, <i>6E00ICM</i>	.95
100 049 077	Man Extender for CTEEL Mana 6500UDD 14	٥E

PRO MAG AK-47/RUGER® MINITHIRTY® **30-ROUND STEEL MAGAZINES**



High-Capacity 7.62 x 39 Mags For Competition & Tactical Ops

High-quality steel magazines are overbuilt to help ensure dependable operation during competition or tactical operations. Both feature a TIG-welded, heat-treated steel body, precision wound spring, and polymer follower for consistent feeding, plus a removable steel floorplate for easy cleaning.

SPECS: Steel body, blued; polymer follower.

#687-000-051	30-Rd AK-47 Mag,	7H30B59 \$	35.99
#687-000-050	30-Rd Mini Thirty M	lag, 7H30M59	35.99



PRO MAG GSG-5 22-ROUND MAGAZINE

Replacement .22 LR Magazine Built To High-Performance Standards

High-capacity replacement for factory GSG-5 .22 LR magazine features a lightweight, yet rugged onepiece polymer body for added firepower and reliability. Precision-wound spring and polymer follower help ensure smooth feeding. Includes assist button for retracting the follower with your thumb for easy loading, plus handy viewing slot for checking your round count. SPECS: Reinforced, injection-molded polymer body and follower, black. Heat-treated, chrome-silicon wire spring.

Fits GSG-5, GSG-522 Carbine, and GSG-5P pistol chambered in .22 LR.

#687-000-030 22-Rd GSG-5 Magazine, 7H20E39......\$ 23.99

PRO MAG HIGH-CAPACITY MAGAZINES

Reliable, Easy Loading, U.S.-Made Mags for Two Popular Rifles

Self-lubricating, polycarbonate follower with precision-wound, heat-treated, chrome silicon spring ensures reliable feeding you can count on for defensive maneuvers and tactical competitions. Removable base plate allows easy disassembly for cleaning. Ruger® Mini-14®



ing for a sure grip. SPECS: Polycarbonate follower, chrome silicon steel spring. Ruger Mini-14 - Steel, polished blue body. .223/5.56mm available in 20- and 30-round capacities. 6.8mm SPC available in 10- and 20-round capacities. AK-47 - Polymer, matte black body. 30-round. Models for rifles chambered in 7.62 x 39mm or .223/5.56mm NATO.

body for less weight, with molded-in waffle-pattern exterior textur-

#687-000-019	Ruger Mini-14 .223/5.56 Mag., 20-Rd, 7H22E09
#687-000-020	Ruger Mini-14 .223/5.56 Mag., 30-Rd, 7H23G79
#687-000-068	Ruger Mini-14 6.8mm SPC Mag., 20-Rd, 7H22K94
#687-000-032	AK-47 5.56mm Mag., 30 Rd, 7H12D74 14.99

PRO MAG M14/M1A **20-ROUND MAGAZINE**

Rugged, All Steel Body For Competition & Tactical Use

High capacity, steel magazine is built to withstand extreme abuse and still provide trouble-free, reliable operation. High-strength, welded magazine body includes steel follower and precision wound spring for smooth, repeatable feeding. Removable floorplate allows easy cleaning. SPECS: Steel body and follower, black, matte finish. 20-round capacity.

#687-000-023 M14/M1A 20-Round Mag, 7H20P39 \$ 23.99



PRO MAG ENFIELD NO. 4 MK I **10-ROUND MAGAZINE**

High-Quality Blued Steel Replacement

High-quality replacement for a worn, damaged, or just plain "tired" magazine that no longer feeds correctly on a WWII-era Enfield No. 4 still in

its original .303 British chambering. If you have an old rifle sidelined by feeding problems, a new mag can be a fast, easy way to get it back into service. These heavy-duty mags deliver a full 10-rounds and are constructed of heat-treated sheet steel, with a deep, gloss blued finish, so they'll look good and last a lifetime of hard use. Steel floorplate removes for cleaning; steel follower.

SPECS: Steel, blued. Fits British No. 4 Mk I rifle chambered in .303 British #687-000-056 Enfield No. 4 Mk I Magazine, 7H23L79 . . \$ 27.99

PRO MAG AK-74 **30-ROUND POLYMER MAGAZINE**

High-Capacity, Rugged Construction, Lightweight



Lightweight, reinforced polymer magazine with self-lubricating polymer follower provides reliable, consistent feeding in your AK-74 pattern 5.45 x 39mm rifle. Waffle pattern ridges on sides make mag easy to grasp during quick mag changes. Removable polymer base plate allows full disassembly and cleaning. SPECS: Reinforced injection-molded polymer, matte black. Steel spring. Fits AK-74 pattern 5.45 x 39mm caliber rifles, including WASR-2. Tantal, and SLR-105.

REMINGTON 522 10-ROUND MAGAZINE

Durable, All Steel Body For Reliable Feeding

Reliable, aftermarket 10-round magazine features a high strength steel body for long service life. Self-lubricating, polymer follower helps ensure consistent feeding; built-in thumb pad allows spring compression for easy loading. Witness slot and round count marks provide quick verification of remaining round count. Hard polymer floorplate removes easily for cleaning

SPECS: Steel body, black, matte finish with polymer follower and floorplate. Fits Remington 522.22 LR.

#341-000-001 10-Rd Rem 522 Magazine, 1D40P49... \$ 44.99

GUARANTEED. FOREVER.® **SINCE 1939**



#100-061-623 Steel LA .300 Win Mag (3.715") Mag, 5-Rd/





STOCK #	MODEL	FITS	CAP	PRICE
#780-001-311 🔘	BX-25	10/22°,77/22°, SR-22° Rifle, 22	25-Rd	8G28P99 \$ 30.99
		Charger™		
#780-001-360 🔘	BX-25 X2	10/22°.77/22°, SR-22° Rifle, 22	50- Rd	8G51I99 \$ 54.99
		Charger™		
#780-001-369 🔘	BX-15	10/22°, 77/22°, SR-22° Rifle & American, .22 LR	15-Rd	8G25B99 \$ 28.99
#780-002-122 🔘	BX-1	10/22, .22, Black	10-Rd	8G20D99 \$ 22.99
	BX-1-LH	10/22° LEFT- Handed	10-Rd	8G18J99 \$ 20.99
#780-000-107	90041	10/22°, 77/22°, SR-22° & Ameri- can, .22 LR	5-Rd	8G19M99 \$ 21.99
#780-001-476	90689	American - all calibers	4-Rd	8G30E99 \$ 32.99
#780-001-482	90694	AR-556 MPR & other mfr's AR-15s in .350 Legend	5-Rd	8G21L99 \$ 22.99
#780-001-481	90695	AR-556 MPR & other mfr's AR-15s in .350 Legend	10-Rd	8G17E99 \$ 18.99
#780-002-514	MAG-5	Mini-14°, .223	5-Rd	8G27E99 \$ 28.99
#780-002-762	MAG-762	Mini-Thirty®, 7.62	5-Rd	8G26A99 \$ 27.99
#780-002-410	JX-1	77/17°, .17 Mach 2	10-Rd	8G22M99 \$ 23.99
#780-002-406 ©	JHX-1	77/22°, .22 Hornet	6-Rd	8G31Q99 \$ 33.99
#780-000-782	MAG-9644	96/44, .44 Mag	4-Rd	8G33F99 \$ 35.99
	J22705	77/44°, .44 Mag.	4-Rd	8G32A99 \$ 34.99
#780-001-367 🔘	90440	American .223 SA	5-Rd	8G32D99 \$ 34.99

RUGER® MINI-14®/MINITHIRTY® 20- & 30-ROUND MAGAZINES

Genuine Factory Magazine For Long-Lasting Performance

Genuine Ruger, high quality magazines for optimal performance and long-lasting reliability. Spot welded all-steel body, self-lubricating nylon follower, and tempered steel spring give reliable feeding and extra-long service life. SPECS: Chrome moly steel, blued, finish. Mini-14 fits .223 caliber Mini-14 and Mini-14 Ranch Rifle. Mini Thirty fits 7.62 x 39mm caliber Mini Thirty.

#780-002-515 (Mini-14 20-Rd Magazine, 8G39D99 . . \$ 43.99 #780-002-516 (Mini-14 30-Rd Magazine, 8G46K99 ... #780-001-263 Mini-Thirty 20-Rd Mag, 8G34L99.....



SPRINGFIELD ARMORY M14/M1A MAGAZINE

Rigid, Steel Magazine For Hunting Or Tactical Use

High-strength, steel magazine body won't crack, chip or collapse under the toughest conditions. Precision wound spring with steel follower ensures smooth, consistent feeding. Removable, floorplate makes disassembly easy for cleaning. 5 round capacity allows flush with receiver bottom.

SPECS: Steel, Parkerized body; steel follower. 5-round capacity. #817-501-900 M14/M1A 5-Rd Mag, 7A36F79..... \$ 45.99

TANK'S RIFLE SHOP M1 GARAND CLIPS

Quality Replacements For The Hard-To-Find Originals

Reproduction spring steel clip is a direct replacement for the original M1 Garand "en bloc" clip. Available in the original 8-round capacity or a 5-round

model for hunting in areas with magazine capacity restrictions. Durable Parkerized finish resists corrosion and looks like the original. SPECS: Spring steel, Parkerized, matte black

#901-000-005 M1 Garand Clip, 8-Rd, 1K2Q99...... \$ 3.99 #901-000-004 M1 Garand Clip, 5-Rd, 1K6E74...... 8.99

REMINGTON 788 MAGAZINES



Quality Aftermarket Magazines For Reliable Feeding

Precision-made, high-quality steel magazines are built to original factory specifications to help ensure dependable

operation in the field or at the range. Spring-loaded finger latch drops the magazine free for fast loading and unloading. Steel follower and tempered steel spring provide smooth feeding without

SPECS: Steel, matte black finish. Holds 3-rounds. Fits Remington 788. .308 Win. accepts .243. .308. and 7mm-08.

#341-000-004 6mm Rem. Magazine, 1D00FVN...... \$ 33.99 #341-000-005 .308 Win. Magazine, 1D36E09...... 37.99

TRIPLE-K REMINGTON 740/742/750/7400 **10-ROUND MAGAZINES**



More Rounds Than Factory Magazine All-Steel Body Gives Rigidity

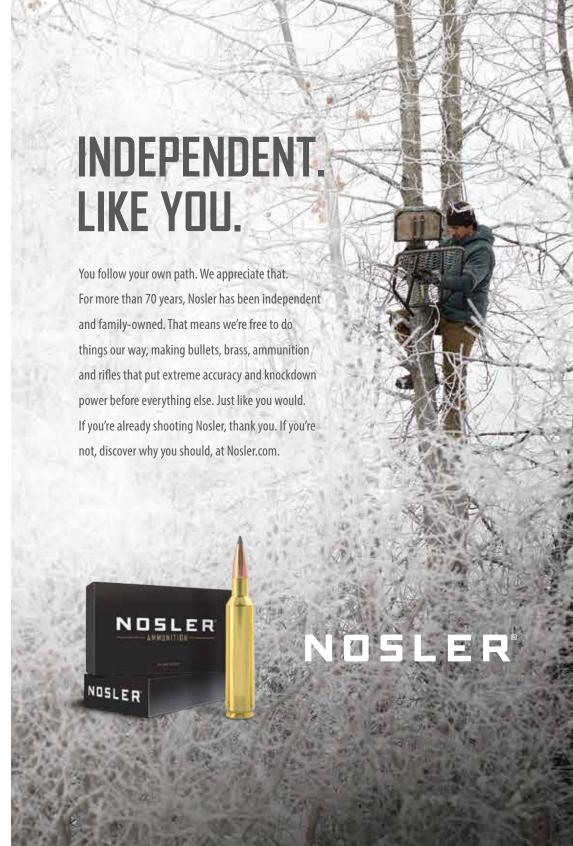
Durable high-capacity magazine provides a long service life and holds ten rounds for fewer reloads when shooting your Remington 740, 742, 750, or 7400. Folding, leaf spring and nylon follower

ensure reliable feeding. Available in .30-06 and .308. SPECS: Steel, blued. Approximately 31/2" (9cm) wide, 37/16" (8.7cm) high, 1" (2.54cm) thick. Fits Remington 740, 742, 750 & 7400.

#486-000-002 Rem 740/742/750/7400 .30-06 Mag., 6H28J89..... #486-000-003 Rem 740/742/750/7400 .308 Mag.,

6H27I00.....

Orders: 800-741-0015



TRIPLEK RUGER® MINI-14® 10-ROUND MAGAZINE

Steel Body & Nylon Follower For

and extra-long service life. Fixed-bottom magazine with shock-absorbing, nylon floorplate and black epoxy coating that resists scuffs, abrasion, and corrosion.





30-RD POLYMER MAGAZINE

Superb Durability & Reliability for Your Kalashnikov

The sealed, one-piece magazine body is built to last from a proprietary reinforced polymer. A low-friction self-cleaning polymer follower keeps the round stack moving, while the rugged stainlesssteel latch cage ensures positive loading that won't give way when you need it the most. The unique



waffle and tread design on the exterior distinguishes the US Palm magazine and provides a solid grip for the shooter during loading and unloading while providing rigid reinforcement. Fits all doublestack AK-47 pattern rifles and pistols in 7.62x39mm.

#100-039-674	30-Rd Polymer AK-47/AKM Magazine,	
	Black, 4C19L94\$	20.99
#100-039-675	30-Rd Polymer AK-47/AKM Magazine,	
_	Flat Dk Earth, 4C19P94	20.99
@w100-041-544	30-Rd AK-47 Mag, Clear Body/Black	
	Accents, 4D14Z99	15.95
ew100-041-543	30-Rd AK-47 Mag, Clear Body/FDE Accents, <i>3C14Y99</i>	15.95



WISNER WINCHESTER 88/100 MAGAZINES

OEM Quality Gives Flawless Performance

Take those Winchester lever action and semi-auto rifles hunting again with these replacement magazines made on the original, factory tooling. Features solid, heavy-wall, steel bodies, die cast follower and long-wearing tempered spring.

SPECS: Steel, blue. 4-round capacity, .308 and .243 Win. #895-100-088 308 Winchester 88 Mag, 5H57H59...\$ 71.99 #895-100-100 **308** Winchester 100 Mag, 5H56J94.. 66.99

WISNER SAVAGE 340 REPLACEMENT BOX MAGAZINE

Made On The Original Factory Tooling

Keep shooting that Savage Model 340 with these factory-style magazines; made on the original factory tooling. Bodies and springs are made from long-wearing, tempered steel for durability and strength.



SPECS: Steel, blued, Heat treated, Fits Savage 340 only, Installation may require minor fitting.

#895-340-030	30-30 Win Magazine	, 5H32J29	\$ 37.99
#895-341-222	.222 Rem Magazine,	5H37H39	43.99
#895-341-223	.223 Rem Magazine,	5H32A29	37.99



ZENITH FIREARMS Z5/H&K MP5 MAGAZINE

Factory Mags for the Zenith Z5 & H&K MP5 Originals

These are OEM magazines for the Zenith Z5 clone of the H&K MP5, as well as excellent replacement mags for your Heckler & Koch original. Constructed using original-manufacturer technical data, by the heirs of expertise imparted by H&K itself. Steel construction with a tough matte black finish. These are the exact magazines that Zenith Firearms includes with each of its 9mm guns, and they'll func-

tion flawlessly in your Zenith, Heckler & Koch, Dakota Tactical, PTR, and POF 9mm roller-delayed blowback firearms.

#100-034-426 (Z5/MP5 9mm Magazine, 30-Rd, 2B00PHG\$ 56.99

SCORE HIGH BENCHREST FOLLOWER

Straight-In, Single-Cartridge Loading For Bolt Actions

Perfectly positions a single round in line with the chamber. Ideal for accuracy testing, sil-

houette, target and varmint shooting. No gunsmithing; fits on top of the factory follower.

SPECS: Machined aluminum. Remington 700 SA is 2.1" (5.5cm) long x .695" (1.8cm) wide, .8 oz. (22g) wt. Other models will vary slightly.

STOCK#	FITS	MODEL
#804-100-701	Seven, 700, 722, 600, small bolt face	Rem. 700 SA
#804-100-702	Seven, 700, 722, 600, 660 short case,	Rem. 700 MA
	.308 bolt face	
#804-100-703	700, 721, Long case, 308 and H&H Mag	Rem. 700 LA
	bolt face	
— Advise # —	Benchrest Follower, 4K10F19	\$ 11.99

WILD WEST GUNS MARLIN ALUMINUM MAGAZINE FOLLOWER



Durable Aluminum Replacement For Factory Lever Action Followers

Machined aluminum makes this a perfect replacement for the ABS plastic factory part. Features durable, lightweight aluminum construction and an easy-to-spot red color.

SPECS: Aluminum, anodized, red. Models for Marlin 1895 (.45-70) and 1894 (.41, .44, .45LC, .450), Marlin 1894 (.44) also fits Marlin 336 (.30-30, .375. .356. .307. .444).

#981-000-009	1H30E00	
#981-000-012	Aluminum Mag Follower, 1894 (.44), 1H30F00	

KRUNCH PRODUCTS MAG SLICK

Keeps Magazines Clean & Working

Aerosol, dry lubricant, improves magazine function and feeding. Protects against corrosion, repels dirt. Dries in seconds, safe for all metal and plastic mags. SPECS: Aerosol. 6 oz. (170 a) wt. **#474-000-001** Mag Slick, 4G7G17.....\$8.99



WISNER MAGNUM LENGTH FOLLOWER

Solves Feeding Problems

No machining necessary to use

this extra-long follower when converting many commercial and military, standard-length actions to accept .375 H&H magnumlength cartridges. Solves most last-round feeding problems encountered with long-cartridge conversions. Ready-to-use with magazine spring retaining cut on bottom.

SPECS: Hardened steel, in-the-white. 3.38" (8.6cm) long. Use with .375 H&H length cartridges up to 3.375" O.A.L.

#724-101-375 Mag Length Follower, 5H00FIS...... \$ 40.99

.22 MAGAZINE TUBE KITS

The Parts You Need To



For most of the older .22's that no longer have a factory replacement magazine tube, these 3 kits provide the parts needed to custom-make a magazine to fit. All tube blanks have a rolled crimp on one end only.

SPECS: Brass tube, steel follower and spring.

KIT NO. 1 - .350" O.D. tube. 171/2" (44.4cm) long. 231/2" (59.6cm) spring, with follower, plug, and cross pin. For some Winchesters, both older and new, plus many others.

#084-027-001 No. 1 Magazine Tube Kit, 9K16Q79 \$ 20.99

KIT NO. 2 - .350" O.D. tube, 223/8" (56.8cm) long. 32" (81.2cm) spring with follower, plug and cross pin. For some Marlins, Remingtons, Stevens and others.

#084-027-002 No. 2 Magazine Tube Kit, 9K18K74... \$ 24.99

KIT NO. 3 - Undersized .343" O.D. 1715/16" long, centerless ground, brass tube with 24" spring, follower and long cap for Savage 29A tubes as well as some earlier Savage/Stevens.

#084-027-003 🔘 No. 3 Mag. Tube Kit,	9K22l39 \$ 27.99
BRASS MAGAZINE TUBES ONLY350'	O.D. Brass tube, 24" long,
rimped on one end Pak of 3	•

#084-027-324 Brass Tubes, 3-pak, 4H29H44 \$ 30.99 UNIVERSAL MAGAZINE SPRINGS - 32" spring is long enough to fit most .22 rimfire, tube magazines. Cut to length.

#084-028-032	.22 Tube Spring, each, 4H3K74 \$ 4.99	
#084-028-332	.22 Tube Spring, 3-pak, 4H8L24 10.99	

BROWNELLS

Rebuild An Old Tube



#084-089-100 #084-089-200 Stev Vis Ltd

SPECS: Steel. Caps are blued, followers left natural.

	0101. 110 210		******
#084-089-512	Rem. 512	#084-089-102	Kits 1 & 2
#084-089-552	R 522/572		
— Advise # —	Follower Refill.	4H11K24	\$ 14.99

STOCK #

BROWNELLS .22 MAGAZINE TUBE

FOLLOWER & END CAP KIT

Brownells .22 Magazine Kits No. 1 and No. 2 found elsewhere in

#084-089-000 Follower/End Cap Kit, 4H27L74 \$ 36.99

FOLLOWER REFILL PAKS

Followers Plus

Two Cap Styles

follower styles plus

two tube cap styles: fit

or adapt to most .22's.

Refills are paks of 2 per

item. Follower Refill

Pak for Kits 1 & 2 fits

FITS

Win 200

One each of six

- Advise # - End Cap Refill, 4H8D99..... 11.99 **END CAP REFILL PAKS**

STOCK #	SIZE	STOCK#	SIZE
#084-089-937	Std (15/16" long)	#084-089-938	Ov'size (13/8" long)
— Advise # —	End Cap Refill, 4	1H7A55	\$ 10.99

.22 RIMFIRE MAGAZINE TUBES

Top-Quality Replacement Tubes Made To Manufacturer's Specs

catalog.

STOCK #



Replacement inside tubes complete with spring, plug, follower and retainer pin, assembled and ready for your customer's rifle. These are top-quality tubes, U.S. made to original factory specifications from the same material (brass or steel) as the gun's original

SPECS: Length and diameter vary with specific gun.

STOCK #	FITS	PRICE	
#709-022-008	Win. 9422	9K20C79 \$ 25.99	
#709-022-003	Marlin 39A	9K19F99 \$ 24.99	
#709-022-004	Rem 12	9K31L99 \$ 39.99	

REDMAN WINCHESTER 1866/1873/1892/1894 **MAGAZINE TUBE**



Crisp, new replacecement for the often-dinged, tough- to-fix (and even harder to find) magazine tubes on most older Winchester and Marlin levers with Winchester dimensions. Seamless tube (originals were seamed) restores proper functioning and good looks; simplifies future repairs, too, Gunsmith fitting required.

SPECS: Blued steel. 26" (66.0cm) long x approx. .645 (16.3mm) O.D. Fits Winchester 1894 in .25-53, .32 Spec., .30-30, .32-40, .38-55; Win. 1866; Win. 1873.38-40 & .44-40; Win 1892.38-40 & .44-40; Marlin 1893 & 1894.

#770-200-645	.645 Magazine Tube,	7G28M79	\$ 35.99

WOLFF M14/M1A MAGAZINE SPRING



Extra Power Improves Reliability

Replace those old, tired, GI springs to improve function. 5% extra power assures reliable feeding in all conditions. Drop-in replacement fits 20-round magazine.

#969-000-065 M1A Mag. Spring, 3-pak, 9F20G24..... \$ 26.99

BROWNELLS 98 MAUSER MAGAZINE SPRING

10% Extra Power For Reliable Feeding

Don't mess with worn out or questionable surplus springs. Newly manufactured to original military specs from premium grade, tempered, steel. 10% extra power assures reliable feeding with all calibers and conversions. Minor fitting may be required.

SPECS: Spring steel, tempered, blue. Sold individually.

#080-665-098 98 Mauser Mag. Spring, 8K24L79...... \$ 30.99

BROWNELLS LEVER ACTION MAGAZINE SPRING

Improves Tube Magazine Feeding

Approximately 20% extra power over the factory spring for smoother, more reliable feeding. Longer than factory spring; cut to fit most magazine tubes. In addition, 38-.40 will also fit many .30/30 and .32 Special rifles. 44-40

will also fit many heavy .45 cal. rifles, including .45-70 and .45-90. SPECS: Tempered spring. 40' (110cm) long. Fits Winchester 1866, 1873, 1892, 1894; Marlin 1893, 1894, 336.

#969-000-143	.38-40 Mag Spring,	9F3P78\$	5.09
#969-000-142	44-40 Mag Spring.	9F4F12	5.09

WOLFF SEMI-AUTO RIFLE EXTRA POWER MAGAZINE SPRINGS

High-Quality Replacement Springs For High-Capacity Magazines

Drop-in replacements for factory magazine springs are 5% strongers to guarantee reliable feeding every time. Precision wound and tempered from high-grade music wire for long-lasting performance and reliability. May fit many after-market magazines as well. M1 Carbine fits 15-round magazines. AK-47 fits 7.62mm, 30-round magazines. ■

SPECS: Steel. heat treated and tempered.

#969-602-720	15-Rd M1 Carb. Mag. Springs, 3-pak,
	9F13Q49
#969-000-168	AK-47 Mag. Spring, 3-pak, <i>9F19Q49</i> 25.99





Boosts Factory Magazine Capacity By 5 Rounds

Easy to install bumper increases factory magazine capacity to 15 rounds. Made of durable Zytel, these bumpers extend the length of the floor plate for an enhanced grip without adding extra bulk. Increased surface area of the bumper also makes magazine seating easier. NOTE: Increases mag capacity. Please check with your state and local regulations for restrictions on ownership of high-capacity magazines. Sold 2 per pak.

#100-015-444 Wingman +5 Mag Bumper, 2-Pak, 1G21H84 .. \$ 22.99

WYATT'S OUTDOOR EXTENDED MAGAZINE BOX

Extra Length For Ultra Mag & .404-Based Cartridges

Precision stamped, stainless steel magazine box has .110" additional length

to provide the required clearance for extra long rounds. Extended box and Long Window box have plenty of room for the popular. 300 and .338 Ultra Mag and other calibers based on the .404 Jeffery case. Extra-long feed lips give reliable feeding with .284 Win. cases. Long and Short Window boxes have a triangular window that provides extra room for case shoulder; holds three rounds of these large diameter cases. Remington fits 700 ADL and BDL, requires minor modification to stock, receiver and bolt stop. M-70 fits Winchester Model 70; increases magazine length from 3.4* to 3.82*. Requires machining receiver and altering bolt stop and ejector.

SPECS: Stainless steel. Capacity: ADL - 3 rounds, BDL - 2 rounds. Extended - 3.91* (9.62cm) long. Long Window Box 3.91* long. Fits Remington 700 long action. Short Window Box 3.06* (7.6cm) long. Fits Remington 700 short action. M-70 3.82* (9.7cm) long, fits Winchester Model 70 long action. Capacity three rounds.

actions capacity	anderounds.	
#100-000-002	700 Extended Box, 1K28D89	\$ 33.99
#100-000-147	700 Short Window Box, 1K28H89	33.99
#100-000-148	700 Long Window Box, 1K28C89	33.99
#100-000-568	M-70 Extended Box, 1K28F04	32.99

HOWA 1500 DETACHABLE MAGAZINE FLOORPLATE



Easy Way To Amp Up the Firepower & Versatility of Your Howa Rifle

Designed as an assist for target shooters and varmint hunters. Howa's bottom "metal" includes an integral triggerguard and magwell that lets you use detachable box mags in your Howa 1500 rifle. You can reload your bolt gun much faster AND increase its magazine capacity. Of lightweight yet super-strong reinforced polymer, the triggerguard/floorplate is a drop-in replacement for the factory bottom metal that works in conjunction with Howa's own detachable polymer 5- and 10-round magazines (sold separately elsewhere in this catalog and on Brownells.com). Easy to reach release lever on front of the triggerguard lets you drop the mag with one swipe of the hand. A great enhancement to the versatility any rifle built on the Howa 1500 action. Long action (LA) and short action (SA) models available. SPECS: Reinforced molded hard polymer, black. Triggerguard and floorplate only, magazine not included. Fits Howa 1500, Weatherby Vanguard, Mossberg 1500, Smith & Wesson 1500 rifles; the required magazine will depend on the rifle's chambering. .405" dia. action screw head holes

#100-805-096	Howa 1500 SA Triggerguard/Floorplate,
	3B00JPB
#100-805-097	Howa 1500 LA Triggerguard/Floorplate.

BROWNELLS MARLIN LEVER ACTION QUICK TAKEDOWN SCREW

For Quick Lever Removal & Installation

Oversized, steel takedown screw allows easy lever removal for a thorough cleaning, plus makes quick work when swapping standard levers for large loop levers for cowboy action shooting. Large diameter, knurled head provides a non-slip grasp during installation and removal. Replaces the original, factory lever screw without alteration.

SPECS: Steel, blued, matte finish. 12-28 NF male thread. Fits Marlin 336, 1894, 1895, 30AS, and 30AW lever action rifles.

#080-000-559	Quick Takedown Screw,	8K17J24	\$ 22.99
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BADGER ORDNANCE REMINGTON 700/MODEL 7 DBM DETACHABLE MAGAZINE

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DBM Enhanced

BOTTOM METAL

Gives Your Rifle The Convenience Of A Detachable Box Magazine

Badger's replacement triggerguard/bottom metal assemby enables you to upgrade your rifle to a detachable box magazine for super-quick mag changes. Machined from aircraft-grade aluminum, these heavy-duty assemblies include grade 5 TORX® screws and pre-made beding pillars for exact fit and function. The long, paddle style magazine release is positioned in front of the trigger guard for easy manipulation. Assembly is hardcoat anodized for



SPECS: 7075 T6 aluminum, hardcoat anodized, matte black with steel magazine, black oxide finish. 7 ½" (19.1cm) long, 2 ½" (6.3cm) high, 1 ½" (2.9cm) wide. M5 - Fits Remington 700 short action. M7 - Fits Remington Model 7 rifle. May require qunsmith fitting.

STOCK #	FITS	MODEL	MAGAZINE	PRI	CE
W100-042-755	Rem 700 SA (.223)	M5 DBM	10-Rd MDT Mag	3K00NIL	\$ 321.99
#093-000-055	Rem 700 SA	M5 DBM	5-Rd	3K00GCP	\$ 365.99
MEW 100-042-750	Rem 700 SA	M5 DBM	Not Incl.	3K00QAJ	\$ 291.99
NEW 100-042-748	Rem 700 SA	M5 DBM	5-Rd	3K00CSM	\$ 348.99
		Enhanced			
100-042-749	Rem 700 SA	M5 DBM	Not Incl.	ЗКООЈЕН	\$ 291.99
		Enhanced			
100-042-756	Rem 700 LA	M5 DBM	5-Rd	3K00DIB	\$ 334.99
NEW100-042-751	Rem 700 LA Win	M5 DBM	5-Rd	3КООКВМ	\$ 352.99
NEW 100-042-752	Rem 700 LA Win	M5 DBM	Not Incl.	3K00BWF	\$ 301.99
NEW 100-042-753	Rem 700 LA Lapua	M5 DBM	5-Rd	3K00GGE	\$ 352.99
NEW100-042-754	Rem 700 LA Lapua	M5 DBM	Not Incl.	3K00CHE	\$ 301.99
#093-000-061	Rem Model 7 SA	M7 DBM	10-Rd	3K00CFR	\$ 390.99
	(.223)				

BADGER ORDNANCE REMINGTON 700 TACTICAL TRIGGERGUARD/FLOORPLATE



Solid Steel For Rough Duty Use

Heavy duty, steel replacement for the aluminum

factory part. Gives additional strength and durability to tactical use rifles. Oberndorf-type floorplate latch holds secure yet provides rapid unloading of loaded magazine. Front and rear tangs are thicker for additional clamping power; allows contouring to match stock perfectly. Requires minor inletting. Socket head screws included. SPECS: Steel, in-the-white. 8.3 oz. (235 g) weight. Fits BDL stocks.

#093-306-020 700 Short Tact. Floorplate, 3K00MHP. . \$ 357.99 #093-306-030 700 Large Tact. Floorplate, 3K00DLS . . 362.99

NEW

HAWKINS PRECISION REMINGTON 700 DETACHABLE MAGAZINE BOTTOM METAL

An Elegant Upgrade to Quick-Change Box Magazine Configuration for Your Remington Bolt Gun

Hawkins Precision detachable magazine bottom metal for the Remington 700 platform (and clones) is designed specifically for the precision shooter who needs the option to quickly reload his rifle via a detachable box magazine. Each unit is precision-machined from a single billet of aluminum. Available in several different configurations, both short action (SA) and long action (LA), to serve a variety of shooters' needs. M5 model fits M5 stock inlets and uses AICS



magazines (sold separately). It includes a barricade stop in front of the magazine well, and has a drafted magazine port. Hawkins's unique cantilever spring release WILL NOT open under recoil and dump your mag. Includes action screw and bedding pillars. With a nod to classic Mauser rifles of the past, the **Oberndorf** model is lightweight (only 2.5 oz. for short action) and extremely popular for lightweight, long range hunting rifle builds. Cantilever spring release ensures the floorplate will not open under the heavy recoil of large magnum-caliber rifles. Includes action screws and follower. M5 **Oberndorf** model offers the sleek, low-profile lines and light weight of the Oberndorf model with two important differences: it fits a standard M5 stock inlet and it is designed for Wyatt extended-length box magazines. It has a reversible and adjustable mag/floorplate catch, and the thicker floorplate provides less spring pressure and added reliability when loading three Ultra Mag cartridges. Includes action screws and follower. Make sure your rifle's action is cut for a Wyatt's Outdoors Extended Box (contact the manufacturer if you're not sure). Hunter DBM model is designed for shooters who want a flush mounted bottom metal that will accept flush-fit magazines. The sleek magazine release is adjustable AND all but impossible to actuate accidentally, nor will it open up under heavy recoil. Designed to fit stocks with an M5 inlet. Comes with pillars and action screws. Uses Hawkins Flush Hunter Magazines; short action also accepts AICS mags. Long Action requires gunsmithing to fit factory-length Remington 700 actions and Zermatt Origins to accommodate the magazine COAL. (LA will not work with CIP length AICS, MDT, or Accurate magazines.) SA weighs 2.8 oz.; LA, 3.4 oz.

STOCK #	FITS	MODEL	PRICE
#100-050-298	Rem 700 SA	M5 DBM	2E151I00 \$ 171.00
#100-050-293	Rem 700 SA	Oberndorf	2E137I00 \$ 167.00
#100-050-295	Rem 700 SA	M5 Oberndorf	2E00JYQ \$ 180.00
#100-050-300	Rem 700 SA	Hunter DBM	2E151L00 \$ 171.00
#100-050-297	Rem 700 LA CIP+	M5 DBM	2E151L00 \$ 171.00
#100-050-296	Rem 700 LA .300	M5 DBM	2E151J00 \$ 171.00
	Win Mag		
#100-050-292	Rem 700 LA	Oberndorf	2E137P00 \$ 167.00
#100-050-294	Rem 700 LA	M5 Oberndorf	2E00IRE \$ 180.00
#100-050-299	Rem 700 LA	Hunter DBM	2E151F00 \$ 171.00

FORSTER M-98 TRIGGERGUARD LOCK SCREWS



Fills The Unsightly Hole On Military Bottom Metal

Relief cut allows removal of triggerguard screw without removing the lock screw.

SPECS: Steel, blue, polished finish. Head Dia. - .273" (6.8mm). Shaft Length - .190" (4.8mm). Front Screw - 90° relief. Rear Screw - 60° head relief. Set of (6) front and (6) rear.

#319-414-398 Front/Rear Lock Screw Set, 9A20D24... \$ 26.99

order on the web

brownells.com

BROWNELLS. PAGE 187

Orders: 800-741-0015

H-S PRECISION REMINGTON 700 **DETACHABLE MAGAZINE CONVERSION**



For Fast, Easy Reloads; No-Gunsmithing Installation On Your 700

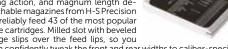
Easy-to-install system replaces your favorite Remington 700 BDL's factory bottom metal to give it all the convenience of a detachable box magazine. Spring-loaded finger latch inside the triggerguard releases the magazine to drop free for speedy reloads. Guide slot and large rear catch assist in proper magazine retention, while positive-locking springs on bottom and sides of the floorplate help keep the mag secure. All-steel Mag /8-rd Mag construction with a tough, selflubricating Teflon® finish that re-

sists scratches and wear. Polymer boot on magazine bottom helps protect the mag from impact, aids insertion and removal for quick mag changes, and gives the underside of the rifle a clean, finished look. Feed lip tool (sold below) lets you adapt these magazines for use with a wide variety of cartridges. Please Note: This new design is not interchangeable with old-style H-S Precision bottom metal and magazines that do not have the polymer boot.

SPECS: Stainless steel, matte black finish with Teflon® coating. Approx. 9.3 oz.(265 g) wt. Fits H-S Precision 2000 and Remington 700 BDL short (SA) and long (LA) actions. Will fit Rem 700 ADL with modifications to stock. May require gunsmith fitting. Conversion kit includes bottom metal and magazine. Regular magazine capacity - 4 rounds with standard calibers, 3 rounds with magnum calibers. Extended magazine capcity - 10 rounds with standard calibers, 8 with belted magnums.

#393-000-031	SA/.308 Magazine Conversion w/4-Rd Mag, 3C00MPA	\$ 377.99
#393-000-037	SA/.308 Magazine Conversion w/10-rd Mag, 3C00HXN	399.99
#393-000-033	LA Belted Magnum Conversion w/3-Rd Mag, 3C00PUG	349.99
#393-000-034	SA/.308 Box Mag, 4-Rd, <i>3C00IXA</i>	99.99
#393-000-035	SA/.308 Box Magazine, 10-Rd,	
	3C00ITC	144.99
#393-000-041	LA/.300 Win Box Magazine, 3-Rd, 3C00PAE	99.99

MAGAZINE FEED LIP TOOL - Easily adapts .22-250 and .308 short action. long action, and magnum length detachable magazines from H-S Precision to reliably feed 43 of the most popular rifle cartridges. Milled slot with beveled edge slips over the feed lips, so you



can confidently tweak the front and rear widths to caliber-specific dimensions listed on the tool. Provides adjustment for most commercial cartridges from .22-250 to .458 Win Mag.

SPECS: Aluminum, natural finish. 3" (7.6 cm) long, 1 13/16" (4.6 cm) wide, 3/8" (9.5 mm) thick. Designed for use with both new and old-style H-S Precision detachable magazines for Remington 700 only.

#393-000-015 Magazine Feed Lip Tool, 3C25F89 \$ 40.99



LEGACY SPORTS INTERNATIONAL **HOWA 1500 & REMINGTON 700** AMMO BOOST DETACHABLE MAGAZINE CONVERSION KITS



Boosts Mag Capacity AND Gives You the Convenience of Ultra-Fast Reloads

The Ammo Boost Detachable Magazine Drop-In Kit for the Howa 1500 rifle platform contains everything you need to boost your 1500's magazine capacity to 5 or

10 rounds. It also gives you the speed and convenience of a detachable box magazine for super-fast reloads. Each kit consists of (1) the magazine itself and (2) a drop-in bottom metal assembly that replaces your rifle's triggerguard, hinged floorplate, and the surrounding frame. All components are constructed of reinforced, injection-molded, impact-resistant polymer. This super-tough polymer keeps weight and your out-of-pocket cost down. Installation is fast and simple: Just remove the factory floorplate assembly and install the Legacy parts. Save the factory part in case you ever want to return the rifle to its original configuration. Kits are available in both 5-Rd and 10-Rd capacities for long-action (LA) and short-action (SA) Howa 1500 rifles chambered in a variety of popular cartridges. They will also fit Interarms 1500, Mossberg 1500, Smith & Wesson 1500, and Weatherby Vanguard rifles (cat out of the bag: these rifles are all built on Howa 1500 actions!). There's just no need to buy a whole new rifle when you can increase the versatility and magazine capacity of the Howa 1500 you already own with an Ammo Boost kit!

STOCK #	FITS	CALIBER	ACTION	CAP	PRICE
#100-038-466	Howa 1500	.223 Rem/.204 Ruger	SA	5	3B00LRN \$ 68.99
#100-038-455	Howa 1500	.223 Rem/.204 Ruger	SA	10	3B00FQQ \$ 68.99
#100-038-464	Howa 1500	.22-250 Rem	SA	5	3B00BYL \$ 68.99
#100-038-458	Howa 1500	6.5 Creedmoor	SA	5	3B00NVB \$ 68.99
#100-038-461	Howa 1500	6.5 Creedmoor	SA	10	3B00CKR \$ 68.99
#100-038-457	Howa 1500	6.5x55 Swedish	LA	5	3B00CFK \$ 68.99
#100-038-456	Howa 1500	6.5x55 Swedish	LA	10	3B00GBE \$ 68.99
#100-038-460	Howa 1500	.308 Win/.243 Win/7mm-08	SA	5	3B00FVQ \$ 68.99
#100-038-459	Howa 1500	.308 Win/.243 Win/7mm-08	SA	10	3B00KYR \$ 68.99
#100-038-462	Howa 1500	.30-06/.25-06/.270 Win	LA	5	3B00FZB \$ 68.99
#100-038-463	Howa 1500	.30-06/.25-06/.270 Win	LA	10	3B00AFA \$ 68.99
#100-038-465	Howa 1500	.300 Win Mag	LA	5	3B00KTR \$ 68.99
#100-038-454	Howa 1500	.338 Win Mag/7mm	LA	5	3B00QNH \$ 68.99
		Rem Mag			

REMINGTON 700 KITS - Same concept as the Howa 1500 kits - for the Remington 700 BDL. Contains everything you need to boost your 700's magazine capacity AND get the speed and convenience of a detachable box magazine for ultra-fast reloads.

ACTION CAD

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CALIBED

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310CK#	FIIS	CALIBER	ACTION	CAP	PRICE
#100-038-445	Rem 700	.22-250 Rem	SA	5	3B00IIG \$ 68.99
#100-038-453	Rem 700	.22-250 Rem	SA	10	3B00DIS \$ 78.99
#100-038-447	Rem 700	.223 Rem/.204 Ruger	SA	5	3B00CUP \$ 68.99
#100-038-446	Rem 700	.223 Rem/.204 Ruger	SA	10	3B00JJN \$ 78.99
#100-038-442	Rem 700	.300 Win Mag	LA	5	3B00MXA \$ 78.99
#100-038-450	Rem 700	.30-06/.25-06/.270 Win	LA	5	3B00HJH \$ 78.99
#100-038-449	Rem 700	.30-06/.25-06/.270 Win	LA	10	3B00HSS \$ 78.99
#100-034-959	Rem 700	.308 Win/.243	SA	5	3B00AEE \$ 78.99
		Win/7mm-08			
#100-038-451	Rem 700	.308 Win/.243	SA	10	3B00QBJ \$ 78.99
		Win/7mm-08			
#100-038-441	Rem 700	.338 Win Mag/7mm	LA	5	3B00AMP \$ 78.99
		Rem Mag			
#100-038-448	Rem 700	6.5 Creedmoor	SA	5	3B00NBN \$ 68.99
#100-038-452	Rem 700	6.5 Creedmoor	SA	10	3B00MVE \$ 78.99
#100-038-444	Rem 700	6.5x55 Swedish	LA	5	3B00IGK \$ 78.99
#100-038-443	Rem 700	6.5x55 Swedish	LA	10	3B00FXB \$ 78.99

MAGPUL REMINGTON 700 HUNTER 700 BOLT ACTION MAGAZINE NEW WELL



Gives Your Hunter-Stocked 700 The Convenience Of A Detachable Magazine

One-piece triggerguard/magazine well easily snaps into your 700's Magpul Hunter Stock to convert it to the convenience of a detachable box magazine. Eliminates the need for custom inletting or further modification. Large triggerquard opening accommodates most factory and aftermarket curved triggers, and provides enough room to easily operate the trigger with gloves. Low-profile, ambidextrous magazine release lever lets you drop the mag with one fingertip - and without changing the position of the shooting hand. Comes with one Magpul PMAG 5 7.62 AC magazine, and accepts any AICS-pattern short action magazine.

SPECS: Reinforced, injection-molded hard polymer, black. Fits short ac-

#100-016-665 W Hunter 700 Magazine Well, 3K61H19 . \$ 67.99

MOUNTAIN TACTICAL TIKKA T1X ENHANCED BOTTOM METAL

Drop-In Upgrade Adds Rigidity To the Action & a Larger Magwell Opening for FAST Mag Changes

Despite its relatively short time on the scene, the Tikka T1x has been an overwhelming success in the rimfire shooting community. But like all factory guns - even very good ones - there

are spots where it can be upgraded, including the rather skimpy plastic triggerguard and bottom "metal" Mountain Tactical offers a solution with their machined 6061 T6 aluminum assembly because..... metal makes way better bottom metal than plastic. Aside from being a lot more rigid, it has a larger magazine well opening to speed up magazine changes. And MT's unit gives the action screws something unyielding to torque down against, while the triggerguard is strong enough to support the rifle if you want to place your palm under it for a standing unsupported shot. More good news: it's a quick, drop-in conversion, and NO modifications need be made to the stock or rifle. Matte black hardcoat anodized finish

#100-061-494 T1x Bottom Metal, 3M118G99......\$ 125.00

FORSTER SLOTTED HEAD TRIGGERGUARD SCREWS



Machine Turned Tool Steel For Maximum Strength & Service

SPECS: Blued steel. Length varies.

STOCK #	FITS	PRIC	Έ
#319-414-098	Mauser non-locking, pair	9A00KAG	\$ 6.99
#319-414-171	Enfield straightened guard, pair	9A6L39	\$ 7.99
#319-414-306	Springfield Long Rear Tang Screw, pair	9A6L39	\$ 7.99
#319-414-270	Sako (Set of 2)	9A6K39	\$ 7.99
#710 A1A 070	Slatted Cuand Sanoura Win 70	act of 7	

#319-414-070 Slotted Guard Screws, Win. 70, set of 3,

#319-414-998 Slotted Guard Screws, Mauser locking, set of 4, 9A11L89.....



MOUNTAIN TACTICAL TIKKA T3/T3X & T3X CTR **GEN 2 BOTTOM METAL UPGRADE**

Adds Strength To Rifle, Provides Larger Triggerguard Opening; Models for Converting to AICS Magazines



Pulling design cues from classic American bolt action rifles. Mountain Tactical's Tikka bottom metal is a great upgrade to any T3 or T3x - especially since it's actually metal. It eliminates another piece of plastic on the rifle that is prone to flexing, which causes some of Tikka's magazines to get stuck in the magwell. The Gen2 design is an

update on MT's earlier T3/T3x bottom metal with an enlarged triggerguard that makes it safe to shoot the rifle with gloves on. The triggerguard is also wider than the factory 'guard to better protect the trigger and prevent accidentally discharging the rifle. The edges have also been rounded to eliminate sharpness that can cause discomfort for the shooter. Machined from billet 6061 T6 aluminum, with a nice, matte black, hardcoat anodized finish. Magazine catch and bolt stop are hardened stainless steel. NO gunsmithing necessary to install.

STANDARD GEN 2 - Fits all models of Tikka T3/T3x, EXCEPT the latest generation of CTR, which uses the TRG22 magazine system.

#100-061-483 T3/T3x Gen 2 Bottom Metal, 2L142Y99 \$ 150.00

CTR SHORT ACTION AICS - The Tikka CTR has proven a very popular rifle, except.... the factory magazines are expensive! MT's drop-in bottom metal converts your CTR to accept readily available, industry-standard AICS and



AICS-clone magazines. It fits the OEM factory inlet, so any aftermarket stock inlet for the CTR will accept this bottom metal, so it also enables conversion of any Tikka T3/T3x rifle to accept AICS magazines IF you change it to a CTR stock. MT's assembly has a beveled magazine well that'll make mag changes fast and effortless. This magwell also allows for positive engagement with the action when the mag catch is secure, and it lets the magazine fall free from the rifle when the mag catch is pressed. The ergonomic mag catch has no sharp edges that could snag on clothing or gear. A barricade stop machined onto the front of the magazine well creates a secure point to hold the rifle steady without compromising the reliability of feeding the next round into the chamber. Note 1: An existing T3 or T3x stock can be modified to accept this bottom metal; a competent gunsmith can easily take care of the job. Note 2: On Magpul PMAG AC and AICS .223 polymer magazines, a small amount of material outside the feed lips must be removed for proper fit.

#100-061-484 T3/T3x CTR Short-Action AICS Bottom Metal, 8S189Z99..... \$ 200.00

LONG ACTION AICS - This is a boon for handloaders who prefer to load maximum-length cartridges (or use extra-long bullets) because it enables you to use AICS-type magazines in your T3/T3x. Standard COAL for long



action AICS magazines is 3.60". Use only SAAMI-length AICS-style magazines with an external length of no more than 3.715". Compatible with AICS, Accurate Mag, Magpul PMAG AC magazines. Note: Once a rifle is modified beyond the scope of its original design, additional work may be necessary for reliable function. Professional gunsmith installation and fitting is recommended.

#100-061-485 T3/T3x Long Action AICS Bottom Metal, 3W189Z99.....\$200.00

SERIOUS ABOUT FIREARMS SINCE 1939

Items SUNNY HILL REMINGTON 700 **BOTTOM METAL**

Steel Bottom Metal Gives Long Service Life

Machined steel bottom metal drops into Reminaton 700 rifles

to replace factory original and gives long service life. Requires minimal inletting. Hinged floorplate design features push button release outside the bow for easy access. Uses the factory BDL magazine box, spring and follower. Available for short (SA) or long actions (LA) in Blued carbon steel or natural stainless steel (SS). Includes instructions and precision shim washers for final fitting. **Drop** depth requires a Safari stock. Uses factory ADL magazine boxes.

#100-015-324	Rem 700 SA Bottom Metal, Blued, 8D161Q99	\$ 179.99
#100-015-326	Rem 700 SA Bottom Metal, SS, 8D161B99	179.99
#100-015-325	Rem 700 LA Bottom Metal, Blued, 8D161C99	179.99
#100-015-327	Rem 700 LA Bottom Metal, SS, 8D161F99	179.99
MEW 100-053-792	Rem 700 SA Custom Bottom Metal, 8D345E71	403.00
MEW 100-053-794	Rem 700 SA Custom Bottom Metal, SS, 8D394E29	460.00
NEW 100-053-789	Rem 700 LA Custom Bottom Metal, Std, 8D345Q71	403.00
NEW 100-053-795	Rem 700 LA Custom Bottom Metal, DROP, 8D417G14	487.00
NEW 100-053-791	Rem 700 LA Custom Bottom Metal, SS, 8D394F29	460.00
MEW 100-053-796	Rem 700 LA Custom Bottom Metal, DROP/SS, 8D480G00	560.00
NEW 100-053-793	Rem 700 SA Mil/Tac Bottom Metal, Black, 8D345C71	403.00
MEW 100-053-790	Rem 700 LA Mil/Tac Bottom Metal, Black, 8D345E71	403.00

BAT MACHINE REMINGTON 700 ADL ALUMINUM TRIGGERGUARD



Lightweight; High-Polish Finish Improves Appearance

Beautifully machined with a highly polished finish to look better and last longer than the original fac-

Silver replaces the bead-blasted, factory part. Drop-in fit on Remington 700 ADL and other rifles with a blind magazine. SPECS: Aluminum, anodized, black or silver, high-polish finish. 33/8" (8.6cm) long. 5/8" (15mm) wide.

#805-000-001	Black 700 Triggerguard,	9D39J74 \$ 52.99
#100-005-216	Silver 700 Triggerguard,	9D47L24 62.99

BROWNELLS LONG BLANK SCREW

Turn Your Own Custom **Triggerguard Screws**

Oversize head with 5/32" hex socket and longer length for

oversize stocks. .250" diameter shaft can be threaded to fit most holt actions

SPECS: Steel, blue. 21/4" (5.7cm) long. .250" (6.3mm) dia. shaft, .425" (10.7mm) diameter head. 5/32" hex size. Sold 20 per pak.

#080-012-020 Long Blank Screw, 20-Pak, 8K6Q99 \$ 7.99

SUNNY HILL BOTTOM METAL/ TRIGGERGUARDS

Upgrades for Rifles That Are Popular Platforms for **Custom Rifles**

Similar to the Sunny Hill bottom metal we have long offered for the Reminaton 700 platform. Mauser 98 available as standard or drop depth. Made of mild steel.



Each model is for a different caliber. Has an integral box magazine. **Springfield 1903** - Standard depth made from mild steel. It requires a custom stock. This bottom metal uses an integral box magazine. Weatherby Mark V Standard Long Action (LA) - Comes as 9 Lug or 6 Lug. Both options come as carbon steel (CS) in the white or stainless steel (SS). All models use factory mag box. Winchester Model 70 available in several makeups, for different calibers. Check make and model for your correct application. Long action (LA) and short action (SA) available in standard and drop depths. Some bottom metals are carbon steel (CS) in-the-white, while others are stainless steel (SS) or aluminum. Pre-'64 Standard and H&H actions use an integral box magazine. Post-'64 series use factory magazine box.

8D448A57.....\$ **524.00**

#100-053-784 Mauser 98 Bottom Metal, Std .30-06,

#100-053-785	Mauser 98 Bottom Metal, Std .300 Win Mag, 8D448P57	524.00
#100-053-786	Mauser 98 Bottom Metal, DROP .300 Win Mag, 8D500L00	583.00
#100-053-787	Mauser 98 Bottom Metal, DROP .375 H&H, <i>8D500M00</i>	583.00
#100-053-788	Mauser Swedish/Mexican Bottom Metal, Std 7x57mm, 8D448K57	524.00
#100-053-815	Springfield 1903 Bottom Metal, Steel, 8D448N57	524.00
#100-053-813	Weatherby Mk V LA Bottom Metal, Std 6-Lug+CS in-the-White, 8D394C29	460.00
#100-053-814	Weatherby Mk V LA Bottom Metal, Std 6-Lug+SS, 8D417F14	487.00
#100-053-811	Weatherby Mk V LA Bottom Metal, Std 9-Lug+CS in-the-White, <i>8D394E29</i>	460.00
#100-053-812	Weatherby Mk V LA Bottom Metal, Std 9-Lug+SS, <i>8D417E14</i>	487.00
#100-053-804	Winchester 70 SA Bottom Metal, Std CS, 8D394H29.	460.00
#100-053-806	Winchester 70 SA Bottom Metal, Std SS, 8D417K14	487.00
#100-053-805	Winchester 70 SA Bottom Metal, Std Aluminum, 8D394L29	460.00
#100-053-801	Winchester 70 LA Bottom Metal, Std CS, 8D394E29	460.00
#100-053-803	Winchester 70 LA Bottom Metal, Std SS, 8D417A14	487.00
#100-053-802	Winchester 70 LA Bottom Metal, Std Aluminum, 8D394I29	460.00
#100-053-797	Winchester 70 LA Bottom Metal, Std .30-06/.300 Win Mag, 8D448L57	524.00
#100-053-798		583.00
#100-053-807	Winchester 70 LA Bottom Metal, DROP Magnum+CS, 8D417G14	487.00
#100-053-808	Winchester 70 LA Bottom Metal, DROP Magnum+SS, 8D480B00	560.00
#100-053-809	Winchester 70 LA Bottom Metal, DROP Long Magnum+CS, 8D417K14	487.00
#100-053-810	Winchester 70 LA Bottom Metal, DROP Long Magnum+SS, 8D480M00	560.00
#100-053-799	Winchester 70 LA Bottom Metal, Std .375 H&H Mag, 8D448E57	524.00
#100-053-800	Winchester 70 LA Bottom Metal, DROP .375 H&H Mag, 8D500P00	583.00
	-	

BROWNELLS LONG TRIGGERGUARD SCREWS

Don't Get Caught Short When **Bedding Rifle Actions In Aftermarket Stocks**

Precision-turned, heat-treated screws provide extra reach when bedding Remington and



Savage rifle actions in synthetic or wood stocks with thicker, crosssectional depth. Approximately .250" longer than the factory screws for greater flexibility in bedding depth. Action screw kits are available with the standard, slotted head to match the factory screws or with Allen head sockets that allow repeatable torque settings on match or target rifles.

SPECS: Steel, blue, Slotted Head - 1/4"-28 x 1.3", 1/4"-28 x 1.9", 8-36 x 1.8" Allen Head -1/4"-28 x 1.7", 1/4"-28 x 2.2" or 8-36 x 2.2". Kits include the correct screws for the model listed.

STOCK #	FITS	HEAD	PRICE
#084-271-000	Rem. 700 ADL/BDL	Slotted	4H7B99 \$ 9.99
#084-272-700	Rem. 700 ADL	Allen	4H11P99 \$ 15.99
#084-272-701	Rem. 700 BDL	Allen	4H8A24 \$ 10.99
#084-272-707	Rem. 7	Allen	4H7H49 \$ 9.99

NICKEL-PLATED REM 700 TRIGGERGUARD SCREWS - Nickel plated screws blend visually with Remington 700 stainless steel actions. Approximately .250" longer than the factory screws for greater flexibility when bedding in synthetic or wood stocks with thick, cross-sectional depth. Allen head sockets allow repeatable torque settings on match or target rifles.

SPECS: Steel, nickel plated. Kit includes: 1/4"-28 x 1.7" and 1/4"-28 x 2.2" or 8-36 x 2.2" Kits for Reminaton 700 ADL and BDL

	Nickel-Plated Long Screw Kit ADL, 4H10Q49\$13.99	
#084-272-704	Nickel-Plated Long Screw Kit BDL, 4H6/74 8.99	

SPECS: Stainless steel, natural finish. Includes: (1) front guard screw, 15/16" (3.3cm) long; (1) center guard screw, 15/8" (4.1cm) long; (1) rear guard screw, 113/16" (1.7cm) long. Fits Winchester Model 70 triggerguards. #661-000-057 Model 70 Triggerguard Screw Set,

POWER CUSTOM AK-47 RECOIL BUFFER

1F18E69.....

N.E.C.G. WIN M70

TRIGGERGUARD SCREW SET

steel, Allen head screws that allow you to apply maximum torque

without slipping and damaging the screw head or the stock. Set in-

cludes three standard-length screws, plus 5/32" Allen wrench. May re-

quire minor alteration to screw heads to fit custom bottom metal.

Stainless Steel Allen Head Screws

For Maximum Torque

triggerguard screws with these stainless

Replace worn or damaged factory



Reduces Bolt & Receiver Wear; Less Felt Recoil

Polymer buffer fits on the bolt spring to reduce bolt slap, felt recoil, and overall wear and tear. Provides a cushion that prevents the bolt from making contact with the receiver to reduce wear on both components. Installs easily over rear of spring assembly; no permanent modifications to rifle required. Good for at least 5,000 firing cycles

SPECS: Polymer, black. 1/2" (1.3cm) long, 15/16" (2.4cm) wide, 11/4" (3. 2cm) high. Fits all models of AK-47, Mak-90, Galil, and Valmet.

#713-000-099 AK-47 Recoil Buffer, 3A11H19 \$ 13.99

GALAZAN WINCHESTER REPLACEMENT RIFLE **SCREW SETS**

Action Screws For Vintage Guns

//otion-objection of findings during
\$\frac{\\$5110}{2}\$ - Winchester 90/06. Six action screws. Matte blue. ■ #344-200-110 #\$110 Screw Kit, <i>4D19N19</i> \$23.99
<u>\$130</u> - Win. 94 (pre-'64). Eighteen action screws. Matte blue. 344-200-130 \$130 Screw Kit, 4D41/64 \$48.99
\$\frac{\\$5150}{\}\$ - Winchester Model 92. Nine action screws. Matte blue. ■ #344-200-150 #\$150 Screw Kit, 4D19L54\$ 22.99
\$160 - Winchester Model 70. Three action screws, one forend screw. Matte blue. ■ #344-200-160 #\$160 Screw Kit, 4D15B31\$17.99

VOLQUARTSEN RUGER® 10/22® SOCKET HEAD TAKEDOWN SCREW

Dresses Up Your 10/22, Attractive & Secure

Replacement for factory screw eliminates those unsightly stripped and burred screw slots. Allows faster and easier stock removal, and adds a unique custom touch to your 10/22. No modifications to stock or receiver. SPECS: Hardened steel, black, matte finish. Fits 10/22 and 10/22 Magnum. #930-000-026 10/22 Socket Head Takedown Screw,

3Z5A99 \$ 7.99 - 3 or More - 10//22 Socket Head Takedown Screw, per each, 3Z4E00 \$ 4.28

POWER CUSTOM MARLIN CAMP CARBINE RECOIL BUFFER

Restores Reliability & Helps Reduce Felt Recoil

Drop-in replacement for a worn or broken recoil buffer keeps your 9mm or .45 ACP Camp Carbine cycling smoothly and reliably. Helps reduce felt recoil. Rugged molded polymer will last for at least 5.000 rounds. Easy installation with included instructions. SPECS: Molded polymer, blue. Fits Marlin Camp Carbine chambered in 9mm and 45 ACP

#713-000-111 Marlin Camp Buffer, 3A11/19 \$ 13.99

ALG DEFENSE AK-47/74 HIGH-ENERGY MAINSPRING



More Oomph Than Standard Spring for Consistent, Reliable Ignition

Delivering 25% more power than a standard AK mainspring, ALG's uprated mainspring gives

consistent, positive, first-strike ignition, even on the hard primers of military ammo. Reduces lock time, too. This is a high-grade chrome silicon single-wire spring fabricated per ASTM A401 specifications that fits ALL AK-47 and AKM variants, regardless of country of manufacture. If your AK is having problems with reliability of ignition, this might be a simple, fast, inexpensive fix.

SPECS: Chrome silicon steel. Fits all AK platforms.

#100-018-972 AK High-Energy Main Spring, 8Z9N89 . \$ 10.99

order on the web

brownells.com



BROWNELLS M1/M14/M1A **PRO-SPRING KITS**



"Guaranteed Superior"

M1-900 GARAND - Fits all models of M1 Garand rifle. Kit contains one each: extra-power recoil spring, extra-power hammer spring, ejector spring, and extractor spring.

#080-665-900 M1-900, 8K23Q24.....\$30.99

M14-945 M14/M1A - Fits all models of the M14 and M1A rifles. Kit contains one each: extra-power recoil spring, extra-power hammer spring, ejector spring, and extractor spring.

#080-665-945 M14-945, 8K23P24 \$ 30.99

FULTON ARMORY M1 GARAND OPERATING ROD SPRING

Ensures Reliable Feeding & Extraction

Brings back reliable extraction and feeding cycles to a Garand that has a worn-out or kinked spring. Made to original USGI specifications, and perfect for putting the "spring" back into an old rifle. Keep a spare on hand as a backup.

SPECS: Tempered spring steel, natural finish.

BROWNELLS MARLIN LEVER ACTION SPRING KIT



Smoothes Trigger Pull & Speeds Cycle **Time For Higher Cowboy Action Scores**

High-quality, reduced power springs give the Cowboy Action shooter the advantages of a light, crisp trigger pull whiler-

educing the effort required to cycle the lever assembly. Reduced power hammer spring replaces the heavy factory spring for improved trigger pull. Light, lever latch spring reduces latch pressure and friction for fast, easy cycling and quick follow-up shots. SPECS: Steel, natural finish. Hammer Spring - 11/4* (3.8cm) long. Latch Spring - 15/16* (2.1cm) long. Fits Marlin 39A/444/94/95/336 Series rifles.

#080-000-192 Lever Action Spring Kit, 8K7F49 \$ 9.99

FULTON ARMORY M1 GARAND HEAVY-DUTY CLIP LATCH SPRING

Helps Prevent Premature Clip & Ammo Eiection

Heavy-duty clip latch spring replaces a worn or bent spring in M1 Garand rifles and helps prevent premature clip or ammo ejection. Ready to install. SPECS: Spring steel, natural finish.

#100-005-287 Clip Latch Spring, 3K6P74 \$ 8.99



MOUNTAIN TACTICAL

TIKKA TRIGGER SPRING

BILLLIE

Easy, Inexpensive Way To Improve the Trigger Pull on Your Tikka

Simple drop-in spring upgrade will provide a consistent 12 to 24 oz. trigger pull, while maintaining the factory trigger's safety. The MT crew was reverse engineering the Tikka trigger assembly in hopes of developing an aftermarket trigger that exceeded the factory trigger's crisp, clean break. They realized that the only necessary upgrade was a lighter, more consistent trigger spring. This is a distinctly lighter-weight spring than the factory spring, and it really smooths up the trigger pull. Not such a big money-maker for them, but a great, inexpensive improvement for Tikka owners! After installation be sure to perform a drop test to ensure the trigger will not accidentally release and fire the rifle when bumped. Zinc-plated for corrosion resistance

#100-061-491 Tikka Trigger Spring, 1K09D99......\$ 10.00

PALO VERDE GUNWORKS ROSSI MODEL 92 **ACTION SPRING KIT**

Premium Quality Springs For Action Fine-Tuning



you fine-tune the action of your Rossi 92. Mainspring tension can be set at five different levels by using the included nylon bushings and spacers. Bushings and spacers also help maintain mainspring alignment, plus reduce drag and friction. Kit comes with two ejector springs, of different strengths, for use on small or large caliber rifles. Springs have closed, ground ends for a flush fit. Color coded parts and the illustrated instructions make installing springs simple and easy.

SPECS: Steel springs, zinc coated. Fits Rossi Model 92 in .38//.357, .45 LC, .44-40, and .44 Magnum, Includes mainspring, carrier stop spring, friction stud spring, two ejector springs, instructions, 4 nylon bushings, 3 spacers, and illustrated instructions.

#100-014-510 Rossi '92 Spring Kit, 7B28G04..... \$ 32.99

PALO VERDE GUNWORKS MARLIN LEVER ACTION SPRING KIT



For A Smooth Action & Consistent Trigger Pull; No Gunsmithing

MAAAA

MAMAM

HAAAAAAA

PARARARA.



Easy-to-install components let you fine-tune your Marlin lever gun for a smoother-operating action and more consistent trigger pull without making permanent alterations to the rifle. Simply replace the factory hammer spring and lever-plunger spring

with the springs from the kit, then use the color-coded nylon bushings and adjustment washers to select one of seven hammer spring tension settings. The difference between each setting is about 8%, so you can get the hammer spring tension that suits you best simply by choosing the right combination of bushings and washers. Tough, friction-reducing nylon bushings keep hammer spring aligned and prevent it from crawling over the front of the strut or sliding sideways on the spring plate. Complete instructions illustrated with color photos include recommendations of bushing/washer combinations that typically work best for specific calibers.

SPECS: Zinc-coated steel springs, nylon bushings/washers. Kit contains hammer spring, lever-plunger spring, (2) white hammer spring bushings. (2) blue hammer spring bushings, (4) red adjuster washers, and instructions. Fits Marlin 1894, 1895, 336, 444, 39A

#100-004-731 Marlin Spring Kit, 7B20P39 \$ 23.99

LEE'S GUNSMITHING MARLIN 94/ROSSI 92 **GUNSLINGER SPRING KITS**



Tunes Your Action For Cowboy Shooting

Used by successful Cowboy Action shooters worldwide, these reliable, high-quality springs provide smoother action func-

tion and operation, plus reduces felt trigger pull. Coil springs are slightly reduced in diameter to eliminate spring bind. SPECS: Spring steel. Marlin 94 Carbine - Mainspring and lever tension springs. Rossi 92 - Mainspring, ejector, lever tension and trigger springs. Fits .38/.357 and .45 cal. rifles.

#100-000-511 Marlin 94 Spring Kit, 5K20G24 \$ 26.99 #100-000-512 Rossi 92 Spring Kit, 5K25Q49 33.99

HOLLAND REMINGTON 700 SPRING KIT

Lightens Trigger Pull; Improves **Bolt Stop Function** Reduced power trigger return spring helps deliver 1.5 to 2 lb. trigger pull. Extra power bolt stop spring pops the stop up after re-installing the bolt. SPECS: Stainless steel trigger spring, music wire bolt spring.

#403-170-000 Rem. 700 Spring Kit, 3KOOETE \$ 15.99

THE SMITH SHOP UBERTI 1860/1866/1873 LIFTER/LEVER SPRINGS & SCREWS



Direct Replacement Parts Make Action Jobs Faster & More Consistent

Don't be afraid to tackle action jobs on the Uberti '60, '66 and '73 Winchester clones for lack of viable parts. These direct replacement lifter and lever spring

sets are made from music wire with a stainless steel mounting base for consistent action jobs time after time. No need to hand grind the stock springs or leave them loose. Completely eliminates gouged lever and lifter cam surfaces. Recommended for use with the highquality, 6-40 tpi screw sets sold separately, because the rough, threaded factory screws are usually damaged when removed. Screws manufactured with correct head dimensions and length. SPECS: Springs - Music wire, stainless steel base. Screws- Steel, blue, matte-finish. Hardened, 6-40 tpi. Spring Set includes (2) springs. Screw Set includes (2) screws. Springs and screws must be purchased separately.

#100-002-464 L/L Spring Set. 2Z43L99 \$ 54.99 **#100-002-465** L/L Spring Screw Set, 2Z9K59...... **11.99**

SPRING KIT



(RP) trigger spring helps lower felt trigger pull for better, more consistent accuracy.

Ejection, Reduced

Trigger Pull

SPECS: Spring steel. Purchase separately, includes one each EP ejector spring or RP trigger spring. Fits Rem. 700/721/722.

Give your Remington bolt rifle a performance lift with these easy

to install springs. Replace worn out ejector springs with extra power

(EP) springs for improved, more positive ejection. Reduced power

#969-000-173 Wolff Remington RP Trigger Spring, 9F5L24.....\$ **6.99** Wolff Remington EP Ejector Spring, #969-000-174

SUPERIOR SHOOTING SYSTEMS M1A/M14

CHROME SILICON SPRING KIT

Performance For 500,000 Compression Cycles

tion and long-lasting performance to the M1A and M14. Op rod

spring helps ensures consistent cycling; hammer spring gives re-

SPECS: Chrome silicon steel. Op Rod Spring - 153/4" (40cm) long. Hammer

#840-000-037 M1A/M14 Spring Kit, 4H27B19 \$ 33.99

WOLFF REMINGTON 700/721/722

Provides More Positive

peatable sear engagement for a clean breaking trigger.

Spring - 21/4" (5.7cm) long. Fits M1A and M14.

Factory weight, chrome silicon spring kit restores reliable func-

WOLFF BLITZSCHNELL STRIKER SPRING

Faster Lock Times For Bolt Action Rifles

Improves striker acceleration and can help correct ignition problems. Made from high quality, heat-treated, round, spring stock. Ends closed and ground for a flat seat. Ratings determined by compressing the spring as it is in the bolt. Installation of custom triggers may change ratings. Factory weight shown in ().

STOCK #	WT.	FITS	PRICE		
#969-634-028	28#	Rem. (short) 700/722/725/40X (24#)	9F9G74 \$ 12.99		
#969-635-028	28#	Rem. (Lng) 700, 721, 725 (24#)	9F9N74 \$ 12.99		
#969-634-032	32#	Rem. (short) 700/722/725/40X (24#)	9F8G24 \$ 10.99		
#969-640-028	28#	Ruger 77 (Short/Long Action) (21#)	9F8Q99 \$ 11.99		

– WOLFF MARLIN —

REDUCED POWER HAMMER & FINGER LEVER SPRING KIT

Combine Fast Action Cycling & Light Trigger Pull

Reduced power hammer spring lowers trigger pull, reduced power finger lever spring lowers lever closing effort. Fits Marlin

models 39A, 1894, 1895, 336 and 444.

SPECS: Steel, Hammer spring – 1.25" (31.7mm) long; Finger lever spring - .5" (12.7mm) long.

#969-000-114 Reduced Power Sprg Kit, 9F7H49 \$ 9.99 **#969-000-108** Reduced Power Sprg, only, 9F6Q74..... **8.99**

WOLFF RIFLETUNE-UP KITS & INDIVIDU-**AL SPRINGS**

TVVVVVVP

Springs To Improve Functioning

SKS 7.62mm - Fits Chinese and Russian variants. Kit contains (1) 27¹/₂ lb. reduced power hammer spring (factory is approx. 34 lb.) and (1) reduced power sear/magazine latch spring.

#969-301-900	SKS Kit,	9F8N99.	 	11.99

RUGER® 77/17® & 77/22® - 20% reduced power (RP) trigger/sear spring lightens trigger pull. Fits models chambered in .17 HMR, .17 Mach 2, .22 LR, and .22 WMR.

#969-000-129 RP Trigger/Sear Spring, 3-pak, *9F8K24*..**\$ 10.99**

RUGER 10/22° - Tune-Up Pak fits all calibers. Contains XP hammer spring, XP trigger spring, and RP sear spring for a clean, crisp trigger pull. Reduced Power (RP) Tune-Up Pak fits all calibers and contains XP hammer spring, RP trigger spring, and RP sear spring to improve let-off and reduce trigger pull. Tune-Up Paks do not include recoil springs. Add RP Trigger Spring to produce an even smoother, lighter-feeling trigger pull.

#969-180-750	10/22 Tune-Up Pak, 9F8B24	10.99
#969-000-204	10/22 RP Tune-Up Pak, 9F8L24	10.99
#969-000-133	10/22 RP Trigger Spring, 3-Pak, <i>9F8G24</i>	10.99

RUGER M77° MARK II - Kit contains (1) extra power, 24 lb. Blitzschnell striker spring and a 20% reduced power (RP) trigger/ sear spring. Trigger/sear spring also fits original model M77°.

#969-000-098	M77° Mark II Kit, 9F8G99		11.99
#969-000-129	RP Trigger/Sear Spring, 3-pak.	9F8K24	10.99

RUGER MINI-14® RECOIL & HAMMER SPRING - Extra-power springs fit Mini-14, -30, Ranch Rifle. Decreases lock time, improves reliability. Recoil spring fits guns with first three digits of serial number 181 and higher

#969-000-062	Mini-14 Recoil Spring, 9	F10G49	\$ 13.99
#969-000-063	Mini-14 Hammer Spring,	9F6F74	8.99

M1 CARBINE - Fits U.S. M1 Carbine (except Universal Model Carbine). Contains one each: Ejector spring, extractor spring, hammer spring, safety plunger spring, sear spring, magazine catch spring, slide stop spring, and extra power recoil spring.

struct stop spring, and catra povi	criccon spring. ==
#969-180-550 M1 Carbine Kit.	9F14G99 \$ 19.99

M1 GARAND & M1A/M14 SPRINGS - Extra power recoil springs give improved functioning, more reliable chambering

give improved	ranouoring, more reliable enambering.
#969-166-200	Garand Recoil Spring, 9F14N24 \$ 18.99
#969-166-300	M1A/M14 Recoil Spring. 9F11G24 14.99

MAUSER 1898 - Kit fits military and sporting actions. Contains (1) 22 lb. striker spring (factory is 19 lb.), bolt sleeve stop spring, floor-

plate catch spring and sear spring. **#969-180-520** Mauser 1898 Kit, 9F10L49 \$ 13.99

AK-47 RECOIL SPRINGS - Get reliable operation with a standard weight, factory-spec spring. Extra Power (XP) spring is 15% stronger than standard for additional spring tension needed to help

some guns cycle more reliably. **#969-000-171** AK-47 Std Recoil Spring, 9F13L49 \$ 17.99 **#969-000-172** AK-47 XP Recoil Spring, 9F16J49...... **21.99**

TIMNEY BROWNING A-BOLT TRIGGER SPRING KIT

Reduces Pull Weight For Smoother Letoff

Two, reduced power springs let you lower the factory trigger to two or three pounds. Gives a smooth. crisp feel that helps you get optimum accuracy. No gunsmithing or modifications to rifle. SPECS: Steel, pak of 2. Fits A-Bolt, Medallion, Micro-Medallion.

#883-000-003 A-Bolt Trigger Spring Kit, 3H00ENG . . . \$ 28.99

ACCURACY INTERNATIONAL REMINGTON 700 AICS AT CHASSIS



Easy "Bolt-In" Installation Gives You Popular Tactical Features & Accuracy Of A Custom Bedding Job

The Accuracy International Chassis System (AICS) provides a rigid, weatherproof platform for a highly versatile, accurate longrange rifle built around the Remington 700 action. It requires no specialized gunsmithing or stock bedding. Two bolts secure the action to a full-length, self-aligning, self-bedding aluminum "V" block that gives the stability and accuracy benefits of traditional fiberglass bedding. Large, recoil absorbing buttpad has a non-slip surface and includes .4" (10mm) and .8" (20mm) wide spacers to customize the length of pull. Adjustable cheekpiece moves vertically and horizontally for an optimum cheek weld when using scopes or night vision optics. Ergonomically advanced pistol grip provides the shooter with a straight trigger pull and enhanced control. Stock boasts six flush cup sling points for quick sling positioning and Key-Slot™ accessory mounting system on the bottom of the forend. Chassis comes with a low friction, anti-corrosion finished, standard AICS 5 round magazine. Stage 1.5 model has a conventional, fixed buttstock and is available for .223 and .308 (Short) actions, or .300 Win. Mag. (Long) action. Stage 2 model has a left-folding buttstock that collapses at the wrist for compact storage and is available for .308 (Short) actions only. Both models are 30½ (76.8cm) long and available in Black, O.D. Green, and Flat Dark Earth (FDE), Each chassis comes with a 5-round detachable magazine; additional mags

STOCK #	MODEL	ACTION	COLOR	R PRICE
#100-015-885	Stage 1.5 Fixed	.308 (SA)	Black	4D00HTJ \$ 1062.99
#100-015-906	Stage 1.5 Fixed	.300 Win. Mag. (LA)	Black	4D00IFI \$ 1111.99
#100-015-888	Stage 2 Folding	.308 (SA)	Black	4D00BJJ \$ 1299.99

KINETIC RESEARCH GROU

MINIMALIST "SPIGOT" MOUNT

The Minimalist Spigot Mount is an ideal solution for mounting

accessories on your KRG X-Ray or Bravo chassis. It bolts into the slot

at the front of the chassis and provides options for a MOE/KRG L2

(5-slot) rail on the bottom, a sling stud/Harris bipod stud (included).

and a more stable bipod attachment point that is closer to the bore

by about 1" and about 5" farther up toward the muzzle. It mounts to

the chassis with minimal intrusion into the barrel channel, so larger

barrel diameters can be accommodated easily. Can be used in con-

junction with KRG's Integrated Night Vision Rail (INVR). Machined

from aluminum billet and given a mil-spec hardcoat anodized fin-

ish. Fits ALL KRG X-Ray, Bravo, and Whiskey-3 (Gen 3/2013 and newer)

chassis. Forend will need to be removed and barreled action may or

Mount, 2C00HWN.....\$ 69.99

may not need to be removed for installation.

#100-054-274 Bravo/X-Ray Chassis Minimalist Spigot

Quick-n-Easy Way To Get

More Accessory-Mounting

Real Estate on Your KRG

Chassis Rifle

GREY BIRCH SOLUTIONS RUGER® 10/22® FOUNDATION CHASSIS SYSTEM NEW!



A Solid foundation for Your Laser-Accurate Rimfire Chassis Rifle

No, the Foundation has nothing to do with an Isaac Asimov novel. It is a lightweight, modular, adjustable chassis for the Ruger® 10/22° platform that's packed with features to enhance the shooting experience. It enables the enterprising 10/22 owner to alter their rifle to configurations ranging from a short-range race gun to a long-range precision rimfire rifle. A rear tension point adds a second location to hold the barreled action in place for enhanced stability and accuracy potential. Both the length of pull and the height of the cheek riser are adjustable, and the forend is both M-LOK and Arca-Swiss compatible. There's a magwell cutout for easy magazine changes, plus ambidextrous QD sling swivel sockets on both the forend and the buttstock. The Foundation is available with a Fixed skeleton stock with a 5" M-LOK handguard OR with a Folding stock and a 10" M-LOK handguard. You add the AR-15 pistol grip of your choice..... oh, and a barreled 10/22 action. The stock is attached via an MIL-STD 1913 Picatinny interface, so you can swap on a different stock if you choose. Compatible with most 10/22® pattern receivers and trigger groups without modification. Machined from lightweight yet strong 6061 T6 aluminum alloy, with a clear hard-anodized finish. 25"-26.5" OAL (16" with folding stock folded). 13"-14.5" LOP. The folks at Grey Birch named their chassis "The Foundation" because it is literally the cornerstone their company is built upon. We think they've built wisely!

#100-043-864	Fixed Stock Foundation Chassis for 10/22, w/5" M-LOK Handguard, 7K350M99. \$367.99
#100-043-865	Folding Stock Foundation Chassis for 10/22, w/10" M-LOK Handquard,

MASTERPIECE ARMS HYBRID CHASSIS



The Hybrid Chassis provides unparalleled customization and accuracy for your Remington 700 barreled action. The V-Bedding System allows for drop-in accuracy, but the design will also accommodate bedding of the action. The BA Hybrid Chassis is nearly 2 lbs lighter than their flagshhip BA and Comp Chassis. With it's reduced weight, it's a popular choice when a lighter rifle set up is desired, without sacrificing the features and benefits of our full size chassis. The chassis is machined from 6061 aluminum. It comes standard with a Bipod Pic Rail and includes the MPA buttstock with adjustable length of pull, recoil pad with height and cant adjustment, adjustable cheek riser and bag rider. Features include: V-bedding system, MPA buttstock with adjustable cheek riser and length of pull, EVG pistol grip, bag rider, lower Picatinny rail, multiple QD sling swivel locations, unique pocketing system reduces weight and increases structural integrity of the chassis, adjustable length of pull 13.50-14.75", recoil pad is adjustable for height and cant, lug lock system (for .250" to .375" thick lugs), built in leveling system (inclinometer), machined thumb notch, 3.5 lb, wt.

#100-036-314 Remington 700 SA, "Tungsten" (Dk Gray), 5G00ERI \$ 850.99

KINETIC RESEARCH GROUP REMINGTON 700, HOWA 1500, **CZ 457 & TIKKA T3/T3X BRAVO CHASSIS**



An Alternative To the Traditional Stock That Takes Your Precison Rifle Up a Notch... or Several

The Remington 700 and Howa 1500 are two of the most customized rifles on the market, and the choice of aftermarket components is so huge that finding the right item for each part of the rifle can be a needle-in-a-haystack search. However, the stock is covered, thanks to KRG's Bravo Chassis. Your barreled action drops right in and bolts to the chassis - no bedding or opening up the barrel channel of the forearm. A solid backbone of machined aluminum stretches along the entire length of the stock, giving it a rigidity and strength that will ensure the kind of performance usually produced only after expensive custom bedding jobs. The rest of the stock is made from reinforced polymer for an excellent combination of strength, rigidity, and light weight. There are plenty of M-LOK accessory mounting slots on the forearm, plus adjustable cheek riser and length of pull (12.75" to 14" via 3 included spacers), a built-in thumb shelf, quick-detach sling-swivel mounting points, and convenient bipod-attachment stud. AND it's compatible with all AICS-pattern detachable box magazines. Barrel channel is 1.285" wide at front. Accepts a wide range of barrel contours up to the diameter of the action itself. Models for short action (SA) Remington 700 and Howa 1500 barreled actions. CZ 457 Rimfire does not fit CZ 455 or other CZ rimfire actions. Tikka fits all short action variants of the T3, T3x, and CTR rifles. Uses ONLY Tikka CTR magazines, not AICS, Colors: Black, Flat Dark Earth (FDE), O.D. Green (ODG) or Sako Green, and

#100-026-481	Rem 700 SA Bravo Chassis, Black, 2C00NYJ	\$ 349.9
#100-026-482	Rem 700 SA Bravo Chassis, FDE, 2C00EPE	349.9
#100-032-026	Rem 700 SA Bravo Chassis, ODG, 2C00GLK	349.9
NEW 100-054-268	CZ-457 Rimfire Bravo Chassis, Black, 2C00JLB	369.9
MEW 100-054-269	CZ-457 Rimfire Bravo Chassis, FDE, 2C00FGQ	369.9
NEW 100-054-270	CZ-457 Rimfire Bravo Chassis, Sako Green, <i>2C00KUM</i>	369.9
NEW 100-054-271	CZ-457 Rimfire Bravo Chassis, Gray, 2C00BNB	369.9
#100-032-832	Howa 1500 SA Bravo Chassis, Black, 2C00CNE	439.9
#100-032-833	Howa 1500 SA Bravo Chassis, FDE, 2C00DNJ	439.9
NEW 100-054-272	Tikka T3/T3x/CTR Bravo Chassis for CTR Mags, Black, 2C00MNR	369.9
MEW 100-054-273	Tikka T3/T3x/CTR Bravo Chassis for CTR Mags, Sako Green, 2C00DES	369.9



order on the web

brownells.com



KINETIC RESEARCH GROUP REMINGTON 700 & TIKKA T3/T3X X-RAY CHASSIS GEN 4



This modular chassis system combined with a properly barreled action will produce an exceptionally precise-shooting rifle with an economical price tag. Installing the action is a "drop in" fit with no gunsmithing and no bedding required. The X-Ray is made of aluminum and reinforced polymer, so it is extremely light yet offers adjustable ergonomics and an aluminum "V" bedding system for premium accuracy. Checkpiece height, checkpiece position, recoil pad height, and length of pull are all customizable. Comes with three 3/8" spacers that add up to 11/8" to the length of pull. Between the supplied spacers and the optional LOP Spacer Set (of 3 more 3/8" spacers), the length of pull can be adjusted from 12.8" to 15". The X-Ray uses readily-available AICS magazines (sold separately), and will accept all but the heaviest straight-cylinder barrels. Most aftermarket recoil lugs and triggers will also fit. Remington 700 available for short action (SA) and long action (LA) rifles. Long action chassis takes 3.850" (CIP) length AICS-pattern magazines or 3.715" AICS mags with included spacer. Tikka chassis accepts T3, T3x, and CTR actions, slight mods may be required on the triggerguard of the T3 TAC A1. Accepts all AICS-pattern mags except Magpul AICS

#100-054-260	Remington 700 SA X-Ray Chassis, Black, 2C00HNB	\$ 449.99
#100-054-261	Remington 700 SA X-Ray Chassis, FDE, 2C00JHN	449.99
#100-054-262	Remington 700 SA X-Ray Chassis, Sako Green, <i>2C00NXH</i>	449.99
#100-054-263	Remington 700 SA X-Ray Chassis, Gray, 2C00FFN	449.99
#100-054-264	Remington 700 LA X-Ray Chassis, Black, 2C00BTQ	499.99
#100-054-265	Remington 700 LA X-Ray Chassis, FDE, 2C00ITI	499.99
#100-054-266	Remington 700 LA X-Ray Chassis, Sako Green, <i>2C00KIE</i>	499.99
#100-054-267	Remington 700 LA X-Ray Chassis, Gray, 2C00KWR	499.99
#100-054-256	Tikka T3/T3x X-Ray Chassis, Black, 2C00CXC	449.99
#100-054-257	Tikka T3/T3x X-Ray Chassis, FDE, 2C00LQF	449.99
#100-054-258	Tikka T3/T3x X-Ray Chassis, Sako Green, 2C00LRQ	449.99
#100-054-259		449.99
#100-015-704	X-Ray LOP Spacer Set, 2C00DTJ	22.99

NORDIC COMPONENTS RUGER® 10/22® - AR22 RECEIVER CHASSIS

Accepts AR-15/M16 Accessories For Optimal Tactical Configurations



CNC machined aluminum chassis takes full advantage of proven technology and accepts off-the-shelf AR-15/M16 free float tubes, hand grips, receiver extensions, and buttstocks. Heavy duty upper and lower wraps-around around the original receiver to create a one-piece unit and provide the starting point for an outstanding tactical platform. Upper attaches firmly to the top of receiver for a rock-solid mount and improved accuracy. Includes a built-in Weaver-style base 61/2" long that allows a variety of options for mounting optics. Radiused edges give a streamlined ap-

NEW

MODULAR DRIVEN TECHNOLOGIES ACC CHASSIS



Designed for So Shooter Can Easily Balance & Customize It

Each Modular Driven Technologies ACC Chassis is designed as a skeleton rifle stock that can be customized with a series of purposebuilt weights to manually adjust the weight and balance of your rifle, reducing felt recoil and allowing the gun to balance easily on obstacles, when needed. The chassis comes equipped with a heavy steel buttplate to increase weight, and the entire chassis can be adjusted from 5.9 lbs. to 13.3 lbs., depending on the rifle model and number of weights used. Other features found on the Modular Driven Technologies ACC Chassis include a full-length ARCA rail on the forend, as well as M-LOK mounting points on three separate faces of the forend. The chassis itself is machined from 6061 aluminum and features a free-floating barrel channel and an ESS buttstock interface, SA = short acton, LA = long action, BLK = Black, FDE = Flat Dark Earth. Rear Bag Rider prevents snagging on bags and provides a linear resting point that better enables shooters to solidly rest the rear of their guns on a bag. Can be added to all M-LOK compatible systems and provides a 5" surface that contacts the bag. Made of 6061 T6 aluminum, with a slim profile that matches the width of the

ACC Chassis, as	s well as the ESS and SRS V5 chassis.	
#100-038-389	Howa 1500 SA ACC Chassis, BLK, 6E00DPL	. \$ 1189.95
#100-038-390	Howa 1500 SA ACC Chassis, FDE, 6E00QYF	. 1189.95
#100-038-381	Remington 700 SA ACC Chassis, BLK, 6E00MBC	. 1189.95
#100-038-385	Remington 700 SA ACC Chassis, FDE, 6E00JHD	
#100-035-910	Remington 700 LA AAC Chassis, Gray, 6E00BUJ	
#100-038-382	Remington 700 LA ACC Chassis CIP 3.850", BLK, 6E00EVM	. 1289.95
#100-038-386	Remington 700 LA ACC Chassis CIP 3.850", FDE, 6E00QAH	. 1289.95
#100-038-383	Savage 110 SA ACC Chassis, BLK, 6E00BJS	. 1189.95
#100-038-387	Savage 110 SA ACC Chassis, FDE, 6E00EEP	
100-048-083		
100-048-084	Savage LA (3.850" CIP) ACC Chassis, FDE. 6E00PBM	
#100-038-384	Tikka T3x SA ACC Chassis, BLK, 6E00MZP.	1189.95
#100-038-388		
#100-035-914		
#100-035-915		
#100-035-916	ACC Forend M-LOK Weight 0.78 lb., 2-Pak. 6E00EDP	
	2-Pak, 6EUUEDP	. 59.95

pearance, reduce weight, and prevent snagging; hardcoat anodized for durability. Fits factory 10/22 barreled action and trigger group, including heavy barrels up to .990" in diameter.

SPECS: T6 aluminum, hardcoat anodized, matte black. 91/s" (24cm) long.

11/2" (3.8cm) wide, 3"/16" (8.4cm) high. 23 oz. (652g) weight. #100-003-499 AR22 Receiver Chassis, 1B215L99. . . . \$ 239.99



MAGPUL REMINGTON 700 PRO 700 RIFLE CHASSIS



Turn Your 700 into a Completely Adjustable Rifle with a Heckuva Chassis

Magpul's Pro 700 Rifle Chassis combines innovative engineering and precision machining to create a full featured precision rifle chassis for Remington 700 actions. Based on a machined 6061 T6 aluminum skeleton, the Pro 700 is clad in Magpul polymer for comfort, noise mitigation, and ergonomics. With the swap of a bolt-cutout plate, a reversible cheek riser, and reversible hinge, the chassis is fully ambidextrous, ensuring that left handed shooters are included in the fun! The injection molded polymer grip has a 5-degree forward edge sweep and an enlarged palm swell with 7-degree aft edge sweep for enhanced user comfort combined. There's even a .75" fore/aft adjustment range using a common hex wrench. Users can adjust the comb height to 1" with a secondary locking knob, eliminating movement to the cheek riser. An Integrated AICS pattern magazine made of reinforced polymer is included and optimized for PMAG® 5 & PMAG® 10 7.62 AC™ magazines as well as most other AICS pattern short action magazines. Reversible, durable push-button hinge to fold the stock. Overall LOP adjustment range: 13.25"-15.125". Recoil pad height adjustment: .90"-1.33", adjustable 5 degrees left or right. Cheek riser: 3-position fore/aft adjustment of +.375", 0" and -.375"; left- or right-handed adjustable. Durable cast steel rotation limited QD sling swivel mounts with Melonite® finish fits up to 1.5" push button swivels. M-LOK slots available for accessory mounting. Ambidextrous, low-profile magazine release is Melonite-treated steel. Large triggerguard provides clearance for all factory and aftermarket curved or flat triggers; makes shooting with gloves easy, too. Accepts barrel O.D. up to the MTU barrel contour. A great upgrade to an existing gun or your next custom 700 build! Folding-stock and Fixed-stock models available in Black (BLK), Flat Dark Farth (FDF), and O.D. Green (ODG) for long (LA) and short (SA)

Dark Earth (FDE Remington 700	E), and O.D. Green (ODG) for long (LA) and sl D Actions. ===	nort (SA)
#100-026-948	Folding Pro 700 SA Chassis, BLK, 3K921E49	\$ 969.99
	Folding Pro 700 SA Chassis, FDE, 3K921A49	969.99
#100-026-950	Folding Pro 700 SA Chassis, ODG, 3K921G49	969.99
#100-029-339	Fixed Pro 700 SA Chassis, BLK, 3K812D24	854.95
#100-029-340	Fixed Pro 700 SA Chassis, FDE, 3K812A24	854.95
#100-029-341	Fixed Pro 700 SA Chassis, ODG, 3K812N24	854.95
#100-035-735	Folding Pro 700L LA Chassis, BLK, 3K902B49	949.99
#100-035-736	Folding Pro 700L LA Chassis, FDE, 3K902/49	949.99
#100-035-737	Folding Pro 700L LA Chassis, ODG, 3K902F49	949.99
#100-035-738	Fixed Pro 700L LA Chassis, BLK, 3K812Q24	854.99
#100-035-739	Fixed Pro 700L LA Chassis, FDE, 3K812B24	854.99
#100-035-740	Fixed Pro 700L LA Chassis, ODG, 3K812L24.	854.99



MODULAR DRIVEN TECHNOLOGIES ESS CHASSIS



Fully Tricked Out With ALL the Desirable Features, Including V-Block Bedding System

The ESS chassis retains MDT's proven V-block bedding system to form a solid and reliable base for the rifle action. The magwell has been refined for easy insertion of the magazine, while reducing rattle and movement. The tab style magazine release has been replaced with a semi-flush ambidextrous paddle that can easily be activated by a weak or strong hand. The recoil lug mortise has been designed to accommodate most aftermarket recoil lugs, and the trigger area will accommodate most aftermarket triggers. A serrated barricade stop has been added to the front of the magazine well, and a polymer forend grip at the balance point adds comfort. The wide fore-grip area combined with the octagonal profiled forend tube offers flexible options when shooting over bags or improvised rests. Thumb shelves have been added to both sides of the chassis for shooters who prefer an open grip.

The most significant change is the incorporation of the ESS chassis specific buttstock interface, rather than the traditional AR pattern interface. This allowed MDT to locate the pistol grip in optimal relation to the trigger, while still allowing the shooter to choose from the wide variety of AR pattern pistol grips. The MDT ESS chassis comes with its own buttstock, similar to MDT's Skeleton Rifle Stock. It is fully adjustable including lateral adjustment for the butt-pad and the cheek rest. Cheek rest height and butt-pad length-of-pull are adjustable by thumb wheels. SA = short acton. LA = long action. BLK = Black. FDE = Flat Dark Earth.

#100-048-059	CZ 457 Rimfire XRS Chassis, BLK, 6E00GPM	\$ 499.95
#100-048-060	CZ 457 Rimfire XRS Chassis, FDE,	*
#100-038-392	6E00DTQ	499.95
#100-036-392	6E00EPK	1049.95
#100-038-396	Remington 700 LA ESS Chassis, FDE, 6E00FKJ	1049.95
#100-048-082	Remington 700 LA (3.850" CIP) ESS Chassis System, BLK, 6E00PUM	1049.95
#100-048-081	Remington 700 LA (3.850" CIP) ESS Chassis System, FDE, 6E00JDS	1049.95
#100-038-391	Remington 700 SA ESS Chassis, BLK, 6E00NNB	999.95
#100-038-395	Remington 700 SA ESS Chassis, FDE, 6E00LTJ	999.95
#100-048-061	Ruger American SA XRS Chassis, BLK, 6E00MJR	499.95
#100-048-062		499.95
#100-038-393	Savage SA ESS Chassis, BLK, 6E00BLD	999.95
#100-038-397	Savage SA ESS Chassis, FDE, 6E00QMH	999.95
#100-048-079	Savage LA (3.850" CIP) ESS Chassis, BLK, 6E00IRR	1049.95
#100-048-080		
#100-038-394	,	
#100-038-398	Tikka T3 SA ESS Chassis, FDE, 6E00PJE	
	GEOUFJE	799.93



WANT MORE NEW PRODUCTS?
SHOP ON LINE!
PRODUCTS ADDED DAILY



MODULAR DRIVEN TECHNOLOGIES LSS CHASSIS



Takes Your Bolt Action To The Next Level In Tactical Versatility

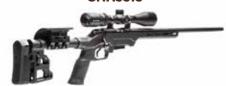
Drop-in chassis provides a lightweight and versatile platform for bolt action rifles. The LSS is ready to accept standard AR-15/M16 grips, collapsible stocks, and AICS style detachable magazines. Only the receiver makes contact with the V-Shape bedding and recoil lug area on the chassis, ensuring high accuracy and repeatability. Plenty of spacing on the handguard makes standard and bull barrels free floating. Mounting holes on the forend are compatible with Magpul L5 and L3 rails. Short Action (SA) models use MDT and AICS-style detachable box magazines for .223 or .308. Long Action (LA) models use AICS-style 3.715" long action magazines. Longer than the standard LSS chassis, the LSS-XL Chassis has an extra 3" added to the forend for use with longer barrels and is designed to accept fixed rifle stocks without the need for adapters. Length of pull (LOP) is 1" shorter than the standard LSS. Bottom of the action housing is round and has been kept close to the action for maximum strength. Chassis free floats barrels up to 1" diameter at the muzzle end.

SPECS: Aluminum, Cerrakote™ finish, Black (Blk) or Flat Dark Earth (FDE). Approx. 1.6 lbs. (725g) wt. Accepts standard AR-15/M16 carbine collapsible stocks; fixed A1/A2-type stock requires an adapter, sold separately. Accepts AR15 grips without beavertail. Savage does not work on rifles with

bolt release in fro	ont of trigger.	
#100-014-687	Polymer SA .223 Mag 2.550", 10-Rd, 6E00KRP	. \$ 39.95
#100-014-686	Polymer SA .308 Mag 2.800", 10-Rd, 6E00KDA	39.95
#100-038-416	Howa 1500 MINI Action LSS Chassis, FDE, 6E00LQD	399.95
#100-038-415	Howa 1500 MINI Action LSS Chassis, BLK, 6E00LVD	399.95
#100-038-411	Howa 1500 SA LSS Chassis, BLK, 6E00KJM	399.95
#100-038-412	Howa 1500 SA LSS Chassis, FDE, 6E00QGS	399.95
#100-038-413	Howa 1500 LA LSS Chassis, BLK, 6E00DMJ	. 449.95
#100-038-414	Howa 1500 LA LSS Chassis, FDE, 6E00GSR.	. 449.95
#100-038-403	Remington 700 SA LSS Chassis, Black, 6E00DLN	399.95
#100-038-404	Remington 700 LA LSS Chassis, Black, 6E00ETP	
#100-038-408	Remington 700 LA LSS Chassis, FDE, 6E00EPC	449.95
#100-038-405	Savage SA LSS Chassis, Black, 6E00BAB	399.95
#100-038-409	Savage SA LSS Chassis, FDE, 6E00EIP.	
	Howa 1500 MINI Action LSS-XL Gen2 Chassis, BLK, 6E00NBS	499.95
#100-038-428	Howa 1500/Weatherby Vanguard LSS-XL Gen2 Chassis, BLK. 6E00NSS	
#100-038-429	Howa 1500/Weatherby Vanguard LSS-XL Gen2 Chassis, FDE. 6E00QNJ	
#100-038-406	Tikka T3 SA LSS Chassis Black, 6E00BWB	

NO HANDLING CHARGE • NO MINIMUM ORDER

MODULAR DRIVEN TECHNOLOGIES LSS-RF GEN2 RIMFIRE BOLT ACTION **CHASSIS**



Get the Strength, Solidity & Versatility of MDT's Centerfire **Chassis for Your Rimfire Precision Rilfe**

The LSS-RF chassis system brings the solidity, adjustability, and features of MDT's popular chassis for centerfire rifles to .22 LR caliber rifles. It is lightweight and compact and adopts the same footprint as the LSS. You will notice a significant improvement in accuracy due to the V-shaped bedding and free floated forend, which allows for barrel contours up to 1" in diameter. The chassis system is manufactured out of billet 6061-T6 aluminum and has been finished with Cerakote™ in Black or Flat Dark Farth (FDE). To keep this chassis system compact, it takes AR-15 carbine buttstocks. Fixed buttstocks can also be mounted with the use of a fixed stock adapter. The LSS-RF uses the factory magazine, and each chassis is compatible with all factory barrel contours. Mounting holes are spaced for Magpul style L5 (11 slots), and L3 (7 slots) rails (1.600" / 3.200") to be used on the bottom of the forend and are compatible with MDT's Aluminium Picatinny Rails with Flush Cup Sling Mounts. If you are using a scope, we recommend a stock with a cheek riser. Accommodates barrels up to 1" diameter. NOTE: Does NOT include butt stock, pistol grip, or other components. The Savage Mark II, CZ 455 and Ruger American can use iron sights. The CZ455 will not work with the CZ455 Tuning trigger.

#100-038-422	CZ 457 LSS-RF Gen2 Chassis, FDE, 6E00KSG	\$ 399.95
#100-038-419	CZ 455 LSS-RF Gen2 Chassis, FDE, 6E00PLE	399.95
#100-038-423	CZ 455 LSS-RF Gen2 Chassis, FDE, 6E00BJN	399.95
#100-038-420	Savage A22 LSS-RF Gen2 Chassis, BLK, 6E00DRQ	399.95
#100-038-425	Savage Mark II LSS-RF Gen2 Chassis, FDE, 6E00BGJ	399.95
#100-038-417	Savage Mark II LSS-RF Gen2 Chassis, BLK, 6E00PXC	399.95

SAGE INTERNATIONAL M14/M1A **ENHANCED BATTLE RIFLE CHASSIS**



Machined aluminum chassis system accepts mil-spec M1A/M14 rifles with standard or medium-profile barrels, and gives 6-position collapsible stock, adjustable cheek rest, ergonomic pistol grip, and plenty of 1913 Picatinny rail mounts for optics, lights, lasers and other accessories. Solid billet construction gives strength and rigidity. Removable polymer forend features palm-swell for grip. Three ambidextrous sling mounts provide versatility. Generous rubber pad helps absorb recoil. Precision-machined receiver lug recesses eliminate need for extra bedding, and help accuracy potential. Will NOT accept rear-lugged receivers.

SPECS: Machined aluminum billet, hardcoat anodized matte black finish. OAL. Collapsed, 27¹/₂" (69.8cm); fully extended 33¹/₂" (85.1cm). 5.1 lbs (2.3kg) wt.

#819-000-001	Enhanced Battle Rifle Chasis,
	9A776C04\$ 912.99

XRS CHASSIS

MODULAR DRIVEN TECHNOLOGIES



Modern Chassis Features & Adjustability in a Traditional Rifle Stock Format

The MDT XRS Chassis is designed for shooters that want the fit and feel of a traditional shaped rifle stock with the benefits of a modern precision rifle chassis system. Each XRS Chassis is constructed from a full-length CNC machined core of 6061 aircraft grade aluminum wearing high strength textured polymer panels for insulation from the elements. The precision aluminum V-block bedding system ensures fit and function to maximize the accuracy of any rifle action. The XRS Chassis features a replaceable over molded and textured grip system, with both an angled grip and a vertical grip included in box. The XRS is AN excellent performance upgrade for any factory rifle or foundation for a custom rifle build. Weighing in at 3.9lbs (depending on inlet), the XRS is ideal for both hunting and target rifles. The XRS features adjustable length of pull via spacers from 13.25" to 15+" and a quick adjust cheek piece to adjust for scope height over bore. The XRS accepts standard AICS pattern magazines and has an easy to manipulate ambidextrous magazine latch. The generous 12" long forend comes with M-LOK slots built in for accessory mounting and attachment of ARCA or picatinny rails. Uses AICS style external box style magazines in .223 and .308 caliber for Short Actions.. Core is CNC machined from 6061 aluminum with high-strength polymer exterior panels. LOP starts at 13"" and can be adjusted with spacers. Adjustable cheek rest height. Will accommodate barrels up to 1.25" O.D. Interchangeable vertical and angled grips included. SA = Short Action. FDE = Flat Dark Earth.

SA - SHOTT ACTION, FUE - Flat Dark Earth.	
CZ 457 Rimfire XRS Chassis, BLK, 6E00GPM	\$ 499.95
CZ 457 Rimfire XRS Chassis, FDE, 6E00DTQ	499.95
Howa 1500 SA XRS Chassis, BLK, 6E00AHG	499.95
Remington 700 SA XRS Chassis, BLK, 6E00ILI.	499.95
Ruger American SA XRS Chassis , BLK, 6E00MJR	499.95
Ruger American SA XRS Chassis , FDE, 6E00DEF	499.95
Savage SA XRS Chassis, BLK, 6E00PBE	499.95
Tikka T3 SA XRS Chassis, BLK, 6E00GDI	499.95
	CZ 457 Rimfire XRS Chassis, BLK, 6E00GPM CZ 457 Rimfire XRS Chassis, FDE, 6E00DTQ Howa 1500 SA XRS Chassis, BLK, 6E00AHG Remington 700 SA XRS Chassis, BLK, 6E00ILI. Ruger American SA XRS Chassis , BLK, 6E00DEF Savage SA XRS Chassis, BLK, 6E00DEF Tikka T3 SA XRS Chassis, BLK, 6E00PBE Tikka T3 SA XRS Chassis, BLK,

ENCLOSED XRS FOREND - Replaces your factory XRS Chassis's forend with an enclosed forend

that provides additional barrel protection, along with a full-length ARCA rail and additional M-LOK® slots. Additional M-LOK® slots located at the 10:30, 12 o'clock, and 1:30 positions for attaching accessories such as lights or weights. Accommodates up to a 1.25" O.D. barrel, although using M-LOK mounted accessories may interfere with a barrel this size. Top M-LOK interface is designed for night vision device mounting and will co-witness an M-LOK Picatinny rail at 20 MOA with the MDT Tall Scope Base (Remington 700 inlets only). Machined 6061 T6 aluminum with a black hardcoat anodized finish. All the necessary mounting hardware included. Retains your existing XRS Chassis forend side panels. Compatible with the XRS Forend Weight.

100-048-063 XRS Enclosed Forend Blk. 6E00PPM... \$ 159.95

FOREND WEIGHT - Adds 1 lb. of weight to the front of your MDT XRS Chassis to achieve optimal balance and help reduce felt recoil Singlepiece steel weight fills the XRS forend and installs easilv, sliding under the barrel.

Forend weight installed Clearance for barrel contours up to 1.25". Includes underside

PRO MAG RUGER® 10/22® ARCHANGEL ARS CONVERSION PACKAGE



Drop-in conversion kit gives your 10/22 an aggressive tactical rifle appearance and greatly expanded accessory mounting versatility. Accepts a wide variety of accessories designed for the AR-15/ M16 platform. Simply remove the barreled action from the factory stock and drop it into the Advanced Rimfire System's lower receiver housing/pistol grip/buttstock unit. Upper receiver housing has Picatinny rail that accepts popular tactical optics. Free-float handquard has plenty of cooling vents to keep the barrel from overheating, plus top and bottom Picatinny rails. Top rail is same height as receiver rail, providing 15" of uninterrupted rail space. Adjustable, six-position buttstock replicates the feel and functionality of USGI M4 carbine stock; has two receptacles for single-point pushbutton slings. Ergo pistol grip has molded-in finger grooves.

SPECS: Reinforced, molded high-impact polymer, Desert Tan. Fits Ruger 10/22 barreled action with standard barrel. Mounting hardware and complete instructions included.

#687-000-064	10/22 ARS Conversion Pack, Desert	
	Tan 7H120160	¢ 1/11 00

SBTACTICAL RUGER® 10/22®



Easily Converts Your Ruger® Rimfire to an Accessory-Ready Pack Gun With a FOLDING Stock

Designed in partnership with Unity Tactical, the SB22 is a lightweight, modular chassis for the Ruger® 10/22®, 10/22 Takedown®, .22 Charger, and clones. It accepts Picatinny M1913-compatible FOLDING braces and stocks (not included), resulting in a marvelously compact, easy-to-tote "pack gun." Constructed of lightweight reinforced polymer, the chassis has an aluminum insert to add strength and rigidity. Includes an integral, ambidextrous QD sling swivel socket and accepts standard AR-15 pistol grips, though a Reptilia® CQG™ Grip is included, so you may never need to swap out the grip! Includes a Picatinny Bridge Mount over the forend that can be exchanged for the included smooth "flattop" cover. Pairs of handy M-LOK slots on either side of the forend. Separate models for Standard and Takedown 10/22s.

#100-042-398	Fixed Chassis for Ruger 10/22, Black, 8899Z99	
#100-042-399	Takedown Chassis for Ruger 10/22, Black, <i>9C99D99</i> 99.99	

clearance slot for M-LOK nut clearance. Nitride finish for corrosion resistance. Mounting screws included. Approximate dimensions: 10" x 1.125" x .5". Compatible with the MDT XRS Chassis System. ONLY. Fits 2021 and later XRS Chassis forends. If you purchased your MDT XRS Chassis prior to 2021, you may need a retro-fit kit, available from MDT.

100-048-064 XRS Forend Weight, 6E00NBN \$ 89.95

order on the web

VLTOR M14/M1A CASV-14 UPPER RAIL SYSTEM



Add Tactical Rail To Your M14/M1A For Optics & Accessories Mounting

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Rail system mounts on most M14/M1A rifles to maximize optic and accessory mounting options. Replaces standard handguard. Aluminum construction adds less than one pound to your rifle for 16" of mounting space. Does not permanently alter the rifle, and center groove allows for use of iron sights. Three secure mount points - stripper clip guide, rear of barrel and operating rod guide. Op rod must be fully exposed for rail system to fit. Offers two holes compatible with quick-detach sling mounts, and multiple points for extra Picatinny rail sections. Will not fit on heavy barrel M14/M1As such as National Match or M21.

SPECS: Aluminum, matte black finish, 17" (43cm) O.A.L. Handguard chassis 12.7" (32cm) long. 1.9" (4.8cm) wide at rear of handguard. 1.6" (4cm) wide at front of handguard. 13.5 oz. (382g) wt. Mounting hardware included.

#100-009-532 VLTOR CASV-14 Upper Rail System,



AREA419 ARCA RAIL ACCESSORIES



Easy Ways To Expand the **Accessory-Mounting Versatility of Precision Rifles**

Since the introduction of the ArcaLock rail system in 2018, precision shooters have flocked to this incredibly versatile mounting system. With its growing popularity, the team at Area 419 decided to develop some accessories that take full advantage of the system's strengths, ARCALock Universal Flat Rail enables shooters to mount bipods, barricade stops, and other accessories an make fast, easy adjustments to the accessories position along the rail. The problem is the accessory can slide when you don't want it to, even if you think you have a firm friction lock. Area 419's solution is their ARCALock system that mechanically locks the accessories to the serrated sides of the rail. The system is compatible with standard ARCA-style accessories on the market. Each edge and corner on the unit is radiused, so there's no way to cut or snag on any side of the rail. Machined from 6061 T6 aluminum, a Type 3 hardcoat anodized finish. Designed for the Manners Composite Stock, but the unit can be used with a range of stocks with an accessible front-action screw or front-attachment point. Universal ARCALock Rail With Tunable Weight System fits most Manners PRS1, T2A, T2A GAP, T4A, T4A TEAM and T5A stocks on the market. Includes all the T-nut hardware needed to create additional attachment points if your OEM attachment points don't line up with the system's mounting slots. The rail alone weighs a bit more than 6 oz. and comes with five solid brass weights, each adding 3.5 oz. to the overall rail system. The aluminum ArcaLock Rail itself is .400" thick and has a black anodized finish. Picatinny Adapter for ARCA Clamps is a 4-slot section of rail that can be attached to Area419's ARCALock Clamp, allowing its use with any Picatinny-compatible bipod. This is helpful with Atlas BT10 2-Screw models, as well as Evo and similar bipods.

#100-044-857 Universal ARCALOCK Rail, 7G94Y99 \$ 100.00 #100-044-856 Weight Tubeable Arcalock Rail w/ Weights, 5E175Z99..... 185.00

#100-048-041 MIL-STD 1913 Picatinny Adapter for Arcalock Clamps, 2L23N99

ADVANCED TECHNOLOGY MARLIN 60/70/990 FIBERFORCE POLYMER STOCK



Upgraded polymer stock gives your Marlin semi-auto .22 an ambidextrous Dragunov-style stock with pistol grip and cheek rest to help improve handling and shooting characteristics. Barreled action and trigger group simply drop in. Ventilated hanguard and forearm help keep barrel cool during extended plinking sessions. Synthetic material is weatherproof and scratch-resistant. Features two sling studs for fast, easy sling attachment. Includes hardware and instructions. SPECS: Glass-reinforced polymer, matte black. 26 oz. (737g) wt. Fits Marlin 60/70/990 series semi-auto rimfire rifles. Will not fit Model 795.

#019-000-037 Marlin 60/70/990 Fiberforce Stock.

Adjustable Stock Fits All Shooters

& Free-Floats All Barrels

9A45Q04.....\$ **52.99**

Lightweight reinforced polymer stock features 6 position ad-

justments that change length of pull from 111/4" to 151/4" to fit shoot-

ers of any size. Barreled action simply drops in to stock. Barrel chan-

nel free-floats all barrel diameters. Pistol grip enhances comfort and

gives proper finger position for precise trigger control. Stock has

front and rear sling studs. Polymer construction is impervious to

SPECS: Polymer, matte black finish. Fully extended: 281/2" (72cm) long.

#100-011-318 10/22 Axiom Adjustable Stk, 8K66M29... \$ 77.99

weather. Fits Ruger 10/22 only. Includes instructions.

Fully collapsed: 241/2" (62cm) long. 1lbs 3 oz. (559g) wt.

CHOATE SKS SYNTHETIC RIFLE STOCK



Tough, lightweight, DuPont Rynite®, is completely unaffected by changes in humidity or temperature. Textured, matte finish provides an excellent grip, even in wet weather. Drop-in installation, minimum drop at comb, sling studs, grip cap and rubber butt pad. Includes handguard, triggerguard spring and non-detachable sling

SPECS: Molded Rynite, black, textured finish. 30" (76cm) long, 135/8" (35cm) lop, 3/4" (19mm) drop at comb. Right-hand only

#159-040-000 SKS Stock. 9E62J04......\$ 72.99

BLACKHAWK RUGER® 10/22® DRAGUNOV POLYMER STOCK AXIOM ADJUSTABLE STOCK



Designed For Comfortable

One-piece stock made from fiberglass-filled polymer never changes dimensions due to weather or humidity, plus it's practically indestructible. A high cheekpiece and zero drop at comb gives proper alignment with receiver mounted scopes; spacers for up to adjustment to length-of-pull. Comes with 1" sling swivel studs. Little or no fitting required.

SPECS: Polymer, black, textured finish, 30¹/₂" (77cm) long, 14" (35.5cm) to 13" (33cm) LOP. 2 lb. 7 oz. (1.1 kg) wt.

#159-040-100 SKS Dragunov Stock, 9E91K79 \$ 107.99

CHOATE T/C CONTENDER

SIDE FOLD STOCK

CHOATE SKS



tory or issue stock gives increased shooting comfort and a better fit. Drop-in design means no fitting required. Made from lightweight DuPont Zytel® plastic for the ultimate in stability and strength. All models include 1" rubber recoil pad and 1" sling swivel loops.

SPECS: Zytel plastic, black, textured finish. 29" (73cm) long, 1lb. 6 oz.(632g) wt. Fits military issue M1 Carbine only.

CHOATE M1 CARBINE PISTOL GRIP STOCK

Increases Grip Area For More Accurate Shooting

FOLDING PISTOL GRIP STOCK - Lightweight, DuPont Zytel® plas-

vides increased control. Steel hinge housing and arm stand up to

rugged use. Opens easily and locks into place for sturdy support

for conventional shooting. Closes by pushing detent release but-

ton on the hinge. Includes integral 1" swivels for mounting tactical

slings and 1" recoil pad. Drop-in design requires no fitting on mil-

SPECS: Zytel, black. 29" (73cm) long open, 19.5" (49.5cm) folded. Fits

#159-300-030 M1 Carbine Folding Stock, 9E101F14...\$ 118.99 M1 CARBINE FIXED STOCK - Faster handling and faster pointing

#159-250-031 M1 Carbine Grip Stock, 9E71E39 \$ 83.99

BOYDS' M1 GARAND REPLACEMENT STOCK SET



High-quality, American walnut replacement stock breathes new life into your vintage Garand. Features the oversized, Korean War style contours and comes as a three-piece set with buttstock, plus front and rear handguards. 100% fitted and sanded to an in-house action for drop-in installation on your gun. Military oil finish.

#239-000-013 M1 Garand Replacement Stock,

Strong & Compact: Makes The Perfect Pack Gun

Tough Zytel® folding stock makes your T/C rifle into a compact unit. Steel, one-piece

mount and locking hinge eliminate "sloppy" fit and rattles. Contoured pistol grip helps you hold steady, pivoting buttstock locks securely into the shooting position. 1", rubber pad absorbs recoil. Includes sling loops at grip and tang, plus a checkered, non-slip pistol grip. All BATFE regulations must be complied with when using these stocks.

SPECS: 4140 steel and DuPont Zytel fiberglass-reinforced nylon, black. 1.8 lb. (82 kg) wt

#159-000-022 Cont. Side Fold Stock, 9E99A44......\$ 116.99

HIGH TOWER ARMORY RUGER® 10/22® 90/22 BULLPUP STOCK

Shortens Your 10/22 By Over 10 Inches

tic stock folds

out of the way

for maximum

portability

and compact

storage. Ideal

ations where

maneuverabil-

ity is necessary

Pistol arip pro-

than conventional

rifle stocks. 3/4"

longer length-of-

pull than the fac-

close-

situ-

spec M1 Carbine barreled action.

military-issue type M1 Carbine only.

for

guarter



Compact, ergonomical bullpup stock reduces the

overall length of your Ruger 10/22 to just 261/2", giving it superior maneuverability and balance. Made of durable, military grade polymer, stock features a machined aluminum Picatinny optics rail, an aluminum bedding block, and an ambidextrous steel charging handle for cycling the factory bolt. Built-in HTA trigger linkage is made of Melonite®-treated steel for a consistent and efficient transfer of energy. Stock includes a safety extension to allow the factory safety to be operated, plus an additional safety selector near the trigger. An extended magazine and automatic bolt release replace factory

releases and allow for faster manipulation. Kit comes with a dummy

suppressor, two side mounted Picatinny rails, and a detachable stor-

age box that holds 40 rounds of .22 LR ammo. Accepts 10-round

factory magazines and most aftermarket high capacity magazines.

Designed for right-handed shooters only. SPECS: Fiber reinforced polymer, black. 211/2" (54.6cm) long without barrel. 31/2 lb. (1.6kg) wt. 6061 aluminum optics rail and bedding block. Steel charging handle and trigger linkage with black Melonite finish. Fits Ruger 10/22 rifles with barrel at least 18" (45.7cm) long and up to .920" O.D. To comply with Federal law requiring that rifles have an overall length no shorter than 26", please ensure that your 10/22's barrel is at least 18" (measured from muzzle to breach) when installing the 90/22 stock.

HOGUE RUGER® 10/22® OVERMOLDED™ RIFLE STOCK



Cushioned outer skin of rubber or Nylon provides non-slip shooting comfort; internal fiberglass body gives solid support, light weight and easy carrying. Fully-inletted for a drop-in fit; with either

factory standard barrels (S/B) or nominal .920" diameter bull barrels (B/B). Straight comb. wide, varmint-style forend with finger grooves. plus cobblestone finish on grip and forend, dual palm swells and recurve pistol grip make this stock as comfortable to shoot as it is practical. Includes rubber recoil pad, and front and rear sling studs. SPECS: Fiberglass with rubber covering, black. 29" (73cm) long. 13³/₄" (35cm) LOP, 1¹/₄" (2.8cm) drop at heel. 1.9 lb. (879 g) wt. Fits 10/22 .22 LR only

STOCK#	COLOR	FITS	MATERIAL	PRICE
#408-220-000	Black	S/B	Rubber	8K65E44 \$76.99
#408-220-100	Black	R/R	Ruhher	8K65Q44 \$ 76 99

HOGUE OVERMOLDED™ RIFLE STOCK



Classic-style, straight line stock with rubber skin overmolded on fiberglass shell, is warm to the touch and won't become slippery when wet. Non-slip rubber surface provides an enhanced grip, plus it is extremely quiet. Pebble finish, textured panels along the wrist and forend provide additional grasping surface. Fully inletted for a drop-in fit. Features molded-in aluminum bedding posts at front and rear action mounting points. Rubber recoil pads.

SPECS: Fiberglass with rubber covering, black. 7075 aluminum bedding block. 31.5" (80cm) long. 14" (35.5cm) l.o.p. 1.9 lb. (862 g) wt. Mauser fits 98 sporter and military actions. Rem. fits 700 BDL only. Ruger® fits M77® Mark II only.

#408-000-041	Mauser 98 Sporter Stock, Pillar-Bed, 8K108Q79	\$ 127.99
#408-050-020	Winchester M70 Long-Action Sporter Stock, Pillar-Bed, 8K108I79	127.99



RUGER® MINI-14®/MINI-THIRTY® - Overmolded technology, combined with many custom features, enhances handling and shooting comfort of your Ruger® Mini-14® or Mini Thirty®. Extended length-of-pull improves feel and sight picture. Forend shape is fuller for a secure hold. Gentle, ¹/₂" drop-at-heel gives fast mounting and sight acquisition. Pebble-finish wrist and forend aid grip. Soft, rubber buttpad counters felt recoil. Drop-in fit. Requires use of factory forearm liner.

SPECS: Fiberglass with rubber covering, black. 29" (73.7cm) long, 135% (34.5cm) l.o.p., 11/4" (2.8cm) drop at heel, 1 lb. 14 oz. (865 g) wt. Fits Mini-14, Mini Thirty, and Ranch rifles post 180 series.

MAGPUL AK-47/74

MOE AK STOCK

pul's MOE AR-15 accessory system to the venerable AK platform.

Fixed stock is optimized for stamped-receiver rifles. Featuring the

unique wedge block fitting system of Magpul's Zhukov-S Stock, the

MOE AK Stock provides internal storage, optimized QD sling swivel

placement, and a shock absorbing rubber recoil pad for comfort-

able, positive shoulder placement. Accepts user-selectable snap-

on Cheek Risers (sold separately) for a true, personal custom fit.

Available in standard Magpul colors, plus a "Plum" hue that approxi-

mates the color of certain Eastern European wood AK stocks. En-

hanced Recoil Pad is a direct replacement for the stock's original

that adds 1/2" to the length of pull and even more recoil absorption.

SPECS: Reinforced, injection-molded hard polymer, Black (Blk), Flat Dark

#100-016-587 AK-47/74 MOE Stock, Blk, 3K51G29..... \$ 56.99

#100-016-588 AK-47/74 MOE Stock, FDE, *3K51J29* **56.99**

#100-016-591 AK-47/74 MOE Stock, Plum, 3K51Q29... 56.99

#100-018-084 MOE-SL/AK/Zhukov Enhanced Recoil

Also fits MOE SL and Zhukov-S stocks.

Earth (FDE) and Plum

Brings Magpul Stock

Ergonomics To The AK

Platform

buttstock brings the ingenu-

ity and ergonomics of Mag-

Molded hard polymer

#408-000-008 Mini-14/30 Stock, Black, 8K65Q44 ... \$ 76.99

MAGPUL AK-47/74 ZHUKOV-S STOCK

Full-Featured "No-Compromise" Tactical Folder

Expanding the enhancements offered by Magpul's MOE AK/AKM stock, the Zhukov-S Stock is a nocompromise, full-featured tactical



folding stock that redefines the shooter's comfort with and control of the Kalashnikov platform. Mounts to most stamped receivers with fixed-stock, single-tang trunnion without modification via a unique wedge block that gives a solid, rattle-free stock fit. Rugged, wearcompensating lock mechanism allows stock to fold to the right side for compatibility with side-mounted optics. Rifle may be charged and fired while stock is folded. Offers 5-position length-of-pull adjustment from approximately 12" to 15" in .65" increments, with lowprofile, anti-snag adjustment lever, for a solid "fixed stock" lockup with consistent cheekweld in all positions. Cheekweld is engineered to combine a slim profile with user comfort; snap on Cheek Risers available separately to customize for correct head alignment with with optics. Rubber recoil pad offers an anti-slip surface and dampens felt recoil. Sling mounting: socket on left side for pushbutton QD swivel; 1.25" sling loop on bottom. Accepts Magpul Type 1 and Type 2 pushbutton QD swivels (sold separately). Enhanced Recoil Pad is a direct replacement for the stock's original that adds ½" to the length of pull and even more recoil absorption. Also fits MOE-SL and MOE AK stocks.

SPECS: Reinforced, injection-molded hard polymer, Black (Blk), Flat Dark Earth (FDE) and Plum. 8.8" to 11.4" OAL. LOP: approx. 12" (collapsed), approx. 15" (extended). 5-position adjustable in. 65" increments. 15.1 oz. wt. Due to the wide range of tolerances typical in these rifles, minor fitting may be required. AK-47/74 not compatible with the Norinco Type 56S/MAK-90 due to differences in the trunnion's tang. Yugo fits stamped-receiver, fixed-stock Yugoslavian M70-pattern rifles. Will not fit standard AK/AKM-pattern quns.

#100-016-596	AK-47/74 Zhukov-S Stock, Blk, <i>3K87A29</i>	\$ 96.99
#100-016-597	AK-47/74 Zhukov-S Stock, FDE,	
	3K85B49	94.99
#100-016-641 🍅	AK-47/74 Zhukov-S Stock, Plum,	
	3K85M49	94.99
#100-018-056	Yugo Zhukov-S Stock, Blk, 3K85D49	94.99
#100-018-084	MOE-SL/AK/Zhukov Enhanced Recoil	
	Pad, 3K17A09	18.95

MAGPUL AK-47/AKM/AK-74 ZHUKOV HANDGUARD



Gives Your Kalashnikov 21st Century Tactical Features & Versatility

The Magpul Zhukov Hand Guard is a full-featured solution to the chronic shortcomings of the small, skinny factory AK wood handguard. It offers an extended length with a large gripping surface that's compatible with modern shooting techniques and also provides more accessory mounting positions. The internal aluminum chassis clamps directly to the barrel and delivers a solid flex-free installation, extra strength, and excellent barrel heat dispersion, while the comfortable injection molded exterior gives superior ergonomics, plus M-LOK slots at the 3, 6, and 9 o'clock position for optimized accessory attachment. Compatible with the Ultimak gas tube rail for optics. The Zhukov Hand Guard redefines functionality for the modern AK platform! Mounts to AK-47/AKM/AK-74 rifles with barrels longer than 13" and 17-18mm O.D. Installation requires permanent removal of the factory handquard retaining cap and forward sling mount. Due to the wide range of tolerances typical of these rifles, minor additional fitting may be required. SPECS: Reinforced, injection-molded hard polymer, Black (Blk), Flat Dark

MAGPUL AK-47/AKM/AK-74 MOE® AK/AKM HAND GUARD

Improves Operating Comfort, Control & Accessory Options Of Your Kalashnikov



Snap-on replacement for factory handguard gives your AK/AKM a big improvement in ergonomic comfort, control, and accessory mounting options. Features an extended gripping area for better control, integrated heat shield to protect the hand when the barrel heats up during long shooting sessions, and a replacement gas tube cover. Fully compatible with Magpul's M-LOK accessory mounting system. Plus, the hard-molded polymer is stronger than wood, impervious to moisture, and looks good, too. Molded in standard Magpul colors, plus a "Plum" hue that approximates the color of certain Eastern European wood AK stocks. MOE AK fits standard AK pattern rifles without a front sling loop on the handguard retainer; MOE AKM fits standard AKM pattern rifles with a front sling loop on the handguard retainer. A MOE AK/AKM Hand Guard is an upgrade to any Kalashnikov-pattern rifle!

SPECS: Reinforced, injection-molded hard polymer, Black (Blk), Flat Dark Earth (FDE) and Plum.

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‡100-016-666 ()	AK MOE Handguard, Blk, $3K30D59$	\$ 35.99
‡100-016-667 🍅	$\textbf{AK MOE Handguard,} \ FDE, \ \textit{3K30B59}. \ .$	35.99
£100-016-670 ()	AK MOE Handguard, Plum, 3K30C59	35.99
£100-016-671 ()	AKM MOE Handguard, Blk, 3K30M59	35.99
100-016-672	AKM MOE Handguard, FDE, 3K30M59	35.99
ŧ100-016-675 ()	AKM MOE Handguard, Plum, 3K30Q59	35.99

MAGPUL AK-47/AKM/AK-74

SPECS: Reinforced, injection-molded hard polymer, Black, Flat Dark Earth

#100-017-902 MOE AK-47/74 Set, Black, 3K96F29....\$ 106.99

#100-017-903 MOE AK-47/74 Set, FDE, 3K96G29..... 106.99

#100-017-906 MOE AK-47/74 Set, Plum, 3K96I29..... 106.99

#100-017-907 AKM Furniture Set. Black. 3K96D29.... 106.99

#100-017-908 AKM Furniture Set. FDE. 3K96P29 106.99

#100-017-911 AKM Furniture Set, Plum, 3K96M29.... 106.99

#100-017-898 Zhukov Furniture Set, FDE, 3K182A69. . 202.99

3K182M69.....

FURNITURE SETS

Fast, Easy Way To Upgrade

Your Kalashnikov

complete replacement set of

Magpul furniture - buttstock,

handguard, and pistol grip - so

you can upgrade your rifle in

one sitting. Molded in standard

Magpul colors, plus a "Plum"

hue that approximates the

color of certain Eastern Euro-

pean wood AK stocks. MOE AK

fits standard AK pattern rifles

without a front sling loop on

the handquard retainer; MOE

AKM fits standard AKM pattern

rifles with a front sling loop on

the handquard retainer. Zhu-

kov - may require some fitting,

Handy kits each contain a



MINELLI AK-47

Upgrade the Furniture With a High-Grade Walnut Stock To Dress Up Your Kalashnikov

With more than 80 years of woodworking experience, Minelli faithfully reproduces stocks for classic military rifles using quality walnut. Careful inletting and attention to detail means these Italian-made stocks look historically accurate and fit your rifle's action like a glove. These stocks are finished with oil, creating a smooth, traditional military-style appearance. Includes correct handguard and pistol grip. Ready for installation to give your AK a classier look. May require some fitting.

SPECS: Walnut. Straight grain, minor figuring, oil finish.

#100-010-735 AK-47 Walnut Stock, 7D131P39 \$ 145.99

O

MAGPUL PRS2TM PRECISION STOCK

Fast Field Adjustment

Fully adjustable stock for tactical rifles readily adapts length of pull and comb height with two click-detent adjustment wheels. Comb also allows a .65"



range of eye relief adjustment for optical sights simply by loosening two Allen-head screws. Rubber recoil pad with solid, machined aluminum core seats securely onto your shoulder and won't slip during sustained shooting exercises. Removable, quick-detach front sling mount and rear 11/2" sling loop easily install on either side of the stock for any shooting situation. Drop-in installation with included hardware and/or rifle's original factory hardware. FAL model fits metric FN-FAL rifles with fixed buttstock and standard buffer. Will not fit Paratrooper folding stock or Inch pattern rifles. G3 fits Heckler & Koch G3/HK91 rifles with fixed stock, factory steel backplate, and standard buffer. Also fits HK33, HK93, PTR-91, SR-9, and CETME; gunsmithing required for CETME installation. Extended **Buttpad** adds approximately 1/2" to the length of pull and provides extra protection from felt recoil for easier between-shot recovery during rapid fire. Deep horizontal ridges ensure a secure purchase on shoulder. Installs in minutes reusing the original pad's mounting screws ==

SPECS: Molded polymer, black. G3 - Retracted length 9¹/s* (23.8cm). Extended length 19¹/s* (27cm). Comb height can be raised 1¹¹/s* (4.6cm). 1 lb.14 oz. (850g) weight. FAL - Retracted length 10¹/s* (27.3cm). Extended length 11¹/s* (29.2cm). Comb height can be raised 1¹/s* (4.6cm). 1 lb.13 oz. (822g) weight. Extended Buttpad - Molded rubber, black. 80* thick. Adds approximately ¹/s* (1.6cm) to the length of pull over the stock's original factory pad. 31 oz. (89g) weight

ractory pag. 3.1 c	2. (05g) Weigitt.	
#100-003-075	PRS2 Stock for FAL, 3K206F54	242.99
#100-003-076	PRS2 Stock for H&K G3/HK91,	
	3K206C54	242.99
#100-005-599	PRS2 Extended Buttpad, 3K13C49	14.20



order on the web

modifications to a particular rifle. ==

(FDE) and Plum. Installation instructions included

#100-017-897 Zhukov Furniture Set. Black

#100-017-901 Zhukov Furniture Set, Plum,

brownells.com

Orders: 800-741-0015

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MAGPUL REMINGTON 700 HUNTER 700 STOCK



Drop-in replacement stock enables the user to fully adjust both the length-of-pull and comb height for a better fit and more comfortable shooting. Made of reinforced polymer, with a cast aluminum bedding block that free floats all Remington barrels and accepts factory and aftermarket (most) triggers. Forend has M-LOK™ slots on the sides and bottom for easy accessory mounting. Rubber recoil pad eases the sting of felt recoil. Available for both Remington 700 Short Action (SA) and Long Action (LA) rifles. Kit lets you upgrade your rifle's stock AND convert it to detachable magazine operation; includes short action stock, two PMAG 10 AC 7.62x51 (.308 Win) 10-round magazines, and a Magpul 700 bolt action mag well. ■ SPECS: Molded hard polymer shell, anodized A380 cast aluminum bedding block, Black, Flat Dark Earth (FDE), O.D. Green (ODG), Stealth Gray, 60° grip angle from bore axis. LOP adjustable from 13* (33cm) -15* (338 1cm)

#100-016-643	Magpul Hunter 700 SA Stock, Black, 3K227I69	\$ 252.99
#100-016-644	Magpul Hunter 700 SA Stock, FDE, 3K227A69	252.99
#100-016-645	Magpul Hunter 700 SA Stock, Gray, 3K222P29	246.99
#100-016-646	Magpul Hunter 700 SA Stock, O.D. Green, <i>3K227K69</i>	252.99
#100-019-964	Hunter 700 SA Kit, Blk, 3K341H69	401.99
#100-019-965	Hunter 700 SA Kit, FDE, 3K356J99	419.99
#100-019-967	Hunter 700 SA Kit, ODG, 3K349J34	410.99
#100-019-966	Hunter 700 SA Kit, Gray, 3K341G69	401.99
#100-018-698	Magpul Hunter 700 LA Stock, Black, 3K239F39	265.99
#100-018-699	Magpul Hunter 700 LA Stock, FDE, 3K239E39	265.99
#100-018-737	Magpul Hunter 700 LA Stock, Gray, 3K239C39	265.99
#100-018-738	Magpul Hunter 700 LA Stock, ODG, 3K239G39	265.99

MAGPUL RUGER® 10/22® HUNTER X-22 STOCKS



An Easy Way To Get Better Performance From Your Rifle With No Alterations To Action Or Barrel

The Hunter X-22 is the easy way to make an ordinary 10/22 an extraordinary shooter. Gives your rifle an ergonomic grip, adjustable length-of-pull and comb height for a custom fit that's best for YOU. Also gives multiple sling mounting options, a non-slip rubber recoil pad, and M-LOK slots for easy accessory attachment. Drop-in installation - not gunsmithing at all - and a reversible barrel that tray ensures proper fit regardless of whether you have a factory "pencil" profile tube or a target bull barrel.

SPECS: Reinforced molded hard polymer, Black, Flat Dark Earth (FDE), O.D. Green (ODG), Stealth Gray. 12.5"-14.5" (31.7cm - 36.8cm) adjustable LOP. 1.25" (3.2cm) sling loops. Accepts barrels up to .92" (23mm) O.D.

#100-017-572	Ruger® 10/22® Hunter X-22 Stock, Black, 3K122F39	\$ 135.99
#100-017-573	Ruger® 10/22® Hunter X-22 Stock, FDE,	
	3K122L39	135.99
#100-017-574	Ruger® 10/22® Hunter X-22 Stock, Gray,	
	3K119M69	132.99
#100-017-576	Ruger® 10/22® Hunter X-22 Stock, OD	
	Green, 3K122A39	135.99

MAGPUL RUGER AMERICAN® HUNTER ADJUSTABLE STOCK



A Drop-In Stock Upgrade With a Host of Ergonomic, Functional & Accessory Mounting Advantages

Folks who own Ruger's popular American bolt rifle need no longer be jealous of Remington 700 shooters who have Magpul's Hunter stock. Magpul has created the Hunter American Stock for Ruger® American short action rifles. This stock is a true drop-in solution for the operator and requires no bedding. Included with the stock is the Magpul Bolt Action Magazine Well and a PMAG 5 7.62AC polymer magazine designed for the .308 Winchester family of cartridges. This additional component allows your favorite rifle to feature a detachable magazine. High strength steel recoil lugs. Accepts barrel with profiles up to medium Palma. Adjustable length of pull, plus an optional cheek riser kit to adjust cheek weld (stock comes pre-fitted with 0.25" Riser). M-LOK accessory slots. Available in Black, Flat Dark Earth, Gray, and OD Green. The Magpul Hunter American Stock features reinforced polymer construction with Type III Hard anodized, machine finished cast aluminum bedding block. Note: The PMAG 5 7.62 AC magazine is for the 308 Winchester and similar sized cartridges. Rifles that use smaller or larger cartridge cases will require the customer to separately purchase an AICS pat-

	e magazine of their choice. ====================================	
#100-300-000	3K256J49	\$ 284.99
#100-900-009	Ruger American Hunter Stock, FDE, 3K256J49	284.99
#100-900-010	Ruger American Hunter Stock, Gray, 3K256D49	284.99
#100-900-011	Ruger American Hunter Stock, ODG, 3K261M89	290.99

MAGPUL RUGER® 10/22 TAKEDOWN® X-22 BACKPACKER STOCK



The Ergonomic Enhancements of the X-22 Hunter Stock in a Go-Anywhere Minimalist Package

The X-22 Backpacker stock provides much of the functionality of Magpul's full-size Hunter X-22 Takedown stock in a slimmeddown, even more compact package for hunters and outdoorsmen on the go who don't want to compromise shooting performance. Precision-molded from Magpul's durable, advanced hard polymer, the X-22 Backpacker has a MOE SL non-slip rubber recoil pad and an ergonomically enhanced forend for excellent support hand comfort and control. There's a pair of interchangeable cheek risers, one for shooting with iron sights, and another, higher one that positions your head at the right height for using an optic. There's a handy storage compartment in the grip for small items, and a much larger compartment in the buttstock that will hold 3 spare 10-round magazines. Forend snaps into a convenient locking system in the underside of the stock, so buttstock/receiver and forend/barrel assemblies are compactly linked together for ease of transport when disassembled. Accepts Mapul's QD pushbutton sling swivel mounting kits, sold separately, Drop-in fit on all Ruger® 10/22 Takedown® rifles including those fitted with the Tactical Solutions SBY harrel

ries, including those littled with the factical solutions 3BX barret.
#100-023-549 Hunter X-22 Backpacker, Blk, 3K94A49 \$ 104.99
#100-023-562 Hunter X-22 Backpacker, FDE, 3K94K49 104.99
#100-023-563 Hunter X-22 Backpacker, Gray, 3K94J49 104.99
#100-023-564 Hunter X-22 Backpacker, ODG, 3K97L19 107.99

MAGPUL RUGER® 10/22TAKEDOWN® HUNTER X-22 TAKEDOWN STOCK

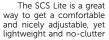


The Hunter X-22 Takedown stock is an ergonomically enhanced, full-featured chassis system designed to help you get the most shooting enjoyment from your Ruger® 10/22 Takedown® .22 LR rifle without sacrificing its takedown capability. Placed at a 60° angle to the bore axis, the pistol grip gives you an extremely comfortable hand position for excellent support and control. Length-of-pull is adjustable from 12.5" to 14.5" by inserting or removing the included .50" spacers, and there's a soft, non-slip rubber recoil pad to keep the Hunter firmly and comfortably anchored in the shoulder pocket. Accepts Magpul's cheek riser kits (sold separately) to raise comb height .25", .50" or .75". Up front on the forend is a series of Magpul's M-LOK® slots for easy attachment of any M-LOK compatible accessories just about wherever you want them. Molded from Magpul's proprietary reinforced polymer, the X-22 Takedown will handle a lot of hard use. No gunsmithing required to install - completely drop-in compatible with all factory Ruger 10/22 Takedown .22 LR receivers. A reversible barrel tray enables a proper, professional-looking fit for both standard factory "pencil" barrel or aftermarket bull barrels up to .920" O.D. Barrel may be free-floated, or use the adjustable tensioning shim in the forend to set barrel pre-load. Multiple sling mounting options provided: 11/4" footman's loops on left and right rear of stock, plus two dimpled drill points to install optional standard 10-32 x 3/8" long dome swivel studs. Or install Mapul's optional pushbutton QD

swivet mount k	i (solu separalely).	
#100-022-887	10/22 Takedown Hunter X-22 Stk, Blk, <i>3K128F69</i>	\$ 142.99
#100-022-888	10/22 Takedown Hunter X-22 Stk, FDE, <i>3K128M69</i>	142.99
#100-022-890	10/22 Takedown Hunter X-22 Stk, O.D. Green, <i>3K128H69</i>	142.99
#100-022-889	10/22 Takedown Hunter X-22 Stk, Stealth Gray, <i>3K128M69</i>	142.99

MODULAR DRIVEN TECHNOLOGIES SKELETON CARBINE STOCK LITE

Skimps on Weight & Bulk, Not Comfort & Control



stock on your chassis rifle. It's a further riff on MDT's Skeleton Carbine stock for their chassis systems that accept AR-15 carbine buffer tubes for mounting M4-type carbine stocks. The SCS Lite is a minimalist production that doesn't skimp on adjustability, just excess weight! It's machined from 6061 T6 aluminum, with a tough hard-anodized finish on the "buffer" tube and cheek riser posts. You get two QD sling swivel attachment sockets, an M-LOK slot on toe of the stock, and a length-of-pull that can be adjusted from between 10.6" and 11.6" using the four included ¼" spacers. The cheek riser will extend up to 1.5" - tools not required. Plus, a comfortable, recoilabsorbing rubber buttpad.

#100-048-085	Skeleton Carbine Buttstock SCS Lite Black, 6E00QMJ	\$ 199.95
#100-048-086	Skeleton Carbine Buttstock SCS Lite FDE, 6E00KCG	

MIDWEST INDUSTRIES CHASSIS FOR POPULAR RUGER® RIFLES



Convert Your Favorite Ruger® Carbine to a Rosust, Versatile Chassis Gun

Midwest's chassis systems enable you to convert your favorite Ruger® carbine into a robust, adapt-

able chassis rifle. They are constructed from 6061 T6 aluminum and with a durable Type 3 hardcoat anodized finish in matte black because.... black goes with everything. Edges and contact surfaces are fully de-horned for a non-abrasive, comfortable feel that'll leave the skin ON your hand when you shoulder your rifle in a hurry. ALL necessary mounting hardware included, plus instructions (if you follow those, installation really 15 easy!).



10/22° CHASSIS - Compatible with Ruger® 10/22° and clones, including a model for the popular Takedown rifle. The fixed rifle model is available in two different lengths, 8° or 13°. Slim, lightweight profile feature two anti-rotation QD sling sockets, and eight rows of M-LOK slots for easy customization. Plus, the barrel is free-floated to protect accuracy. Mounting bolt and wrench included. 1.290° Inside Diameter. 5-slot polymer M-Lok™ rail included. Takedown model is designed strictly for use on 10/22 Takedown' rifles.

#100-040-593	10/22 8" M-LOK Chassis, 2A00HCD \$	224.95
#100-040-594	10/22 13" M-LOKChassis, 2A00DAL	239.95
#100-036-989	10/22 Takedown Chassis, 2A121J59	127.99



PC CARBINE™ SIDE FOLDER - Sets you up to install the side-folding stock or brace of your choice on your handy carbine. Compatible ONLY with Ruger® PC Carbine™ 9mm Luger/40 S&W Takedown models. Super easy to install, and you will be able to retain the factory iron sights and the factory easy-change magazine well. Includes two anti-rotation QD sling sockets. Weighs only 1 lb. 6 oz. All tools and mounting hardware included. NOTE: Not compatible with AR-15 grips that have beavertails.



AR-15 CARBINE STOCK READY - Same features as the chassis designed for folding stock, but this one is equipped with a six-position receiver extension tube that lets you install any popular AR-15 carbine buttstock on your PC Carbine Takedown. Inside the tube, there's a waterproof storage compartment for spare batteries or some candy. Without the user-installed stock or grip, the chassis weighs in at a scant 1 pound, 11 ounces. Includes two anti-rotation QD sling sockets. All the tools and mounting hardware required for installation are included with the stock.

MODULAR DRIVEN TECHNOLOGIES HNT26 HUNTING CHASSIS (STOCK)



Chassis System Purpose-Built for Hunting -Weighs Only 26 oz.

The first purpose-built hunting chassis from MDT, the HNT26 weighs in starting at a mere 26 oz. for the fixed stock version. They're calling it a "chassis," but it really weighs no more than a lightweight stock. The complete assembly includes the chassis, buttstock, forend, and pistol grip combined. It provides all the usual benefits you expect from a rifle chassis, such as V-block bedding, LOP and comb adjustment, and AICS magazine compatibility. The HNT26 Chassis is constructed of a base machined from AZ61A magnesium alloy, with a carbon fiber forend, a carbon fiber grip, and a foam filled carbon fiber buttstock. That foam-filled stock deadens sound, vibrations, and best of all, felt recoil. As a bonus, the carbon fiber components offer a "warm to the touch" feel, with edges designed to eliminate snag points and provide superior ergonomics. The lowprofile magazine latch integrates seamlessly into the triggerguard. The V-block bedding system allows for free-floating of barrels with up to 1.25" O.D. You've got front and rear QD sling swivel sockets, plus a vertically adjustable cheek riser with soft-touch foam pad, and a 12.5" minimum length-of-pull that can be increased using the adjustable spacer system. Accepts AR-15 pistol grips but it comes with ultra-lightweight carbon fiber grip. The carbon fiber enclosed forend has M-LOK slots and a QD sling swivel mount. Titanium action and pistol grip screws are both lightweight AND impervious to corrosion. HNT26 chassis are compatible with readily available AICS-pattern magazines; it's designed so the MDT Polymer SA 3-round magazine will fit flush inside the chassis. Available with Fixed or Folding stock for several popular short action (SA) rifles. Folding stock adds a little more weight, but it's so convenient for those long hikes to the best hunting grounds!

#100-048-053	Rem 700 SA HNT26 Fixed Stock, Black, 6E00FGD	\$ 1299.95
#100-048-054	Rem 700 SA HNT26 Folding Stock, Black, 6E00MAK	1499.95
#100-048-055	Savage SA HNT26 Fixed Stock, Black, 6E00AZK	1299.95
#100-048-056	Savage SA HNT26 Folding Stock, Black, 6E00DML	1499.95
#100-048-057	Tikka T3 SA HNT26 Fixed Stock, Black, 6E00PQG	1299.95
#100-048-058	Tikka T3 SA HNT26 Folding Stock, Black, <i>6E00EVE</i>	1499.95

PRO MAG AK-47/74 ARCHANGEL **OPFOR ADJUSTABLE BUTTSTOCK**



4-Position Stock, Adjustable Cheek Riser & QD Sling Points For Your Kalashnikov

Carbon-filled polymer stock drops into most stamped AK-47/74 pattern rifles and gives 4-position adjustable buttstock to fit different shooters. Also features a 7-position cheek riser to get the perfect eve-position for iron sights or optics, 4 QD sling points and a slip-on recoil pad. Fits rifles with stamped receivers only. Does not fit rifles with milled receivers.

‡687-000-091	Archangel AK-Series Adjustable Stock,		
	7H44E19	!	\$ 51.



Items MODULAR DRIVEN TECHNOLOGIES SKELETON RIFLE STOCK

Multi-Adjustable Stock Improves Shooter Comfort To Promote Better Accuracy

MDT's skeletal stock has multiple adjustment options to



match your shooting position and improve your comfort on your MDT TAC21, LSS, LSS-XL, or HS3 chassis. Large, easy-to-use thumbwheels enable guickly adjustment of both the buttpad and cheekriser – no tools required! Machined from 6061 T6 aluminum with a durable Cerakote® finish, the SRS V5 buttstock has an integrated "bolt cut-out" in the cheek rest to allow easy removal of the bolt. Comes with a mini buffer tube for installation. Will NOT work with AR style buffer tubes. Features fixed buttstock interface, angular adjustment of cheek rest up to 8 degrees on either side, M-LOK® slot that accepts 1.5" rail or other M-LOK® accessories, and two QD flush cup sling swivel mounts on either side. The V5 fits MDT's TAC21, LSS, LSS-XL, and HS3 chassis. Short SRS model offers a 1" shorter length-ofpull for folks with "alligator arms" (just kidding!). SRS LITE provides much of the comfort and adjustbility of the standard SRS in an even lighter-weight package. Length of pull (LOP) can be adjusted with spacers. Simply loosen the setscrews and adjust the cheekriser to the desired height. Integrated bolt cut-out in cheekrest enables easy bolt removal. Two ambidextrous QD flush cup sling swivel mounts. Not compatible with MDT Buttstock Weight.

#100-035-920	Short Skeleton Rifle Stk, BLK, 6E00BFQ \$	369.95
#100-035-921	Short Skeleton Rifle Stk, FDE, 6E00FGL	369.95
#100-035-288	Skelelton Rifle Stock, BLK, 6E00MGI	379.95
#100-035-289	Skelelton Rifle Stock, FDE, 6E00KEA	379.95
100-048-088	Sleketon Rifle Stk LITE, BLK, 6E00MUK	299.95
100-048-089	Sleketon Rifle Stk LITE, FDE, 6E00DVD	299.95

Item MODULAR DRIVEN TECHNOLOGIES COMPOSITE CARBINE STOCK



A Lightweight, Adjustable Stock for Your Chassis Rifle

The CCS is designed to allow maximum adjustability while minimizing weight, enabling the

shooter to optimize ergonomics for multiple shooting positions. The CCS is a durable, lightweight polymer buttstock that fits any chassis system that uses an AR-15 carbine buffer tube as its stock mounting interface. The CCS balances adjustability, strength, and affordability. Features: composite polymer body, anodized aluminum buffer tube and 1.5" cheek riser posts, M-LOK® attachment slot on bottom surface. Included spacers let you adjust length-of-pull from 10.6" - 11.6". Total 1.41 lb. wt.

#100-041-025	Composite Carbine Stock, BLK, 6E00FBL	119.9
	Composite Carbine Buttstock, FDE, 6E00DIQ	119.95

FULTON ARMORY M1/M14/M1A HANDGUARD RETAINING CLIP

For Secure, Rattle-Free Handguard Attachment

Steel retaining clip provides a snug, rattle-free grasp on the handguard. Replaces an old clip lost during maintenance, or one "sprung" by excessive removal and installation. Perfect for properly restoring a vintage rifle or completing a new project. Fits M1 Garand and M14-style rifles. Made to original USGI specifications for fit and finish. SPECS: Steel. Parkerized, matte black finish.

#100-005-286 Handguard Clip, 3K4G96...... \$ 5.99

MODULAR DRIVEN TECHNOLOGIES SKELETON CARBINE STOCK

Ideal Stock for Maximum Shooting Comfort, Adjustability & Stability With Your MDT **Chassis Rifle**

We think the SCS is an excellent choice as the butt-

stock for a precision target rifle built on an MDT-type chassis system. It's been designed to allow maximum adjustability while minimizing weight. The adjustability allows each shooter to optimize the stock's ergonomics for his or her specific needs. The weight has been minimized by skeletonization while retaining the strength of the stock. Three QD attachment points (one on each side and one on the bottom) to allow the shooter multiple choices for carrying. Attachment point on the bottom of the stock for a Picatinny accessory rail. Control wheel enables fine adjustment of LOP, which can then be locked in place by tightening a bolt. Stock angle can be adjusted by loosening the top two screws on the body. This allows the body to align with the buffer tube by using the scribe mark down the buffer tube and the offset scribe mark on the SCS body. An adjustable cheek riser lets your fine-tune the cheek riser height, then when the desire position is found, lock it in with a setscrew. The recoil pad can be adjusted horizontally, vertically, and angularly. By loosening the setscrew on the rear portion of the buttpad, the buttpad can be adjusted vertically. Once the buttpad has been moved up, two screws will be revealed. To adjust the angle of the buttpad, or move it in the horizontal plane, these screws must be loosened. The MDT buffer tube has a scribe mark down the center to allow the shooter to zero the angle of the SCS if they wish. On the body of the SCS there is another machined marking to further allow the shooter to precisely angle their stock to suit their needs. Brownells Gun Tech Note: For use on MDT Chassis systems and bolt action rifles. For AR-15/AR-308 applications, you must use the non-adjustable (foam) version of the SCS unless you have a side-charger handle. All of the

crieek riser mo	dels are trie adjustable version.	
#100-820-030	Skeleton Stock w/Riser 9.75", BLK,	
	6E00LSQ\$ 349.9	5
#100-820-034	Skeleton Stock w/Riser 9.75", FDE,	
	6E00QPL	5





An Affordable "Stock Option" for that Howa Barreled Action

This is an "Archangel"-style stock constructed from a combination of high-strength carbon fiber and glass-reinforced polymer, with an all-business, all-black finish. The result is a light, strong, highly warp-resistant stock outfitted with a near-vertical pistol grip complete with palm swells. There's even a storage compartment inside. The forend has the popular M-LOK accessory mounting slots at the 3-, 6- and 9 o'clock positions. And we're not done: there's a click-adjustable cheek riser AND buttplate for length-of-pull tweaks, as well as a hooked toe on the buttstock that allows the shooter to really snag the rifle down on a shooting bag for added stabilization. Even better, this stock is cut to accept detachable magazines - and a Pro Mag polymer magazine is included with it. The mag will hold 7 rounds of any cartridge based on the .308 Winchester. Also included: three flush-fit hard points for detachable sling swivels. The stock weighs in at 3.7 lbs. Aside from fitting the short action (SA) Howa 1500, it will also accepts Smith & Wesson 1500 and Weatherby Vanguard short-action rifle receivers.

#100-061-258 Howa 1500 SA Prec Elite Stock w/7-Rd Mag, 5E194Y99 \$ 204.99

PRO MAG RUGER® MINI-14®/THIRTY® ARCHANGEL SPARTAN STOCK



Carbon-filled polymer stock fits onto Ruger Mini-14 and Mini-Thirty and gives a pistol grip, adjustable buttstock and cheekpiece and full-length Picatinny top rail for optics and accessories. Features 4 QD sling swivel points, and has a storage compartment for extra batteries and other small items inside the pistol grip. Forend has pre-molded hard points that can be quickly drilled out to allow attachment of 6 o'clock rail segment, not included. Fits all Ranch Rifles made since 1983. Fits .223, 7.62x39 and 6.8mm calibers. #687-000-094 Archangel Ranch Spartan Stk, 7H221L84.. \$ 260.99

PRO MAG MOSIN-NAGANT ARCHANGEL OPFOR STOCK

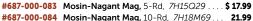


Drop-in tactical stock lets you upgrade your M1891 Mosin-Nagant. Made of tough, carbon filled polymer, stock features an adjustable length-of-pull butt pad, adjustable cheek riser, gooseneck grip with comfortable palm-swell, and QD sling swivel attachment points. Stock is inletted to accept a Timney Trigger® with no modification required. Forend allows free-floating of most barrel contours and includes a barrel tensioner. Stock also fits M-91/30 with either hex or round receivers, Soviet M-38/M-44/Chinese T-53 carbines, and Finnish M-39 rifles and carbines. Accepts Archangel detachable 5-round, black-polymer magazine (included), or the 10-round magazine (sold separately).

SPECS: Carbon-fiber filled polymer, black. 13.62" - 14.75" (34.6cm – 37.5cm) adjustable length-of-pull. .5" (1.3cm) incremental cheek-riser adjustments.

#687-000-082 Mosin-Nagant Archangel Stk, 7H173K39 .. \$ 203.99

MOSIN-NAGANT ARCHANGEL STOCK MAGAZINES - Detachable box magazines made specifically for the Mosin-Nagant Archangel OPFOR stock. Body and follower molded from a proprietary carbon-fiber filled black polymer, with a robust chrome-silicon wire spring for reliable feeding and function.



PRO MAG M14/M1A ARCHANGEL M1A **PRECISION STOCK**



Carbon-filled polymer stock accepts Springfield M1A and most other M14-style rifles and gives adjustable length of pull and cheek riser. Thumbwheels allow precise length-of-pull adjustment from 13 5/8" to 14 13/16", and cheek riser in .05" increments. Stock features steep pistol grip angle to give proper wrist position when using optics. Pistol grip also has storage comparment inside for spare batteries and similar-size items. Forend features 6 o'clock Picatinny rail with extended rail cover, and stock accepts rifle's original factory top handguard. Comes with 2 standard sling swivel studs and 4 steel inserts for QD sling swivels.

#687-000-092 Archangel M1A Precision Stk, Blk,

7H265M19.....\$ 311.99

order on the web

brownells.com

REPTILIA CZ SCORPION LINK FOLDING STOCK



Give Your Compact CZ Folding Stock Versatility

Own a CZ-USA Scorpion pistolcaliber carbine but like the Magpul Zhukov stock? Well, thanks to the Reptilia LINK Folding Stock, you can

have the best of both worlds, all with an easy-attachment mechanism that doesn't require any tools for installation AND provides a secure mounting point for your 7bukov stock. Stock's adapter is machined from aluminum and features a mil-spec, hardcoat-anodized finish in a matte-black color. The folding adapter swings to the right of the shooter and allows for the full, five-position adjustment range that the Zhukov stock provides. All NFA rules apply.

#100-036-097 CZ Scorpion Folding Stk, 8E161A49.... \$ 169.99

RUGER® M77® MARK II ALL-WEATHER STOCK



O.E.M. Synthetic Stock Provides Strength & Stability In All Weather Conditions

Glass-filled nylon provides consistent pressure against the barreled action in all temperature and humidity extremes. Eliminates point-of-impact shift and erratic groups caused by expansion/contraction of the stock. Gusseted forearm accepts barrels with factory sporter contour. Textured finish and raised checkering ensure a non-slip hold. ¹/₄ thick, rubber, butt pad tames the hardest recoiling calibers. Includes sling swivel studs and grip cap with Ruger insignia. May require minor fitting.

SPECS: Żytel synthetic, black. 30⁷/s" (78.4cm) OAL. 13⁵/s" (34.9cm) L.O.P. 2 lb. (907 g) wt. Fits Ruger M77 Mark II short action **(SA)** ONLY.

#780-001-234 SA All-Weather Stock, 8G98C09 \$ 108.99

SAMSON MFG. CORP RUGER® 10/22® B-TM FOLDING STOCK



Mimics the Look of Ruger's Classic AC-556 Folding Stock

<>>Catalog 75: Can we get a better foto??<>>With the same classic look as Samson's A-TM stock for the Mini-14/Mini-Thirty, the B-TM Folding Stock lets you transform your factory

10/22® into a compact, go-anywhere rifle you'll be happy to share with your own "A Team." Just make sure they don't hog ALL the range time with it! It's an easy, drop-in install on your non-Takedown 10/22 with a standard-contour barrel, and the B-TM's combination of Walnut and stainless steel imparts a truly unique look to any Ruger rimfire. With the minimalist buttstock extended, the length of pull is a nominal 12.5". Recommended for use with an optic or high-profile sights, OR Samson's B-TM Sight Set, which includes high-profile front/rear "iron" sights and a mounting rail for a red dot optic. ■■
#100-047-441 B-TM Folding Stock for 10/22,

1B00BZN...... **\$ 246.9**

SAMSON MANUFACTURING RUGER® MINI-14® MINI-THIRTY® A-TM FOLDING STOCK



As Close to an Original Factory Folder as You Can Get Without a Time Machine!

Samson's A-TM Folding Stock for the Ruger® Mini-14® and Mini Thirty® closely replicates the folding stock of the Ruger® AC-556® select-fire military / police Mini-14® variant. How close? It's manufactured on machinery acquired from the manufacturer who made the original stocks for Ruger®. Short of acquiring a rare and expensive original AC-556® folding stock, you can't get more authentic than this! The A-TM is also a practical upgrade for your Mini-14°, making an already compact, handy, lightweight rifle.... even more compact and handier. As a substantial bonus, it will also make your Mini-14® look exactly like the rifles that figured prominently in a certain iconic early 1980s TV show we can't name because of copyright stuff. Here's more good news: the Samson A-TM stock will fit ALL models and calibers of Mini-14° and Mini Thirty®, except for the AC-556® (and Samson's working on a model for that). Who doesn't love it when a plan comes together? Authenticity fans, take note: The stainless steel components on the A-TM folding stock are cast from the ORIGINAL Ruger® molds, and the wood used is seasoned Walnut supplied by Ruger®. It's better looking than the Birch used on the original AC-556° / Mini-14° stocks. Samson's pistol grip is molded from reinforced polymer, which is much more durable than the original Bakelite, and Allen head screws are used rather than the original slot heads. The stainless parts have a natural matte gray-silver finish. While some folks may prefer blued steel, Samson reassures us that you can have your A-TM stock with any color metal as long as it's silver stainless steel. Pity the fool who doesn't have a Samson A-TM folding stock on his Mini!

SPECS: Aluminum & Walnut construction. Length: 19.5" (folded), 29" (extended). Height: 5.5". Width: 3.5" (folded), 2.25" (extended). Length-of-pull: 13.5". 4.2 lbs. wt. Drop-in fit to ALL Mini-14" & Mini Thirty" models (except AC-556").

#100-040-295 (A-TM Folding Stock for Mini-14°, 1B00DEL \$ 279.99

STRIKEFORCE RUGER 10/22° TACTICAL STOCK



Six-position stock lets you adjust length of pull and folds for ultimate compactness when storing the rifle. Made from durable, glass-filled nylon composite with a rubber recoil pad that has a slight negative angle for quick LOP adjustments. Cheek rest has 'la' vertical adjustment to provide correct eye alignment with optic; buttsock can also be raised an additional 'la' with included spacer. Includes a second stock tube that provides correct stock drop for use with iron sights. Comes with one 4' and four 2' detachable Picatinny rails for plenty of flexibility in mounting accessories. Includes three sling swivel studs that can be installed in a variety of locations for plenty of sling mounting options. The ergonomically shaped pistol grip fills the contours of your hand; finger grooves accommodate both right- and left-handed operators. Pebble textured surface provides a non-slip grasp.

SPECS: Glass-filled nylon, gray. 30" (76.2cm) overall stock length opened, 19" (48.3cm) folded. Buttstock - $7/k^2$ " (19cm) long x $37/k^2$ " (9.8cm) high. Pistol Grip - $4^4/k^2$ " (10.8cm) long x $1^3/k^2$ " (3.5cm) wide. Fits 10/22 models with standard (non-bull) barrel. Includes (1) 4" and (4) 2" molded polymer holt-on accessory rails

#019-000-059 Tactical Stock, 9A95l19......\$ **111.99**

SB TACTICAL AK-47/74 SOB-47 PISTOL BRACE

Enhanced Stability for Improved Accuracy With Your Kalashnikov Pistol

The SB Tactical SOB-47 stabilizing

brace brings the same features of SB's AR-15 pistol braces to the AK-47 platform. It offers enhanced ergonomics delivering unsurpassed stability by giving you extra support when shooting your Kalashnikov pistol one-handed. The SOB-47 has been designed to provide both comfort and accuracy for the AK pistol shooter. Easy to install, too, with the included adapter. It fits all AK-47/74 pattern pistols, including Yugo M92, M85, Romanian Draco, and Mini Draco. In addition, the appearance of the SOB-47 is designed to blend harmoniously with the aesthetics of the AK platform. Kit includes the brace itself, mounting bracket, AR-15 style receiver extension, installation instruction, and an adjustable nylon stabilizing strap. ■

#100-023-440 AK-47 Pistol Brace, Black, 5Z110M49. \$129.99 #100-024-266 AK-47 Pistol Brace, FDE, 5Z110G49... 129.99

NEW

SBTACTICAL AK-47/AK-74 BA-AK1913 PICATINNY PISTOL BRACE ADAPTER

Enables Easy Mounting of Popular Picatinny Folding Stocks on Your Kalashnikov Pistol

You want to mount a Picatinny brace on your AK-47/AK-74 pistol. There's one problem: your gun doesn't have the requisite MIL-STD 1913 Picatinny slots on the back of the receiver, so you're skunked.... Until you get SB Tactical's BA-AK1913 Brace Adapter. It mounts securely to both flat and sloped AK receivers and, once installed, sets you up to mount an M1913 Picatinny brace on your pistol, including SB Tactical's own FS1913 and TF1913 braces. The adapter is made of 7075 T6 aluminum, with a tough Type III hard-anodized finish. Heavy duty steel forks bear the load of attachment to AK pistol's receiver. An example of a not-veryglamorous little part that makes a huge difference in the world of upgrades it opens up for your gun!

#100-042-397 Picatinny Brace Adapter for AK-47/ AK-74, 5Z41H11. \$49.99

SB TACTICAL CZ SCORPION EVO SBTEVO SIDE-FOLDING PISTOL STABILIZING BRACE



Gives Extra Support for Better Control of Your Evo; Folds for Compact Storage of Pistol

SB Tactical's SBTEVO Side-Folding Pistol Stabilizing Brace extends the benefit of SB's original AR-15 pistol brace to the CZ Scorpion Evo pis-

tol. As an added benefit, it folds to make your Evo as compact as possible for storage. Like the AR-15 brace, the SBTEVO helps you control your CZ Evo pistol by either strapping it to your forearm for maximum stability in one-handed shooting, or you can shoulder it to provide a third point of contact for steady two-handed shooting. Folding mechanism based on the renowned Brügger & Thomet side-folding stock for the H&K MP5 and similar machine pistols. Pliable yet tough elasto-polymer construction. Adjustable nylon strap for secure attachment to forearm. SB Tactical's SBTEVO Side-Folding Pistol Stabilizing Brace helps you get maximum enjoyment from shooting your CZ Scorpion Evo pistol.

#100-024-267 SBTEVO Pistol Brace, Blk, 5Z172G54 ... \$ 202.99 **#100-024-268** SBTEVO Pistol Brace, FDE, 5Z169H99 ... **199.99**

SIG SAUER SIG MCX/MPX "MINIMALIST" FOLDING STOCK & ADAPTER



Improves Control & Shootability While Addding Minimal Additional Bulk & Weight

Factory replacement/upgrade gives your MCX/ MPX all the benefits of a buttstock, while adding the bare minimum of bulk and weight. Everything you need to shoot and control the firearm, but no excess material to bog you down. Attaches to the firearm via its MIL-STD 1913 Picatinny stock attachment interface. The Minimalist is made of lightweight yet sturdy black-anodized aluminum, NOT plastic, with steel attachment hardware. Comes with a rubber recoil pad and QD sling swivel socket. Folds to the right-hand side of the receiver. Extends 8.25" from rear of receiver when deployed. This is the same stock that ships on the Rattler rifle. Put one on your MCX/MPX, and you're ready to take on any mission or situation. Folding Stock Adapter attaches to the MPX/MCX Picatinny rail interface to enable installation of the AR-15 folding stock OR brace of your choice. Robust all-steel construction with a matte black finish. Threaded socket accepts an AR-15 receiver extension tube (commercial or mil-spec) so you can put the AR stock/brace of your choice on your SIG. Adapter ONLY - does not include receiver extension or any other parts. Factory part, so you know it will fit! #100-035-210 MCX/MPX Minimalist Folding Stock,

3G179F34 \$210.99 #100-035-215 MCX/MPX Folding Stk Adptr, ONLY, 2C00IYM 99.99

KNS PRECISION AR-15/M16 AR/MCX STOCK ADAPTER



Easy Way To Install a Folding Stock on ARs That Do Not Have the Traditional Recoil Buffer System

This adapter enables installation of a Picatinny-attachable folding buttstock on an AR-15 lower receiver in place of the standard receiver extension ("buffer tube"). Some AR-pattern firearms do not employ the standard recoil buffer system, including the old Armalite AR-180, carbines and pistols with new Brownells BRN-180™ upper receiver, and the SIG MCX. Also, an increasing number of other rifles (such as bolt action "chassis" rifles) are fitted with an AR-15 buffer tube to allow shooters to take advantage of the multitude AR stock options now available - but they do not need the buffer tube to function. ALL of these guns are candidates for the KNS AR/MCX Adapter Kit, which will let you install an MCX-type FOLDING stock, submachinegun stock, or similar stock on them. The adapter plug screws into the lower receiver in place of the buffer tube, and then the rail section attaches to the plug secured by the included hex-head bolt and lock washer. Attach your folding stock (or brace for AR pistols) and you are ready to hit the range with an extremely compact, maneuverable, versatile firearm! Machined aluminum construction with matte black hardcoat anodized finish; steel bolt and washer. Two models: With Flange rail body has a flange that fits in the recess of the lower receiver to retain the takedown pin's spring and plunger. Without Flange - fits lower receiver with a takedown pin that DOES NOT require the use of a spring and detent. Brownells Gun Tech™ Note: This product will work only on AR-type firearms where the carrier and buffer tube DO NOT protrude past the receiver ring while cycling.

#923-000-071 AR/MCX Stock Adpater With Flange, 3B00AMA. \$61.99
#923-000-070 AR/MCX Stock Adpater WithOUT Flange, 3B00IFK. 59.99

SBTACTICAL H&K MP5 PISTOL SBT5 PISTOL BRACE

Enjoy More Comfortable, Stable Shooting With Your MP5 Pistol Clone



Bring your MP5 clone pistol to the next level with the SB Tactical SBT5KA Pis

with the SB Tactical SBT5KA Pistol Stabilizing Brace, providing you with a third point of con-

tact in your shooting stance for more comfortable, accurate shooting. It was designed to replicate the functionality of the the Brügger & Thomet side-folding stock developed for the original MP5 submachine gun. Molded polymer with aluminum components at critical stress points. The side-folding mechanism makes the entire system compact for storage and transport. Nylon strap allows for a custom-fit on any shooter. Endplate made from 6061 aluminum, and includes a quick-detach sling socket. Ready to install. Approved as a certified brace by the ATF. SBT5A fits MP5/MP5K Reverse Stretch clones. SBT5KA fits MP5K and SP89 clones; will NOT fit MP5, HK53 or MP5K Reverse Stretch.

	SBT5A Pistol Stabilizing Brace, 5Z174Q24	204.99
#100-026-657	SBT5KA Pistol Stabilizing Brace, 5Z174J24	204.99



VICTOR COMPANY RUGER® 10/22® TITAN 1022 PRECISION RIMFIRE STOCK

Helps You Squeeze the Full Accuracy Potential from Your Ruger Rimfire

This stock helps you maximize the performance of your Ruger* 10/22* rifle by providing a comfortable, ergonomically enhanced interface between you and the rifle. It also

provides an exceptionally solid platform for the barreled action, so you can take precision shooting with your 10/22° to the proverbial "whole new level." Made from an ultra-rigid fiberglass composite resin, the Titan 1022 stock has almost zero flex, so it gives consistent, rock-solid support to the action. Victor's Anchor Lock System employs a hardened aluminum bedding block up front for the action screw, while a separate block and screw anchors the rear of the action. The result: any hint of accuracy-compromising "play" between action and stock is eliminated. The contoured, upright pistol grip puts your hand at a natural angle for excellent trigger control, while the elevated comb positions your head comfortably for correct sight alignment. Texturing on the forend and pistol grip gives you a secure hold in wet or dry conditions. The underside of the Titan's forend accepts Victor's bolt-on Mini Picatinny Rail (sold separately below) for mounting a bipod, light, IR illuminator, or other gotta-have accessory. There are two quick-detach sling swivel sockets up front, plus traditional under-stock swivel studs, too. The Titan 1022 precision stock accepts any good-quality non-takedown .22 LR 10/22° action, including the Ruger® factory receiver and those from Volquartsen, Kidd, and Tactical Solutions. Easy, drop-in installation. Accommodates heavy barrels up to .920" O.D. Available in Black (BLK), Flat Dark Earth (FDE) and O.D. Green (ODG). Need a higher cheeckweld? Try the Titan Stackable Cheekrest, available separately.

#100-027-633	Titan 1022 Stock, BLK, 8V00GQP	\$ 173.99
#100-027-634	Titan 1022 Stock, FDE, 8V00ADI	173.99
#100-027-635	Titan 1022 Stock, ODG, 8V00KIE	169.99
#100-027-639	Titan Universal Cheekrest for 10/22,	
	ODG, 8V28J49	29.99
#100-027-636	Titan Picatinny Rail w/QD Mount,	
	8V00BTB	24.99



MIDWEST INDUSTRIES CZ SCORPION EVO SCORPION STOCK BACK PLATE

A Simple, Sturdy Adapter for Mounting a Picatinny Stock on Your Scorpion

Bolt-on adapter opens up a whole world of stock options for your CZ Scorpion Evo. Adds an MIL-STD 1913 Picatinny rail section to the back of your Scorpion's receiver, so you can easily install one of the burgeoning variety of Picatinny-mount

folding (or fixed) stocks or pistol arm braces on your Evo. Machined from 6061 aluminum alloy with a matte black hardcoat anodized finish. Bonus: includes an anti-rotation QD sling swivel socket. Proudly made in the heart of America - Waukesha, Wisconsin.

#100-042-403 CZ Scorpion Picatinny Stock Mounting
Plate, 3W37X99. \$39.95

VLTOR AK-47 COLLAPSIBLE STOCK ADAPTER



Gives Your AK The Adjustability & Convenience Of An M4 Stock

Aluminum receiver extension replaces the standard, fixed butt-stock on your AK-47 to let you install an M4 collapsible stock on your rifle. Provides five locking positions; corresponding white index numbers are visible through the release pin access hole found on many buttstocks. Near-receiver sockets on each side of the extension accept quick-detach, push-button swivels for single-point sling attachment. An internal storage compartment is accessible by removing screw-on cap from the rear of the extension. Includes mounting hardware.

SPECS: Aluminum, hardcoat anodized, matte black finish. 8" (cm) overall length. Fits most AK-47/AKM/AKS rifles with stamped receivers, except the Yugo RPK and Iraqi Tabuk. Accepts Colt and other mil-spec collapsible buttstocks that fit a 1.14" dia. buffer tube. Kit includes stock extension, end cap, mounting bolts, nut, (3) dust plates, and installation instructions.

#100-003-177 AK-47 Stock Adapter, 3A85K49..... \$ 89.99

WOOD PLUS PRE-FINISHED REPLACEMENT STOCK



Classic walnut, finish sanded, and given a three-coat, Danish oil finish. Provides a good, serviceable replacement for the factory stock. Offers excellent weather resistance, plus easy touch-up of dings or nicks. Quality wood, has a straight grain pattern. 95% inletted, ready to install; only minor fitting required to fit to your action.

SPECS: Walnut, straight grain, no figure. May not accept original hardware without fitting. Win. 1906 buttstock cut flat. Win. 1890 buttstock relieved for crescent buttplate.

STOCK #	FITS	PRICE	
	BUTTSTOCK ONLY	-	
#984-000-006	Marlin 336 Pistol Grip	4H69L69	\$ 81.99
#984-000-009	Savage 99 Pistol Grip	4H70B54	\$ 82.99
#984-000-065	Savage 99 Straight Grip	4H67D14	\$ 78.99
#984-000-015	Winchester 94 post '64	4H68F79	\$ 85.99
	FOREND ONLY	-	
#984-000-044	Savage 99	4H47G59	\$ 55.99
	BUTTSTOCK & FOREND S	ET	
#984-000-019	Winchester 1890	4H98E59	\$ 115.99
#984-000-022	Winchester 94 post '64	4H97M74	\$ 114.99

VICTOR COMPANY RUGER® 10/22® TITAN STACKABLE CHEEKREST

Raises the Comfort of Your Ruger Rimfire's Stock to a Higher Level

The Victor Company's Titan 1022 precision stock has an elevated comb that provides most shooters with a comfortable cheekweld. But sometimes you need a little extra height, maybe because of your choice in optic - or maybe just because you just do. Either way, the Titan Stackable Cheekrest solves your problem by providing up





to four levels of height adjustment - from .35" to .95". Actually, this cheekrest fits other popular aftermarket Ruger® 10/22® stocks, too, including the Boyd TactiCool®, Hogue Overmolded, and just about any other stock with a 1.5" to 2.4" wide comb. Everything you need comes with the kit, which includes a reinforced polymer cheekrest body (.35" tall), two stackable polymer spacers (each .20" tall), a drill bit, #2 Phillips driver bit, and two screws. Installation is easy and normally takes only a few minutes to produce a neat, secure result. Install one today, and feel how much more comfortable your Ruger® 10/22® can be to shoot!

#100-027-637	Titan Universal Cheekrest for 10/22, BLK, 8V28A49	\$ 29.99
#100-027-638	Titan Universal Cheekrest for 10/22, FDE, 8V28F49	29.99
#100-027-639	Titan Universal Cheekrest for 10/22, ODG, <i>8V28J49</i>	29.99

WEST ONE RUGER® 10/22® M1 CARBINE STYLE STOCK



Replacement stock turns your 10/22 into a realistic looking stand-in for an M1 carbine without altering any part of the action. Easy drop-in fit for any 10/22 action with the standard $18^{1}/z^{1}$ tapered barrel. Original M1 stock parts were used to make steel patterns for automated precision lathes that cut raw European beechwood blanks into finished stocks in the unmistakable M1 shape, including the cutout in the butt for the original G1 oiler/sling retainer (not included). After milling, every stock is inspected for flaws by test fitting to a 10/22 barreled action before sanding with 300-grit media for an ultra-smooth surface. Stained to replicate the dark red-brown of the original USG1 tung oil finish before application of a protective polyurethane sealer. Includes a stamped steel buttplate with horizontal anti-slip grooves, sling swivel loop, upper handguard, and barrel band. Even includes the original M1 Carbine op rod cutout that now serves to help ventilate the 10/22 barrel.

SPECS: Beechwood, red brown USGI or natural blond finish. Steel buttplate and sling swivel loop, Parkerized, matte black. 28" (71cm) long, 2" (5cm) wide, 5" (12.7cm) high. 12"/2" (32cm) L.O.P. 2 lbs. 2 oz. weight. Dropin fit on Ruger 10/22 with standard tapered 18"/3" barrel; modification required to fit 10/22s with 16" Compact barrel or 20" Target barrel.

WOOD PLUS WALNUT MAUSER STOCK



Classic lines and quality walnut enhance the looks and accuracy of the small or large ring Mauser action. Raised cheekpiece puts your eye right in line with the scope; forward slope (lowered nose) diminishes the effects of recoil. Receiver area is fully inletted, barrel channel is semi-inletted, lets you get an exact fit to your barrel contour. Fully machined and sanded; includes hard plastic buttplate. Stock requires final sanding before applying stain and finish. FSECS: American walnut. Length of pull approx. 14" (35.5cm). 32" (81.2cm) long. 2 lb. 3 oz. (992 g) weight. 95 fits small ring model 95 and 96, 98 fits large ring model 98, VZ-24 and commercial receivers. Yugoslav (Yugo) 48 fits the mid-length action with 75/s", center-to-center, receiver

sorerr spacing.		
#984-000-035	Mauser 95 Walnut Stock, 4H93E59 \$ 116.9	9
#984-000-034	Mauser 98 Walnut Stock, 4H86I69 101.9	9
#984-000-041	Yugo 48 Mauser Walnut Stock,	
	4H110B49	9

WOOD PLUS RUGER® 10/22® YOUTH STOCK



Scaled down with a short forearm and length of pull to fit small shooters. **Standard** cheekpiece for use with iron sights or **Raised** for scopes. Drop-in fit, fully inletted for factory barrel. Watco oil finish. Fitted with black plastic buttpad.

SPECS: Walnut, oil finish. Length of pull approx. 11¹/₄" (28.6cm). 23¹/₄" (59cm) long. 20.7 oz. (588 g) weight.

#984-000-001	Standard Youth Stoo	k, 4H73F09	\$ 85.99
#984-000-002	Raised Youth Stock,	4H76J79	95.99

WOOD PLUS REPLACEMENT GRADE STOCK



Classic walnut provides a close match to original factory stocks. Quality wood, has a straight grain pattern. 95% inletted for easy fitting to your action. Ready for final sanding, stain and finish. ■ SPECS: Walnut, straight grain, no figure. Accepts original hardware. Win. 1890 buttstock relieved for crescent buttplate. Win. 1906 buttstock cut flat.

STOCK #	FITS	PRICE	
BUTTSTOCK ONLY			
#984-100-336	Marlin 336 Pistol Grip	4H49K29	\$ 57.99
#984-100-906	Winchester 1906	4H53P54	\$ 62.99
	BUTTSTOCK & FOREND S	ETS	
#984-110-094	Winchester 94 pre '64	4H77G34	\$ 90.99

order on the web

WOOD PLUS BOLT ACTION RIFLE WALNUT STOCK



The beauty and warmth of real walnut for bolt action sporting rifles. Finished stocks are fully inletted with factory, sporter barrel channel; requires only minor inletting to fit larger barrels. Completely sanded, stained and finished with three coats of Watco oil for an attractive, durable finish that resists weather and is easy to touch up. Includes hard, non-slip buttplate. Mauser 96 has 9/16" barrel channel. Unfinished stocks are fully shaped with factory, sporter barrel channel; requires only final sanding and finish. Mauser 96 is 95% inletted with $^9/_{16}$ " diameter barrel channel for custom fitting and is furnished without buttplate.

SPECS: Walnut, straight grain, minimal figure. 14" (35.5cm) LOP. 2 lb. 2 oz. (964 g) wt. Mauser 98 fits large ring actions. Mauser 96 fits '93, '95, '96 small ring actions. **Savage** fits 110 long action with blind magazine.

#984-200-098	Finished Mauser 98 Stock,	4H90F09\$1	05.99
#984-100-098	Unfinished Mauser 98 Stk,	4H72Q24	84.99
#984-100-096	Unfnshd Mauser 96 Stock,	4H73E09	85.99
#984-000-003	Finished Savage 110 Stk, 4	H84N14	98.99



XLR INDUSTRIES TR-2 ADJUSTABLE BUTTSTOCK

An AR-15 Style Stock With Extra Adjustability for Your **Traditional AR OR Bolt Action** Chassis Rifle



XLR's TR-2 buttstock fits all XLR rifle chassis and other chassis systems that accept an AR-15 style buttstock, including the Ruger Precision Rifle and Savage Stealth. This durable stock is very versatile can be used for most all tactical, hunting, or competitive shooting. It has QD flush cups on the left and right sides, ambidextrous cheek rest, monopod provisions, and an enclosed design. Includes a dual recoil plate system for ultimate adjustability. The user can even choose to use only one plate to save a little weight. The TR-2 has an approximate 12" to 15" length-of-pull adjustment range with adjustable cheek rest height, recoil pad height, and recoil pad cant (+/- 10°). It will fit any standard AR-15 style mounting platform that is bolt action or side charging. Stock includes carbine length buffer tube and castle nut. Separate AR-15/AR-308 model available for actual AR-15 and AR-308 rifles. (Carbine-length buffer and buffer spring are required for use with this stock, but are not included.)

	TR-2 Adjustable Buttstock, BLK, 9Z00KEC\$ 225.00
#100-039-507	AR TR-2 Carbine Adjustable Buttstock, BLK, 9Z00PAG

DOUBLE STAR AK-47/74 AR-15 PISTOL GRIP ADAPTER



Upgrade Your Kalashnikov With AR-15 Pistol Grip

Polymer adapter lets you mount your favorite AR-15 pistol grip onto AK-pattern rifles. Easily fits stamped AK receivers. Milled re-

ceivers will require slight modification to AR-15 pistol grip. Lightweight polymer construction adds hardly any weight to your rifle. Includes mounting hardware and instructions. Fits both AK-47 and AK-74. SPECS: Polymer, matte black. 2 ²/₃" (6.8cm) long. ⁹/₁₀" (2.2cm) wide. 1½" (3.8cm) tall 9 oz (26a) wt

J.OCIII) (all9 O2.			
¥100-008-034	Grip Adapter.	275G94	\$ 6.99

APEX TACTICAL CZ SCORPION EVO 3 S1

OPTIMIZED PISTOL GRIP



Improves Comfort & Control So Shooting Your Scorpion Is Even MORE Fun!

Apex's replacement for the factory pistol grip has an optimized grip angle and overall better ergonomics to make your CZ Scorpion EVO 3 S1 more comfort-

able to shoot and easier to control. It also enables you to remove the trigger assembly from the gun for cleaning without having to remove the grip. The tweaked angle, reduced from 29.5° to a more natural 15°, makes it easier for most shooters to operate the safety and positions the trigger finger in exactly the right spot for excellent trigger control. Molded from glass-reinforced hard polymer with contours that fit so well in the hand that controlling recoil and getting back on target for that next shot happens naturally. Deep texturing on the backstrap and frontstrap give you an excellent non-slip hold, and if you need even more "grip," apply the included laser-cut, self-adhesive grip tape. Counts as one (1) U.S.-made part for United States Code Title 18, Section 922(r) compliance. Fits ALL CZ Scorpion EVO 3 S1 pistols and carbines. Re-uses the factory grip screw for installation. The CZ Scorpion is already an extremely fun gun to shoot - for minimal extra expense, you can make it even better!

#100-023-240	CZ Scorpion Optimized Grip , Black, 7F21/59
#100-032-482	CZ Scorpion Optimized Grip, Flat Dark Earth, 7F21J59 23.99

MAGPUL AK-47/74 **MOE® AK/AK+ GRIPS**

Comfortable Shape & Anti-Slip Surface **Enhance Weapon** Control

Magpul Original Equipment grip delivers the same ergonomic benefits as the AR-15 MOE version.



with minor adaptations for AK platforms. Like the AR line, this onepiece polymer upgrade easily replaces a standard factory pistol grip and is designed to fill the natural contours of your hand for a comfortable, solid grasp and stabilized shots. Removable black polymer cap in bottom reveals internal storage compartment for small items; accepts Magpul AR-15 MIAD® Grip Cores, sold separately. AK grips have aggressive crackle texturing on the sides and deep horizontal serrations on the front and rear straps help you maintain excellent traction in any environment. AK+ grips are overmolded with nonslip synthetic rubber to give you an exceptionally firm purchase on the grip for more positive control. Lube Bottle Grip Core snaps securely the cavity in the underside of the grip and holds 1/2 fl. oz. of your favorite gun oil or CLP. Sold separately.

SPECS: Reinforced molded polymer, Black, Flat Dark Earth (FDE), and Soviet-style Plum, 4.13" (10.49cm) maximum length, 2.1" (5.3cm) wide at base, 1.21" (3.07cm) maximum thickness, 2.86 oz. (81.08g) wt. w/ hardware. Compatible with milled and stamped AK-47/AKM receivers, reinforced and non-reinforced receivers, underfolders, and all common grip nuts. Mounting screw included. Depending on receiver tolerance, may require some fitting.

#100-011-612	MOE AK Grip, Black, <i>3K</i> 16 <i>N</i> 99	\$ 19.99
#100-011-613	MOE AK Grip, FDE, <i>3K15K53</i>	19.99
#100-019-349	MOE AK Grip, Plum, 3K16J99	19.99
#100-016-416	MOE AK+ Grip, Black, 3K20K39	23.99
#100-016-417	MOE AK+ Grip, FDE, <i>3K20H39</i>	23.99
#100-016-543	Lube Bottle Grip Core, 3K11I99	14.99

HOGUE AK-47/74 MONOGRIP® PISTOL GRIP

Non-Slip Surface & Orthopedic Shape Increase Comfort & Control

Rubber "overmolded" pistol grip replaces the small, stubby original wood grip and gives you a solid purchase. Orthopedic shape with palm swells

and finger grooves reduces shock, increases shooting comfort, and improves control. "Cobblestone" surface texture provides a non-slip grasp. Fits solidly against the frame, resists wear, and won't loosen. Counts as a U.S.-made part in compliance with U.S. Code Title 18 Section 922(r) part-source requirements.

SPECS: Fiberglass core, overmolded synthetic rubber exterior, black. Fits AK-47/74 and compatible rifles.

#408-000-106 AK-47/74 Pistol Grip, 8K22F99 \$ 23.96

ANARCHY OUTDOORS PENGUIN PRECISION RIFLE GRIP

Gives You a Solid Hold on the Rifle With Easy Access to the Selector

The PPRG provides PRS shooters with a grip that allows for fast, repeatable action on the gun for great consistency. It is designed for use on any AR-15 style chassis equipped with a 45-degree safety selector. The grip ensures the shooter has the capability to solidly mount and fire the gun accurately in a variety

of awkward shooting positions. The Penguin Grip was developed over the course of several years by a 3rd Ranger Battalion specialoperations soldier, along with help from several federal law-enforcement agents. It ensures direct alignment of the trigger finger and includes a thumb rest that enhances comfort and reduces fatique. These grips are made from super-durable Nylon 12 polymer.

#100-034-692 Penguin Precision Rifle Grip, Blk, 7A47J49. \$ 49.99

KNIGHT'S ARMAMENT H&K RAS FREE-FLOAT HANDGUARDS



Not Just for Your AR-15 **Anymore! Picatinny Rail** Accessory Mounts for Your H&K



These swap-on replacements for the original factory handguards bring the freedom and versatility of MIL-STD 1913 Picatinny accessory rails to for three popular Heckler & Koch rifle and submachinegun platforms. These easy to install handguards comes with extended side and bottom rails, plus polymer rail covers so unused rail space doesn't serve as a cheese grater to your hand. Once installed, you're set up to mount accessories when and where you need them on your H&K, just like you would on an AR-15 with a railed 'guard. Machined aluminum construction with a matte black hardcoat anodized finish. All necessary clamps and mounting hardware included, steel, black oxide finish. MP5 replaces the factory forend and provides a 6.125" bottom rail, plus two slightly longer side rails. Rail slots are T-numbered. H&K 93 replaces the rifle's forend and provides a 10.1" bottom rail, two 10.5" side rails, and polymer rail covers. An aluminum shield inside helps protect the shooter's from barrel heat, plus large vent holes to quickly dissipate heat from inside the handguard. Slots are not numbered.

#100-027-600 (a) RAS Handquard for H&K MP5. #100-027-601 RAS Handguard for H&K 93,

MAGPUL CZ SCORPION EVO 3 S1 MOE®-EVO PISTOL GRIP

Helps You Maintain Superb Control So There's No Sting from Your Scorpion

Magpul brings their trademark upgraded ergonomics, improved comfort, and better weapon control to the popular CZ Scorpion EVO platform.

Both in carbine and pistol form, CZ's gun has deservedly become extremely popular. As well-engineered as it is, the factory pistol grip is... not terrible but kind of "myeh." Magpul's engineers have altered the grip angle to make it sit more comfortably in the hand AND give the shooter better control of carbines with short LOP stocks and pistols with or without a brace. Ergonomic re-contouring reduces shooter fatigue and provides easier access to weapon controls while maintaining a secure grip. Magpul's "aggressive" TSP surface texturing gives you a better purchase on the grip in all environments, and it's more durable than grip tape. Doesn't matter if you're wearing gloves or not - you'll maintain excellent control of your Scorpion. Of course, it's made of Magpul's reinforced injection-molded hard polymer, so the MOE-EVO grip will last as long as the rest of the gun. Counts as one (1) U.S.-made part for United States Code Title 18, Section 922(r) compliance. Fits ALL CZ Scorpion EVO 3 S1 pistols and carbines. Fits all variants of the CZ Scorpion EVO 3 S1 carbine, pistol, and "Micro."

#100-035-734 MOE-EVO Pistol Grip, 3K22P49 \$ 24.99

TANGODOWN AK-47/AK-74/AKM **BATTLEGRIP**

A LOT More Comfortable & Practical Than the Wood "Peg" That Came on Your AK

Tangodown's Battlegrip has long been a popular upgrade accessory with AR-15 shooters. Now, its enhanced ergonomics and handy internal storage are available to the Kalashnikov shooter as well! The curved backstrap and slight swell of the sides of the grip fill and support the hand while they provide the correct finger-to-trigger position. The aggressive texture molded into the reinforced hard polymer ensures you maintain a firm purchase on your AK through the entire firing cycle. Gets you back on target FAST for follow-up shots, too. The backstrap and front grip extension cover the triggerguard/receiver gap to prevent pinching. Pop out the flexible rubber cover on the underside, and you've got a pair of internal cavities for spare AA or CR-123A lithium batteries or other small parts or supplies. Foam spacers ensure nothing rattles around in the grip. Integral seals in the rubber cap protect contents from dirt and moisture. With so many AK-pattern rifles

out there, there's probably one this grip won't fit - but we haven't found it yet. Mounting screw, washer, and lock washer included.

ULTIMAK AK-47 SCOUT MOUNT



Lets You Install Mission-Specific Optics & Accessories on Your Kalashnikov

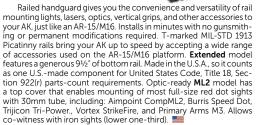
Scout Mount provides a single MIL-STD 1913 Picatinny rail for mounting optics and accessories on the top side of your AK. Replaces the rifle's gas tube and attaches directly to the barrel with steel clamps for a stable platform that won't compromise the accuracy of your optic. Includes vent holes near front end. EASY to install - no gunsmithing and no permanent alterations to rifle.

SPECS: Machined 6061 T6 aluminum, hardcoat anodized matte black. 4140 steel mounting brackets, necessary hardware, and instructions included, 6.7" (17cm) long.

#100-002-177 AK-47 Scout Mount, 5K97A84......\$ 102.99

MIDWEST INDUSTRIES AK-47/74 UNIVERSAL HANDGUARD

Brings The Versatility Of AR-Style Rail Mounts To Your Kalashnikov



SPECS: 6061 T6 aluminum, hardcoat anodized, black. 6" (15.2cm) long, 2-1/8" (5.3cm) wide. 10 oz. (280g) weight. Extended - 91/2" (24.1cm) long, 12½ oz. (354g) wt., available in black only. Both models come with mounting hardware, Allen wrenches, thread locking compound, and instructions. Installation requires field stripping. Fits most AK-47/74 variants with stamped or milled receivers.

#100-004-668 AK-47/74 Handguard, *2A107L09* **\$ 118.99** #100-009-454 Extended AK-47/74 HG, 2A00BIN . . . 144.99

MIDWEST INDUSTRIES AK-47/M70/M92 **DROP-IN M-LOK® HANDGUARDS**



Quick & Easy Way To Get **Lotsa Slots for Accessories** on Your Kalashnikov

Midwest's Drop-In AK Handguard is a simple solution to getting some solid accessory-mounting real estate on your Kalashnikov without hiring a machinist or spending a fortune. It's available in three configurations: a 6" Universal model for standard stamped-receiver AK-pattern rifles; a 6.5" Yugo/Zastava M70 model; and a 6" Yugo M92/M85 variant. All come with rows of three M-LOK slots in the 3, 5, 7 and 9 o'clock positions, plus a antirotation QD sling swivel sockets on either side. They are machined from 6061 T6 aluminum alloy, with a matte black hardcoat anodized finish, and weigh in at around 4.5 to 4.8 oz. so they won't laden down your rifle. Compatible with railed gas tubes, too, AND 922r compliant. Clamps solidly to the rifle without requiring permanent alterations gun to the gun. A smidge of minor fitting may be required. #100-052-034 AK Drop-In Univ. M-LOK HG, Blk, 1U99Z95. \$ 99.95

#100-052-036 AK M70 Drop-In M-LOK HG, Blk, 4X99Y95... 99.95 #100-061-574 Henry .45-70 M-Lok HG, 9C156Y99 #100-052-037 AK M92 Drop-In M-LOK HG, Blk. 6B99Z95 ... 99.95

MIDWEST INDUSTRIES M-LOK® HANDGUARDS FOR LEVER ACTION RIFLES

Lets You Mount Modern Tactical Accessories To Your Classic Frontier Rifle



the "modern sport-



Midwest Industries has answered those questions with their M-LOK™ handguards that provide a sturdy platform for mounting a light, laser, and just about any other tactical accessory on a lever action rifle. Wait, did we just say "handguard"? Yes, that's 21st century speak for "forearm". As you'd expect from Midwest Industries, each M-LOK handguard is machined from billet 6061 T6 aluminum and features a tough hardcoat anodized finish that, let's face it, resists water way better than any wood forearm. Its slim contour preserves that light weight and nimble feel you expect from a lever rifle, while enabling you to install a modern laser sight, tactical light, or other forearmmounted accessory. Anything you can mount on your M-LOK AR-15 handguard can now go on your lever rifle. The MI Henry handguards are approximately 11" long (Marlin is 13.625") – so plenty of room for putting accessories where you want them – but weighs in at a mere 5.5 oz., so you don't have to sacrifice your lever gun's ease of carry and maneuverability. These 'quards fit rifles with a cap at the forward end of the forearm; they DO NOT fit rifles/carbines with a barrel band around the forearm and the barrel itself. All necessary mounting hardware is included. Available models: Henry Pistol Caliber fits Henry Repeating Arms rifles chambered in .38 Special/.357 Magnum, .44 Magnum, and .45 Long Colt. Henry Rifle Caliber models fit ONLY rifles with forend cap. WILL NOT rifles with barrel band around forend. Marlin fits Marlin 1895 (excluding the CB model), Marlin 1894, and 336 rifles. Marlin 336 Adapter enables mounting of Marlin handguard on 336/1894 rifles with barrel band, where distance from receiver to barrel band screw is 83/8". Each handguard comes with a bolt-on 5-slot Picatinny rail section, so you can mount Picatinny accessories, too. The forwardmounted sling swivel stud is compatible with swivels for conventional hunting slings. Genuine new developments in the world of lever actions are rare these days - but here's one that brings a big does of

extra versatilit	y to an already exceptionally handy, versatile rifle	a. 💻
	Marlin 1894/1895/336 M-LOK HG, 2A155L99\$	
	Marlin 336/1894 HG Adptr, 2V32Z99	
#100-032-709	Henry Pistol-Caliber Lever Action M-LOK HG,	
	2A156H74	164.99
NEW 100-061-573	Henry .30-30 M-LOK HG, 8B156K99	164.95
MEW 100-061-574	Henry 45-70 M-Lok HG. 9C156Y99	164 95

MIDWEST INDUSTRIES SIG SAUER MPX **DROP-IN ALUMINUM HANDGUARD**



Brings AR-15 Accessory-Mounting Freedom To Your SIG

Pistol-caliber carbines have grown in popularity in recent years, and one of the more-common options seen on the market is the SIG Sauer MPX. This pistol-caliber carbine comes in several configurations and can be easily enhanced with the Midwest Industries SIG Sauer MPX Drop-In Handquard, M-LOKcompatible attachment slots. Made from aluminum with a durable black hard-coat-anodized finish. The advanced ergonomic shape improves the feel and handling of your MPX. Easy no gunsmith installation, Lightweight rugged construction of 6061 aluminum, hard coat anodized for a lifetime of service. Heat treated 4140 retaining clip with phosphate finish. Comes with one, bolt-on, I five slot M-Lok compatible rail section.

#100-026-730	MPX Handguard, 4.5", 2A118A74	\$ 124.99
#100-026-731	MPX Handguard, 6.5", 2A128B24	134.99
#100-026-732	MPX Handguard, 8", 2A137G74	144.99
#100-026-733	MPX Handguard, 10.5", 2A147F24	154.99
#100-026-734	MPX Handquard, 14", 2A00CFA	169.99



Boost the Accessory-Mounting Options on Your Yugo

HANDGUARD

The simple wood handquards on the AK-47 no longer cut it in this day of accessory mounting abundance, so Midwest Industries developed this easy-to-install, up-to-date 'guard with plenty of slots for hanging on the accessories you need. Specifically, it is for Yugo/Zastava M70 pattern AK rifles, and it offers a Picatinny rail on top, M-LOK® slots on the sides, a pair of anti-rotation QD sling swivel sockets, and a clamping system that keeps it locked solidly to your Yugo. Installs in minutes, with easy-to-follow instructions, to rifles that have a .700" barrel O.D. under the handguard. Lightweight, rugged construction of 6061 aluminum alloy, with a tough, matte black hardcoat anodized finish that wards off corrosion and actually adds surface strength. You may need to do a little trimming and fitting on rifles with a grenade launcher front sight.

#100-061-568 Yugo M7M Handguard w/M-LOK + Picatinny Top, 7A159D95 \$ 159.95

